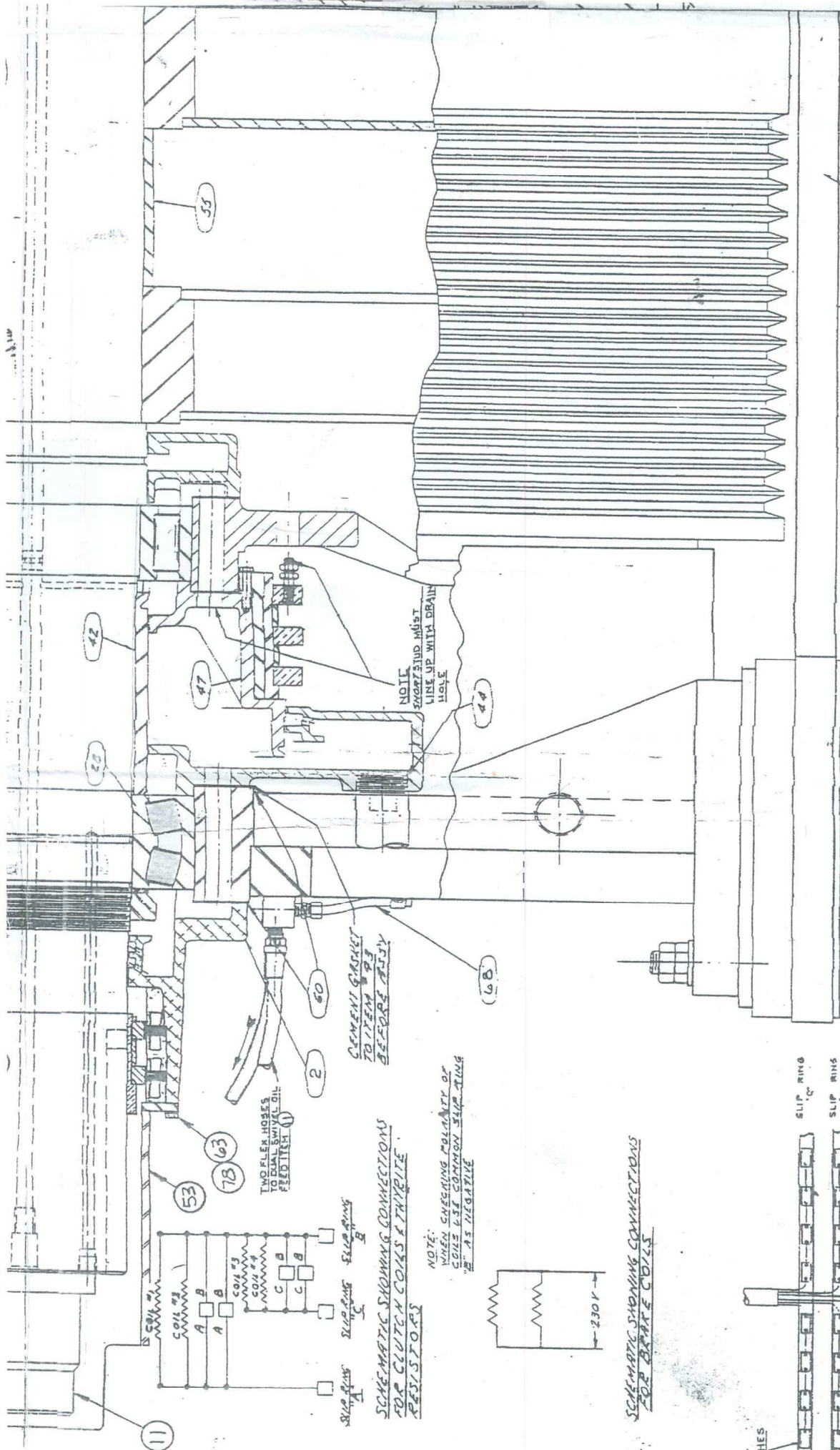
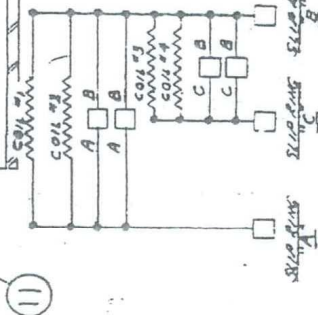
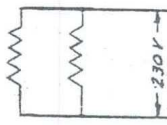




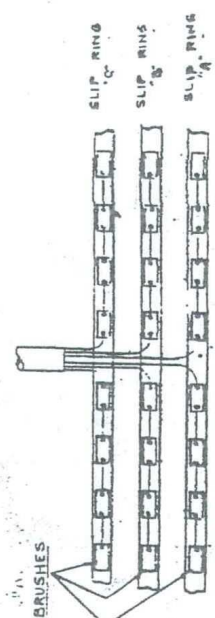
SCHEMATIC SHOWING CONNECTIONS FOR CLUTCH COILS & THRUST RESISTORS



NOTE: WHEN CHECKING POLARITY OF COILS USE COMMON SLIP RING "B" AS NEGATIVE



SCHEMATIC SHOWING CONNECTIONS FOR BRAKE COILS



VIEW A-A

CONNECTION AC WIRING HARNESS TO BRAKING

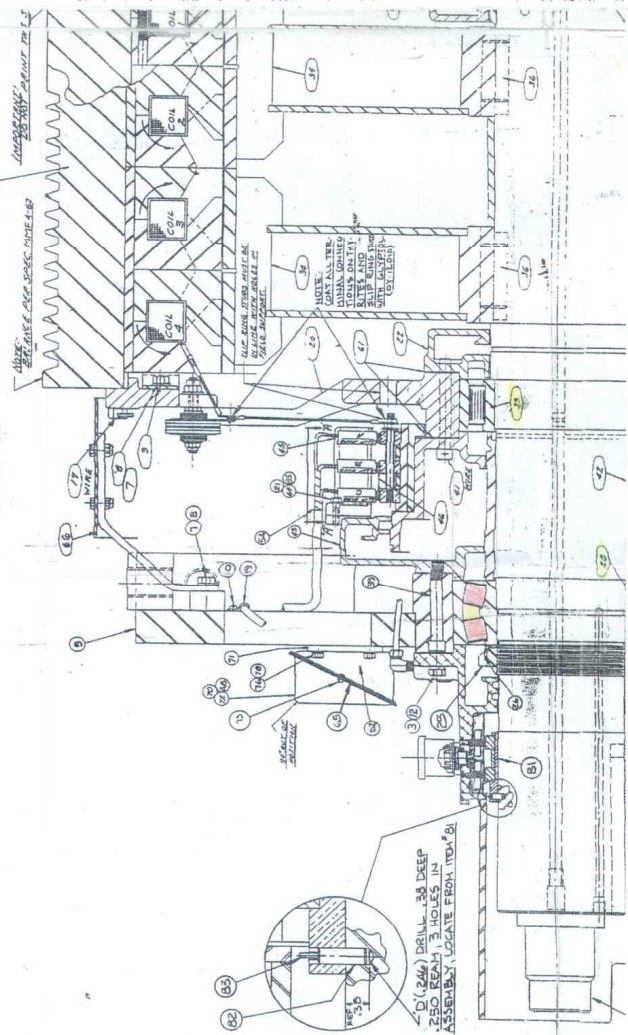
PART NO.
65573-010
65573-020

50

3

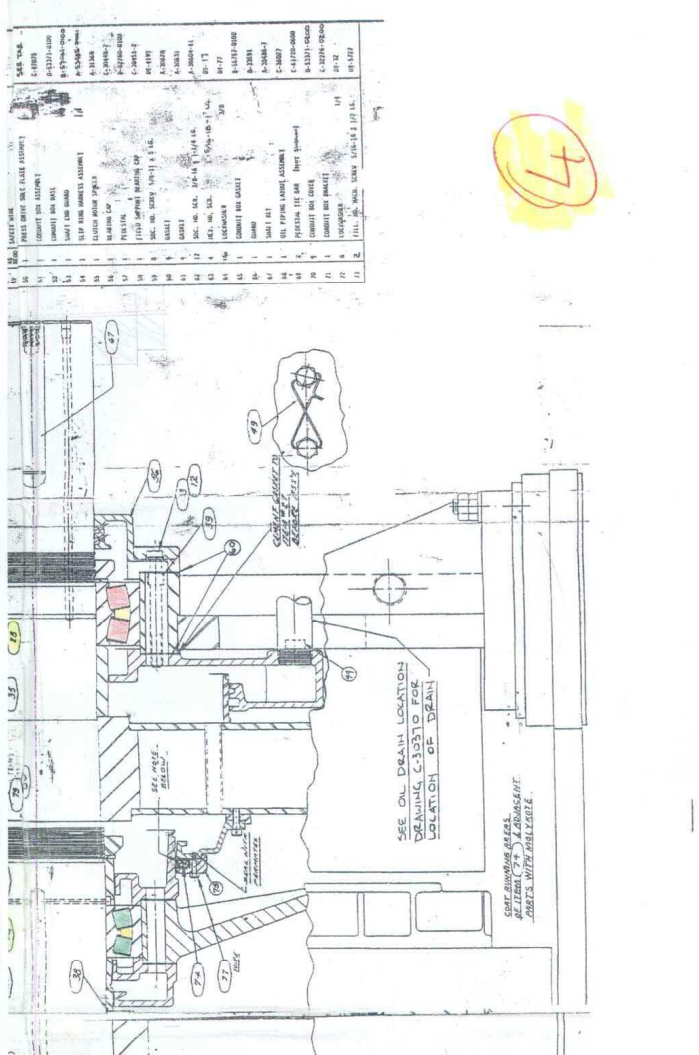
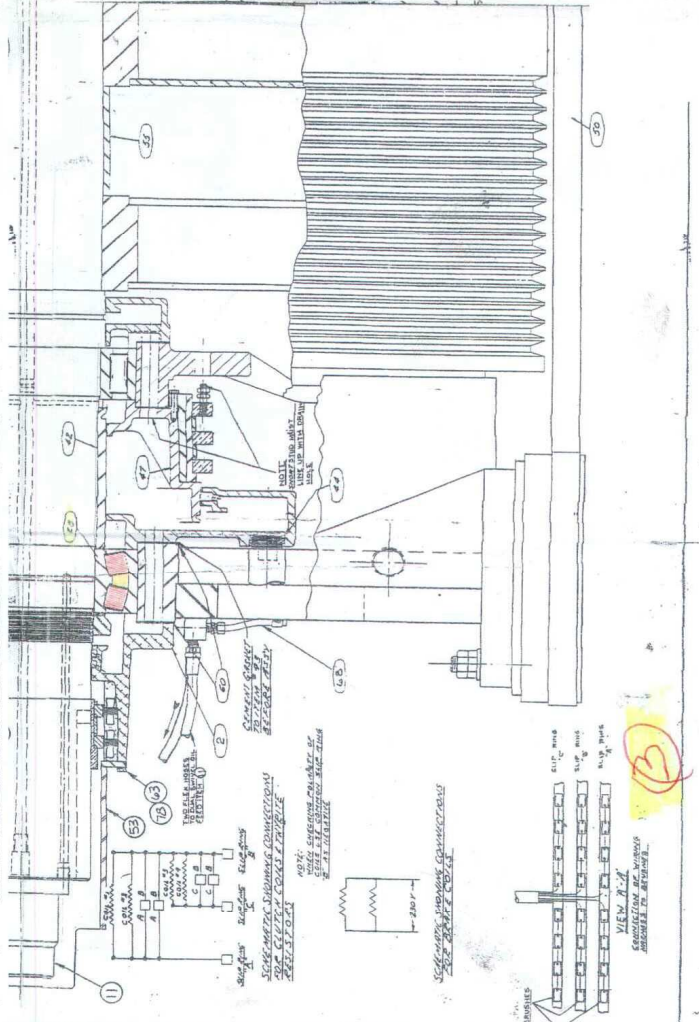
MEIELETTA2 S.r.L.

NOTE
RENDERING OF THE DRAWING IS SUBJECT TO THE FOLLOWING CONDITIONS:
1. THE DRAWING IS NOT TO BE USED FOR ANY OTHER PURPOSE THAN THAT FOR WHICH IT WAS PREPARED.
2. THE DRAWING IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF THE OWNER.



IMPROVED PRE-SEALING METHOD
AS INDICATED BY ARROW

ITEM NO.	DESCRIPTION	QTY	UNIT	REMARKS
1	COVER PLATE	1	PC	
2	ROTOR	1	PC	
3	SCREW	4	PC	
4	SCREW	4	PC	
5	SCREW	4	PC	
6	SCREW	4	PC	
7	SCREW	4	PC	
8	SCREW	4	PC	
9	SCREW	4	PC	
10	SCREW	4	PC	
11	SCREW	4	PC	
12	SCREW	4	PC	
13	SCREW	4	PC	
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30	SCREW	4	PC	
31	SCREW	4	PC	
32	SCREW	4	PC	
33	SCREW	4	PC	
34	SCREW	4	PC	
35	SCREW	4	PC	
36	SCREW	4	PC	
37	SCREW	4	PC	
38	SCREW	4	PC	
39	SCREW	4	PC	
40	SCREW	4	PC	

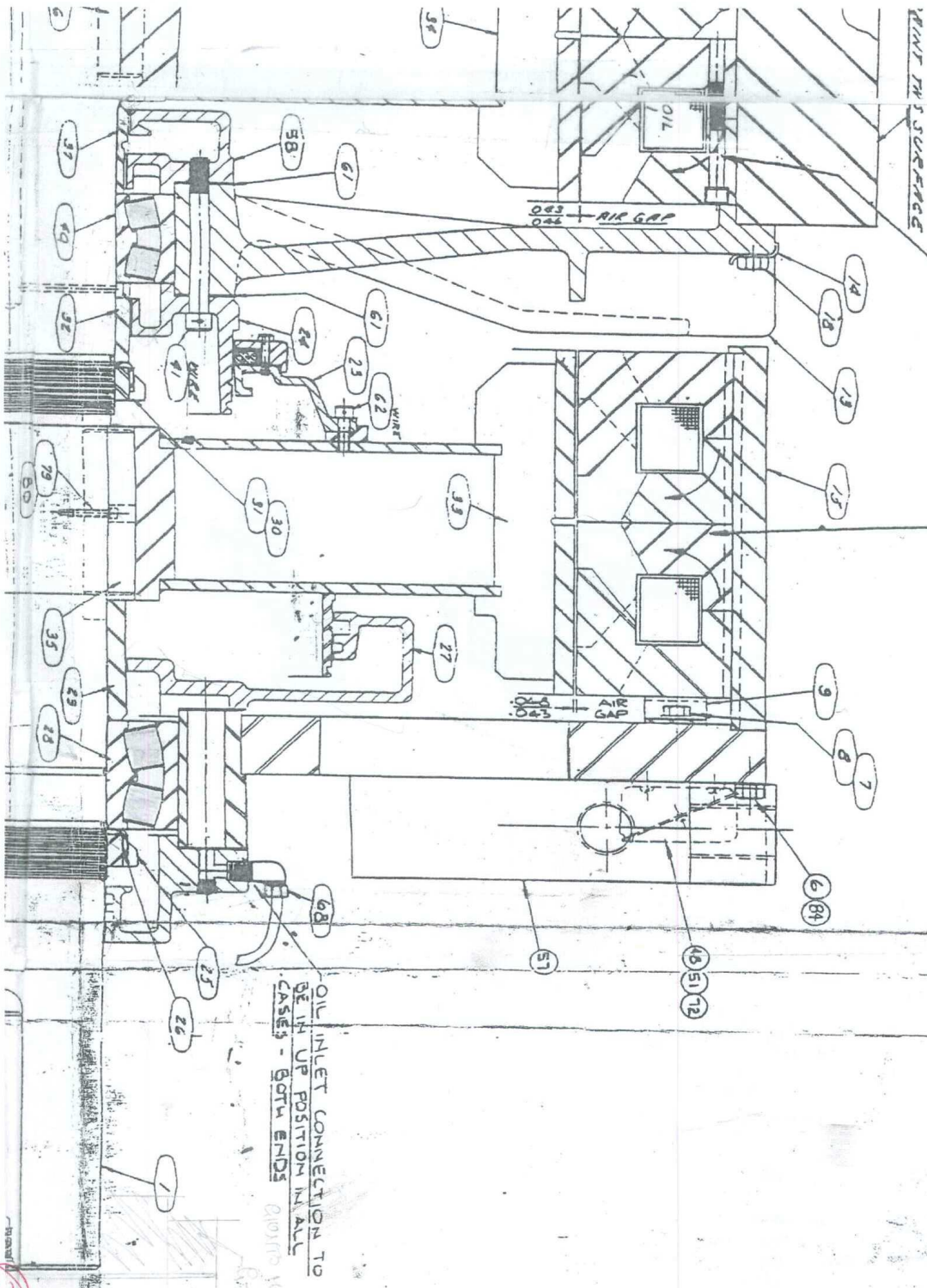


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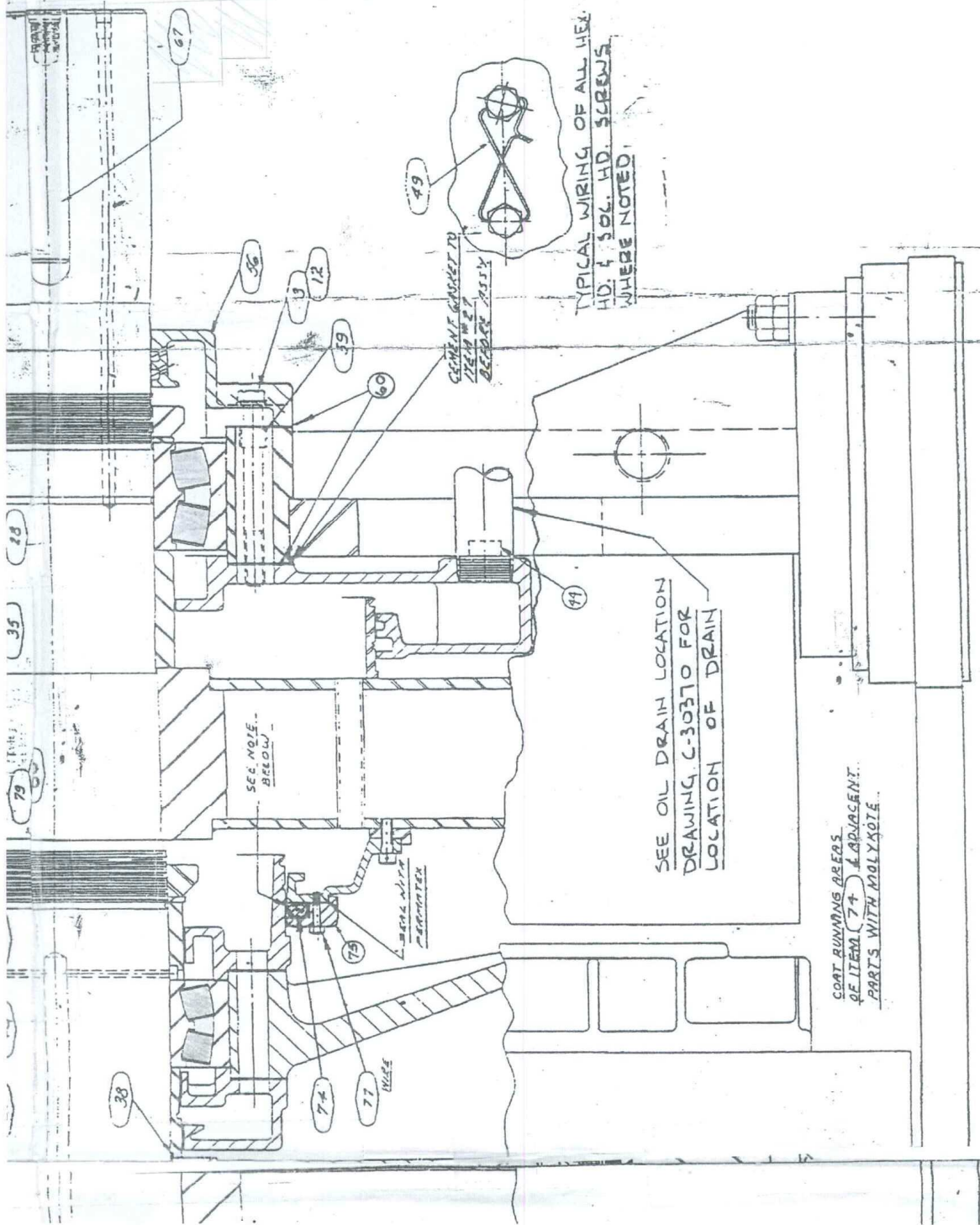
13

POLARITY OF COIL MUST BE
AS INDICATED BY ARROWS

ITEM	QTY	DESCRIPTION	PART NO.
74	1	SEA RING	A-31337-0100
75	1	SEA RING RETAINING	B-31339
76	1	HEX. HD. SCREW 1/16-18 X 3/4 LG.	DT-211
77	8	HEX. HD. SCREW 1/4-20 X 1-1/4 LG.	A-30490-5
78	8	LOCKWASHER	DT-18
79	1	SOC. HD. SCREW 1/4-20 X 1-1/4 LG.	DT-346
80	1	LOCKWASHER (FOR SOC. HD.)	DT-4417
81	1	GEN. ROTOR ASSEMBLY	A-63656-0200
82	3	MULT. COIL DRIVE	DT-14110
83	1	SPRINGER	DT-13845
84	1	LOCKWASHER	DT-107
85	1	FLATWASHER	DT-1105



ITEM	QTY	DESCRIPTION	PART NO.
1	1	SWIFT	D-31338
2	1	WASHER CAP	B-30441-0100
3	8	HEX. HD. SCREW 5/16-11 X 1-3/4 LG.	DT-241
4	2	SO. HD. PIPE PLUG (NOT SHOWN)	DT-111
5	1	PRESTRESS	D-62797-0100
6	1/6	HEX. HD. SCREW 3/4-10 X 2-3/4 LG.	DT-94
7	24	HEX. HD. SCREW 1/2-13 X 1-1/4 LG.	DT-106
8	21	LOCKWASHER	A-27677
9	15	SPRINGER	DT-10299
10	4	HD. HD. SCREW 1/10-32 X 3/8 LG.	A-35004
11	1	WIL FIELD ASSEMBLY	DT-74
12	1	LOCKWASHER	E-30478
13	1	WIL & FIELD SUPPORT	A-30479
14	24	CLIP LOCKWASHER	B-62756-0100
15	1	WASHER FIELD & RING ASSEMBLY	C-31340
16	1	CLIP FIELD & RING ASSEMBLY	A-30490-205
17	24	HEX. HD. SCREW 3/4-10 X 2 LG.	DT-1470
18	24	HEX. HD. SCREW 3/4-10 X 2 LG.	DT-4834
19	2	WIL FIELD	D-63846-0200
20	1	WIL FIELD & SUPPORT ASSEMBLY	DT-132
21	16	HEX. HD. SCREW 3/8-16 X 1 1/4 LG.	C-30468
22	1	FIELD SUPPORT BEARING CAP	A-30467
23	1	OIL CATCHER	DT-413
24	1	FIELD SUPPORT BEARING CAP	DT-413
25	2	LOCKWASHER	DT-413
26	2	LOCKWASHER	DT-413
27	1	PLEURAL BEARING CAP	DT-5723
28	2	PLEURAL BEARING CAP	DT-5723
29	1	BEARING SPACER	DT-414
30	1	LOCKWASHER	DT-414
31	1	LOCKWASHER	DT-414
32	1	BEARING SPACER	A-30466
33	1	WASHER ROTOR ASSEMBLY	C-31717
34	2	CLUTCH ROTOR ASSEMBLY	C-31826
35	1	ROTOR KIT	A-30465-1
36	2	ROTOR KIT	A-30465-5
37	1	BEARING SPACER	A-30467
38	1	"O" RING	DT-5872
39	1	FIELD SUPPORT BEARING	DT-5721
40	1	FIELD SUPPORT BEARING	DT-5789
41	16	SOC. HD. SCREW 5/16-11 X 5-1/2 LG.	A-30464-191
42	1	BEARING SPACER	A-30452
43	1	PRESTRESS BEARING CAP	D-62797-0100
44	2	SO. HD. PIPE PLUG	DT-925
45	9	BRUSH RIG ASSEMBLY	B-30474
46	1	BEARING CAP & STOP RING ASSEMBLY	DT-171
47	1	NO. HD. WASH. SCREW 1/4-20 X 3/4 LG.	DT-5909
48	1	SANCTITY WIRE	DT-5909



ITEM	DESCRIPTION	QTY	REF	SEE TAB.
49	SAFETY WIRE	1		C-47075
50	PRESS DRIVE SOLID PLATE ASSEMBLY	1		D-53371-0100
51	CONDUIT BOX ASSEMBLY	1		B-534061-0100
52	CONDUIT BOX W/SL	1		A-53495-0001
53	SHAFT END GUARD	1		A-31368
54	SLIP RING W/NESS ASSEMBLY	1		C-30448-2
55	CLUTCH ROTOR SPACER	1		D-52760-0100
56	BEARING CAP	1		C-30451-2
57	PEDESTAL	1		DT-1199
58	FILED SUPPORT BEARING CAP	1		A-30678
59	SOC. HD. SCREW 5/16-11 X 5 LG.	8		A-30631
60	GASKET	4		A-30604-61
61	GASKET	4		DT-17
62	SOC. HD. SCR. 3/8-16 X 1-1/4 LG.	12		DT-77
63	HEX. HD. SCR. 5/16-18 X 1 LG.	4		B-55757-0100
64	LOCKWASHER	16		D-33591
65	CONDUIT BOX GASKET	1		A-30486-7
66	GUARD	1		C-36027
67	SHAFT KEY	1		C-61720-0600
68	OIL PIPING LAYOUT ASSEMBLY	1		D-53371-0800
69	PEDESTAL TIE BAR (NOT SHOWN)	2		C-32276-0200
70	CONDUIT BOX COVER	4		DT-32
71	CONDUIT BOX BRACKET	1		DT-5727
72	LOCKWASHER	6		
73	FILL. HD. W/CH. SCREW 5/16-18 X 1/2 LG.	2		

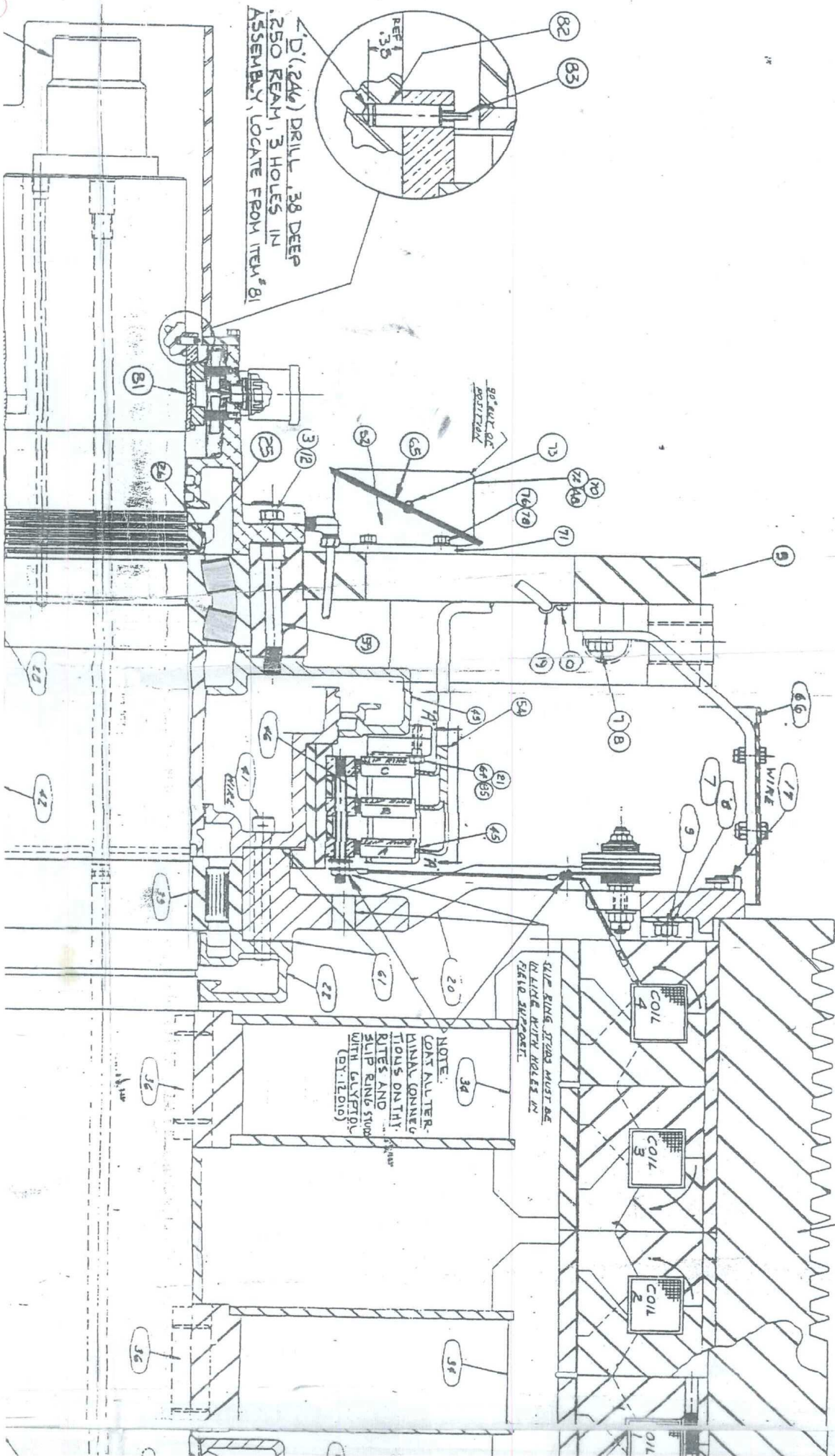
D-65573

NOTE

SLIP RING COILS OF SLIP RINGS
SHOWN IN LINEAL ASSEMBLY

NOTE: BRING & PER SPEC. MME 4-67

IMAGINE! DO NOT PRINT IN 3D



D (.246) DRILL .38 DEEP
.250 REAM, 3 HOLES IN
ASSEMBLY, LOCATE FROM ITEM 81

80 KALT OF
POSITION

SLIP RING STUDS MUST BE
IN LINE WITH HOLES IN
FLARE SUPPORT

NOTE:
COAT ALL TER-
MINAL CONNE-
CTIONS AND
SLIP RING STUDS
WITH GRYPID
(DT-1210)

COIL 4

COIL 3

COIL 2

OIL