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| --- |
| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2019 0698** | **Codice R.E.M**  | **9812** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **BURGO GROUP S.P.A. SORA**  | Data : 16/10/2019 08:45:47 |
| Prog. N^ 344 | DEMAG GDH140D2 REM 9812  |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **2.679** | 45.00 | a | 65.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 230.00 | Peso | 30.00 |
| P2 | **1.855** | 65.00 | c | 180.00 | rpm | 2970 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **65.44**  | **0.00**  | **47.88** |
| **142.9°** | **262.2°** | **317.8°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **0.81**  | **0.00**  | **0.04** |
| **315.8°** | **316.6°** | **327.4°** |

Velocità di misura = 508 rpm

Operatore: Quattrociocche Jacopo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con mezza chiavetta