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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2019-0401** | **Codice R.E.M**  | **7616** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **VIBAC POTENZA**  | Data : 02/07/2019 15:21:37 |
| Prog. N^ 172 | SIEMENS 1GH5402 5NJ40 |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **49.622** | 170.00 | a | 85.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 1150.00 | Peso | 1000.00 |
| P2 | **60.256** | 140.00 | c | 70.00 | rpm | 1415 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **50.9**  | **0.00**  | **62.1** |
| **178.1°** | **115.5°** | **53.6°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **2.4**  | **0.0**  | **3.9** |
| **292.1°** | **0.2°** | **63.1°** |

Velocità di misura = 402 rpm

Operatore: Boccia Paolo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con chiavetta intera