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| --- |
| logo    logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345 [**info@rem-motori.it**](mailto:info@rem-motori.it)  **R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.**  **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

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| **Commessa Nr.** | **2020 0104** | **Codice R.E.M** | **7610** |

**Rapporto di equilibratura**

|  |  |  |
| --- | --- | --- |
| Cliente : **FCA POMIGLIANO** | | Data : 19/02/2020 09:11:43 |
| Prog. N^ 255 | ASEA MAK355S\_4 | |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
|  | Tol (g) | r (mm) |  | Dim (mm) | | **ISO** | **unit( Kg)** |
| P1 | **17.061** | 100.00 | a | 300.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 630.00 | Peso | 170.00 |
| P2 | **8.868** | 120.00 | c | 270.00 | rpm | 1465 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **2.7** | **0.00** | **5.7** |
| **154.4°** | **161.7°** | **164.6°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **1.9** | **0.0** | **1.37** |
| **163.3°** | **158.7°** | **156.7°** |

Velocità di misura = 509 rpm

Operatore: Ettore Roma

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con puleggia e ventola di raffreddamento