|  |
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| logo    logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345 [**info@rem-motori.it**](mailto:info@rem-motori.it)  **R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.**  **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |
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| **Commessa Nr.** | **2017 0258** | **Codice R.E.M** | **13576** |

**Rapporto di equilibratura**

|  |  |  |
| --- | --- | --- |
| Cliente : **FIAT GROUP CASSINO** | | Data : 21/08/2017 14:21:33 |
| Prog. N^ 799 | POMPA KSB N REM13576 | |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
|  | Tol (g) | r (mm) |  | Dim (mm) | | **ISO** | **unit( Kg)** |
| P1 | **3.298** | 170.00 | a | 125.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 285.00 | Peso | 50.00 |
| P2 | **3.997** | 65.00 | c | 45.00 | rpm | 1455 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **4.71** | **0.00** | **38.43** |
| **44.1°** | **327.1°** | **308.9°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **0.41** | **0.00** | **0.97** |
| **13.8°** | **10.4°** | **5.4°** |

Velocità di misura = 659 rpm

Operatore: BOCCIA PAOLO

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura girante con albero proprio e giunto