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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2020 0050** | **Codice R.E.M**  | **8185** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **VIBAC S.P.A.**  | Data : 12/02/2020 08:22:57 |
| Prog. N^ 328 | SIEMENS 1GG5284 REM 8185 |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **16.914** | 130.00 | a | 150.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 790.00 | Peso | 350.00 |
| P2 | **31.412** | 70.00 | c | 110.00 | rpm | 1900 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **20.9**  | **0.00**  | **49.6** |
| **279.2°** | **240.2°** | **210.7°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **1.1**  | **0.0**  | **1.8** |
| **25.9°** | **12.6°** | **353.7°** |

Velocità di misura = 402 rpm

Operatore: Quattrociocche Jacopo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con mezza chiavetta