|  |
| --- |
| logo    logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345 [**info@rem-motori.it**](mailto:info@rem-motori.it)  **R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.**  **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

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| **Commessa Nr.** | **2019-0564** | **Codice R.E.M** | **14700** |

**Rapporto di equilibratura**

|  |  |  |
| --- | --- | --- |
| Cliente : **BUZZI UNICEM GUIDONIA** | | Data : 03/09/2019 14:51:35 |
| Prog. N^ 186 | SAVIGLIANO AT8000-L6 | |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
|  | Tol (g) | r (mm) |  | Dim (mm) | | **ISO** | **unit( Kg)** |
| P1 | **134.2870** | 400.00 | a | 600.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 1200.00 | Peso | 4500.00 |
| P2 | **134.2870** | 400.00 | c | 460.00 | rpm | 993 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **43.76** | **0.00** | **51.87** |
| **289.8°** | **277.2°** | **265.2°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **5.84** | **0.00** | **6.52** |
| **110.5°** | **220.5°** | **263.8°** |

Velocità di misura = 326 rpm

Operatore: Boccia Paolo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con mezze chiavette e ventola di raffreddamento