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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

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| --- | --- | --- | --- |
| **Commessa Nr.** | **2019 0074** | **Codice R.E.M**  | **14470** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **LT ALLUMINIO**  | Data : 25/03/2019 11:36:45 |
| Prog. N^ 19 | VENTILATORE FORNO OMOGEINIZZAZIONE |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **12.938** | 195.00 | a | 170.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 75.00 | Peso | 200.00 |
| P2 | **3.662** | 195.00 | c | 940.00 | rpm | 1475 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **91.5**  | **0.00**  | **90.2** |
| **37.1°** | **316.5°** | **226.4°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **1.5**  | **0.0**  | **1.2** |
| **197.3°** | **151.2°** | **70.7°** |

Velocità di misura = 484 rpm

Operatore: Ettore Roma

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con mezza chiavetta