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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

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| **Commessa Nr.** | **2019-0564** | **Codice R.E.M**  | **14700** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **BUZZI UNICEM GUIDONIA**  | Data : 03/09/2019 14:51:35 |
| Prog. N^ 186 | SAVIGLIANO AT8000-L6  |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **134.2870** | 400.00 | a | 600.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 1200.00 | Peso | 4500.00 |
| P2 | **134.2870** | 400.00 | c | 460.00 | rpm | 993 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **43.76**  | **0.00**  | **51.87** |
| **289.8°** | **277.2°** | **265.2°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **5.84**  | **0.00**  | **6.52** |
| **110.5°** | **220.5°** | **263.8°** |

Velocità di misura = 326 rpm

Operatore: Boccia Paolo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con mezze chiavette e ventola di raffreddamento