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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2019 0200** | **Codice R.E.M**  | **11846** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **BUZZI UNICEM S.p.a.**  | Data : 28/03/2019 14:33:30 |
| Prog. N^ 36 | VEM VEB DSRCJ/5/6-4 REM 11846 |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **42.506** | 190.00 | a | 380.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 690.00 | Peso | 1000.00 |
| P2 | **42.506** | 190.00 | c | 680.00 | rpm | 1478 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **14.5**  | **0.00**  | **64.3** |
| **19.8°** | **22.5°** | **23.1°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **1.2**  | **0.0**  | **4.3** |
| **255.4°** | **106.6°** | **98.1°** |

Velocità di misura = 400 rpm

Operatore: Quattrociocche Jacopo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con mezza chiavetta e ventole di raffreddamento