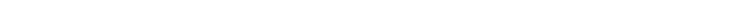
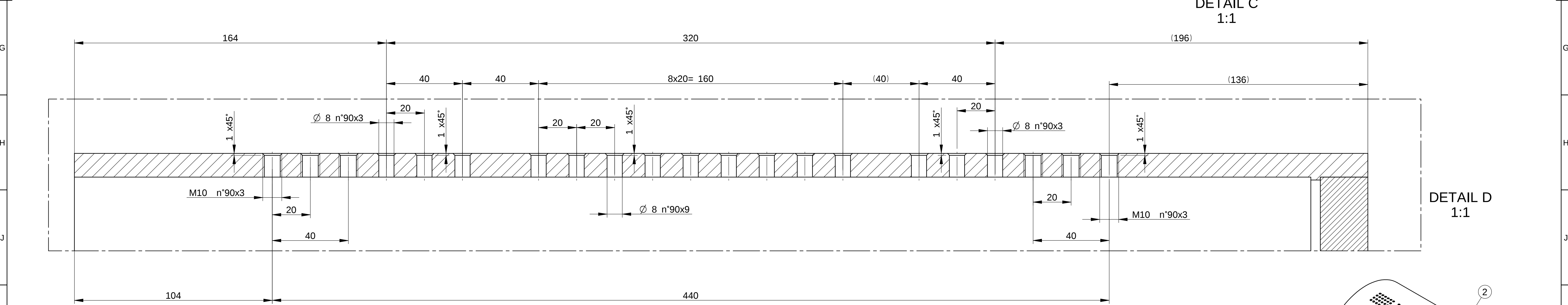
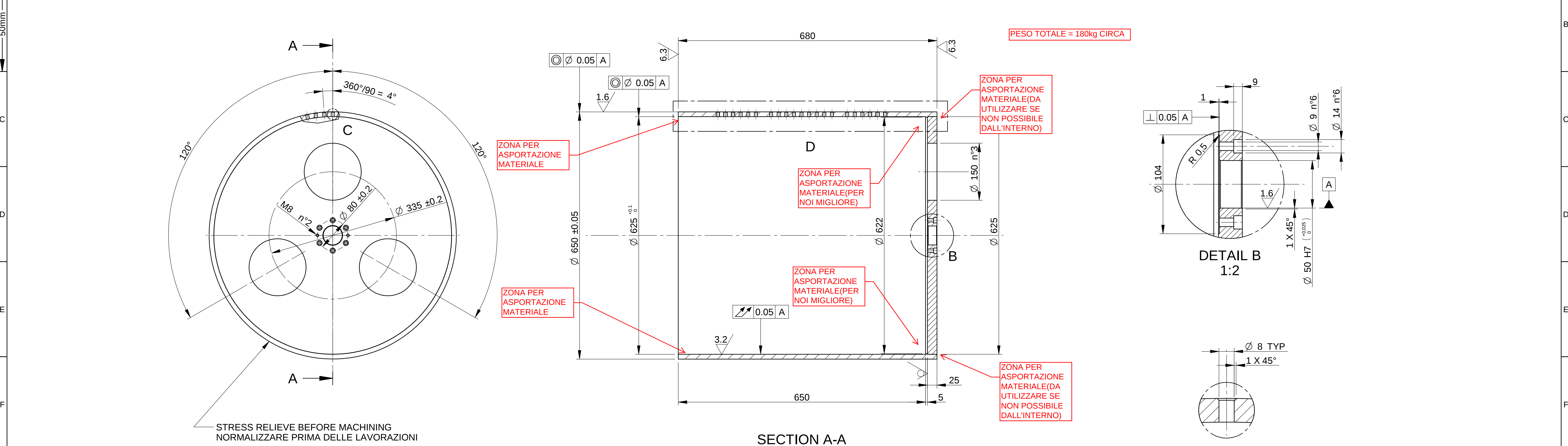


1				3		4		5		6		7		8		9		10		11		12		13		14		15		16	
RAW MATERIALS TABLE																															
ID.		PART No	QTY	UM	WT (kg)	ENG DESCRIPTION					ITA DESCRIPTION					MANUFACTURER		MANUFACTURER SPEC.			MATERIAL										
A	2	7001200	0.884	-	138.79	SHEET UNI EN 10051 TH20 S235JR					LAMIERA UNI EN 10051 SP20 S235JR																				
	1	7001300	0.39	-	91.85	SHEET UNI EN 10051 TH30 S235JR					LAMIERA UNI EN 10051 SP30 S235JR																				
	A																														



NOTA PER LE SALDATURE / NOTE FOR WELDING :
DOVE NON DIVERSAMENTE SPECIFICATO UTILIZZARE PER LE SALDATURE IL SEGUENTE CRITERIO :
WHERE NOT OTHERWISE SPECIFICATED USE THE FOLLOWING CRITERION FOR WELDING :
CORDONE DI SALDATURA CONTINUO CON QUOTA a = 1/2 LO SPESSORE DELLA LAMIERA
CONTINUOUS SEAM WELDING WITH DIMENSION a = 1 / 2 SHEET THICKNESS

BREAK ALL SHARP EDGES
ELIMINARE SPIGOLI VIVI

EQUILIBRATURA DINAMICA A 250 RPM
DINAMIC BALANCING AT 250 RPM

NOTE:
TREATMENT: CHEMICAL NICKELING 0,005 ± 0,0005
DIMENSIONS ALSO INCLUDE SURFACE TREATMENT NICKELING.
TRATTAMENTO: NICHELATURA CHIMICA 0,005 ± 0,0005
LE QUOTE SI INTENDONO COMPRENSIVO DI TRATTAMENTO
SUPERFICIALE DI NICHELATURA.

Revision Levels				ROUGHNESS: Surface finish according to ISO 1302		WEIGHT (kg)		For all tolerances not expressly specified refer to ISO 2768 medium precision values	
No	Explanation Summary	Name/Approved By	Date / ECO No	12/5	(16/63/32)	RAW	230.63	FINAL	182.17
				ANTI-CORROSION TREATMENT		INDIMENSIONED CHAMFERS		DRAWN BY	
				CHEMICAL NICKELING 5µm ± 0.5µm				CHECKED BY	
				ANTI-STICKING TREATMENT				CREATION DATE	
				HEAT TREATMENT				DERIVED FROM	
				N/A					

ENGLISH DESCRIPTION		WHEEL TRANSFER DRUM D650X680	
DRAWING No.		4274745	
Scale		1:5	
Sheet		1/1	
REV No.		0	