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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |
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|  **Commessa Nr.** | **2018-0489** | **Codice R.E.M**  | **11696** |

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**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **CARTIERE DI GUARCINO**  | Data : 18/07/2018 11:34:01 |
| Prog. N^ 657 | SIEMENS 1GH5222  |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **8.390** | 110.00 | a | 60.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 700.00 | Peso | 150.00 |
| P2 | **10.255** | 90.00 | c | 45.00 | rpm | 1940 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **5.9**  | **0.00**  | **2.4** |
| **64.8°** | **74.5°** | **224.3°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **1.0**  | **0.0**  | **2.6** |
| **260.4°** | **238.3°** | **228.6°** |

Velocità di misura = 538 rpm

 Operatore: Lisi Gerardo Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE: Equilibratura con chiavetta intera