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| --- |
| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2020 0190** | **Codice R.E.M**  | **14945** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **BUZZI UNICEM**  | Data : 20/03/2020 11:19:42 |
| Prog. N^ 259 | MARELLI 250M4 N.J 6182 N Comm 2020 0190 N Rem 14945 |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **7.496** | 65.00 | a | 60.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 375.00 | Peso | 60.00 |
| P2 | **7.496** | 65.00 | c | 45.00 | rpm | 1470 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **16.49**  | **0.00**  | **7.25** |
| **244.5°** | **232.6°** | **204.9°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **0.97**  | **0.00**  | **0.89** |
| **12.7°** | **101.7°** | **185.1°** |

Velocità di misura = 499 rpm

Operatore: Pietro Pulciani

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con mezza chiavetta e ventola di raffreddamento