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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

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| --- | --- | --- | --- |
| **Commessa Nr.** | **2019 0741** | **Codice R.E.M**  | **6922** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **HYDRO ALLUMINIUM**  | Data : 31/10/2019 08:31:33 |
| Prog. N^ 238 | Marelli Y35B20 Kw 2,2 Hydro  |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **3.979** | 50.00 | a | 75.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 150.00 | Peso | 25.00 |
| P2 | **2.210** | 90.00 | c | 160.00 | rpm | 1500 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **38.47**  | **0.00**  | **12.66** |
| **106.3°** | **105.7°** | **104.6°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **0.43**  | **0.00**  | **0.70** |
| **46.1°** | **312.3°** | **292.7°** |

Velocità di misura = 638 rpm

Operatore: Lisi Gerardo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con mezza chiavetta