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| --- |
| logo    logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345 [**info@rem-motori.it**](mailto:info@rem-motori.it)  **R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.**  **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

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| --- | --- | --- | --- |
| **Commessa Nr.** | **2020-0126** | **Codice R.E.M** | **14931** |

**Rapporto di equilibratura**

|  |  |  |
| --- | --- | --- |
| Cliente : **CLANIUS** | | Data : 30/03/2020 14:05:01 |
| Prog. N^ 239 | ABB 250M/4 n B2C2542A00020 | |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
|  | Tol (g) | r (mm) |  | Dim (mm) | | **ISO** | **unit( Kg)** |
| P1 | **9.966** | 95.00 | a | 125.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 380.00 | Peso | 100.00 |
| P2 | **3.507** | 190.00 | c | 80.00 | rpm | 1480 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **34.34** | **0.00** | **77.40** |
| **148.4°** | **4.7°** | **349.5°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **0.64** | **0.00** | **0.90** |
| **147.7°** | **153.9°** | **156.5°** |

Velocità di misura = 555 rpm

Operatore: Scaccia Costantino

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con mezza chiavetta e ventola di raffreddamento