|  |
| --- |
| logo    logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345 [**info@rem-motori.it**](mailto:info@rem-motori.it)  **R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.**  **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2019 0653** | **Codice R.E.M** | **14741** |

**Rapporto di equilibratura**

|  |  |  |
| --- | --- | --- |
| Cliente : **BUZZI UNICEM S.P.A.** | | Data : 08/10/2019 13:11:08 |
| Prog. N^ 559 | BUZZI ROTORE X1M4 REM 14741 | |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
|  | Tol (g) | r (mm) |  | Dim (mm) | | **ISO** | **unit( Kg)** |
| P1 | **6.721** | 120.00 | a | 185.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 275.00 | Peso | 100.00 |
| P2 | **6.721** | 120.00 | c | 195.00 | rpm | 1480 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **117.67** | **0.00** | **175.89** |
| **339.3°** | **209.7°** | **178.7°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **0.98** | **0.00** | **0.63** |
| **19.5°** | **315.4°** | **247.8°** |

Velocità di misura = 496 rpm

Operatore: Quattrociocche Jacopo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con mezza chiavetta