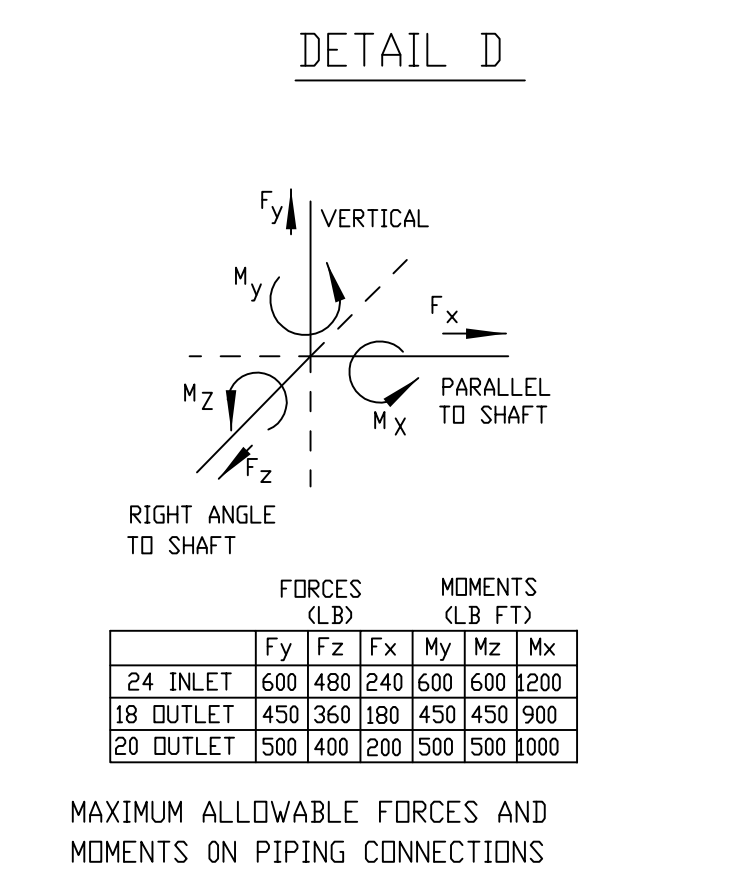
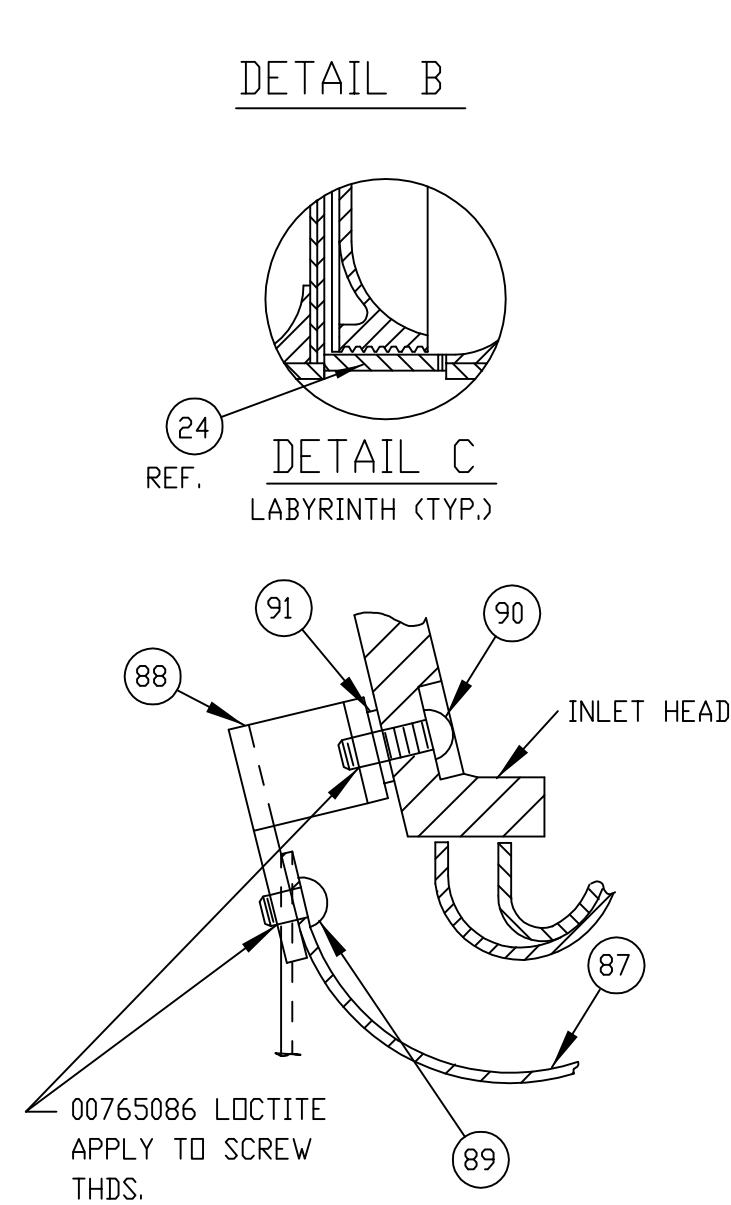
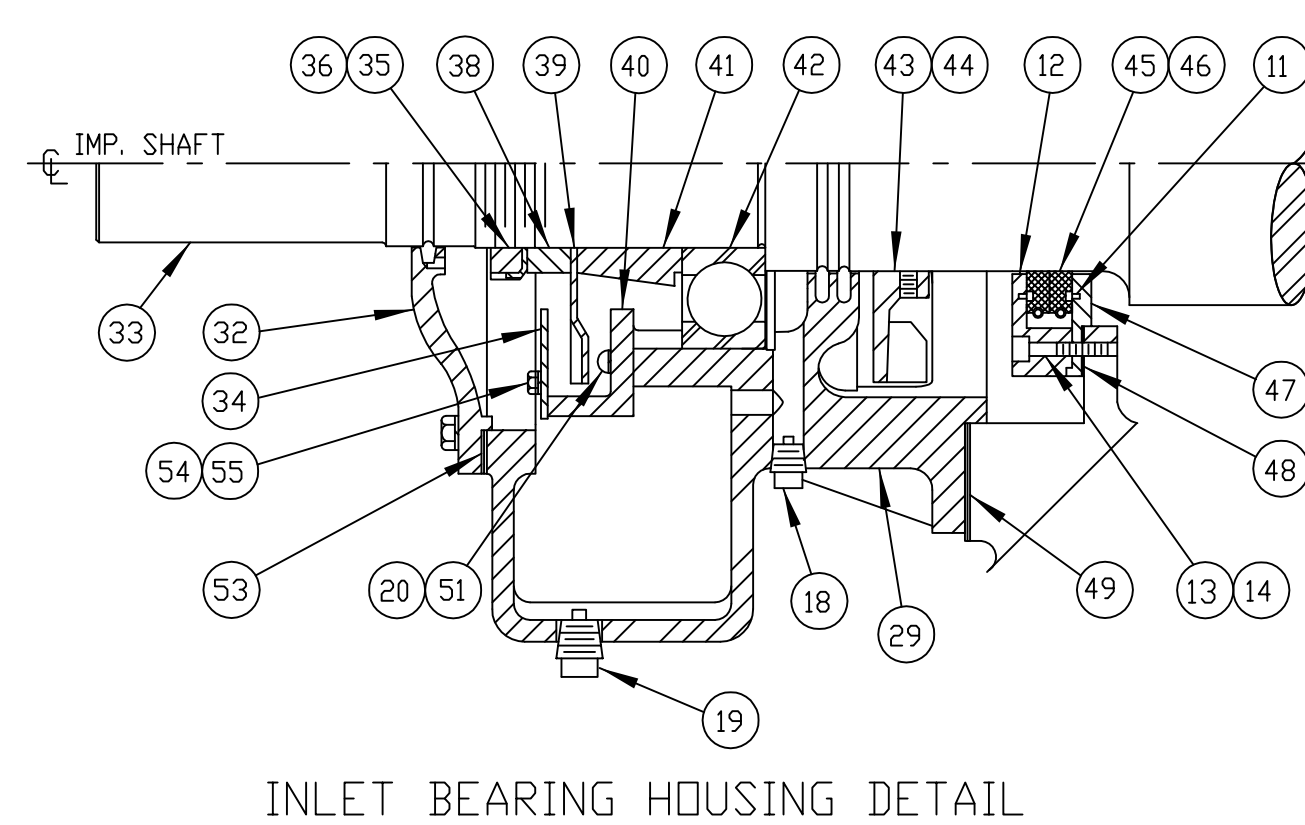




- *QUANTITY OF ITEMS 81 & 86 TO BE DETERMINED
AT FINAL ASSEMBLY, BASED ON CLEARANCE.
**THESE ITEMS ARE REQUIRED ON THE 3, 4 AND 5 STAGE UNITS ONLY.
***THE SINGLE STAGE UNIT USES BOLTS INSTEAD OF TIERBDS. THE
QUANTITY OF ITEM 21 IS REDUCED BY 10 & 25 IS REDUCED BY 12 ON
THE BASIC PRODUCT STRUCTURE.

DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994

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REFERENCE: MODELS 79101B5 THRU 79105B5
PRODUCT STRUCTURES 20201165 THRU 20201169

	5	67	1702	65 3/4	1670	70 7/8	1800	4	10791605	D-10791605	4	5	D-10791405	20009016	3
	4	56 15/16	1446	55 11/16	1414	60 13/16	1545	3	10791604	D-10791614	3	4	D-10791404	20009014	3
	3	46 17/8	1190	45 5/8	1159	50 3/4	1289	2	10791603	D-10791613	2	3	D-10791403	20009013	3
	2	36 13/16	935	35 9/16	903	40 11/16	1033	1	10791602	D-10791612	1	2	D-10791402	—	5
	1	26 3/4	679	25 1/2	648	30 5/8	778	0	00465142	00460308	0	1	D-10791401	—	5
		INCHES	MM	INCHES	MM	INCHES	MM	ITEM 24 SPACER	ITEM 26 TIE ROD	ITEM 37 TIE ROD	ITEM 27 SECTION	ITEM 28 PIPE PLUG	ITEM 33 SHAFT	ITEM 76 PIPE	ITEM 80 PIPE PLUG
NO. OF STAGES	F	VARIABLE DIMENSIONS	X	Y	Z	AUXILIARY BILL OF MATERIAL									