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| logo    logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345 [**info@rem-motori.it**](mailto:info@rem-motori.it)  **R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.**  **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |
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| **Commessa Nr.** | **2017 0556** | **Codice R.E.M** | **13727** |

**Rapporto di equilibratura**

|  |  |  |
| --- | --- | --- |
| Cliente : **SORGENIA POWER S.P.A.** | | Data : 26/07/2017 11:36:03 |
| Prog. N^ 773 | ABB M2QA31588-6A | |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
|  | Tol (g) | r (mm) |  | Dim (mm) | | **ISO** | **unit( Kg)** |
| P1 | **12.789** | 140.00 | a | 200.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 340.00 | Peso | 150.00 |
| P2 | **12.789** | 140.00 | c | 170.00 | rpm | 1000 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **56.3** | **0.00** | **67.8** |
| **112.9°** | **250.1°** | **284.4°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **1.0** | **0.0** | **1.4** |
| **110.4°** | **107.0°** | **106.6°** |

Velocità di misura = 502 rpm

Operatore: Angelo Lisi

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con mezza chiavetta e ventola di raffreddamento