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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2020 0034** | **Codice R.E.M**  | **13152** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **BUZZI UNICEM S.P.A.**  | Data : 28/01/2020 08:40:49 |
| Prog. N^ 637 | ABB DMA400K31L REM 13152 |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **36.147** | 185.00 | a | 90.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 980.00 | Peso | 1000.00 |
| P2 | **74.302** | 90.00 | c | 105.00 | rpm | 1785 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **14.8**  | **0.00**  | **11.6** |
| **28.9°** | **25.6°** | **214.2°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **1.5**  | **0.0**  | **1.1** |
| **120.6°** | **99.5°** | **359.0°** |

Velocità di misura = 400 rpm

Operatore: Quattrociocche Jacopo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con mezza chiavetta