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| logo    logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345 [**info@rem-motori.it**](mailto:info@rem-motori.it)  **R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.**  **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

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| **Commessa Nr.** | **2019-0431** | **Codice R.E.M** | **14638** |

**Rapporto di equilibratura**

|  |  |  |
| --- | --- | --- |
| Cliente : **IGAT spa** | | Data : 03/07/2019 10:40:47 |
| Prog. N^ 163 | CANTONI MILANO SG200L2A | |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
|  | Tol (g) | r (mm) |  | Dim (mm) | | **ISO** | **unit( Kg)** |
| P1 | **2.171** | 65.00 | a | 135.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 220.00 | Peso | 35.00 |
| P2 | **2.171** | 65.00 | c | 140.00 | rpm | 2960 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **15.16** | **0.00** | **18.16** |
| **93.2°** | **213.5°** | **259.6°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **0.75** | **0.00** | **0.33** |
| **139.6°** | **94.4°** | **25.3°** |

Velocità di misura = 598 rpm

Operatore: Scaccia Costantino

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con puleggia e ventola di raffreddamento