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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2017 0711** | **Codice R.E.M**  | **9468** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **VIBAC**  | Data : 20/09/2017 12:31:32 |
| Prog. N^ 829 | SIEMENS 1GG5114 |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **1.925** | 60.00 | a | 100.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 190.00 | Peso | 15.00 |
| P2 | **1.925** | 60.00 | c | 145.00 | rpm | 1550 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **8.86**  | **0.00**  | **5.78** |
| **346.7°** | **17.8°** | **145.5°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **0.84**  | **0.00**  | **0.63** |
| **54.2°** | **6.4°** | **275.3°** |

Velocità di misura = 527 rpm

Operatore: Ettore Roma

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con mezza chiavetta