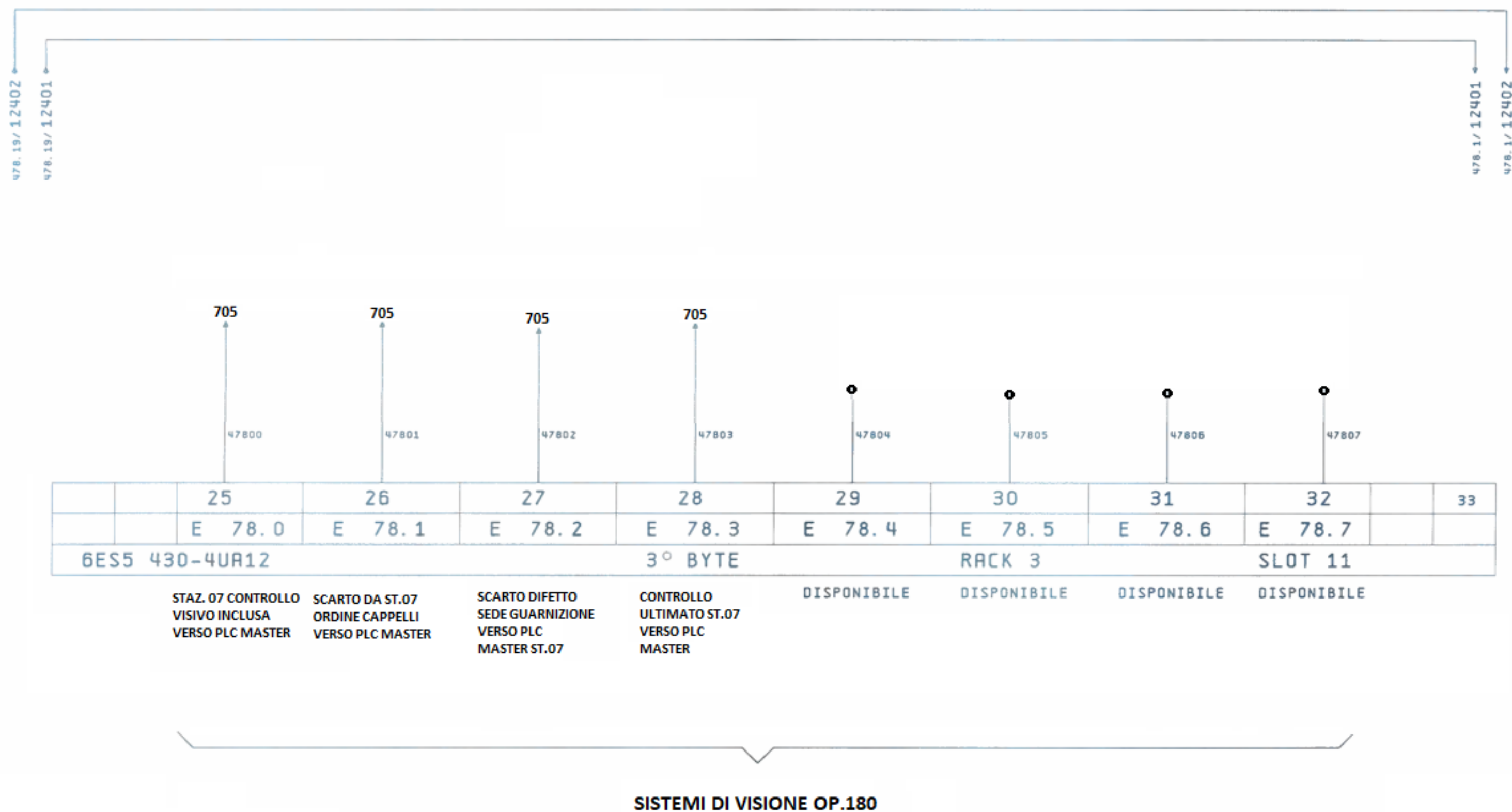
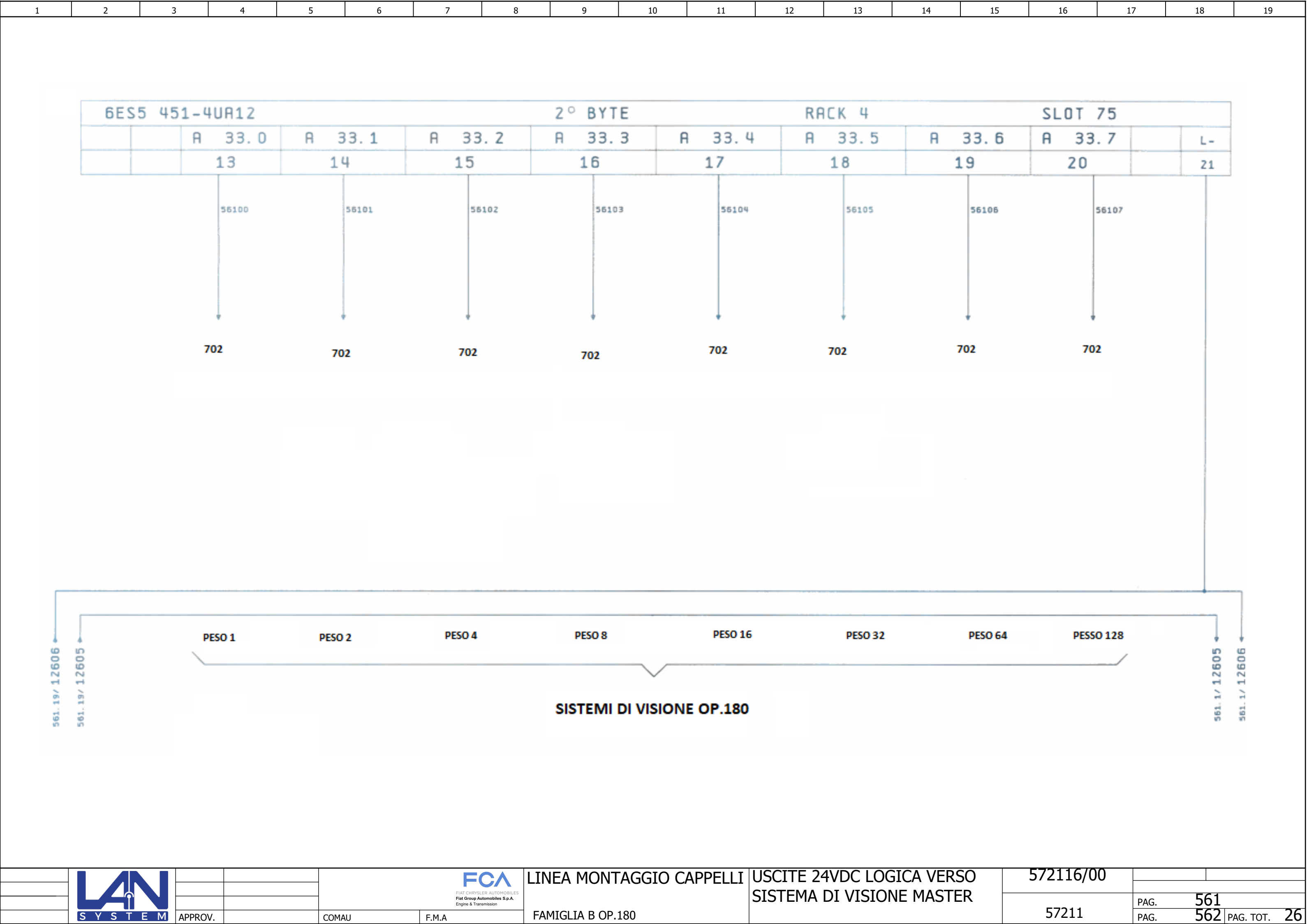


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F.M.A. - PRATOLA SERRA - AVELLINO LINEA MONTAGGIO CAPPELLI FAMIGLIA B OP.180																		
	LAN SYSTEM				FCA FIAT CHRYSLER AUTOMOBILES Fiat Group Automobiles S.p.A. Engine & Transmission		LINEA MONTAGGIO CAPPELLI		INTESTAZIONE		572116/00							
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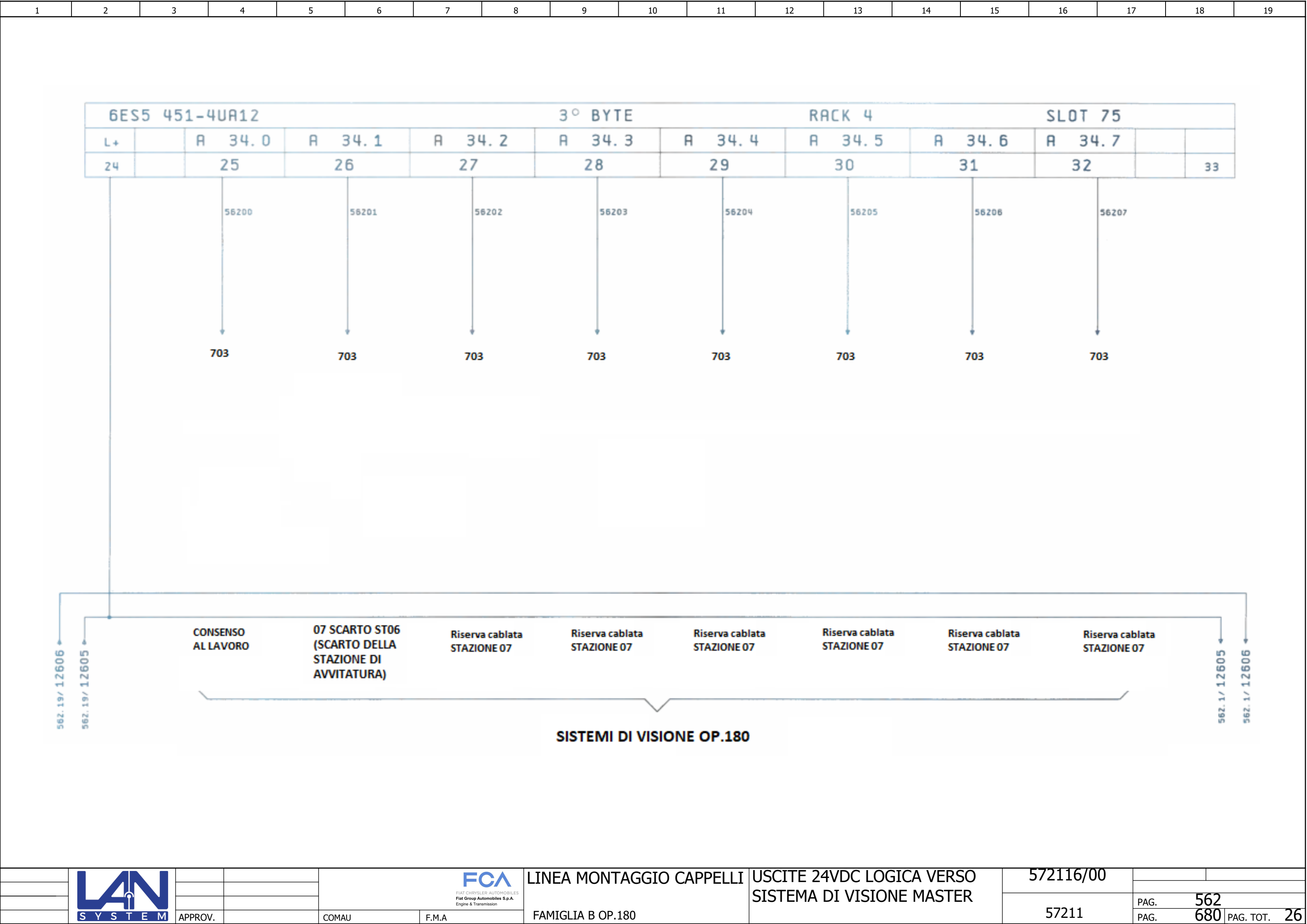
572116/00

57211

PAG. 561

PAG. 562

PAG. TOT. 26



A 34.4

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RACK 4

A 34.5

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A 34.6

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SLOT 75

A 34.7

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56200

56201

56202

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562.19/ 12606

562.19/ 12605

CONSENSO AL LAVORO

07 SCARTO ST06 (SCARTO DELLA STAZIONE DI AVVITATURA)

Riserva cablata STAZIONE 07

Riserva cablata STAZIONE 07

Riserva cablata STAZIONE 07

Riserva cablata STAZIONE 07

Riserva cablata STAZIONE 07

Riserva cablata STAZIONE 07

562.1/ 12605

562.1/ 12606

SISTEMI DI VISIONE OP.180

LAN

SYSTEM

APPROV.

COMAU

F.M.A

FCA

FIAT CHRYSLER AUTOMOBILES

Fiat Group Automobiles S.p.A.

Engine & Transmission

LINEA MONTAGGIO CAPPELLI

FAMIGLIA B OP.180

USCITE 24VDC LOGICA VERSO SISTEMA DI VISIONE MASTER

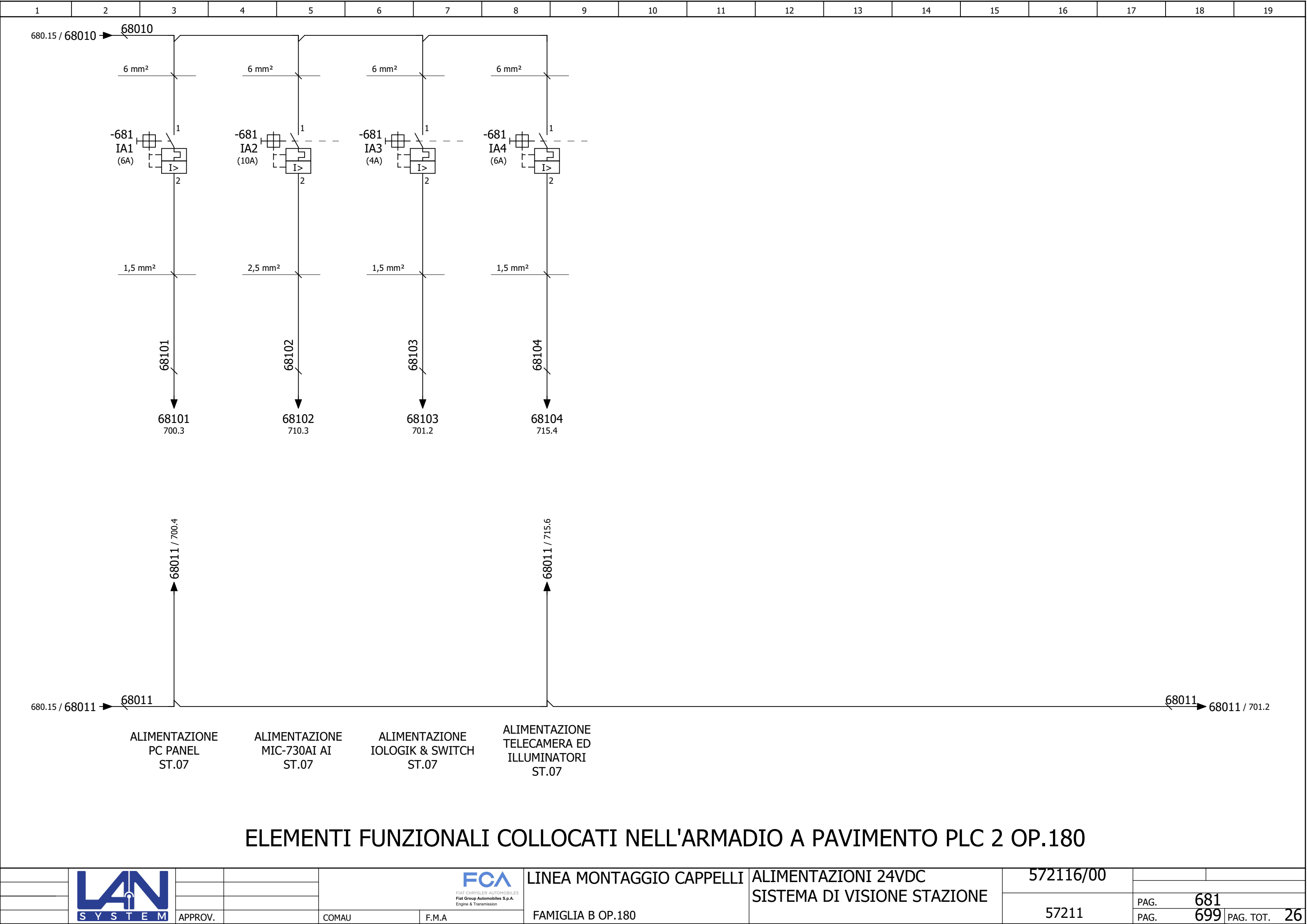
572116/00

57211

PAG. 562

PAG. 680

PAG. TOT. 26



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715.4

680.15 / 68011

68011

ALIMENTAZIONE
PC PANEL
ST.07

ALIMENTAZIONE
MIC-730AI AI
ST.07

ALIMENTAZIONE
IOLOGIK & SWITCH
ST.07

ALIMENTAZIONE
TELECAMERA ED
ILLUMINATORI
ST.07

68011 / 700.4

68011 / 715.6

68011

68011 / 701.2

ELEMENTI FUNZIONALI COLLOCATI NELL'ARMADIO A PAVIMENTO PLC 2 OP.180

LAN

SYSTEM

APPROV.

COMAU

F.M.A

FCA

FIAT CHRYSLER AUTOMOBILES

Fiat Group Automobiles S.p.A.

Engine & Transmission

LINEA MONTAGGIO CAPPELLI

FAMIGLIA B OP.180

ALIMENTAZIONI 24VDC

SISTEMA DI VISIONE STAZIONE

572116/00

57211

PAG.

PAG.

681

699

PAG. TOT.

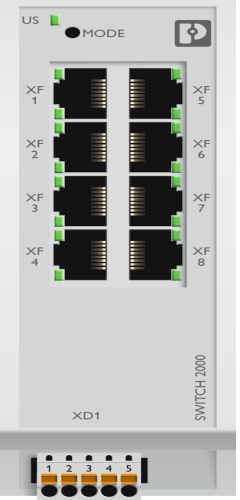
26

F.M.A. - PRATOLA SERRA - AVELLINO

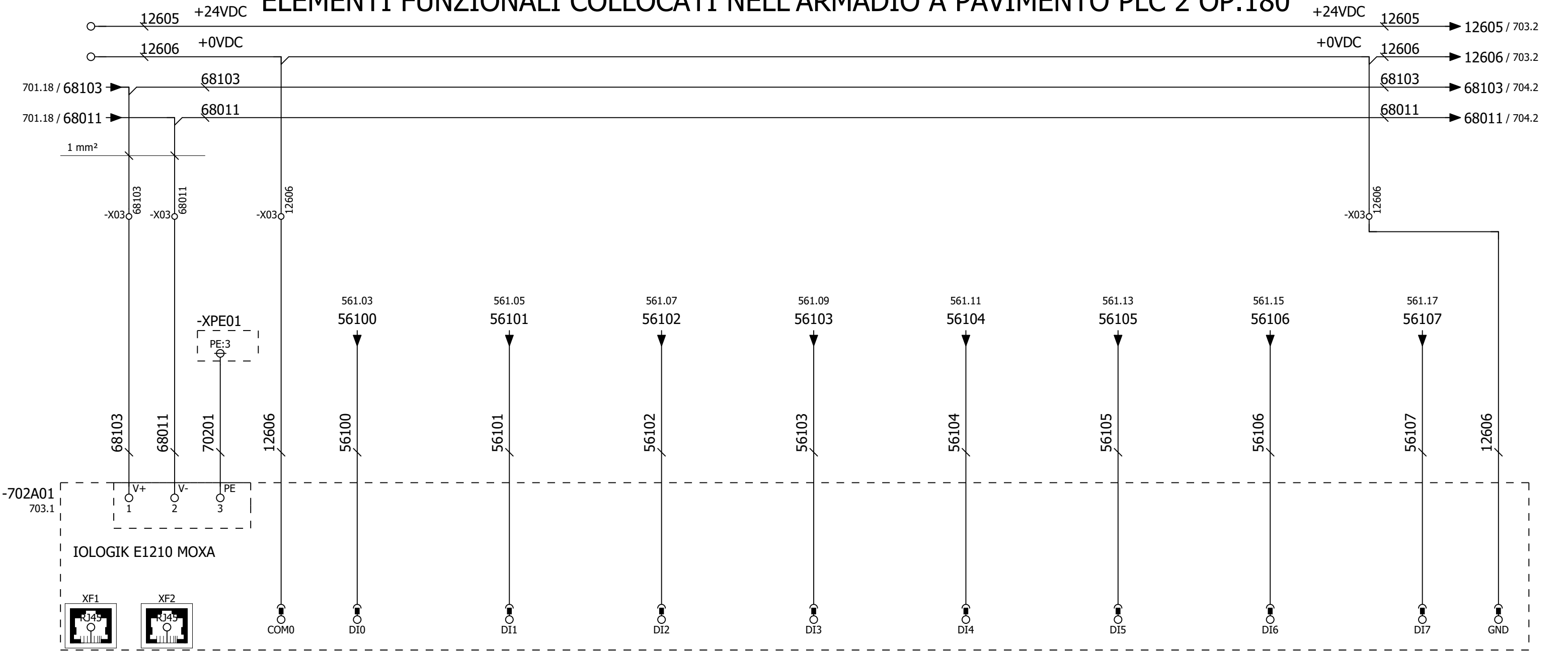
LINEA MONTAGGIO CAPPELLI

FAMIGLIA B OP.180

SISTEMA DI VISIONE STAZIONE 07



ELEMENTI FUNZIONALI COLLOCATI NELL'ARMADIO A PAVIMENTO PLC 2 OP.180

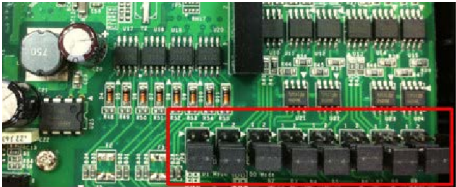
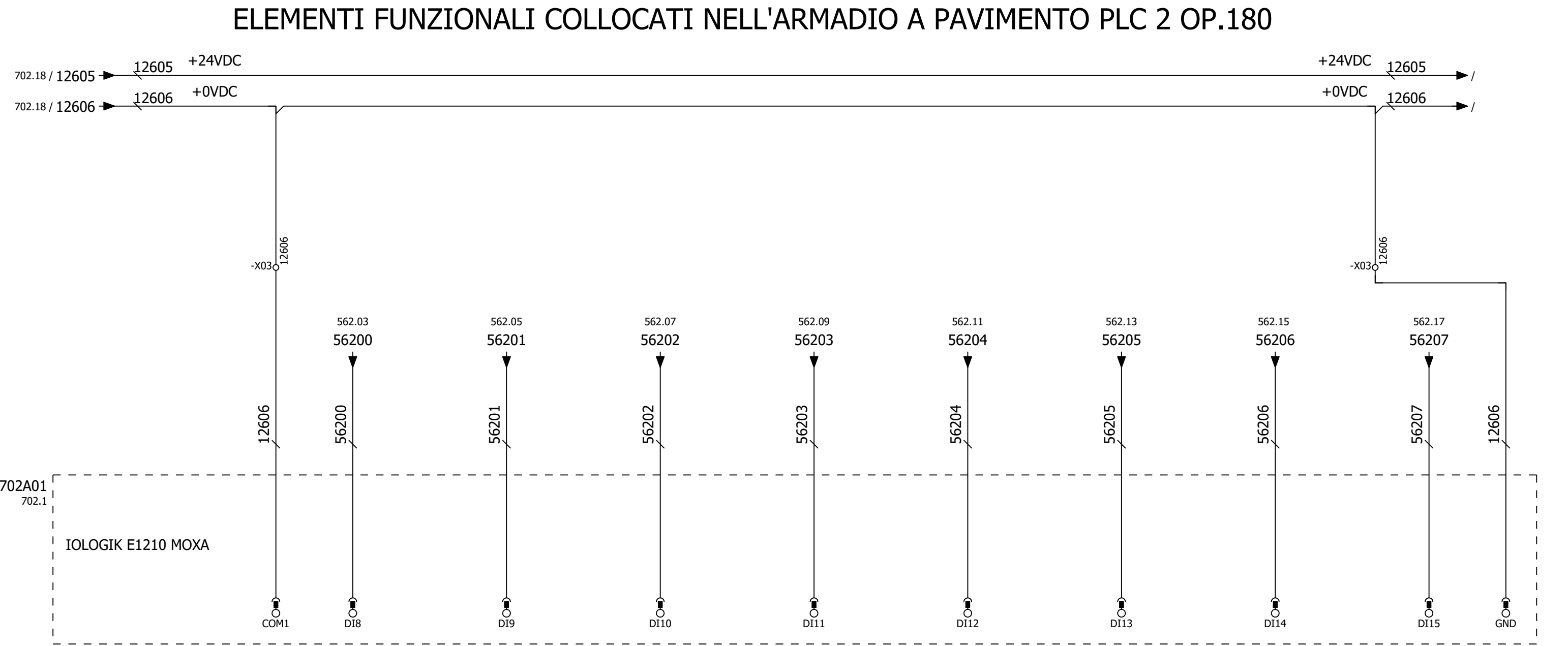


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701.2

DIO Direction (DI, DO)

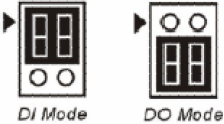
DI Mode DO Mode

OP.180	/	OP.180	/	OP.180	/	OP.180	/	OP.180	/	OP.180	/	OP.180	/	OP.180	/
PESO 1 TIPO PEZZO ST.07 SISTEMA DI VISIONE		PESO 2 TIPO PEZZO ST.07 SISTEMA DI VISIONE		PESO 4 TIPO PEZZO ST.07 SISTEMA DI VISIONE		PESO 8 TIPO PEZZO ST.07 SISTEMA DI VISIONE		PESO 16 TIPO PEZZO ST.07 SISTEMA DI VISIONE		PESO 32 TIPO PEZZO ST.07 SISTEMA DI VISIONE		PESO 64 TIPO PEZZO ST.07 SISTEMA DI VISIONE		PESO 128 TIPO PEZZO ST.07 SISTEMA DI VISIONE	
INPUT		INPUT		INPUT		INPUT		INPUT		INPUT		INPUT		INPUT	



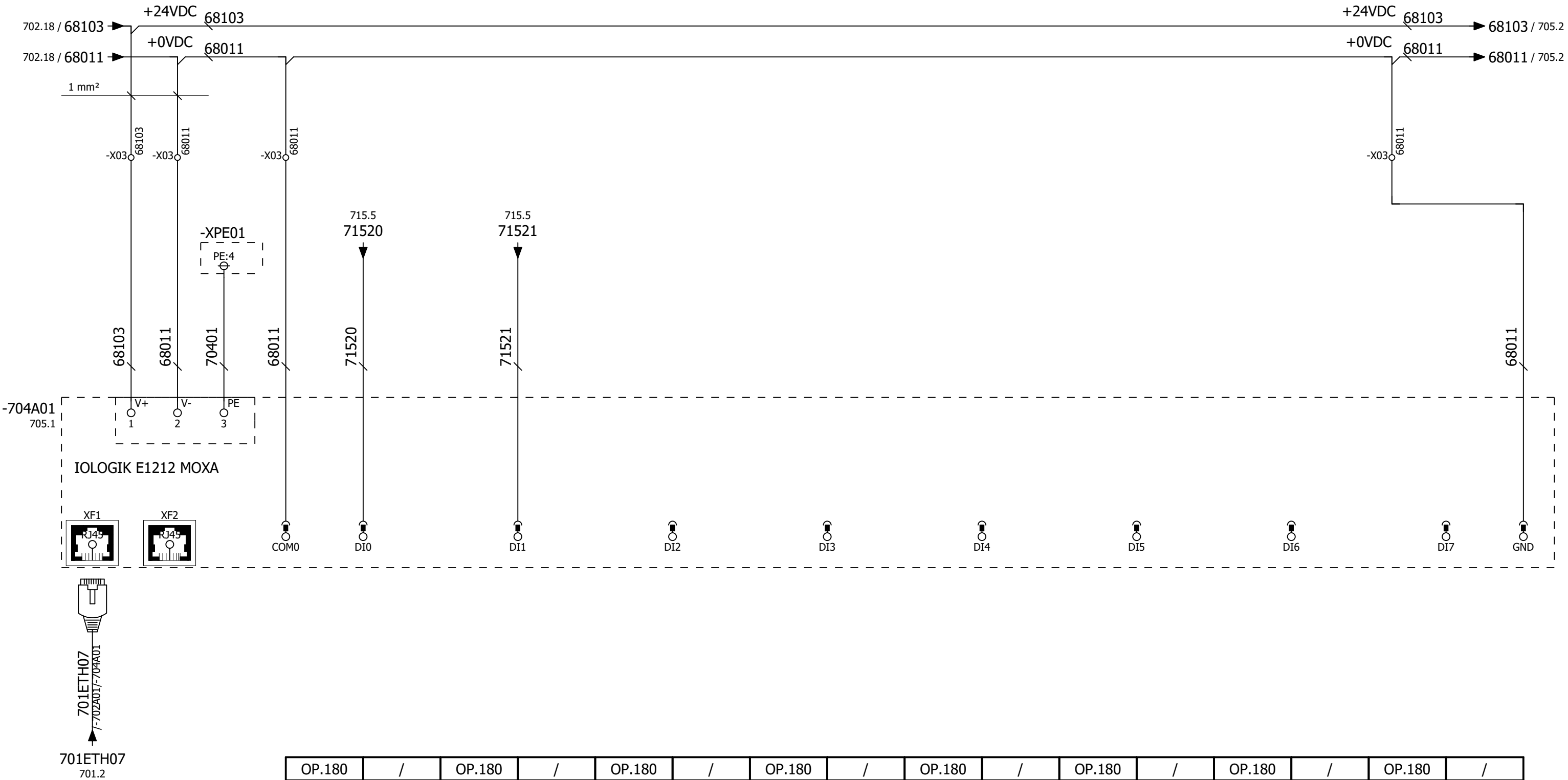
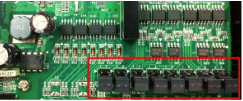
DIO Direction (DI, DO)

DIO mode configuration settings are shown below:



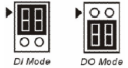
OP.180	/	OP.180	/	OP.180	/	OP.180	/	OP.180	/	OP.180	/	OP.180	/	OP.180	/
CONSENSO AL LAVORO ST.07 SISTEMA DI VISIONE		07 SCARTO ST06 (SCARTO DELLA STAZIONE DI AVVITATURA)		Riserva cablata ST.07 SISTEMA DI VISIONE		Riserva cablata ST.07 SISTEMA DI VISIONE		Riserva cablata ST.07 SISTEMA DI VISIONE		Riserva cablata ST.07 SISTEMA DI VISIONE		Riserva cablata ST.07 SISTEMA DI VISIONE		Riserva cablata ST.07 SISTEMA DI VISIONE	
INPUT		INPUT		INPUT		INPUT		INPUT		INPUT		INPUT		INPUT	

ELEMENTI FUNZIONALI COLLOCATI NELL'ARMADIO A PAVIMENTO PLC 2 OP.180

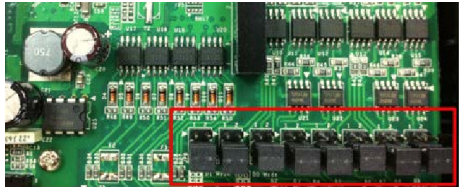
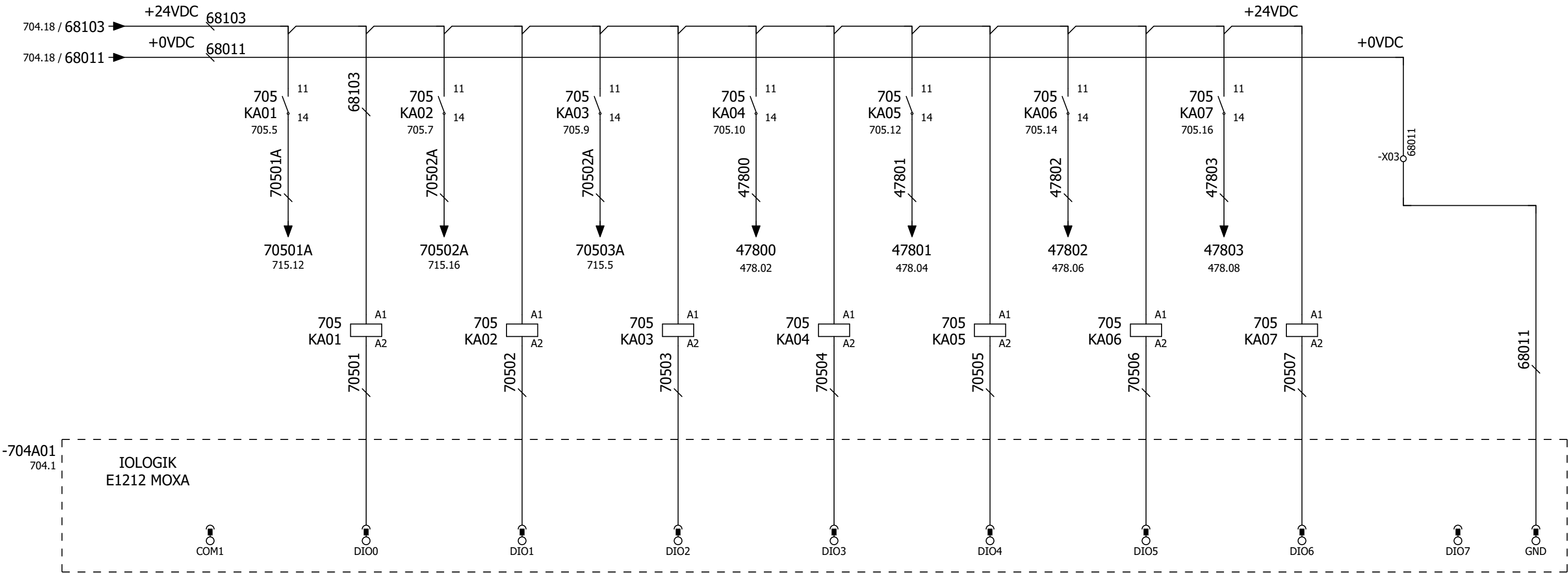
[illegible]

DIO Direction (DI, DO)

DIO mode configuration settings are shown below:

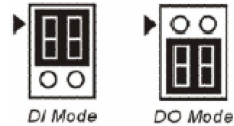


ELEMENTI FUNZIONALI COLLOCATI NELL'ARMADIO A PAVIMENTO PLC 2 OP.180



DIO Direction (DI, DO)

DIO mode configuration settings are shown below:

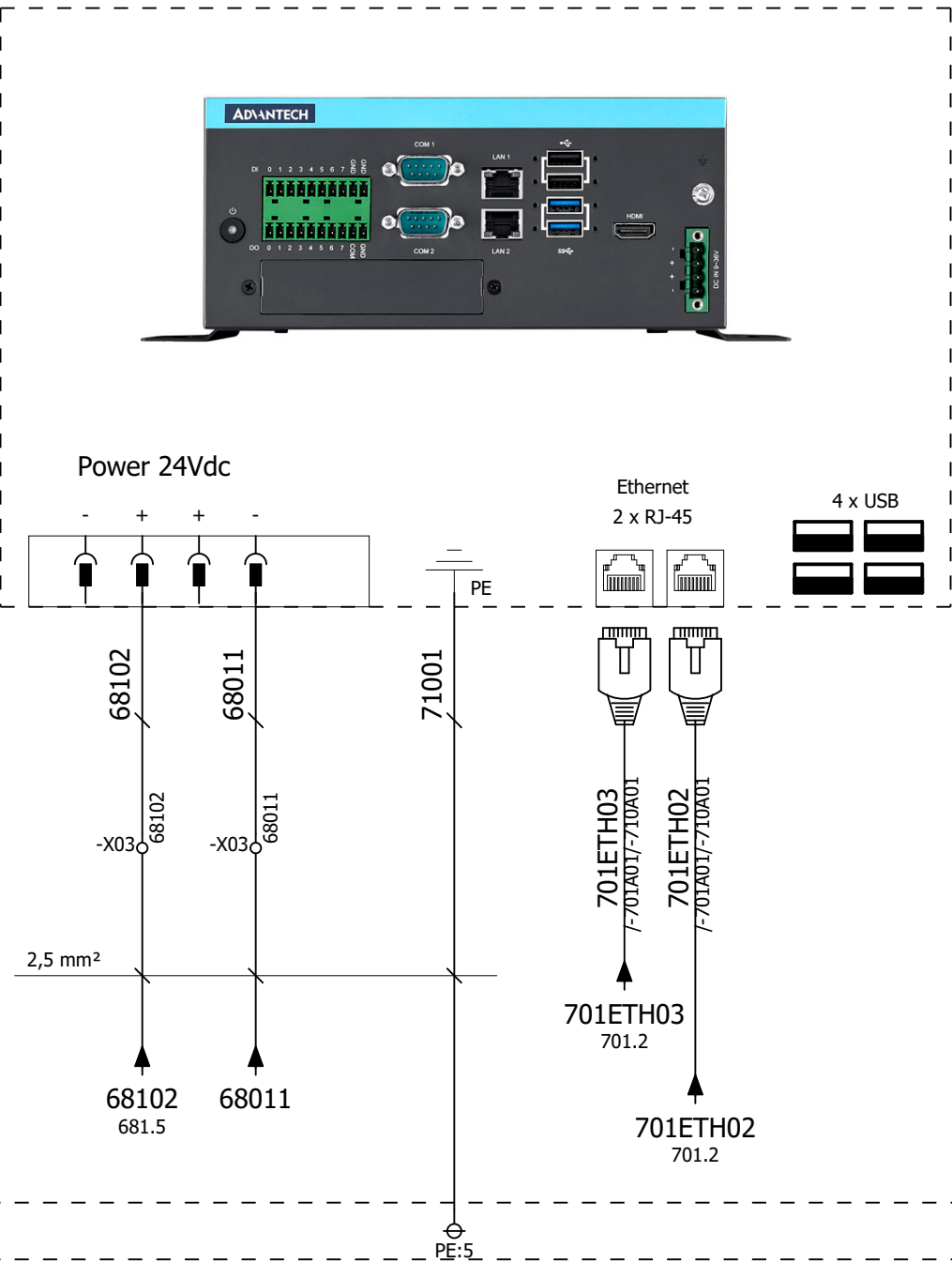
[illegible]

11 14 705.4 11 14 705.6 11 14 705.8 11 14 705.9 11 14 705.11 11 14 705.13 11 14 705.15

ELEMENTI FUNZIONALI COLLOCATI NELL'ARMADIO A PAVIMENTO PLC 2 OP.180

ADVANTECH MIC-730AI

-710A01

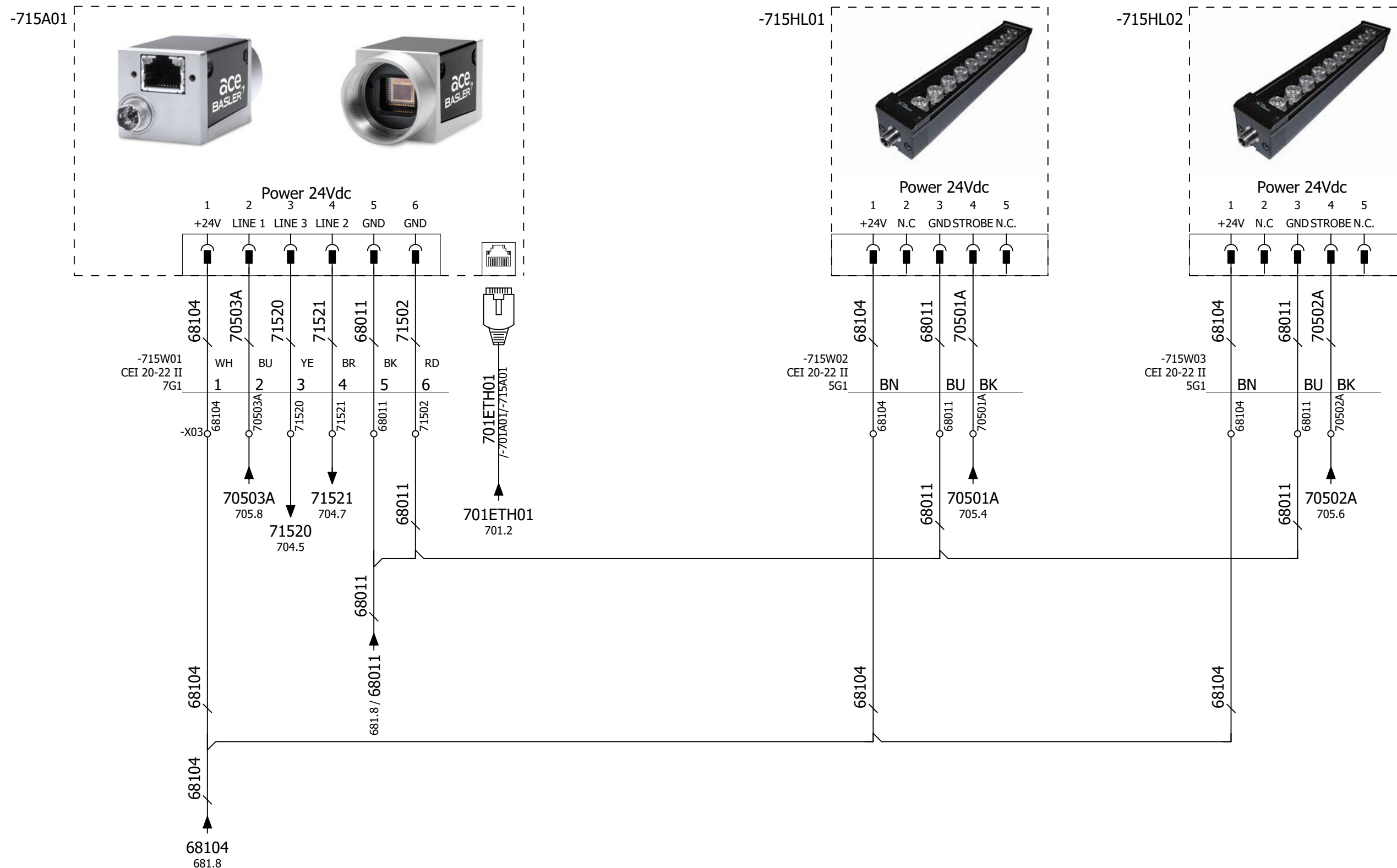


-XPE01

BANDELLA DI TERRA - ARMADIO PLC 2 OP.180

OP.180
ADVANTECH MIC-730AI

ELEMENTI FUNZIONALI COLLOCATI A BORDO STAZIONE 7 TRASFERTA OP.180
Basler mod. acA4024-8gm

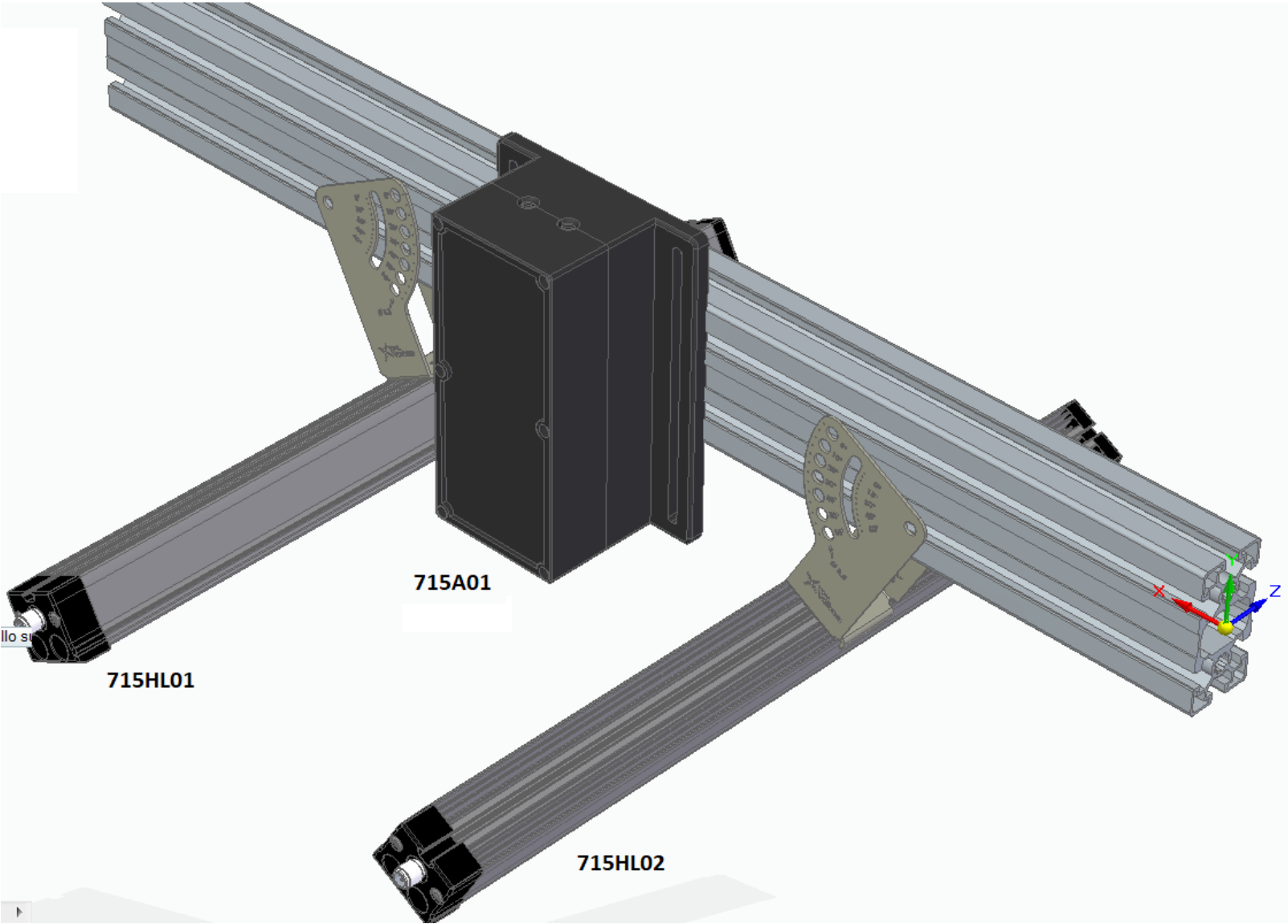


OP.180	
TELECAMERA BASLER MOD. ACA4024-8GM	

OP.180	
ILLUMINATORE 1 TELECAMERA BASLER MOD. ACA4024-8GM	

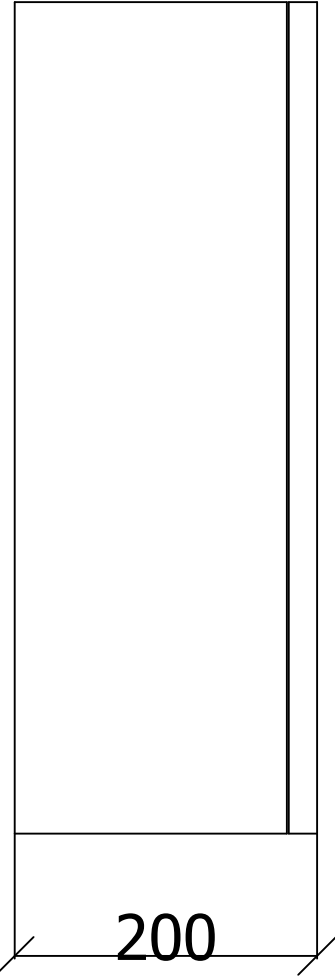
OP.180	
ILLUMINATORE 2 TELECAMERA BASLER MOD. ACA4024-8GM	

ELEMENTI FUNZIONALI COLLOCATI A BORDO STAZIONE 7 TRASFERITA OP.180

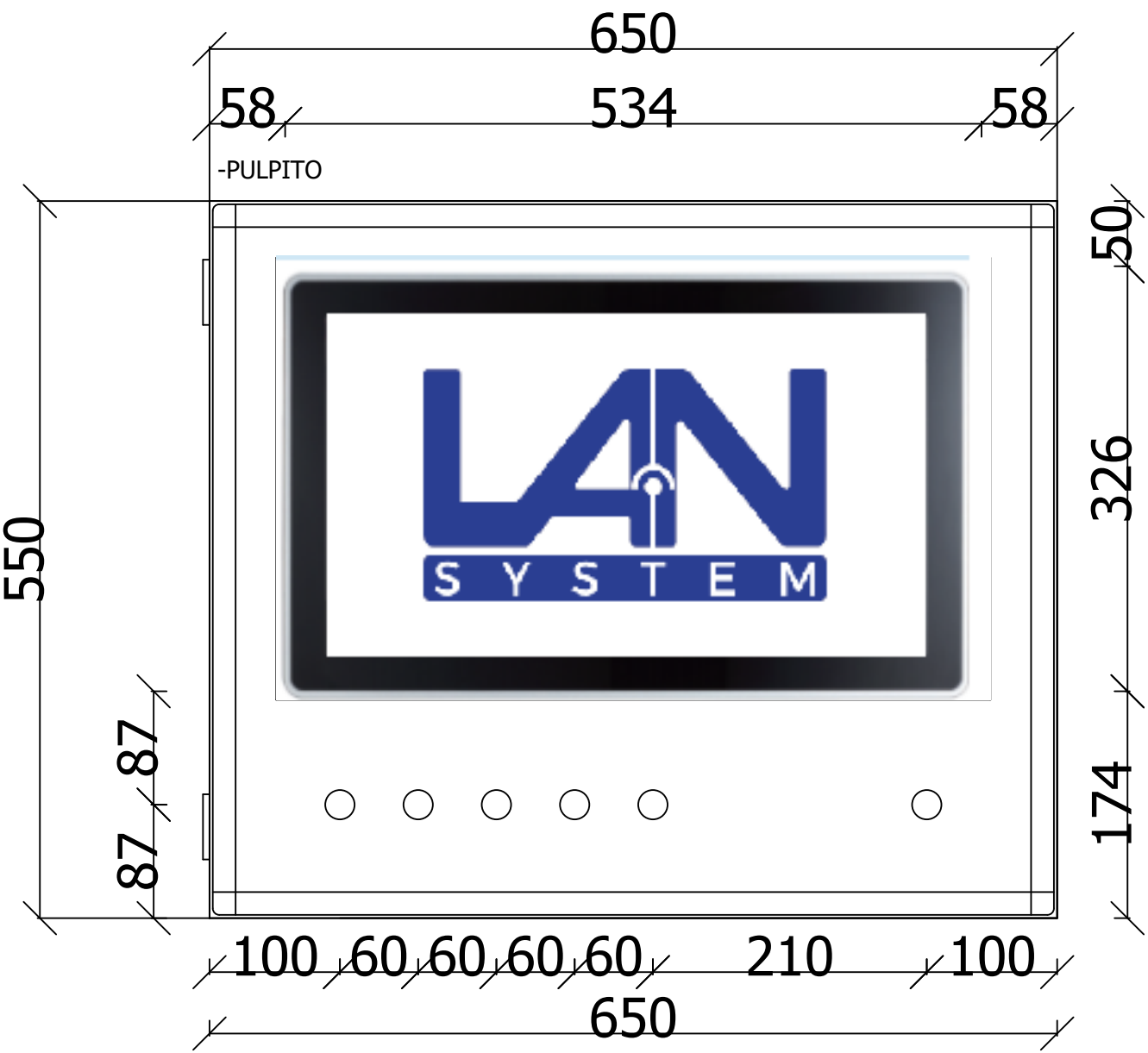


PULPITO SISTEMA DI VISIONE STAZIONE 07

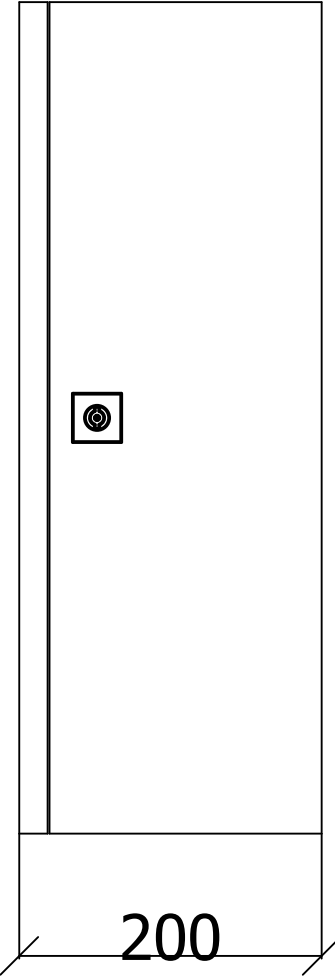
VISTA LATERALE
SINISTRA



PANNELLO FRONTALE



VISTA LATERALE
DESTRA



APPROV.

COMAU

F.M.A



LINEA MONTAGGIO CAPPELLI

FAMIGLIA B OP.180

LINEA MONTAGGIO CAPPELLI

FAMIGLIA B OP.180

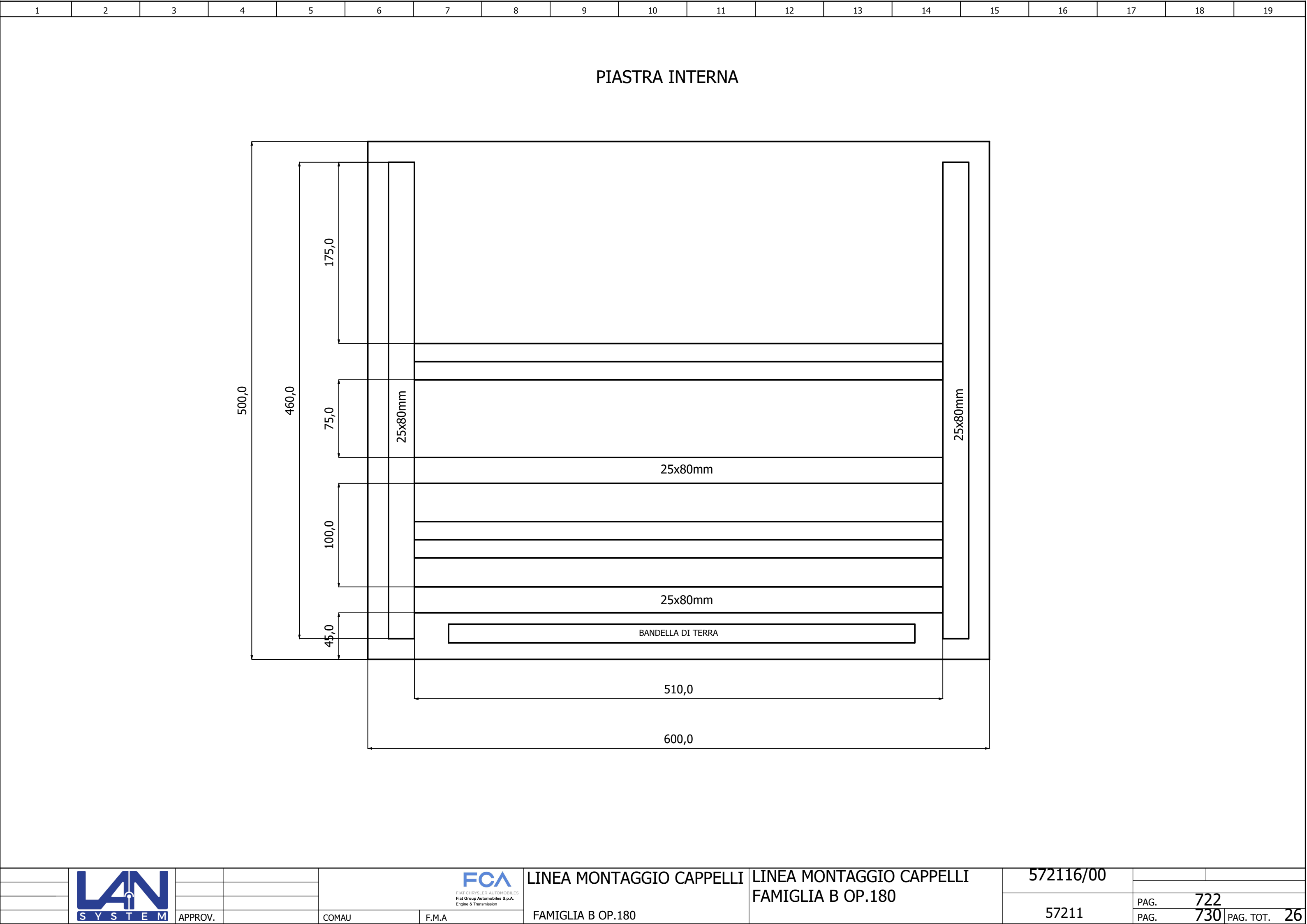
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PAG. 721

PAG. 722

PAG. TOT. 26



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Kabelplan

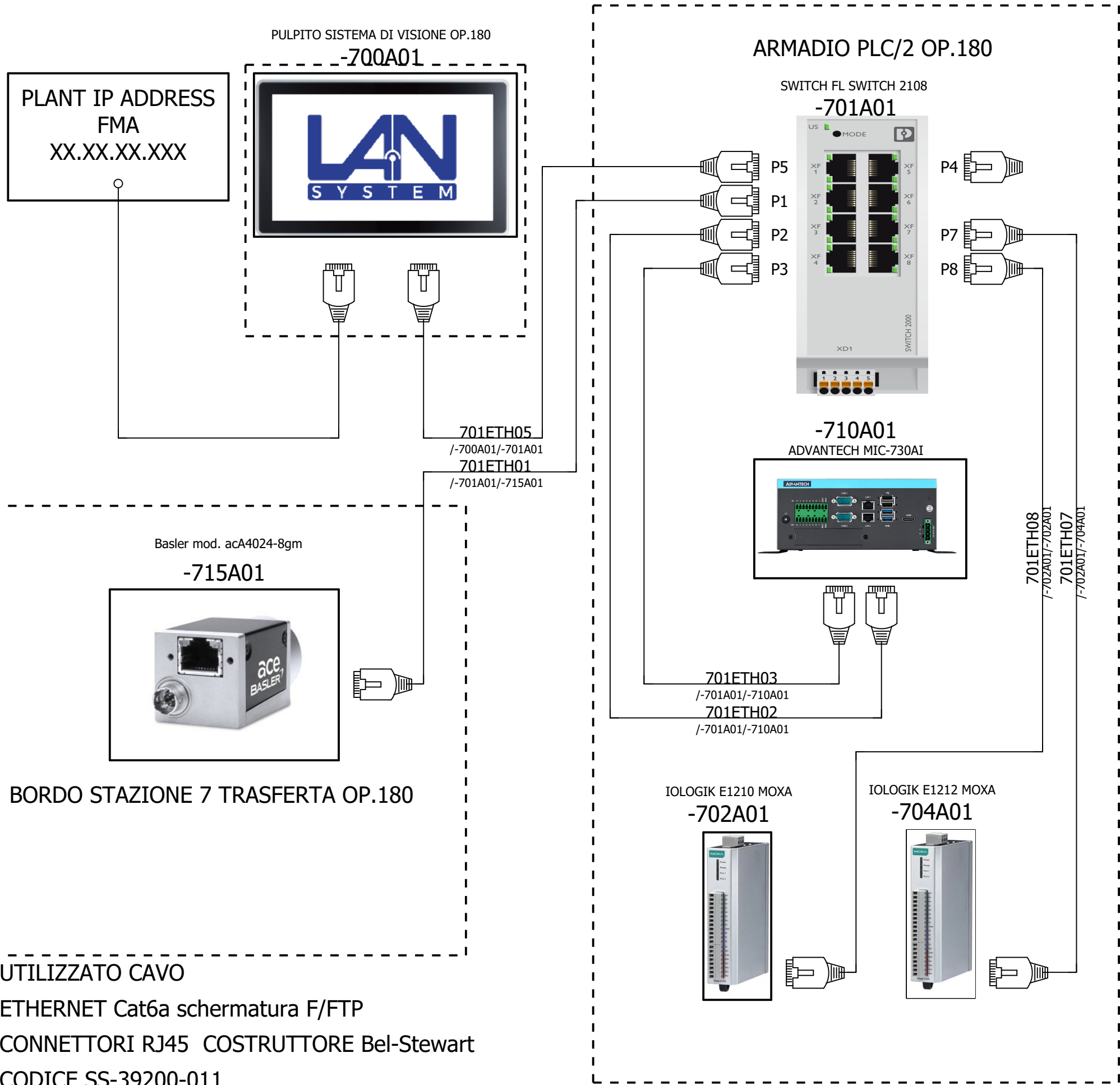
Kabelname		Kabeltyp			Querschnitt	Kabellänge	Funktionstext		
715W01		CEI 20-22 II			7G	1	715W01		
Funktionstext		Rif. incr.							QVW
715W01		715.4	X03	68104	68104	1	715A01-Power24Vdc		715.4
		715.5	X03	70503A	70503A	2	715A01-Power24Vdc		715.5
		715.5	X03	71520	71520	3	715A01-Power24Vdc		715.5
		715.5	X03	71521	71521	4	715A01-Power24Vdc		715.5
		715.6	X03	68011	68011	5	715A01-Power24Vdc		715.6
		715.6	X03	71502	71502	6	715A01-Power24Vdc		715.6
						PE			

Kabelplan

F09_LAN008								
Kabelname		Kabeltyp			Querschnitt	Kabellänge	Funktionstext	
715W02		CEI 20-22 II			5G	1	715W02	
Funktionstext		Rif. incr.						QVW
715W02		715.11	X03	68104	68104	BN	715HL01-Power24Vdc	715.11
		715.12	X03	68011	68011	BU	715HL01-Power24Vdc	715.12
		715.12	X03	70501A	70501A	BK	715HL01-Power24Vdc	715.12
						GY		
						G/Y		

[illegible]

LAYOUT RETI SISTEMA DI VISIONE STAZIONE 07



LAYOUT CAVI SISTEMA DI VISIONE STAZIONE 07

