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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2020 0234** | **Codice R.E.M**  | **14966** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **PLASCO spa**  | Data : 06/05/2020 09:20:12 |
| Prog. N^ 131 | SIEMENS 1CV3222A |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **5.377** | 75.00 | a | 110.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 300.00 | Peso | 100.00 |
| P2 | **5.377** | 75.00 | c | 90.00 | rpm | 2960 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **8.13**  | **0.00**  | **34.71** |
| **140.2°** | **313.8°** | **315.3°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **0.12**  | **0.00**  | **0.51** |
| **266.8°** | **80.7°** | **82.1°** |

Velocità di misura = 524 rpm

Operatore: Scaccia Costantino

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura rotore completo di girante