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| logo    logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345 [**info@rem-motori.it**](mailto:info@rem-motori.it)  **R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.**  **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

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| **Commessa Nr.** | **2019 0631** | **Codice R.E.M** | **14726** |

**Rapporto di equilibratura**

|  |  |  |
| --- | --- | --- |
| Cliente : **I.T.M.** | | Data : 25/11/2019 15:22:53 |
| Prog. N^ 244 | VENTOLA PER FORNO DI RINVENIMENTO | |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
|  | Tol (g) | r (mm) |  | Dim (mm) | | **ISO** | **unit( Kg)** |
| P1 | **4.297** | 400.00 | a | 450.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 90.00 | Peso | 200.00 |
| P2 | **0.477** | 400.00 | c | 755.00 | rpm | 2500 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **12.01** | **0.00** | **21.00** |
| **301.5°** | **52.6°** | **84.9°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **0.43** | **0.00** | **0.38** |
| **334.1°** | **346.6°** | **40.9°** |

Velocità di misura = 530 rpm

Operatore: Roma Ettore

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura Ventola con asse proprio e puleggia