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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

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| **Commessa Nr.** | **2020-0192** | **Codice R.E.M**  | **14947** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **BUZZI UNICEM (Barletta)**  | Data : 27/03/2020 11:50:50 |
| Prog. N^ 292 | ABB AMA450L6ABAFM |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **75.357** | 160.00 | a | 400.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 1040.00 | Peso | 1000.00 |
| P2 | **92.748** | 130.00 | c | 95.00 | rpm | 990 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **22.0**  | **0.00**  | **78.0** |
| **124.7°** | **211.0°** | **231.3°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **5.8**  | **0.0**  | **4.9** |
| **343.7°** | **332.3°** | **326.8°** |

Velocità di misura = 352 rpm

Operatore: Stirpe Antony

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE: Equilibratura con mezza chiavetta e ventole di raffreddamento