|  |
| --- |
| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |
|  |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2017 0556** | **Codice R.E.M**  | **13727** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **SORGENIA POWER S.P.A.**  | Data : 26/07/2017 11:36:03 |
| Prog. N^ 773 | ABB M2QA31588-6A  |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **12.789** | 140.00 | a | 200.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 340.00 | Peso | 150.00 |
| P2 | **12.789** | 140.00 | c | 170.00 | rpm | 1000 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **56.3**  | **0.00**  | **67.8** |
| **112.9°** | **250.1°** | **284.4°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **1.0**  | **0.0**  | **1.4** |
| **110.4°** | **107.0°** | **106.6°** |

Velocità di misura = 502 rpm

Operatore: Angelo Lisi

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con mezza chiavetta e ventola di raffreddamento