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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2019 0177** | **Codice R.E.M**  | **9364** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **IRRITEC**  | Data : 08/03/2019 14:43:02 |
| Prog. N^ 567 | ABB DMP180 |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **7.346** | 65.00 | a | 180.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 280.00 | Peso | 80.00 |
| P2 | **5.968** | 80.00 | c | 260.00 | rpm | 2000 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **27.65**  | **0.00**  | **4.33** |
| **48.8°** | **39.7°** | **344.7°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **0.73**  | **0.00**  | **0.61** |
| **314.6°** | **289.4°** | **176.5°** |

Velocità di misura = 519 rpm

Operatore: Mattacola Gianni

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con mezza chiavetta