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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2019-0000** | **Codice R.E.M**  | **0000** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **MONDOPLASTICO**  | Data : 21/06/2019 16:00:34 |
| Prog. N^ 987 | CILINDRO 85 X 1900 DX-RH a flusso centrale |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **5.968** | 40.00 | a | 30.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 1860.00 | Peso | 60.00 |
| P2 | **5.968** | 40.00 | c | 30.00 | rpm | 3000 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **27.7**  | **0.00**  | **80.5** |
| **192.1°** | **258.6°** | **277.0°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **26.0**  | **0.0**  | **77.4** |
| **200.8°** | **260.4°** | **277.2°** |

Velocità di misura = 397 rpm

Operatore: Angelo Lisi

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE: Equilibratura con acqua senza pressione