

| VAR-SPE<br>Tavernelle (Vicenza)<br>ITALY |               | TYPE 14 VARIATOR<br>PARTS LIST             |      | DRAWING N°<br>100-00.14.000 |
|------------------------------------------|---------------|--------------------------------------------|------|-----------------------------|
| REF.                                     | DRAWING N°    | DESCRIPTION                                | Q.TY |                             |
| 1                                        | 100-10.14.010 | HOUSING                                    | 1    |                             |
| 5                                        | 100-10.14.050 | EXTERNAL SLIDING RING                      | 1    |                             |
| 6                                        | 100-10.14.060 | EXTERNAL PUMP ECCENTRICITY ADJUSTMENT RING | 1    |                             |
| 7                                        | 100-10.14.070 | INTERNAL SLIDING RING                      | 1    |                             |
| 8                                        | 100-10.14.080 | RING WITH CYLINDERS                        | 2    |                             |
| 9                                        | 100-10.14.090 | PISTON                                     | 14   |                             |
| 10                                       | 100-10.14.100 | PUMP BUSHING                               | 1    |                             |
| 11                                       | 100-10.14.110 | HYDROMOTOR BUSHING                         | 1    |                             |
| 12                                       | 100-10.14.120 | SLIDING RING                               | 2    |                             |
| 13                                       | 100-10.13.130 | DISTRIBUTING SHAFT CLOSE NIPPLE            | 4    |                             |
| 14                                       | 100-10.14.140 | DISTRIBUTING SHAFT                         | 1    |                             |
| 15                                       | 100-10.14.152 | AUXILIARY PUMP FLANGE                      | 1    |                             |
| 16                                       | 100-10.14.162 | AUXILIARY PUMP STATOR                      | 1    |                             |
| 17                                       | 100-10.14.173 | AUXILIARY PUMP IMPELLER                    | 1    |                             |
| 18                                       | 100-10.14.182 | ROLLER                                     | 7    |                             |
| 22                                       | 100-10.13.220 | PLUG FOR CONTROL HOLE                      | 1    |                             |
| 25                                       | 100-10.13.250 | SAFETY VALVE COVER                         | 1    |                             |
| 26                                       | 100-10.13.260 | SAFETY VALVE SPRINGS                       | 2    |                             |
| 27                                       | 100-10.14.270 | SAFETY VALVE CYLINDER                      | 2    |                             |
| 28                                       | 100-10.13.280 | NON RETURN VALVE SEAT                      | 2    |                             |
| 29                                       | 100-10.13.290 | NON RETURN VALVE SPRINGS                   | 2    |                             |
| 30                                       | 100-10.11.301 | AUXILIARY PUMP VALVE COVER                 | 1    |                             |
| 31                                       | 100-10.13.310 | AUXILIARY PUMP RELIEF VALVE SPRING         | 1    |                             |
| 32                                       | 100-10.11.320 | AUXILIARY PUMP VALVE HOLDER SCREW          | 1    |                             |
| 33                                       | 100-10.14.330 | SOCKET JOINT                               | 2    |                             |
| 35                                       | 100-10.11.350 | OIL PLATE                                  | 1    |                             |
| 36                                       | 100-10.11.360 | VARIATOR CHARACTERISTIC PLATE              | 1    |                             |
| 37                                       | 100-10.11.370 | MOTOR SENSE OF ROTATION PLATE              | 1    |                             |
| 38                                       | 100-10.11.380 | CONTROL PLATE                              | 1    |                             |
| 39                                       | 100-10.14.390 | SECONDARY PUMP ECCENTRIC RING              | 1    |                             |
| 42                                       |               | BEARING 16024                              | 2    |                             |
| 43                                       |               | CLAMPING RING STOP 30 UNI 7435             | 2    |                             |
| 45                                       |               | NUT M10 UNI 5588 A6S                       | 2    |                             |
| 47                                       |               | O-RING PARKER 2-29                         | 1    |                             |
| 51                                       | 100-10.13.500 | PARKER GASKET GUARNITAL                    | 1    |                             |
| 52                                       | 100-10.12.520 | FEATHER KEY 4x4x10 UNI 6604                | 1    |                             |
| 55                                       |               | SCREW RIVET 2,5x3,15                       | 12   |                             |
| 56                                       |               | BREATHER WASHER                            | 1    |                             |
| 57                                       |               | LEVEL WASHER                               | 2    |                             |
| 58                                       |               | DRAIN WASHER                               | 4    |                             |
| 59                                       |               | WASHER 10x16x1.5                           | 2    |                             |

| <b>VAR-SPE</b><br>Tavernelle (Vicenza)<br>ITALY |               | <b>TYPE 14 VARIATOR</b><br><b>PARTS LIST</b> | <b>DRAWING N°</b><br><b>100-00.14.000</b> |  |
|-------------------------------------------------|---------------|----------------------------------------------|-------------------------------------------|--|
| REF.                                            | DRAWING N°    | DESCRIPTION                                  | Q.TY                                      |  |
| 60                                              |               | WASHER 10x16x1.5                             | 2                                         |  |
| 61                                              |               | BALL 5/16" DIN 5401                          | 2                                         |  |
| 62                                              |               | BALL 9/32" DIN 5401                          | 2                                         |  |
| 63                                              |               | CYLINDER PIN 8x25 UNI1707                    | 1                                         |  |
| 64                                              |               | SCREW M5x10 UNI 5927 A12K                    | 2                                         |  |
| 65                                              |               | CYLINDER PIN 4x35 UNI1707                    | 1                                         |  |
| 66                                              |               | BREATHER PLUG M14x1,5                        | 1                                         |  |
| 67                                              |               | LEVEL PLUG M14x1,5                           | 2                                         |  |
| 68                                              |               | DRAIN PLUG M14x1,5                           | 4                                         |  |
| 70                                              |               | SCREW M6x16 UNI 5931 A8G                     | 3                                         |  |
| 71                                              |               | SCREW M6x45 UNI 5931 A8G                     | 6                                         |  |
| 73                                              |               | SCREW M8x16/20 UNI 5931 A8G                  | 8/6                                       |  |
| 74                                              |               | SCREW M10x10 UNI 5923 A12K                   | 1                                         |  |
| 75                                              | 100-10.11.750 | SCREW                                        | 1                                         |  |
| 76                                              |               | SCREW M10x45 UNI 5923 A12K                   | 2                                         |  |
| 77                                              |               | O-RING GACO 177                              | 1                                         |  |
| 79                                              | 100-10.11.791 | AUXILIARY PUMP VALVE MOUNTING                | 1                                         |  |
| 80                                              | 100-10.A2.810 | STATOR PLUG + WASHER                         | 1                                         |  |