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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2019 0559** | **Codice R.E.M**  | **9176** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **HYDRO ALUMINIUM SLIM S.P.A.**  | Data : 21/08/2019 08:45:15 |
| Prog. N^ 39 | ANSALDO DH630M36BD4 REM 9176 |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **87.371** | 360.00 | a | 470.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 1360.00 | Peso | 4000.00 |
| P2 | **209.690** | 150.00 | c | 140.00 | rpm | 1518 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **155**  | **0.00**  | **165** |
| **140.8°** | **133.5°** | **117.0°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **6.34**  | **0**  | **11.27** |
| **65.7°** | **60.2°** | **270.7°** |

Velocità di misura = 242 rpm

Operatore: Quattrociocche Jacopo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura albero pieno