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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2017 0702** | **Codice R.E.M**  | **13806** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **HYDRO ALUMINIUM SLIM S.P.A.**  | Data : 22/09/2017 14:29:40 |
| Prog. N^ 836 | SIEMENS 1LG4280 KW 75 REM 13806 |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **6.732** | 90.00 | a | 180.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 275.00 | Peso | 150.00 |
| P2 | **6.732** | 90.00 | c | 125.00 | rpm | 2955 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **19.68**  | **0.00**  | **21.83** |
| **11.2°** | **342.5°** | **316.9°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **1.16**  | **0.00**  | **1.24** |
| **291.1°** | **278.4°** | **263.2°** |

Velocità di misura = 560 rpm

Operatore: Quattrociocche Jacopo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con mezza chiavetta e ventola di raffreddamento