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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2020-0211** | **Codice R.E.M**  | **14954** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **IFIS S.p.a.**  | Data : 01/04/2020 14:29:25 |
| Prog. N^ 86 | SIEMENS 1PH82281AF402EA1Z |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **4.613** | 115.00 | a | 110.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 545.00 | Peso | 200.00 |
| P2 | **4.613** | 115.00 | c | 95.00 | rpm | 4500 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **8.71**  | **0.00**  | **20.29** |
| **210.2°** | **219.4°** | **223.3°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **0.31**  | **0.00**  | **0.45** |
| **285.8°** | **219.4°** | **163.4°** |

Velocità di misura = 502 rpm

Operatore: Angelo Lisi

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con mezza chiavetta