|  |
| --- |
| logo    logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345 [**info@rem-motori.it**](mailto:info@rem-motori.it)  **R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.**  **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2019 0884** | **Codice R.E.M** | **14515** |

**Rapporto di equilibratura**

|  |  |  |
| --- | --- | --- |
| Cliente : **BUZZI UNICEM S.P.A.** | | Data : 19/12/2019 10:18:45 |
| Prog. N^ 876 | ABB 315L80 REM 14515 | |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
|  | Tol (g) | r (mm) |  | Dim (mm) | | **ISO** | **unit( Kg)** |
| P1 | **14.885** | 135.00 | a | 150.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 525.00 | Peso | 250.00 |
| P2 | **14.885** | 135.00 | c | 150.00 | rpm | 1485 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **15.7** | **0.00** | **16.1** |
| **140.3°** | **198.9°** | **255.6°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **1.2** | **0.0** | **0.7** |
| **103.2°** | **93.7°** | **305.5°** |

Velocità di misura = 410 rpm

Operatore: Quattrociocche Jacopo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con mezza chiavetta eLabel 01