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R. E. M. S. r. L.

Via Ferruccia, 16/A - 03010 Patrica (FR)

Tel: 0775/830116 Fax: 0775/839345

Cliente : FCA ITALY SPA - CASSINO PRESSE
Indirizzo : Via Casilina-03030 Piedimonte S. Germano
Design. impianto : PRESSA LINEA 6
Numero di disegno : 2016_0390
Commessa : 2016_0390

Produttore : R. E. M. s. r. l.
Indirizzo : Via Ferruccia, 16/A
03010 Patrica (Fr)
Cliente Finale : FCA ITALY SPA - CASSINO PRESSE
Indirizzo : Via Casilina-03030 Piedimonte S. Germano
Responsabile del Progetto :

Modificato il: 13. Set. 2016 Da ALE Numero delle pagine 184

			Data	2016_0390	R. E. M. s. r. l.	PAGINA PRINCIPALE	2016_0390	=QE	
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			Plot.	13. Set. 2016	PRESSA LINEA 6		FCA ITALY SPA - CASSINO PRESSE		Pag. 1
Modifiche	Data	Nome	Norm.						367

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			Plot.	13. Set. 2016	PRESSA LINEA 6			FCA ITALY SPA - CASSINO PRESSE	Pag. 2
Modifiche	Data	Nome	Norm.						367

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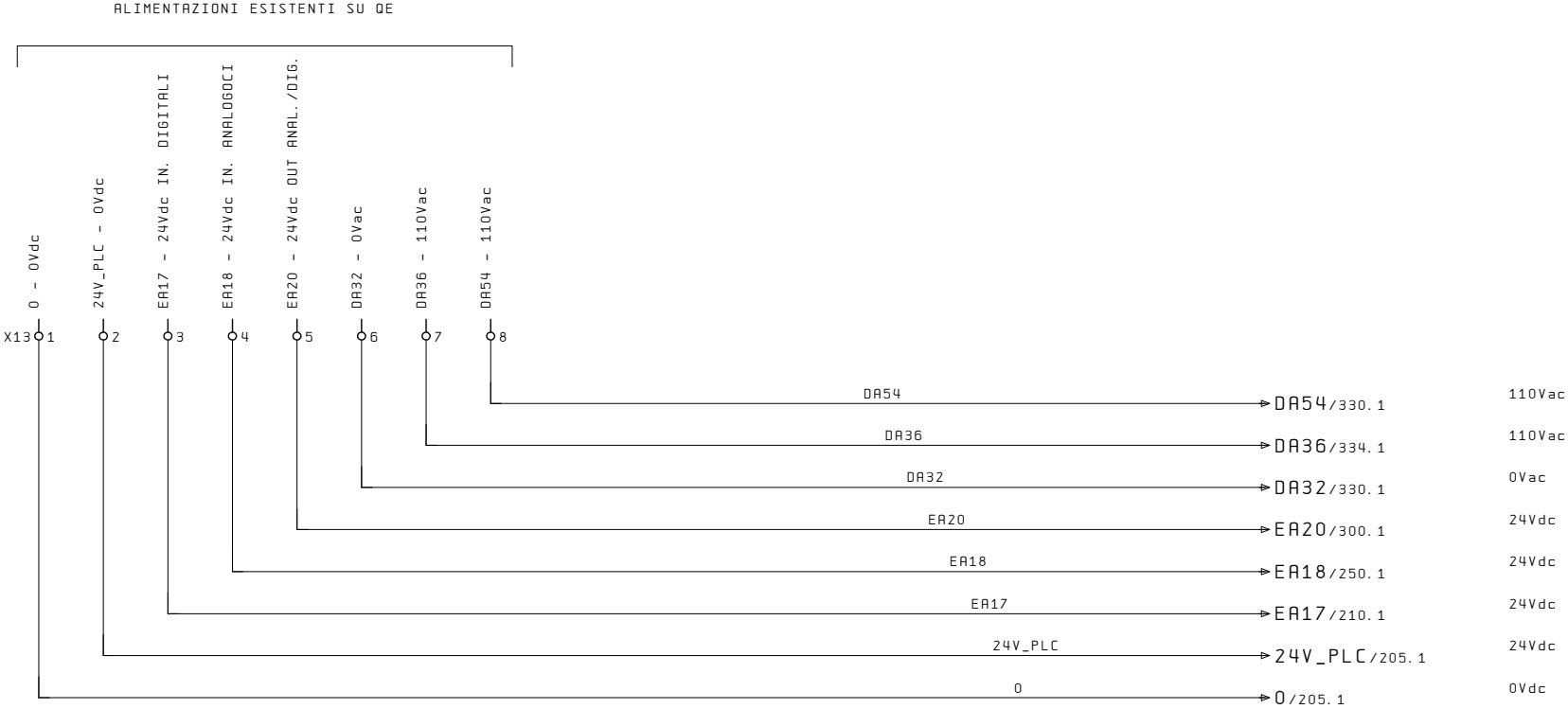
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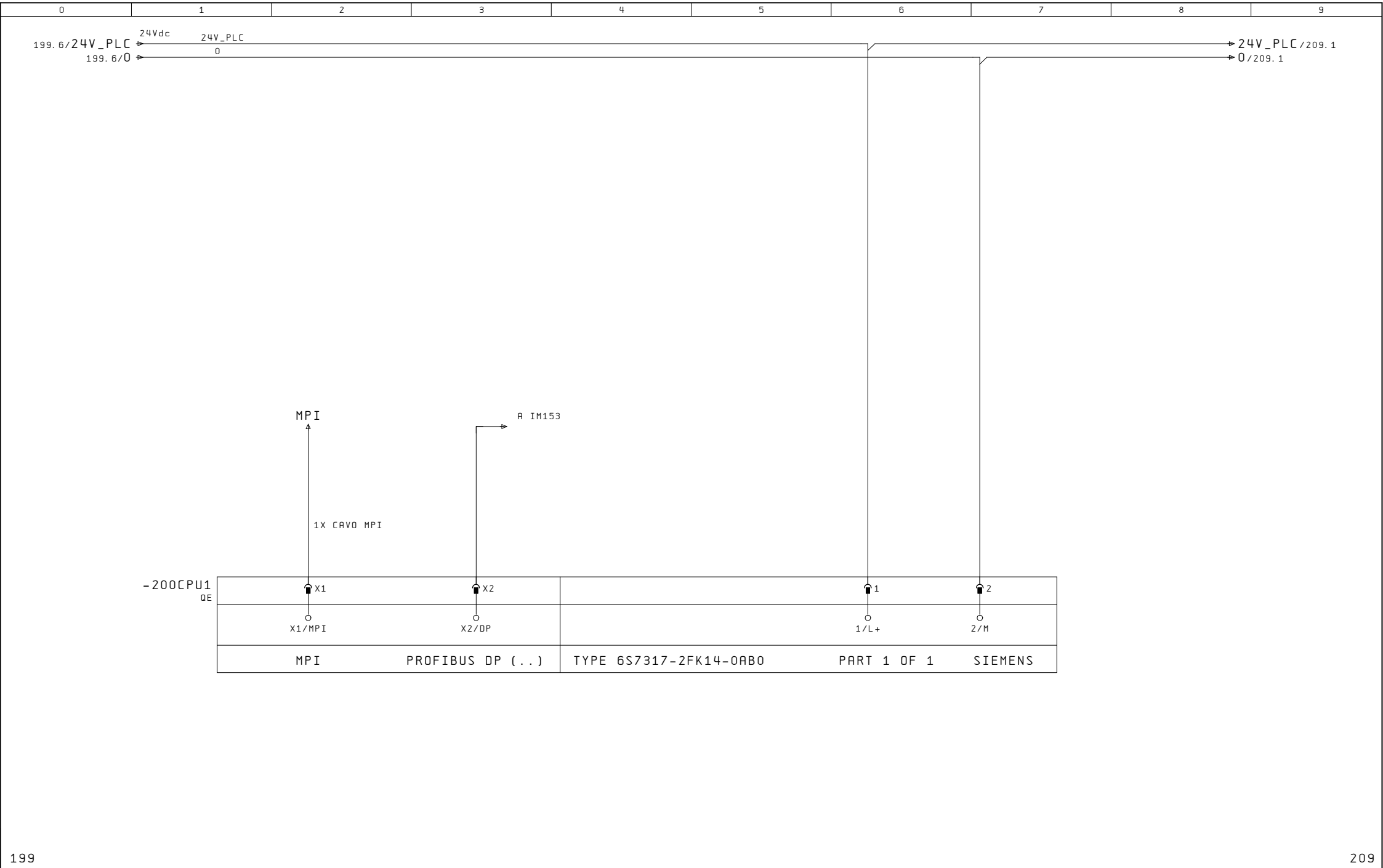
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			Diseg.	MAA					+
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Modifiche	Data	Nome	Norm.						367

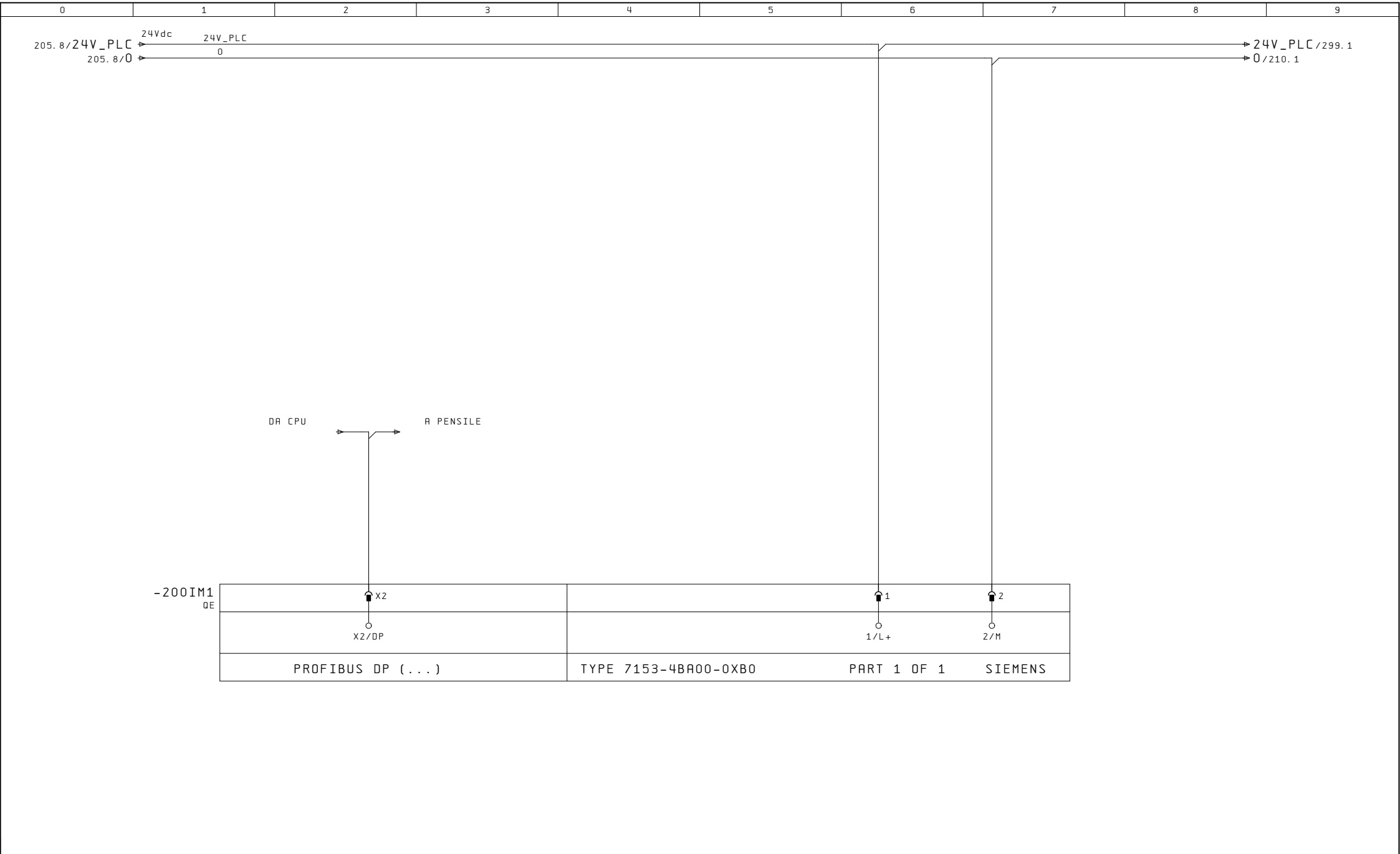
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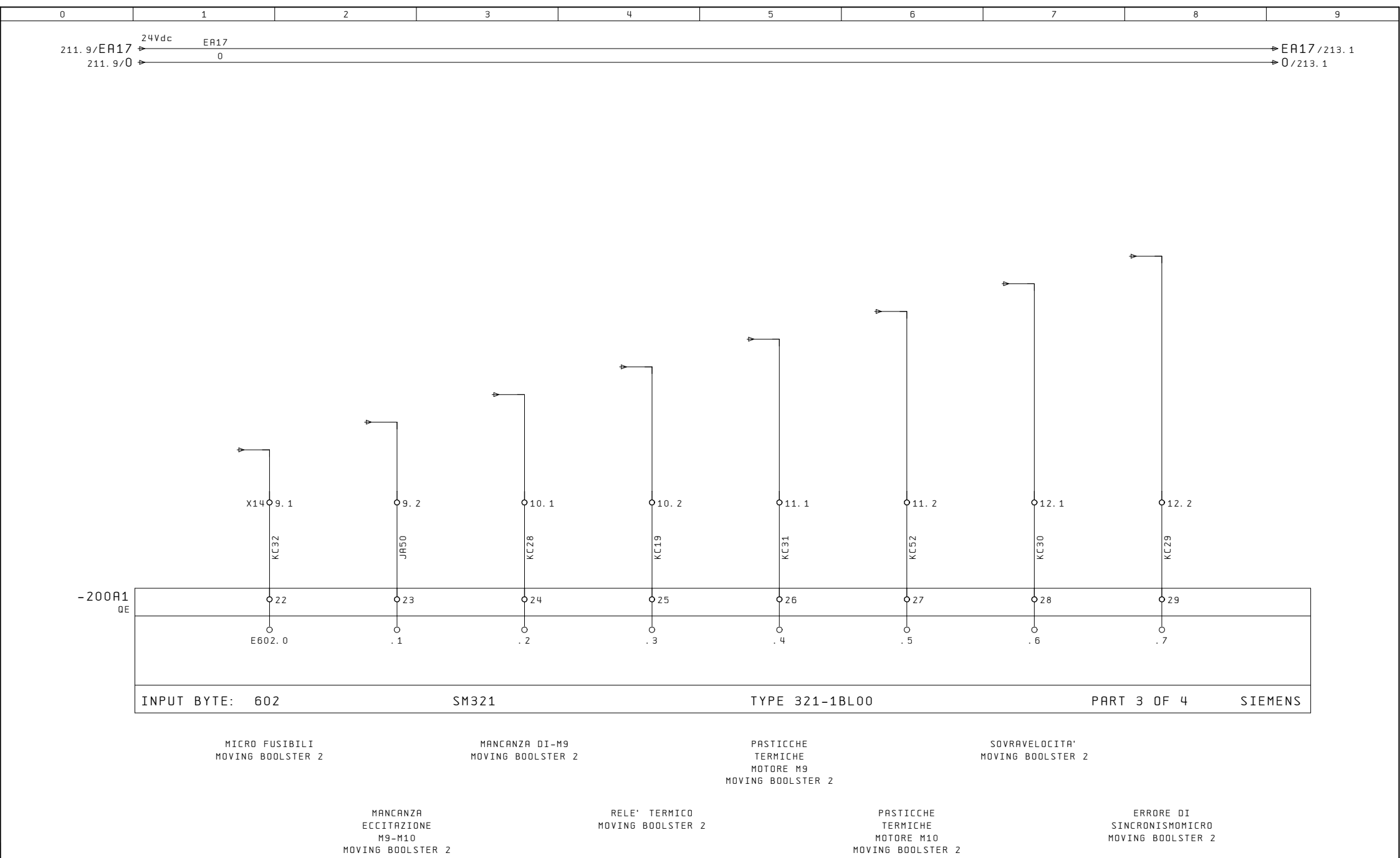
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=MS/545	MS. SI2: ET200S MONTANTE SINISTRO /	INGRESSI DI SICUREZZA	13. Set. 2016	ZBN
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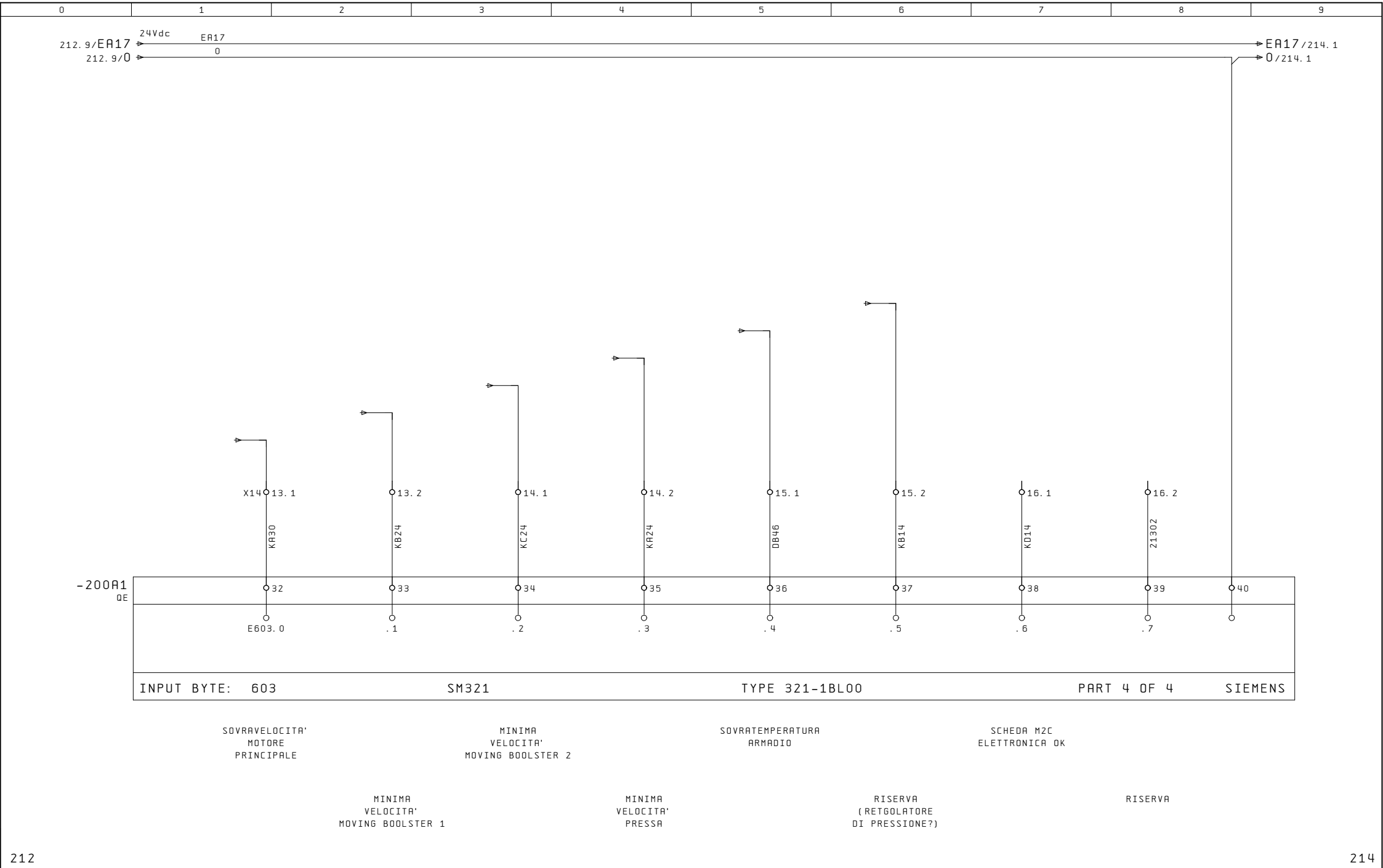
			Data		2016_0390	R. E. M. s. r. l.	SOMMARIO PAGINE	2016_0390	=QE
			Diseg.	MAR					+
			Plot.	13. Set. 2016	PRESSA LINEA 6			FCA ITALY SPA - CASSINO PRESSE	Pag. 2 f
Modifiche	Data	Nome	Norm.						367

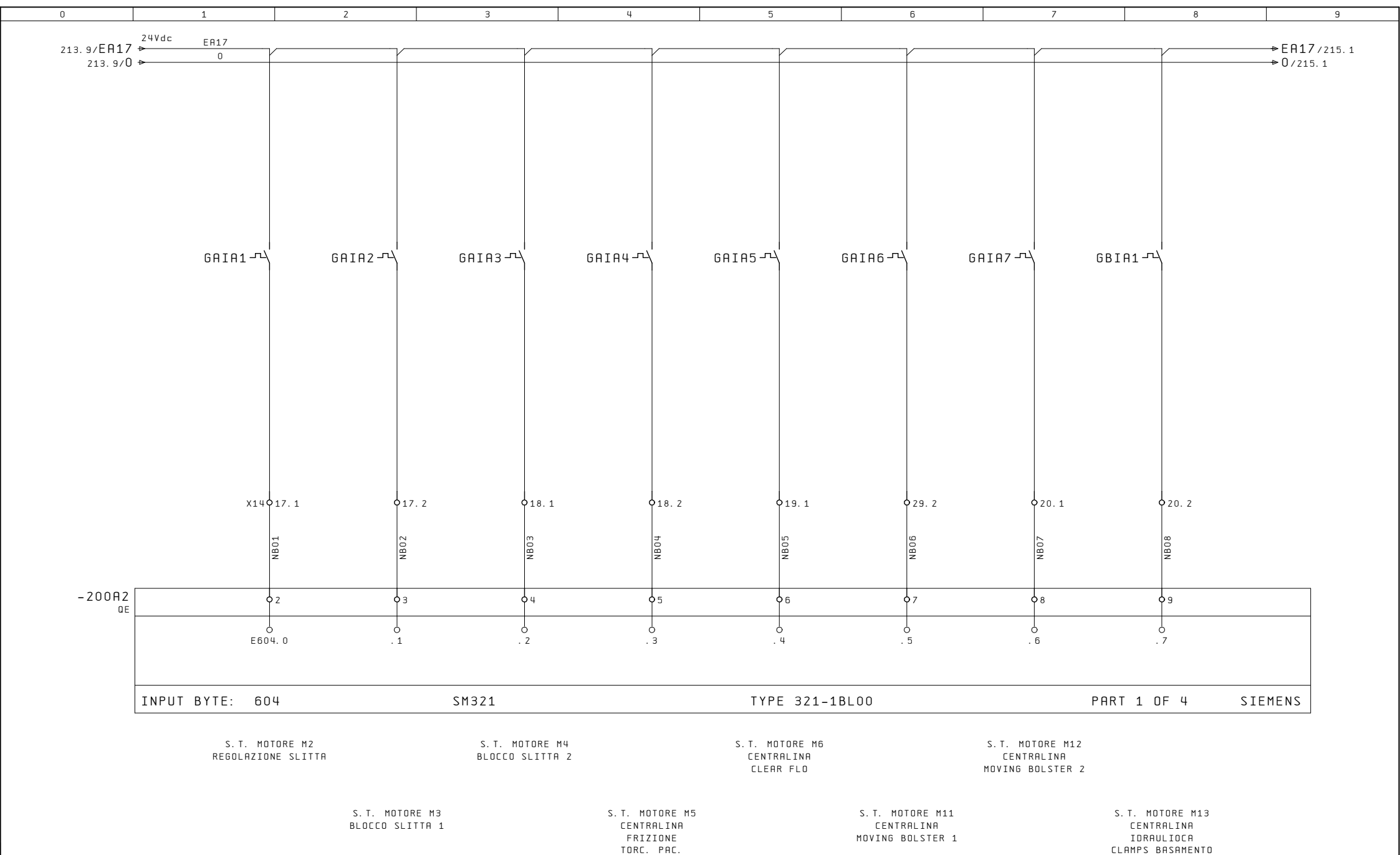


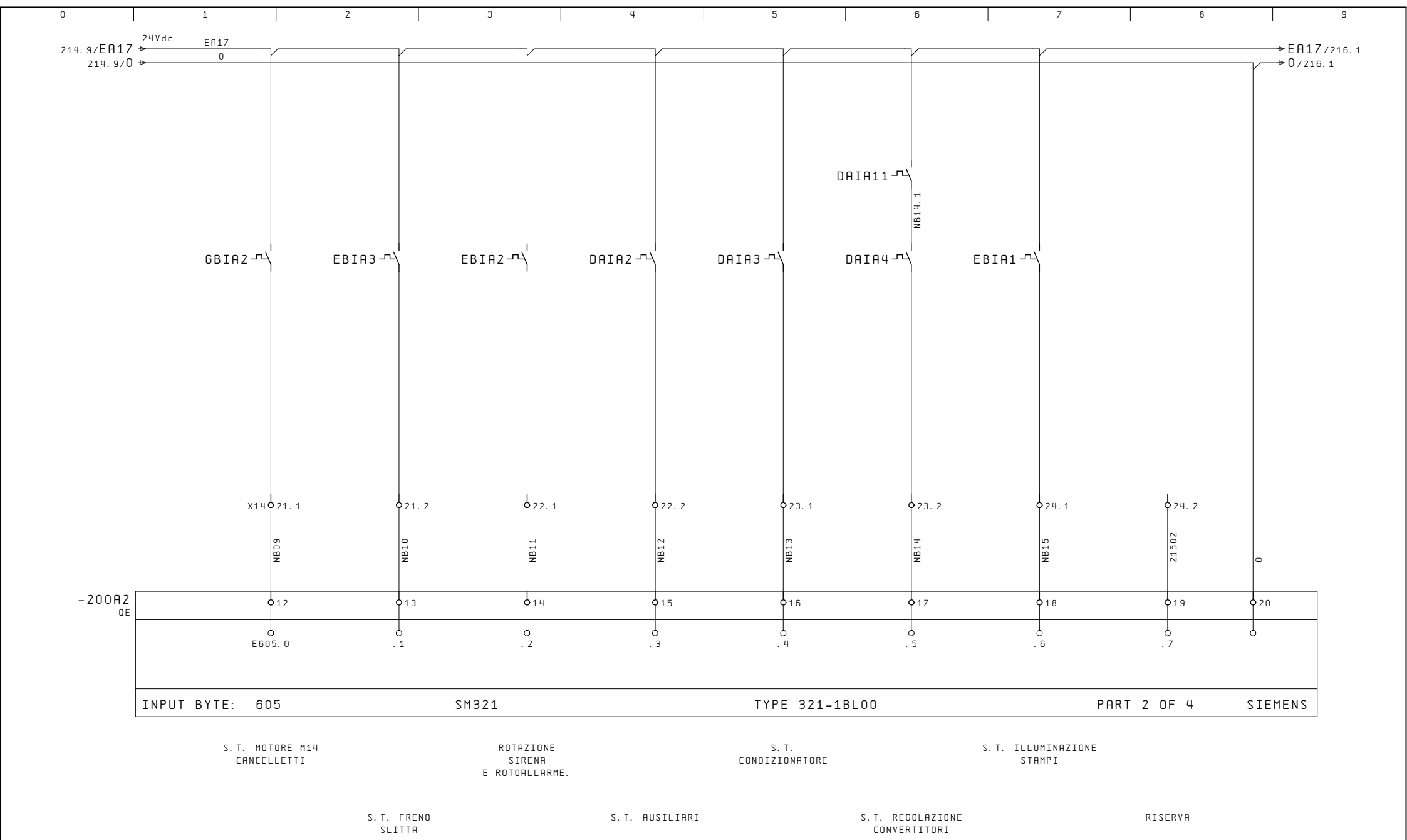


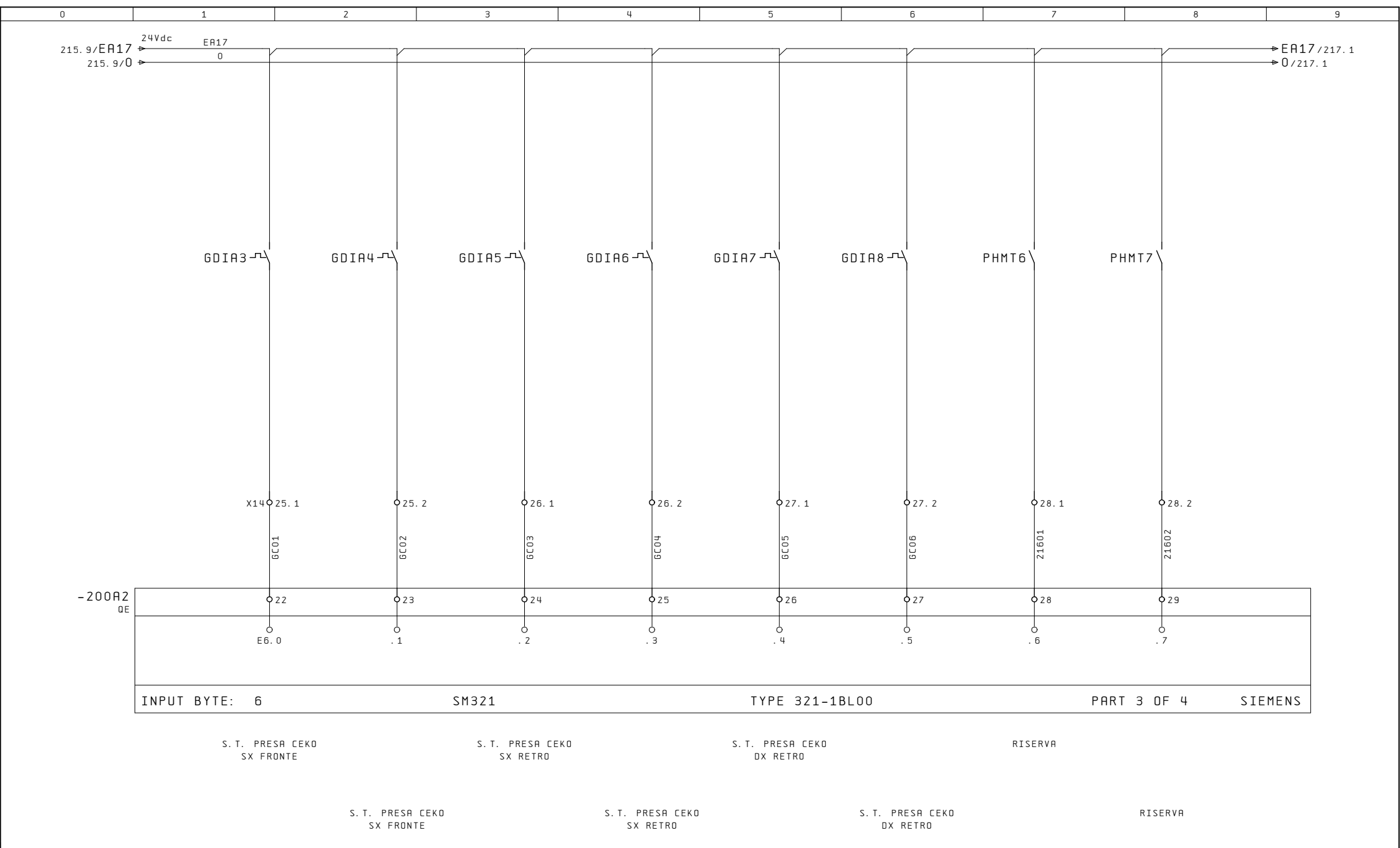


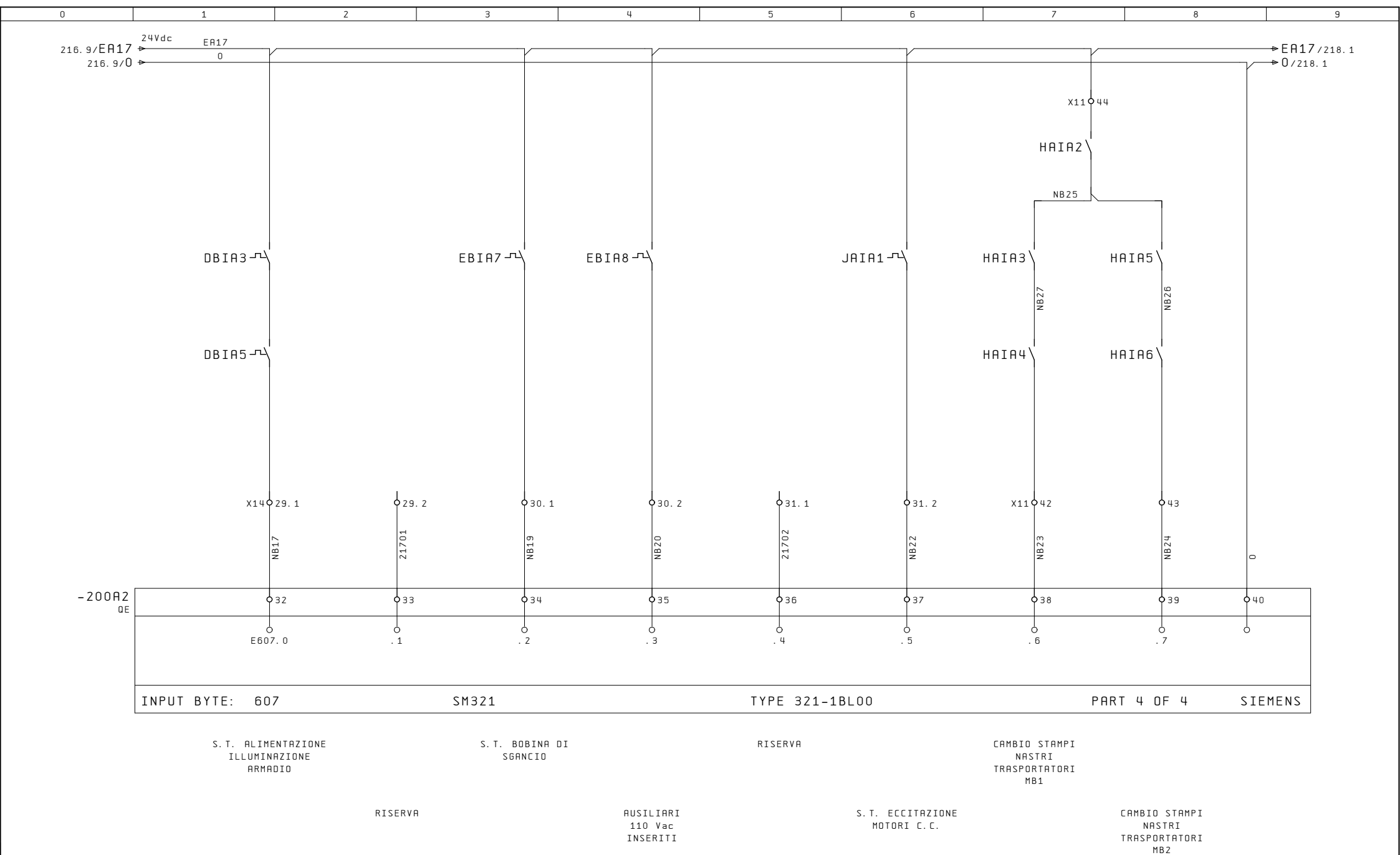


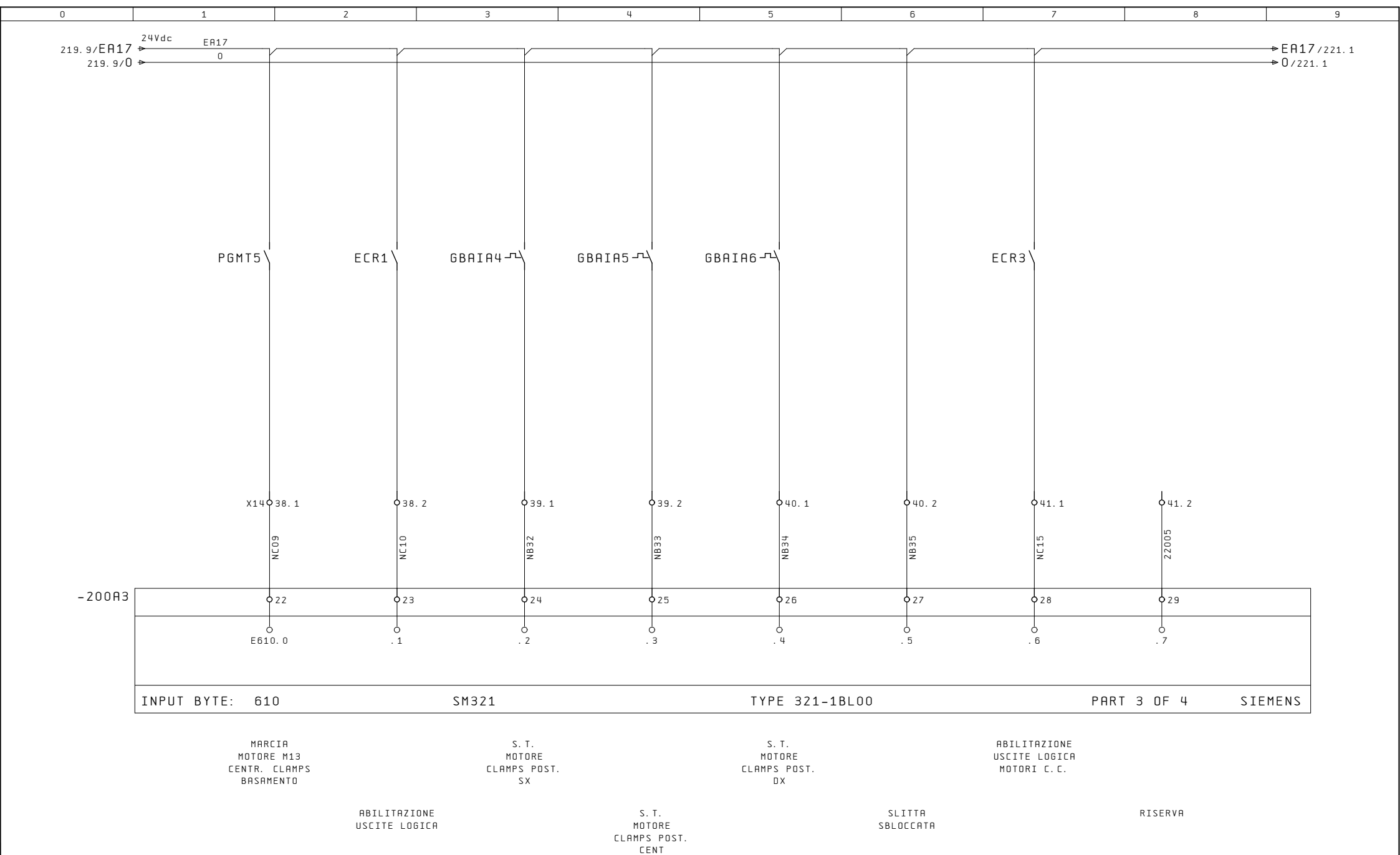


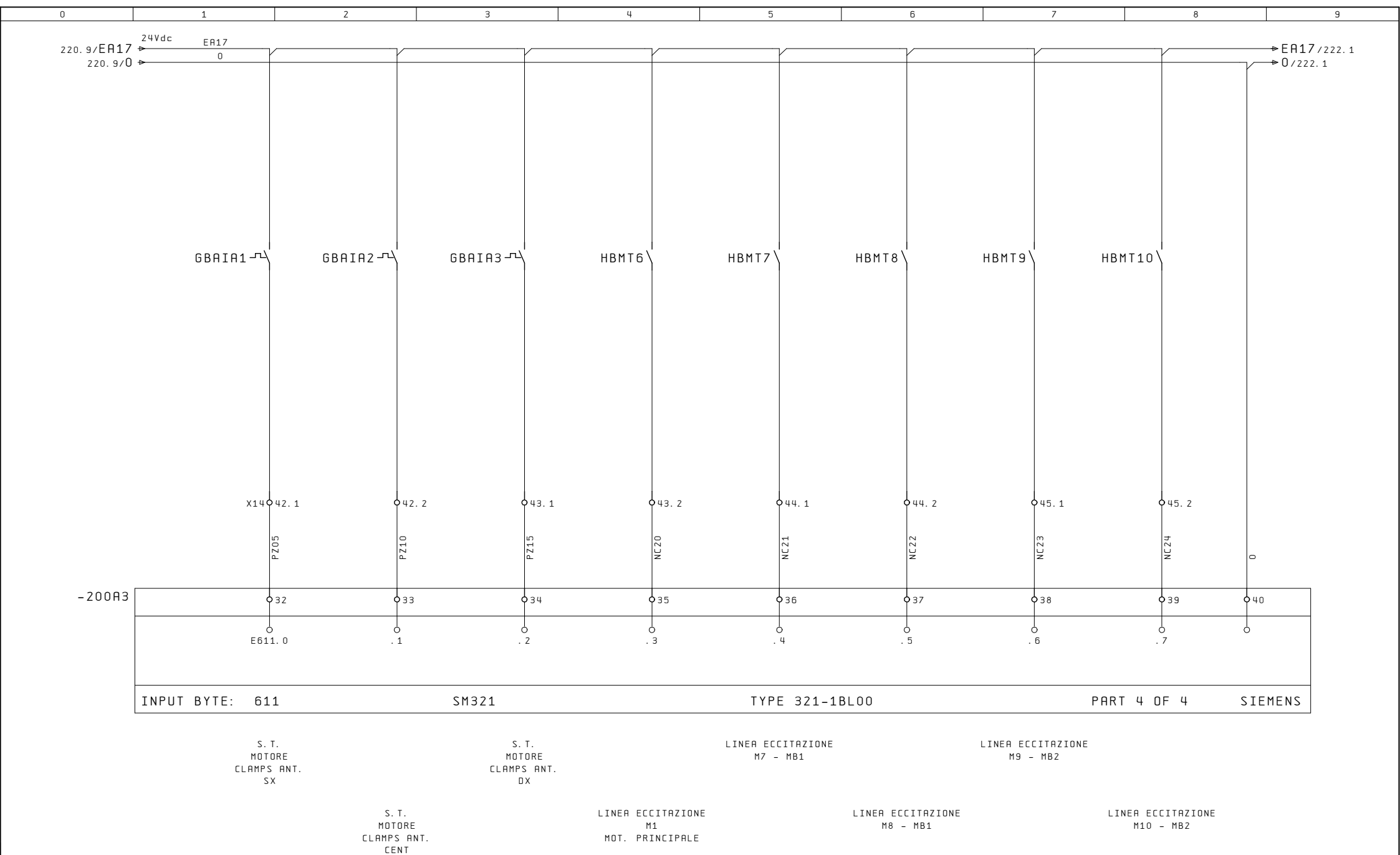


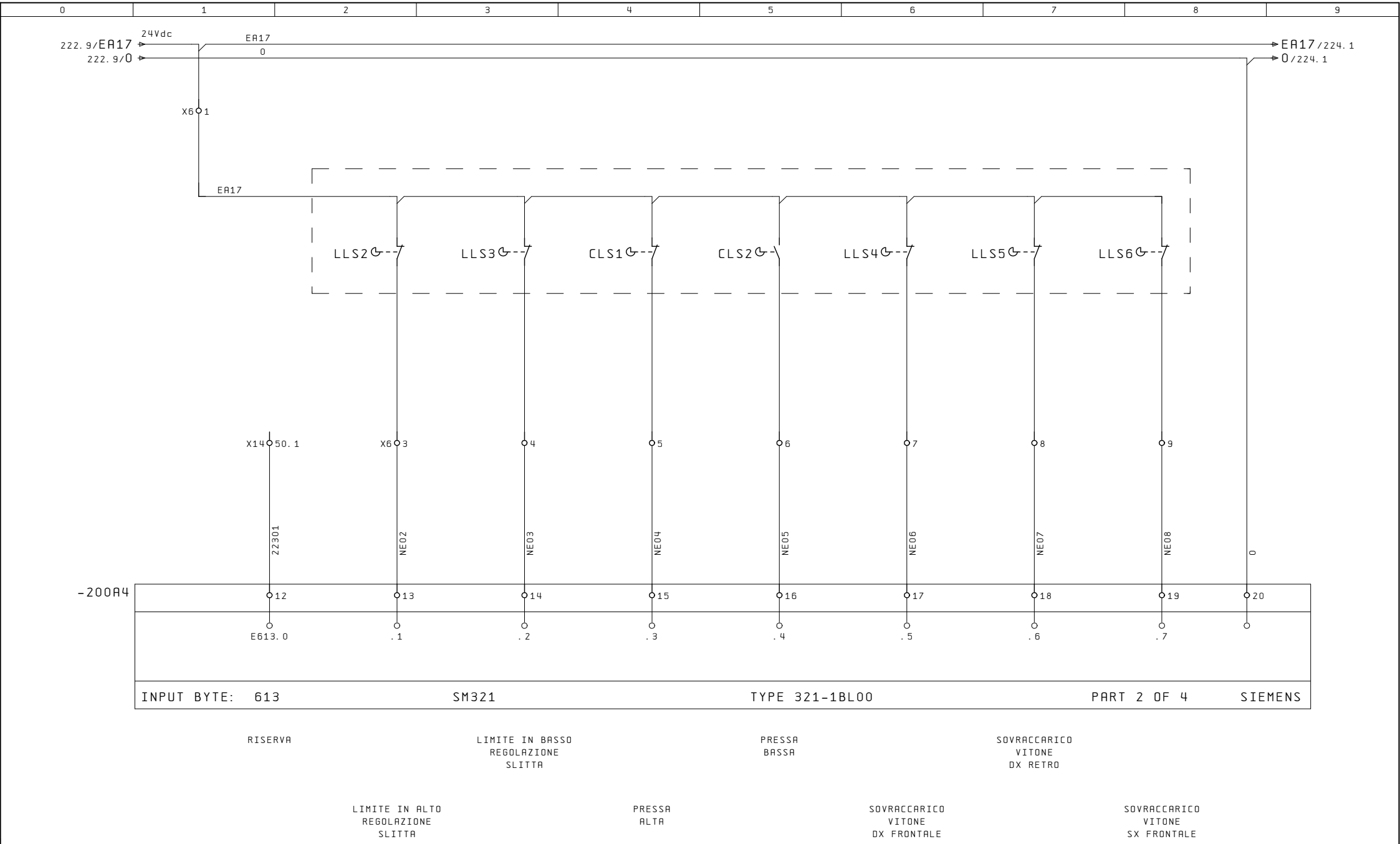


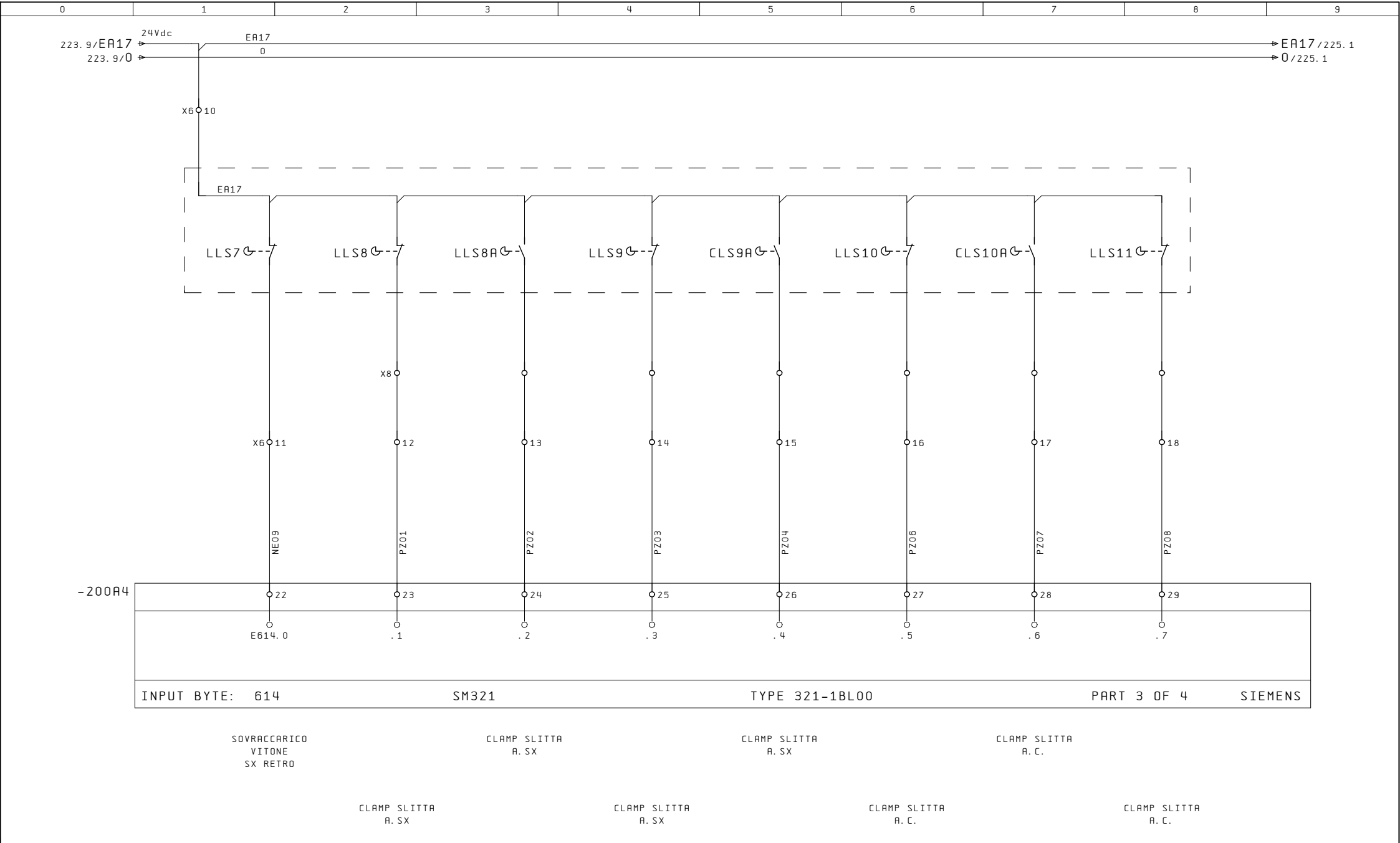


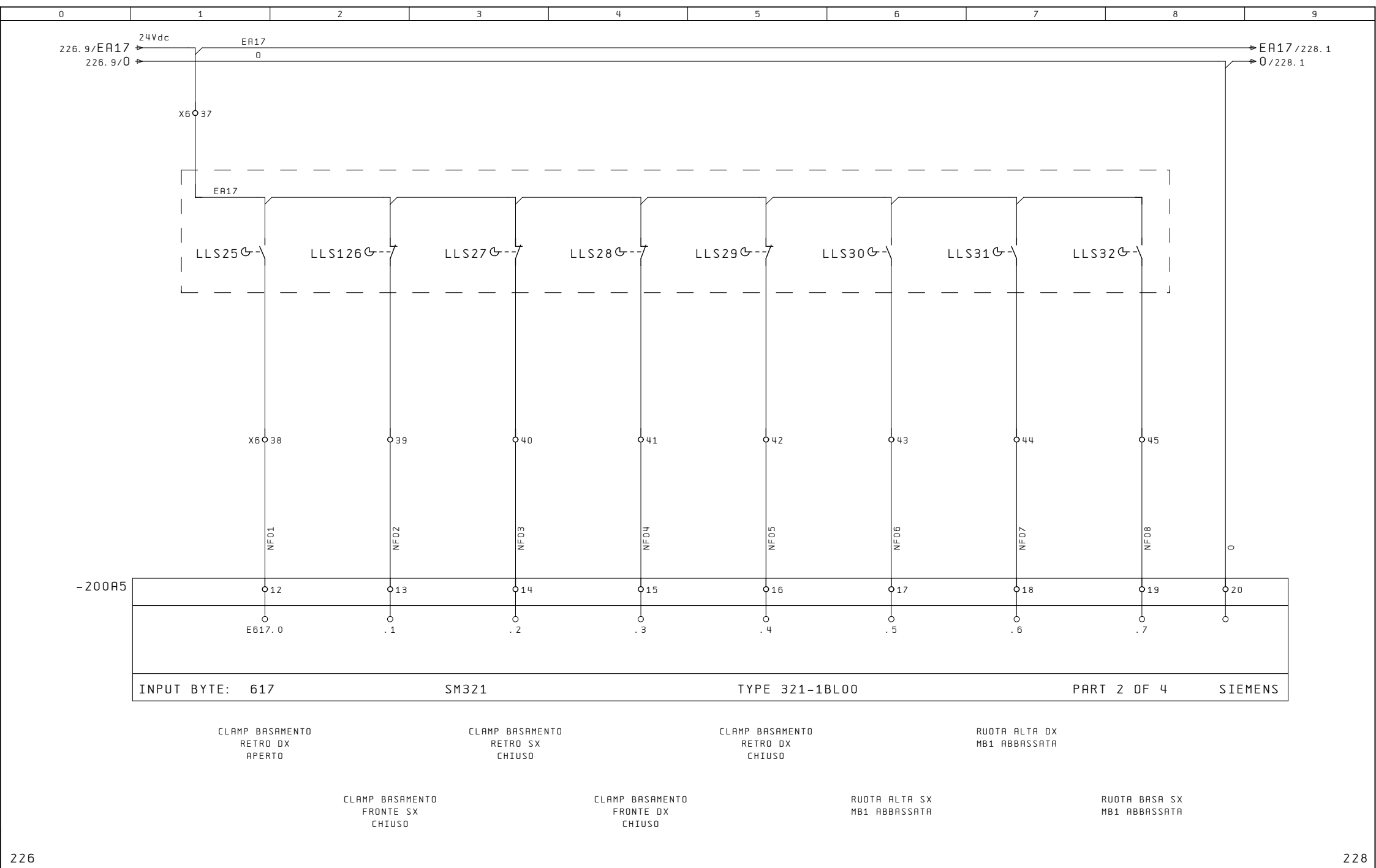


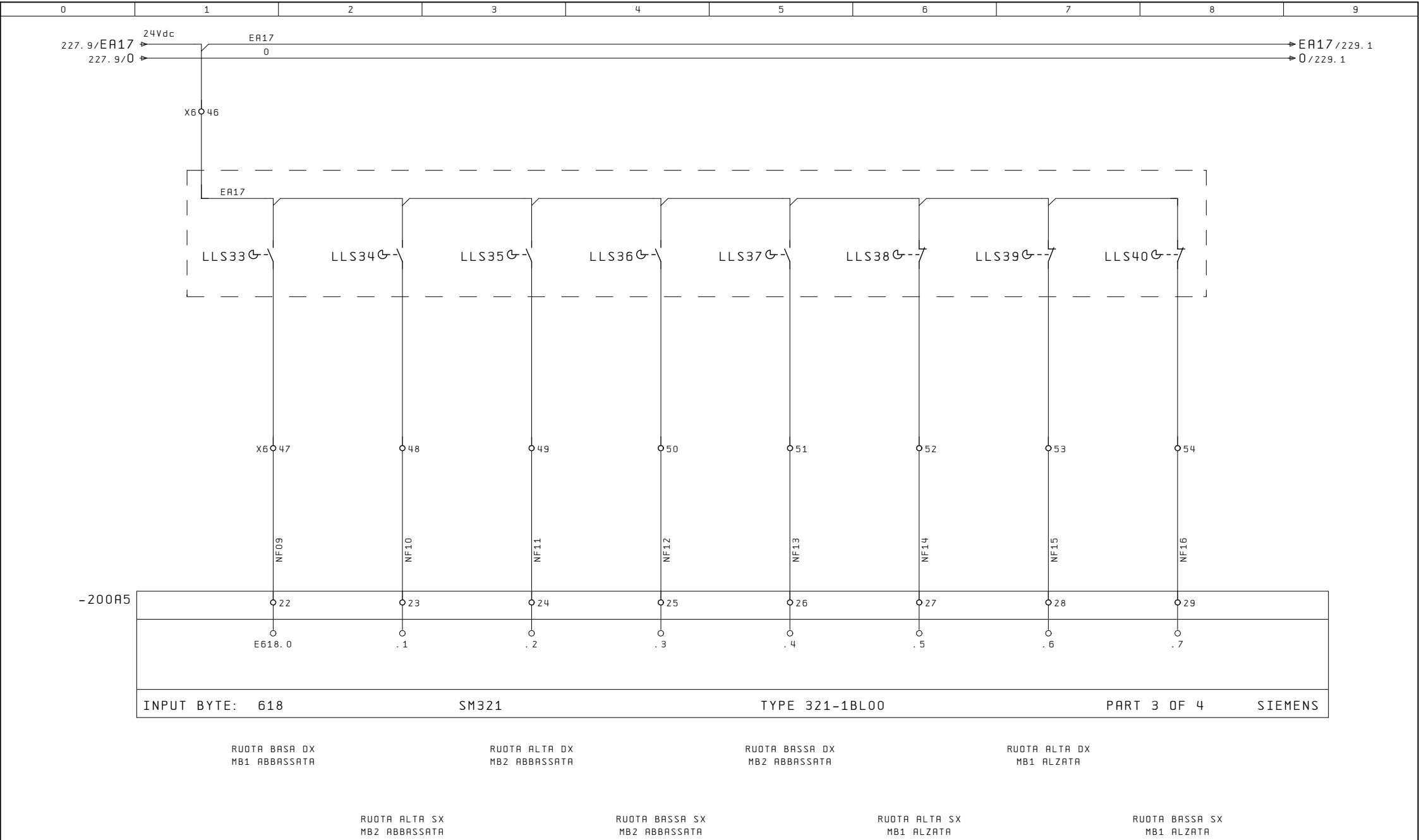


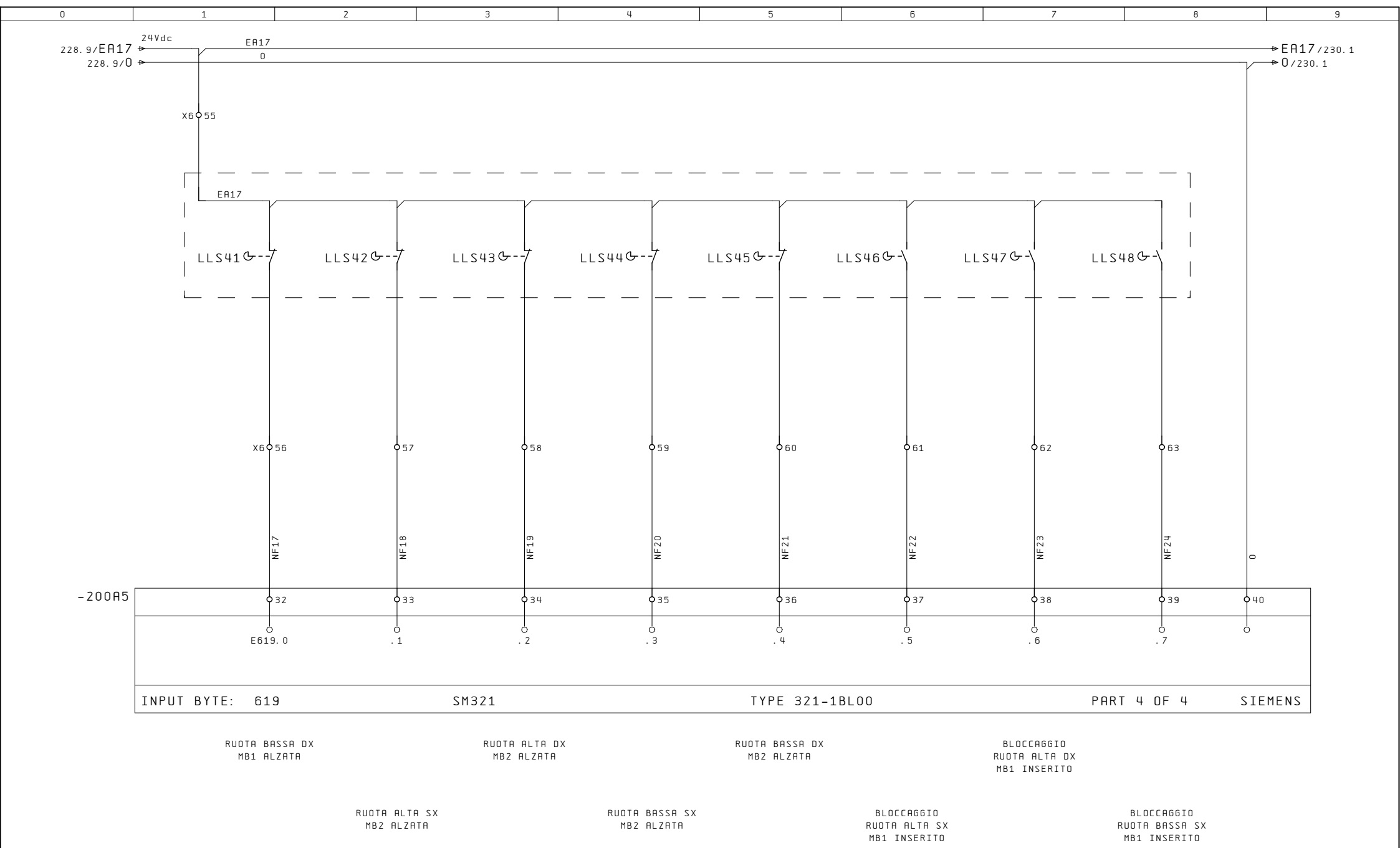


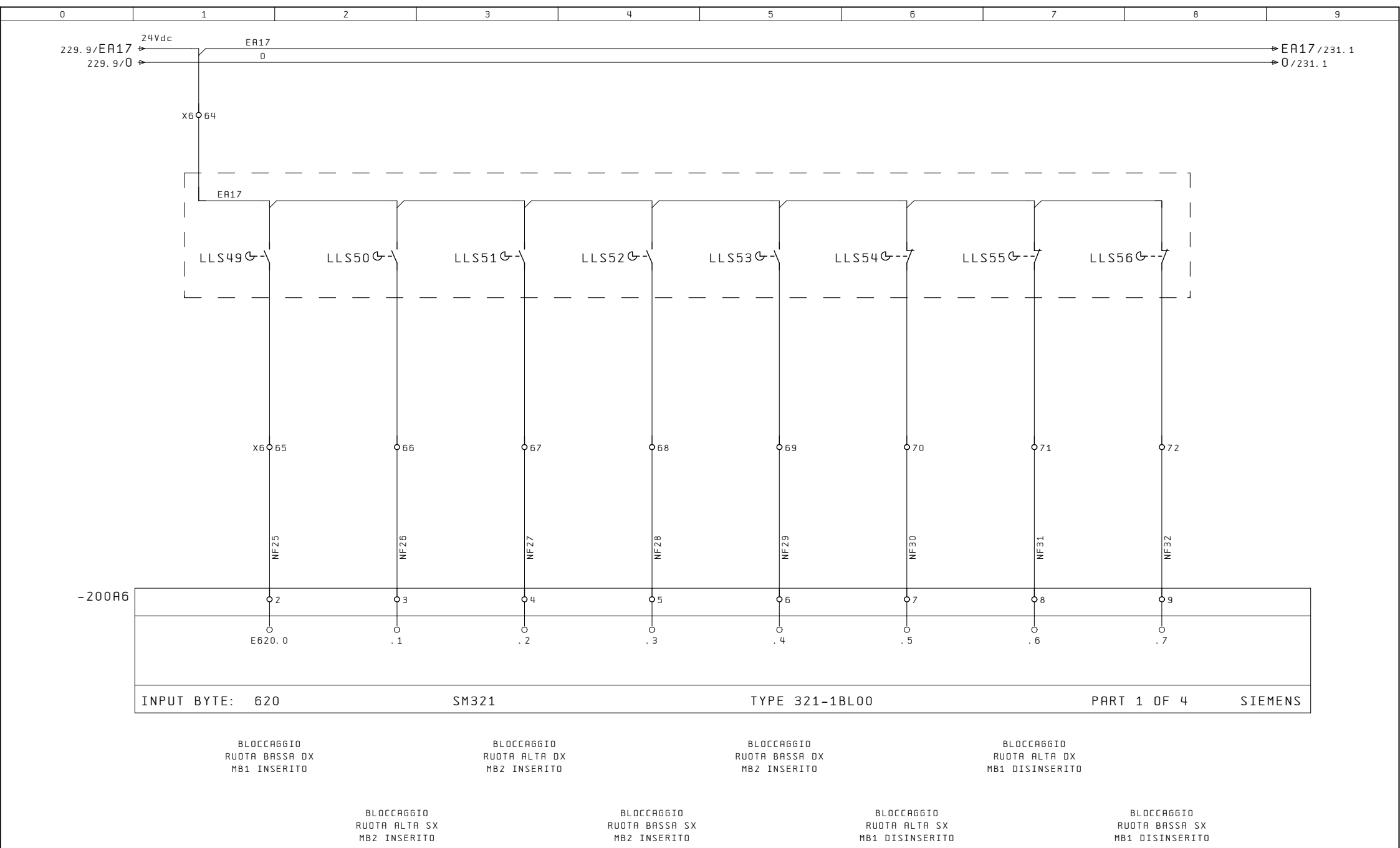


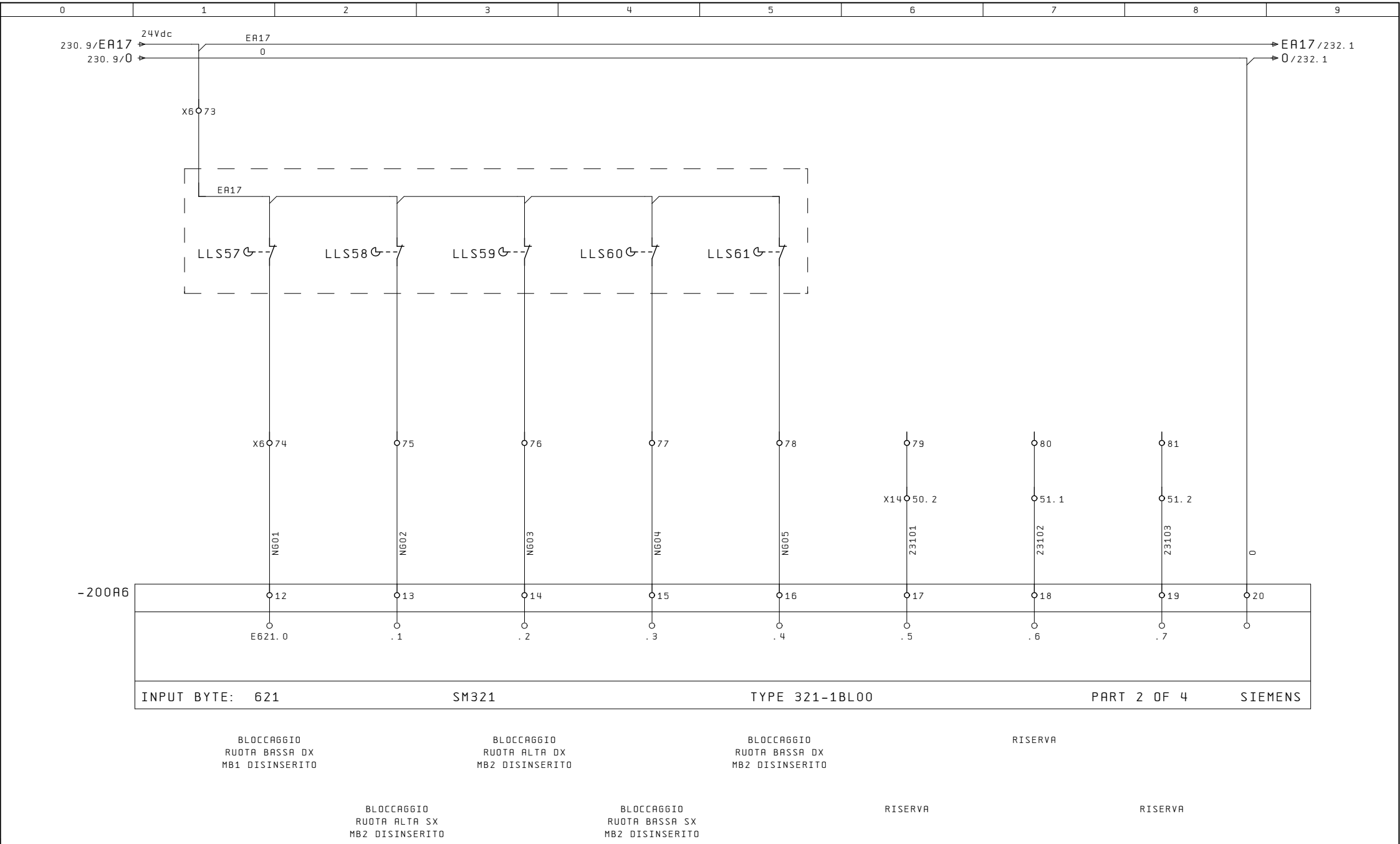


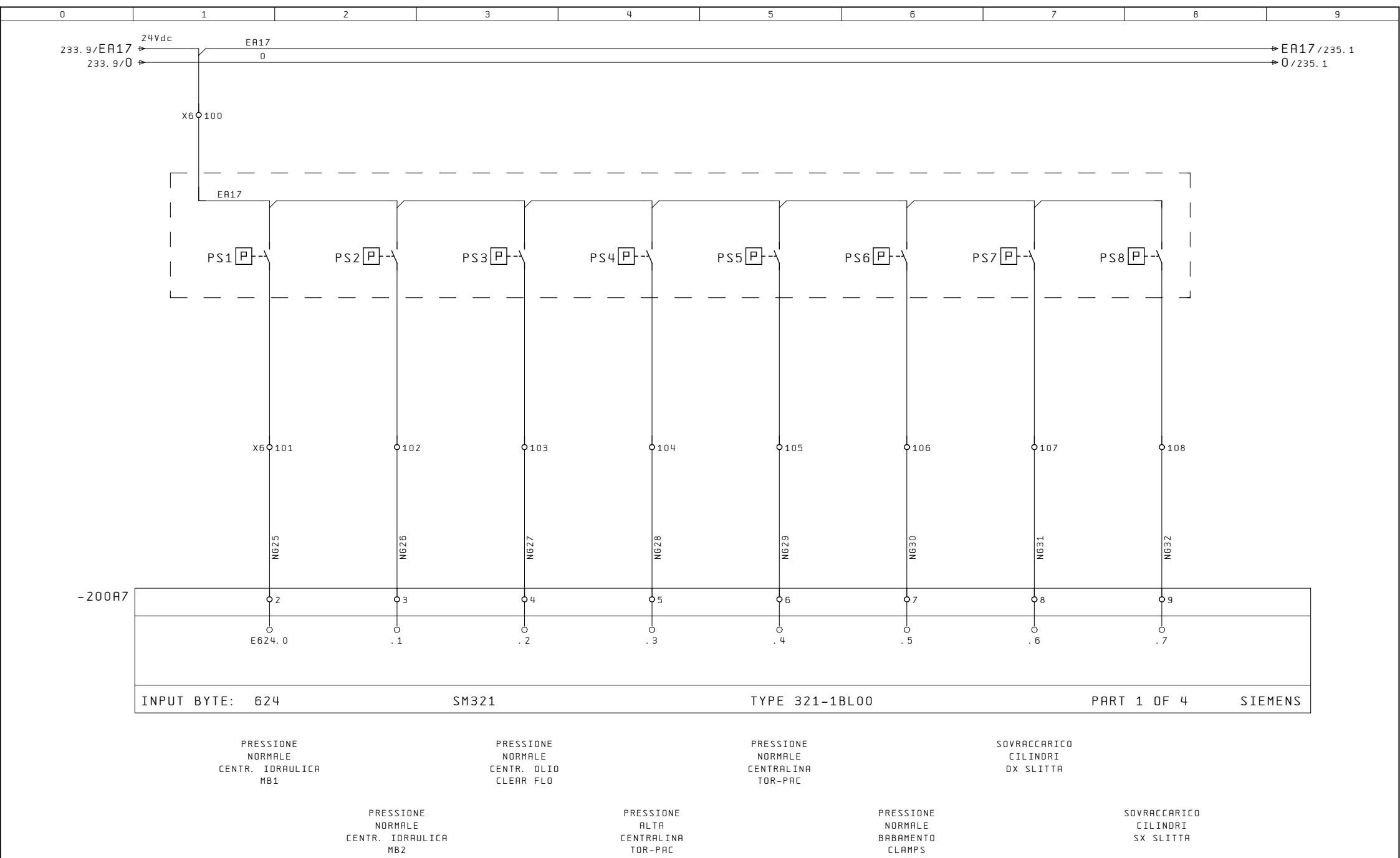












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X6 119

120

121

X14 52. 1

52. 2

124

125

126

NH09

NH10

NH11

23601

23602

NH14

NH15

NH16

-200A7

22	23	24	25	26	27	28	29
E626. 0	. 1	. 2	. 3	. 4	. 5	. 6	. 7
INPUT BYTE: 626 SM321 TYPE 321-1BL00 PART 3 OF 4 SIEMENS							

FILTRO OLIO

CENTR. IDR.

CLAMPS

INTASATO

MIN LIVELLO

OLIO CENTR.

IDRAULICA

MB2

RISERVA

INTEGRAL LEVEL

LIVELLO MAX

CENTR. CLEAR FLO

MIN LIVELLO

OLIO CENTR.

IDRAULICA

MB1

RISERVA

INTEGRAL LEVEL

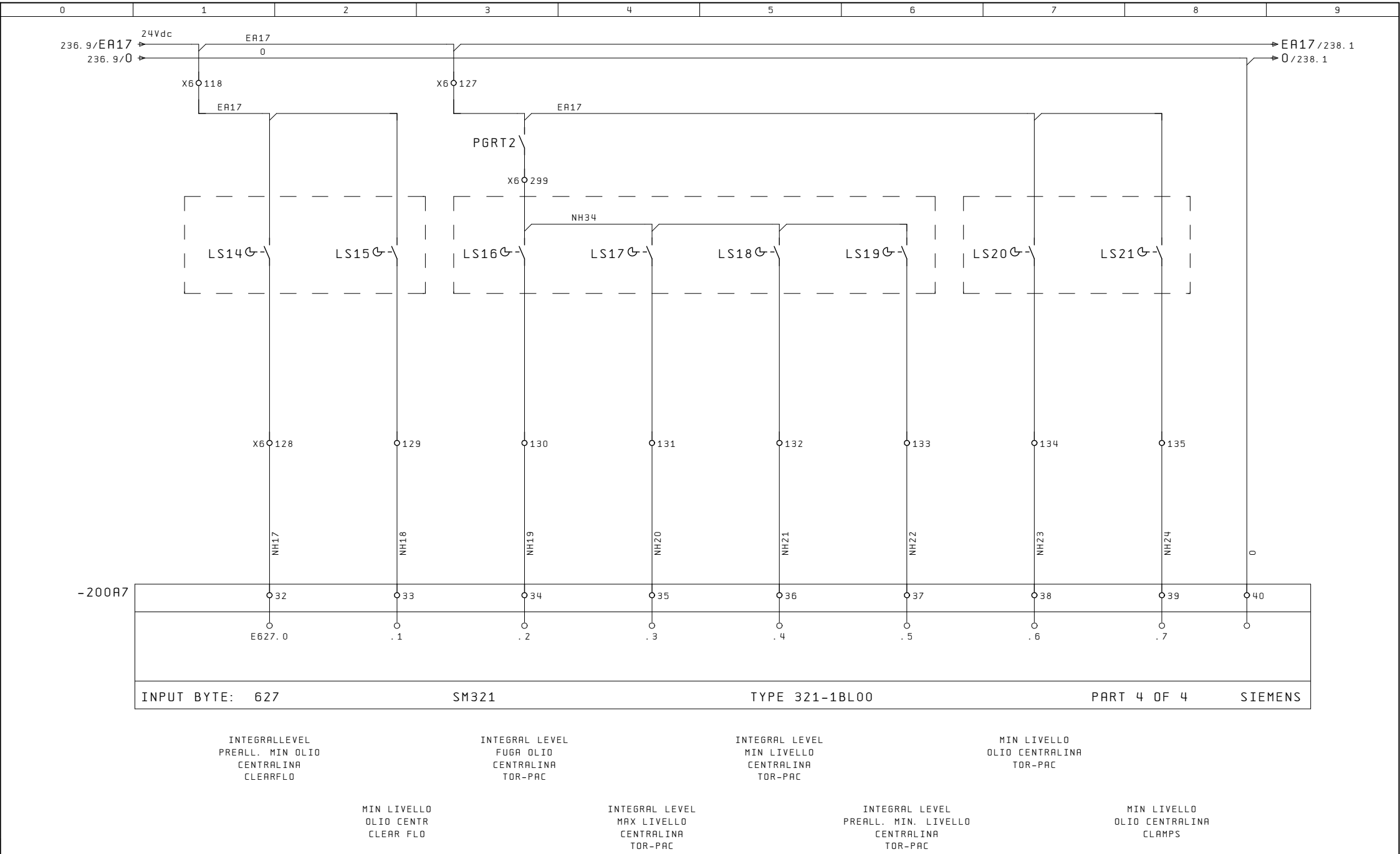
FUGA OLIO

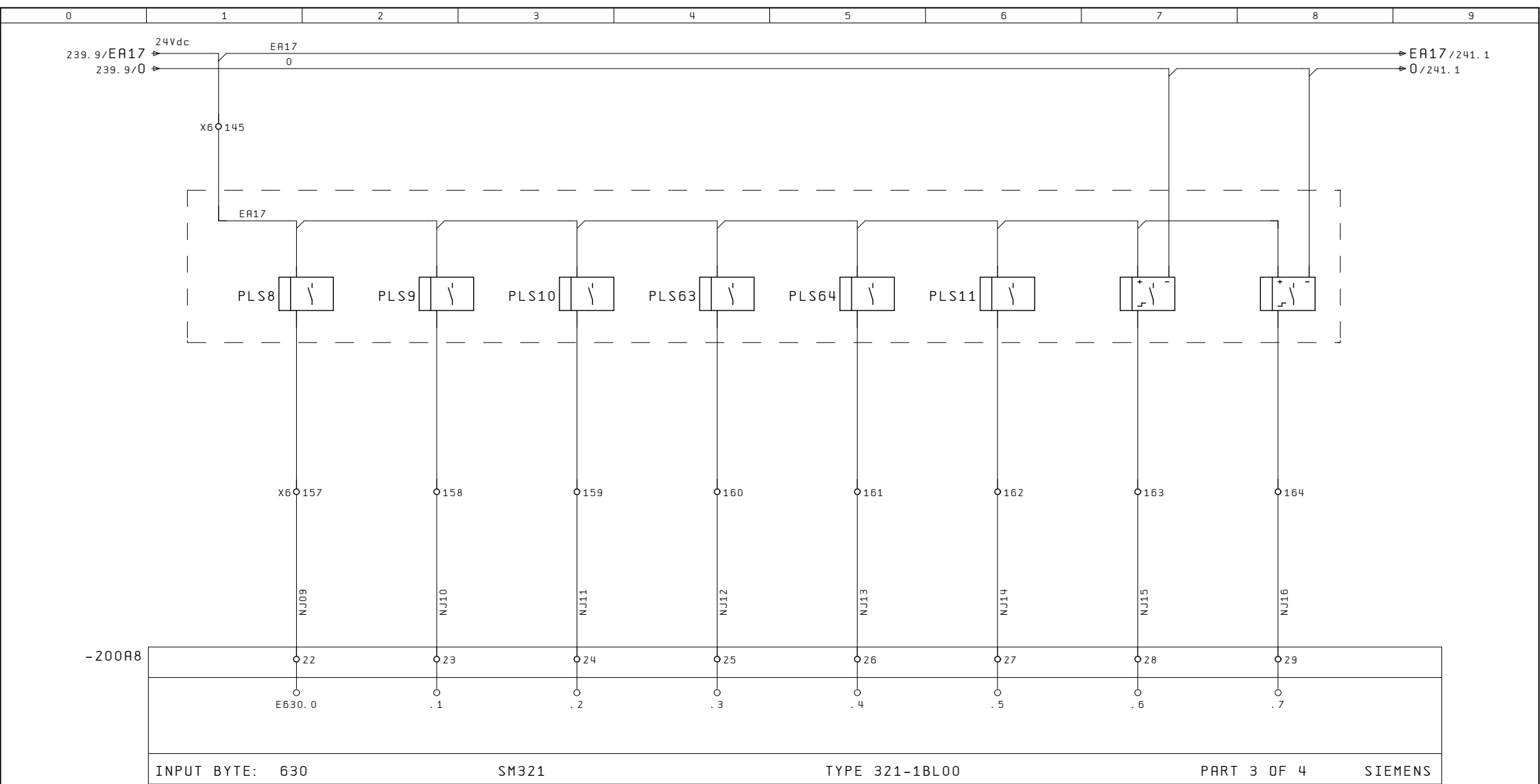
CENTR. CLEAR FLO

INTEGRAL LEVEL

LIVELLO MIN

CENTR. CLEAR FLO





ARRESTO BOLSTER
SX LATO PRESSA
BASSO

ARRESTO BOLSTER
DX LATO PRESSA
BASSO

ARRESTO BOLSTER
CENTRO LATO
PARCHEGGIO MB2
BASSO

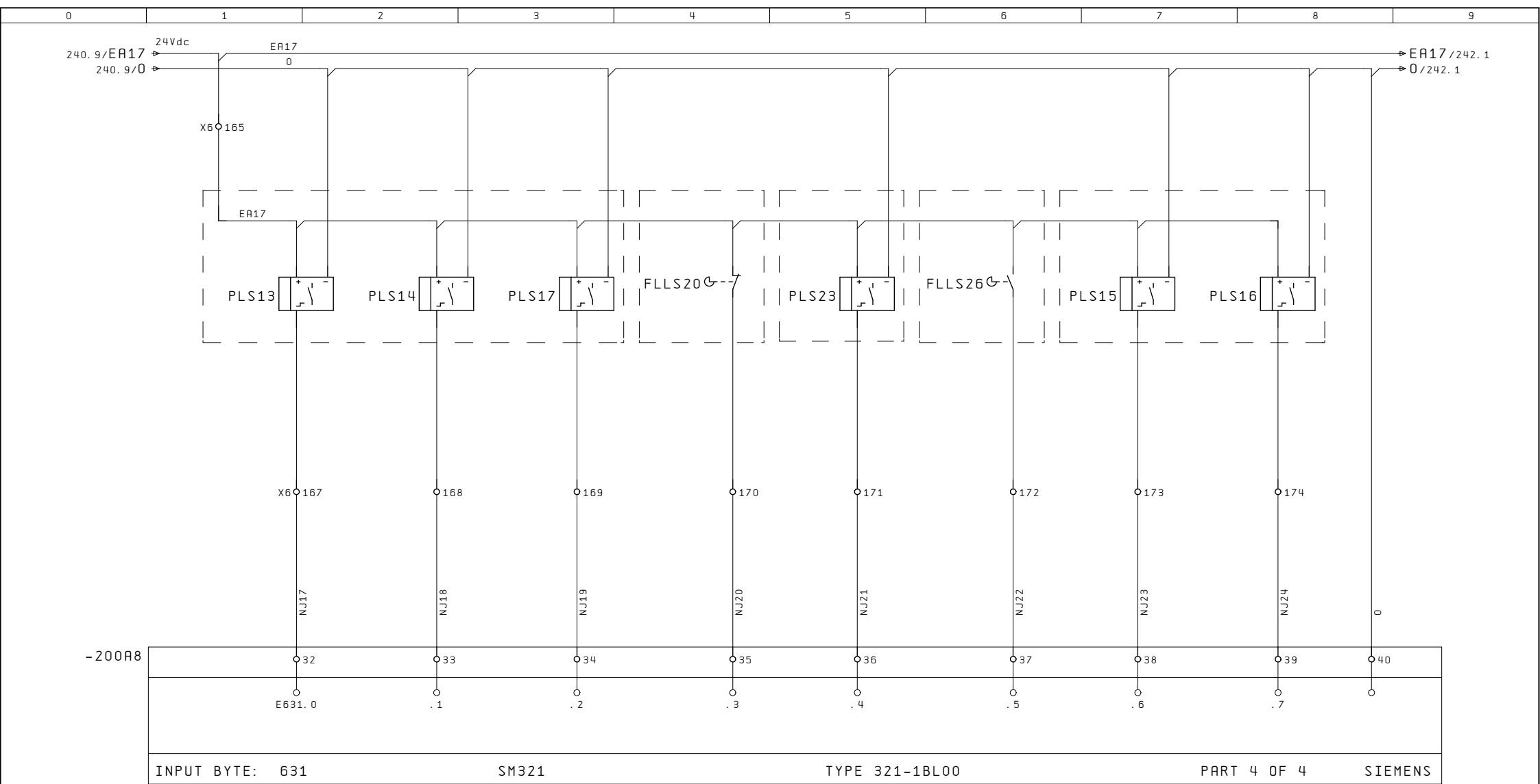
ROTAZIONE ROTAIA
ALTA
PASSAGGIO CAVO
BOLSTER ...

ARRESTO BOLSTER
SX LATO DEP COIL
BASSO

ARRESTO BOLSTER
DX LATO DEP COIL
BASSO

ARRESTO BOLSTER
CENTRO LATO
PARCHEGGIO MB1
BASSO

ROTAZIONE ROTAIA
BASSA
PASSAGGIO CAVO
BOLSTER ...



ROTAZIONE ROTAIA
ALTA
PASSAGGIO CAVO
BOLSTER ...

COPERTURA
MOBILE
FOSSA CHIUSA
I• CILINDRO

COPERTURA
MOBILE
FOSSA APERTA
I• CILINDRO

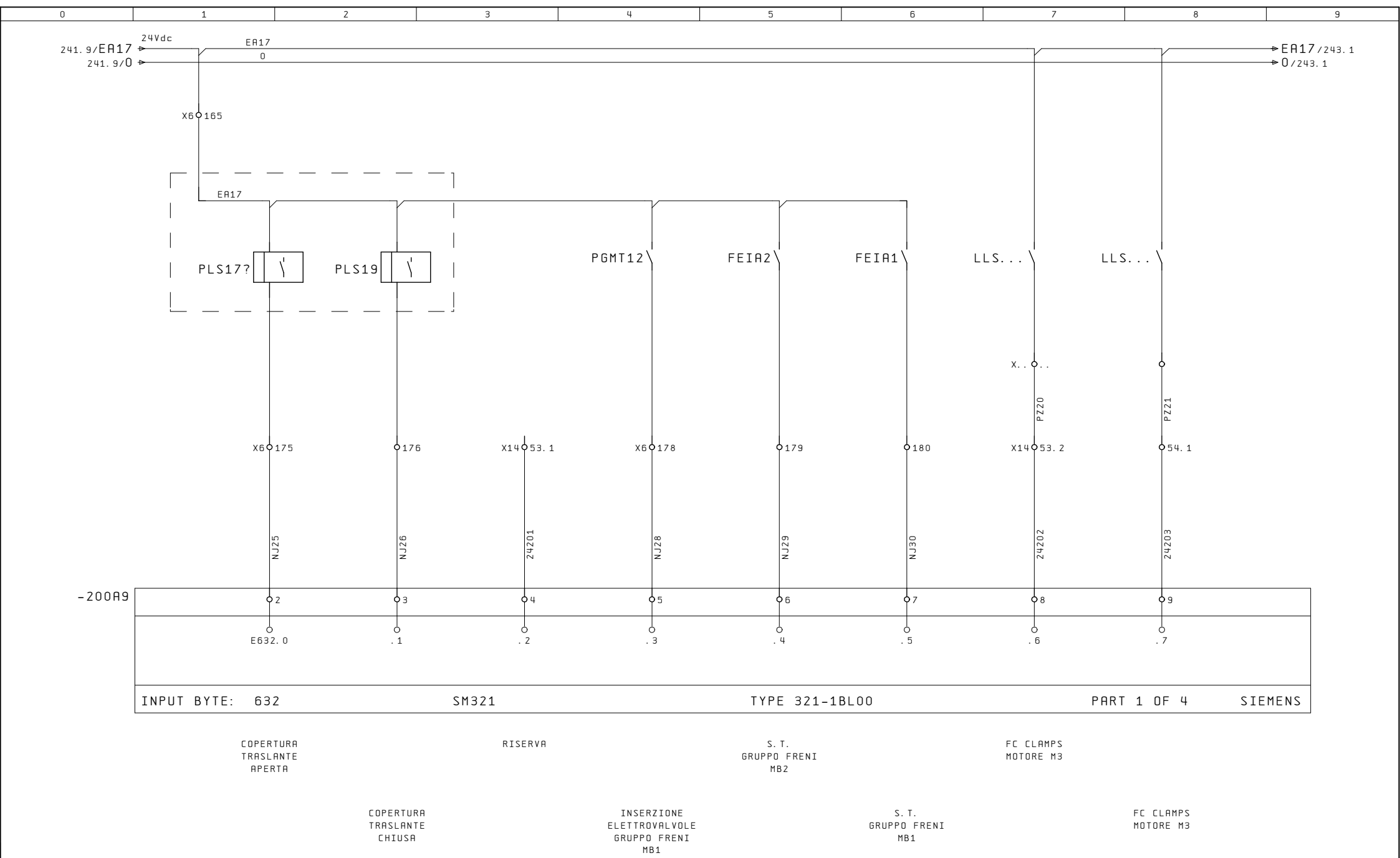
COPERTURA
MOBILE
FOSSA CHIUSA
II• CILINDRO

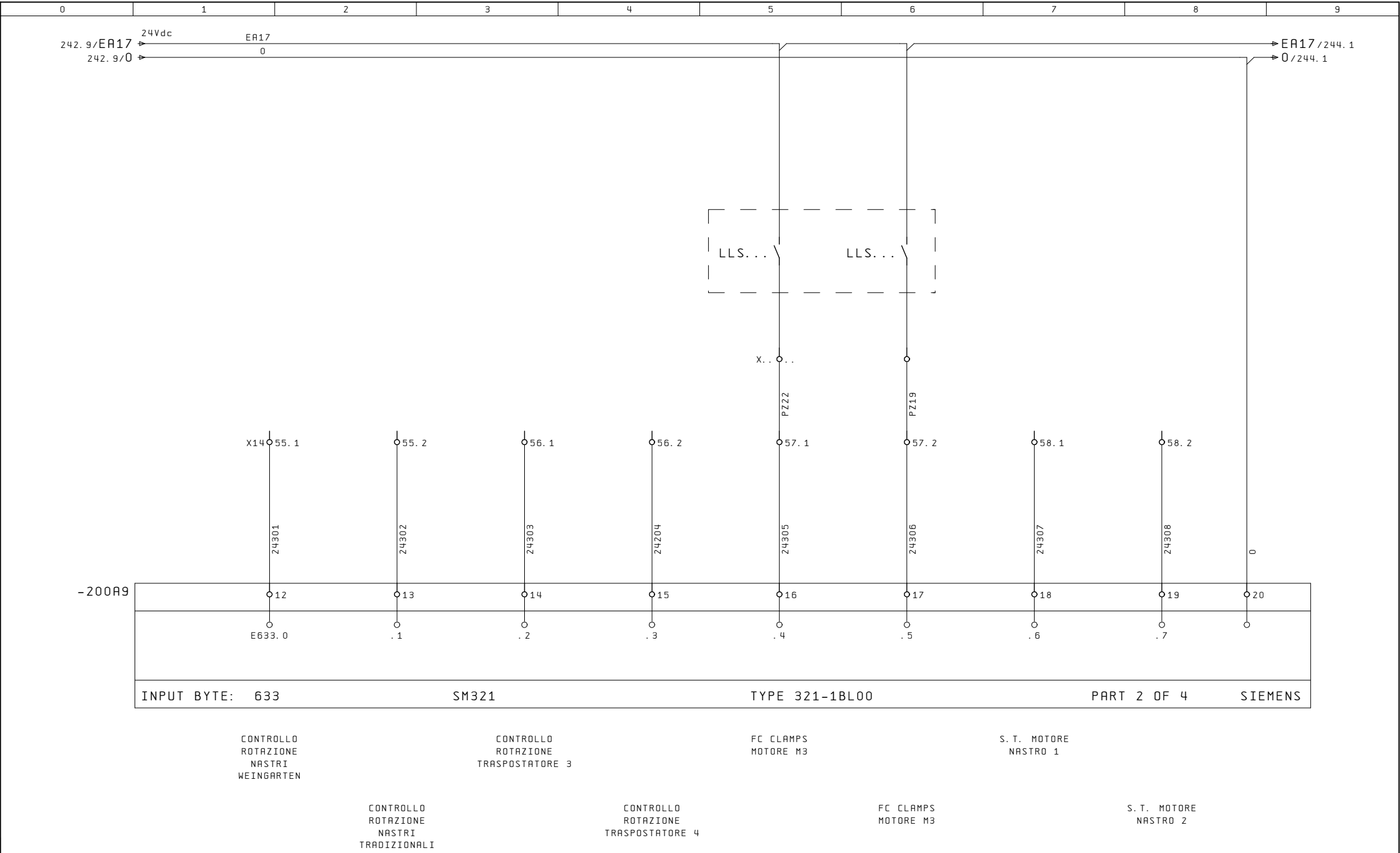
ROTAZIONE ROTAIA
BASSA
PASSAGGIO CAVO
BOLSTER ...

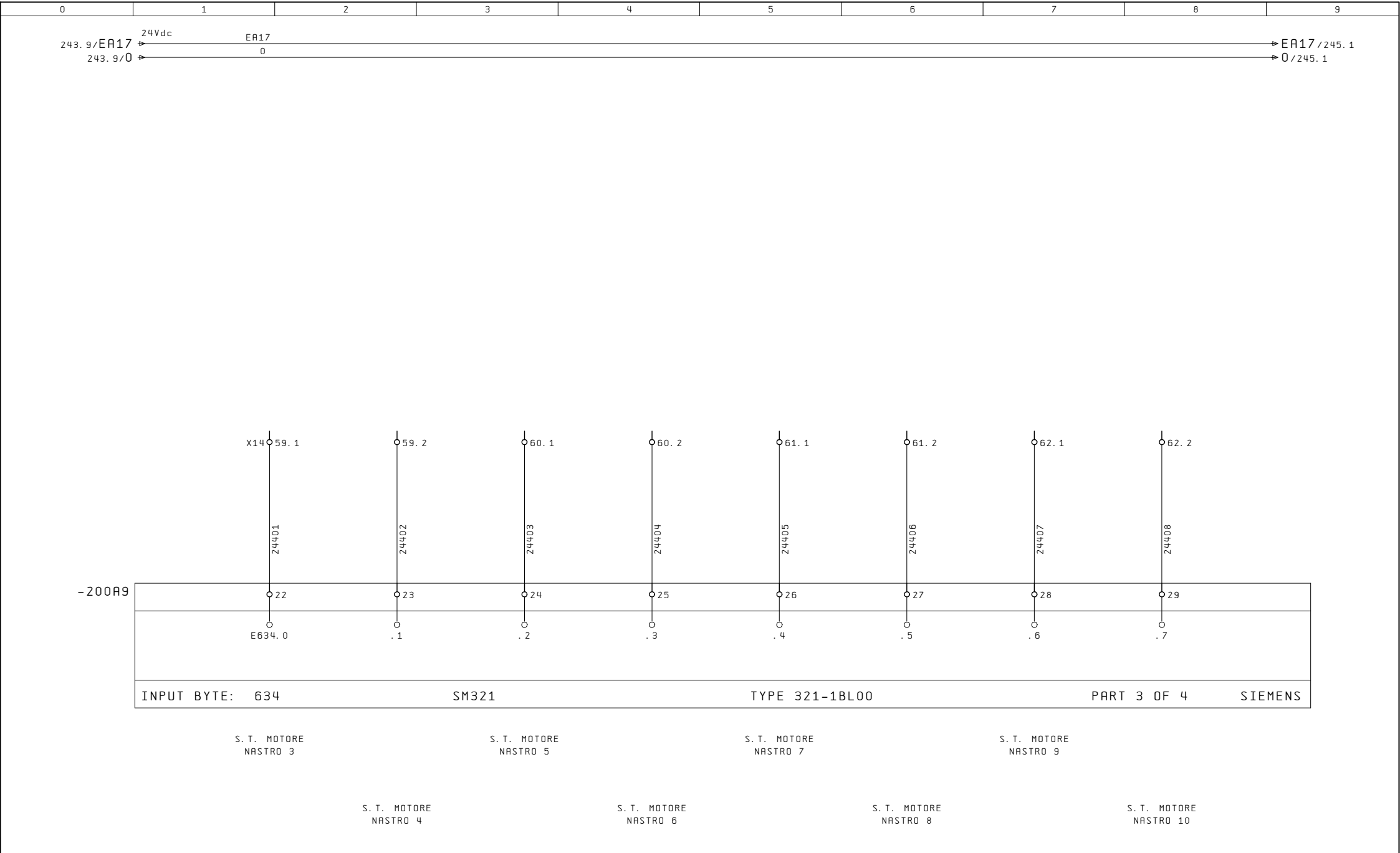
BOLSTER 1
SOTTO PRESSA

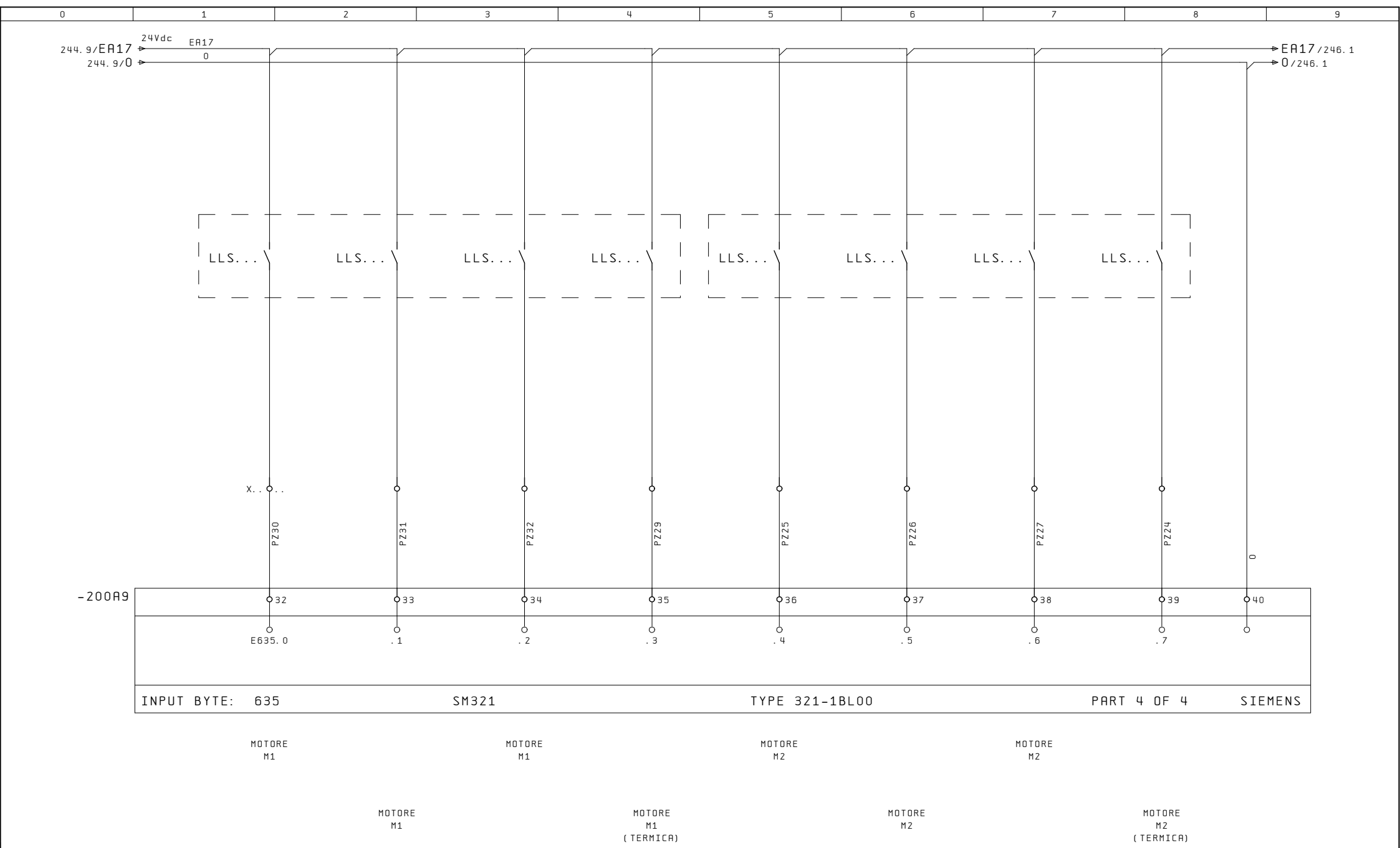
BOLSTER 2
SOTTO PRESSA

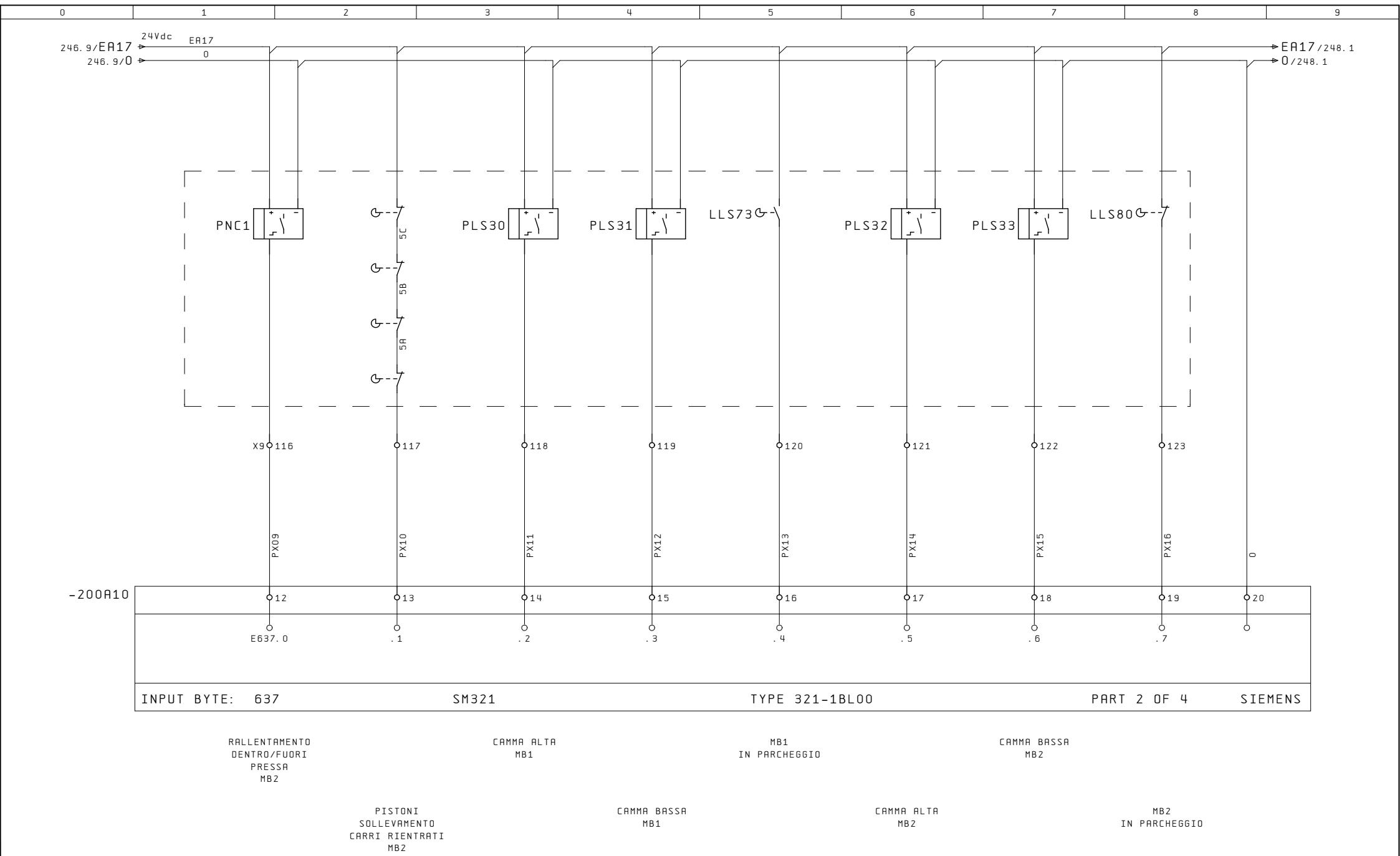
COPERTURA
MOBILE
FOSSA APERTA
II• CILINDRO

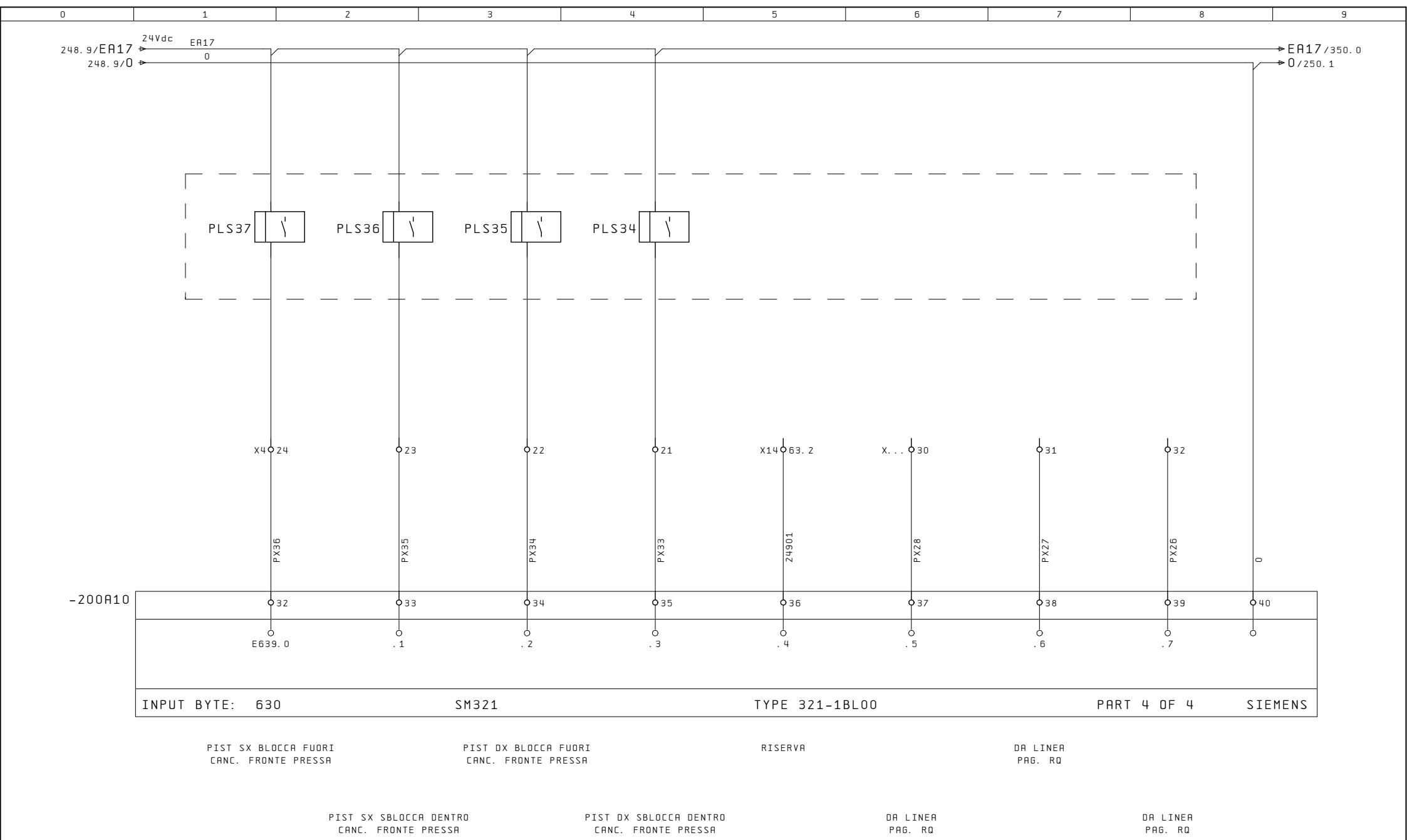












-200R10

INPUT BYTE: 630

SM321

TYPE 321-1BL00

PART 4 OF 4

SIEMENS

PIST SX BLOCCA FUORI

CANC. FRONTE PRESSA

PIST DX BLOCCA FUORI

CANC. FRONTE PRESSA

RISERVA

DA LINEA

PAG. RQ

PIST SX SBLOCCA DENTRO

CANC. FRONTE PRESSA

PIST DX SBLOCCA DENTRO

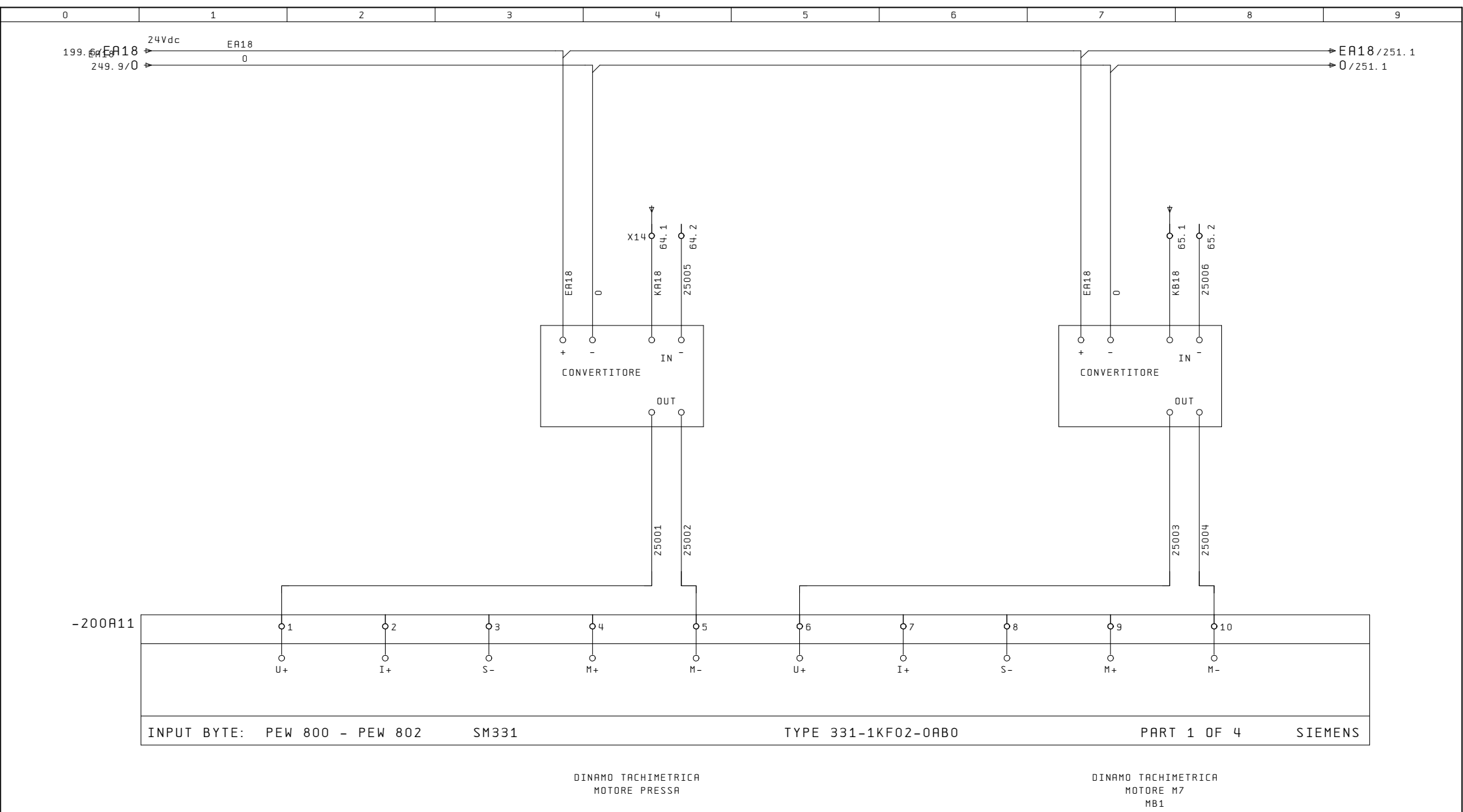
CANC. FRONTE PRESSA

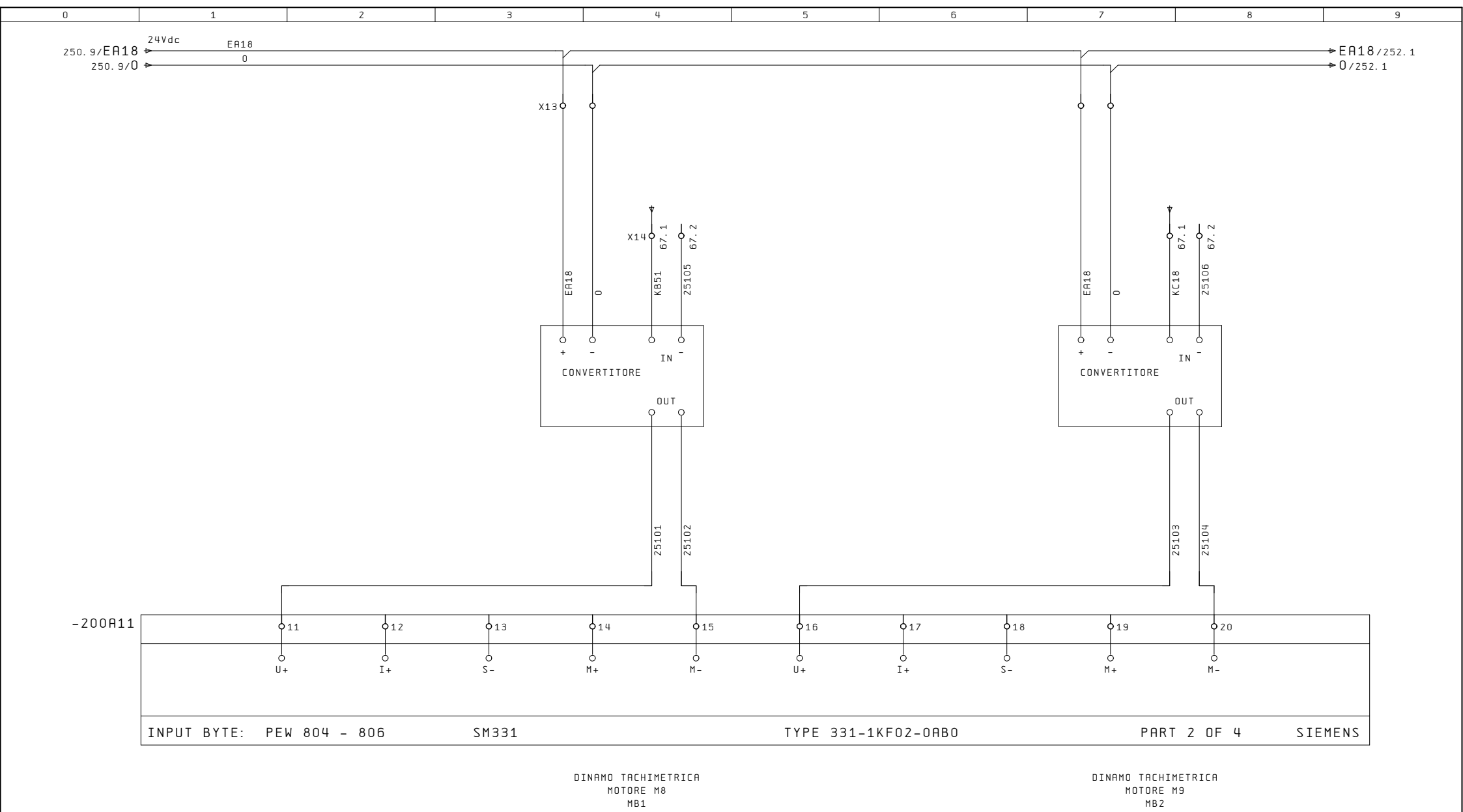
DA LINEA

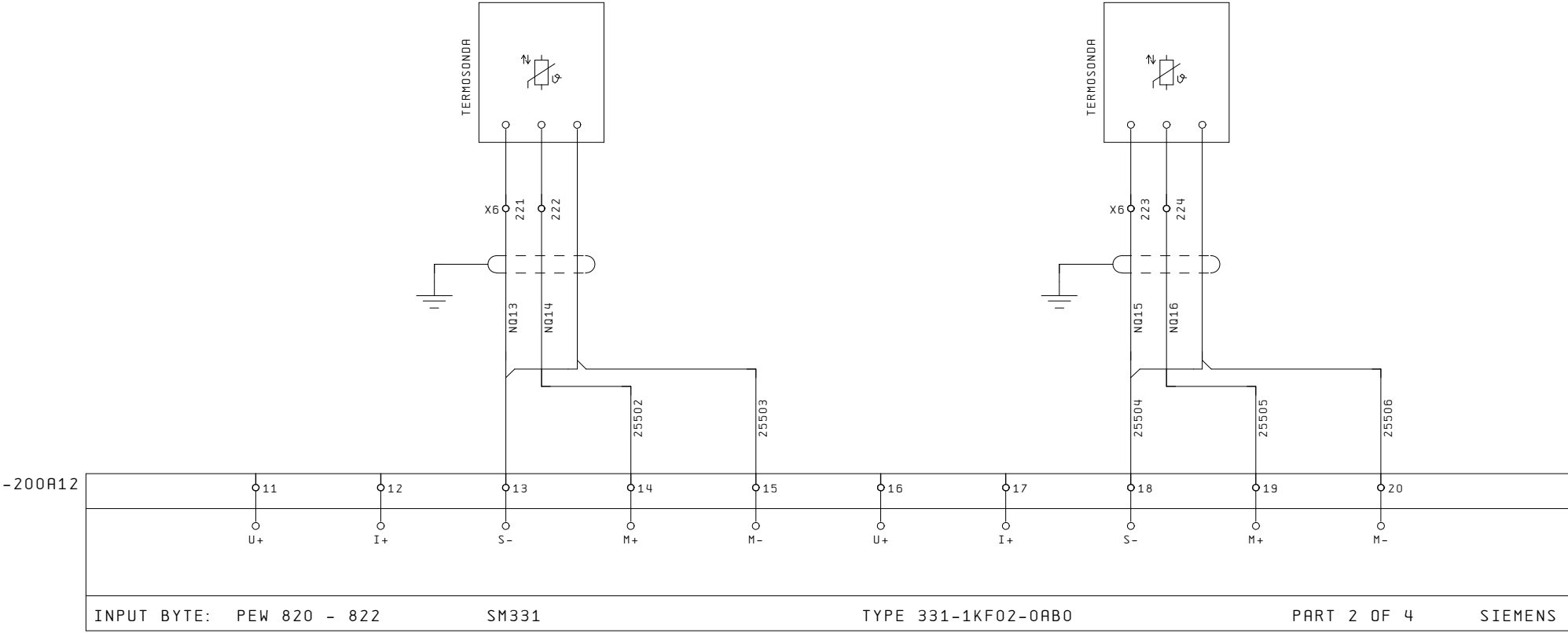
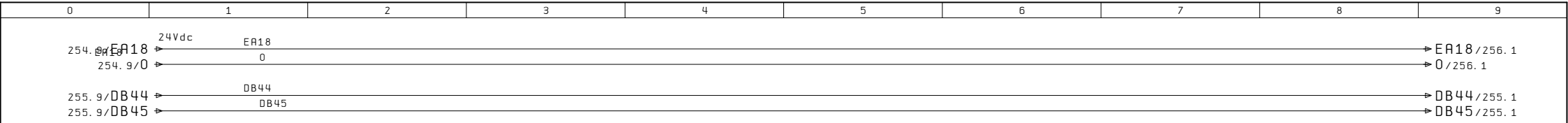
PAG. RQ

DA LINEA

PAG. RQ



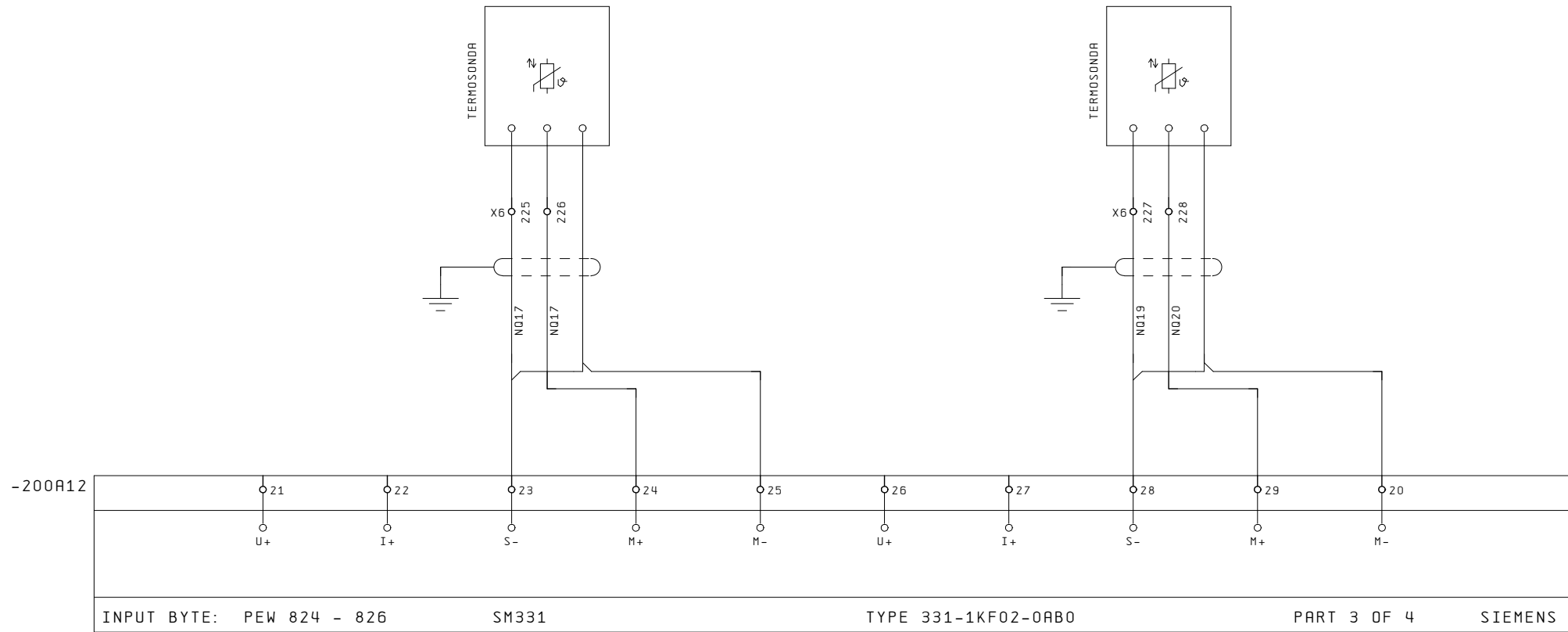




TERMOSONDA
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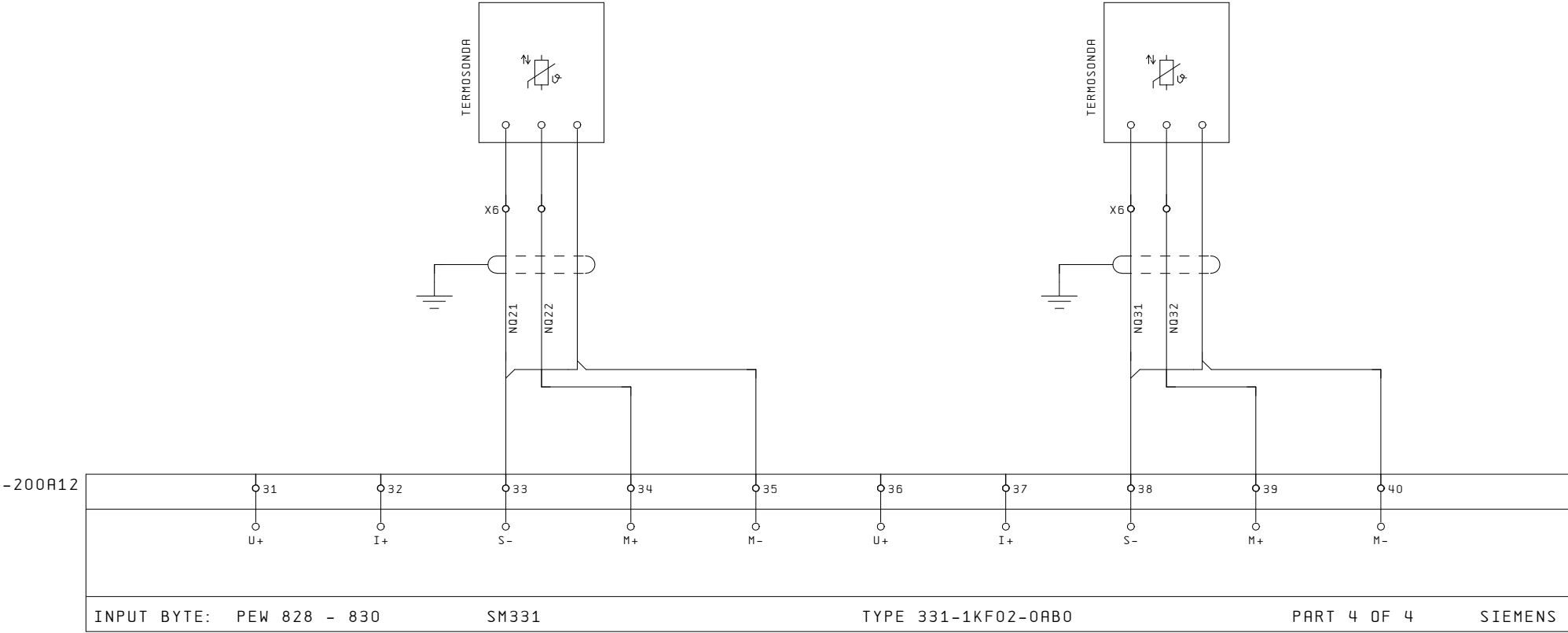
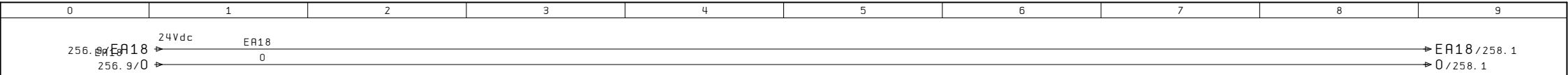
TERMOSONDA
4

0	1	2	3	4	5	6	7	8	9
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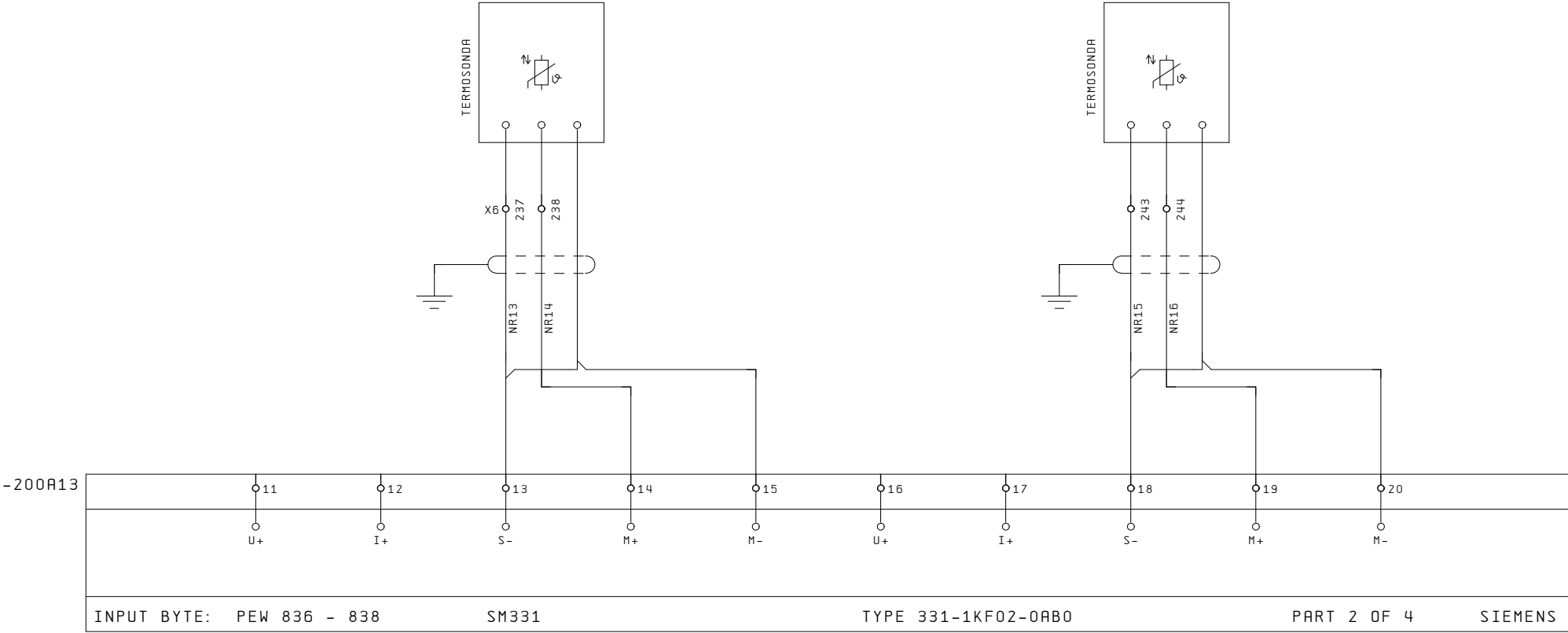
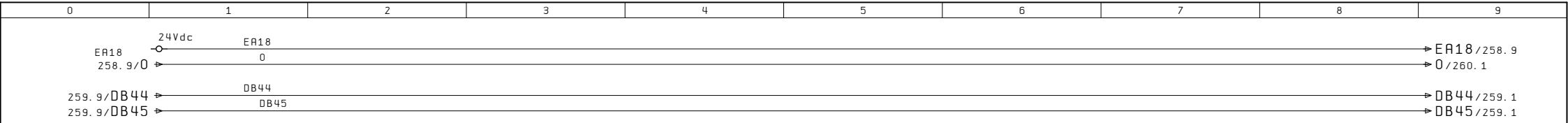
TERMOSONDA
5

TERMOSONDA
6



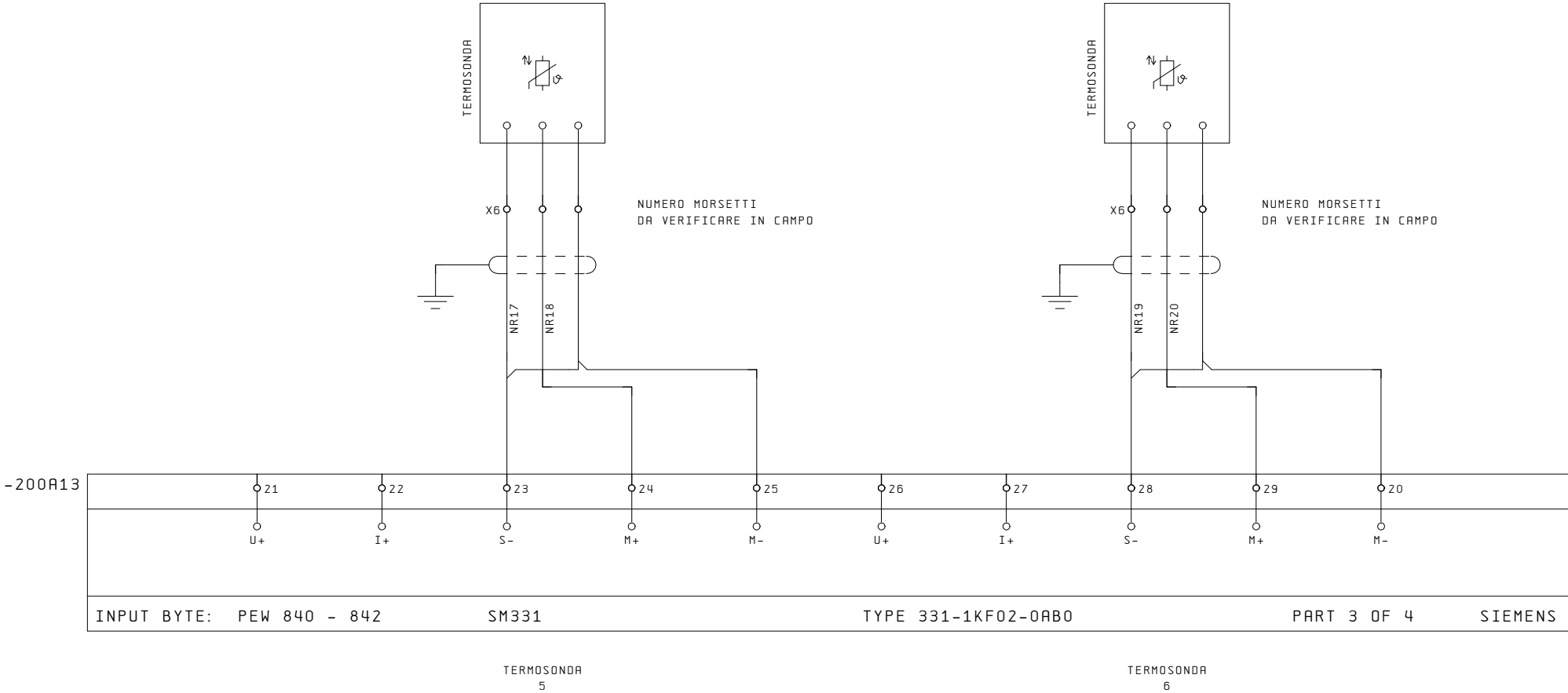
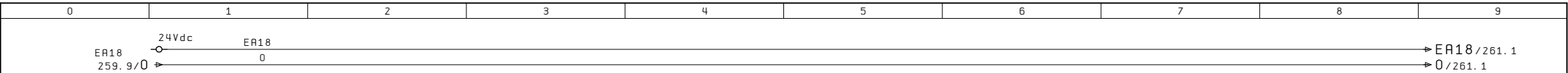
TERMOSONDA
7

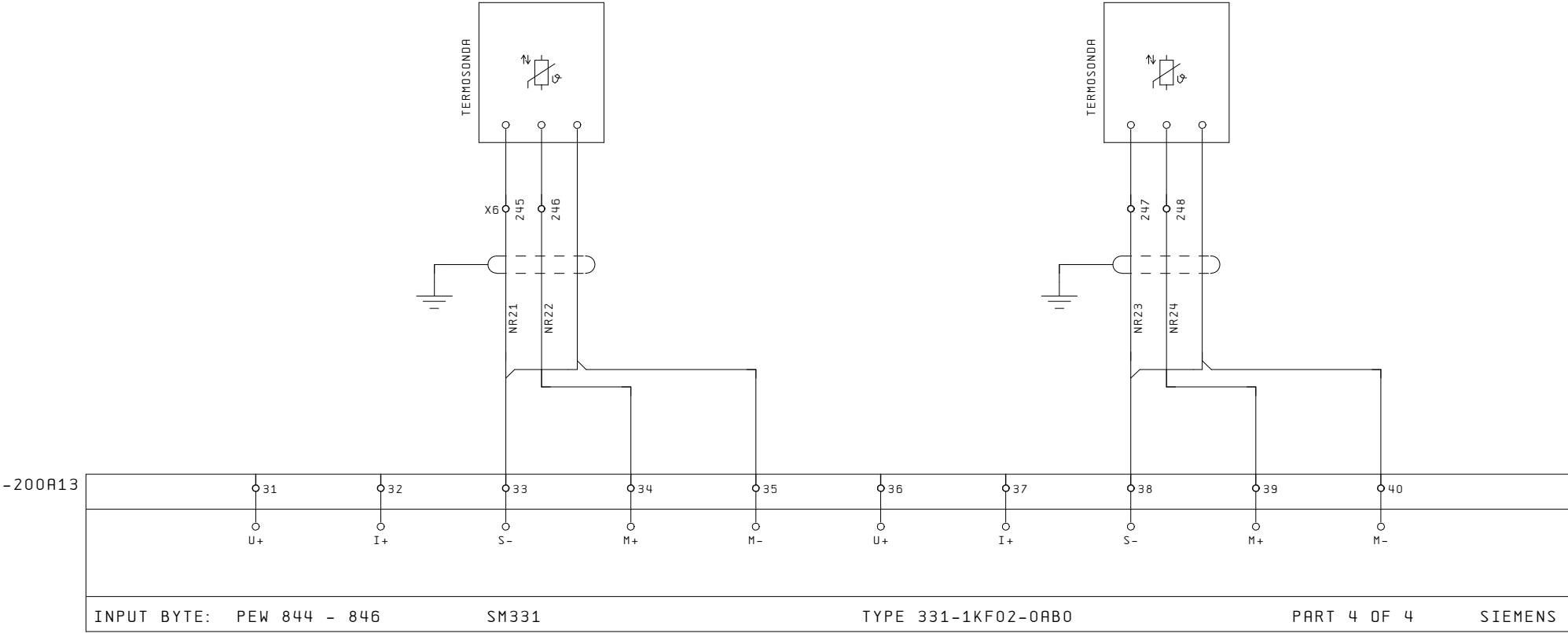
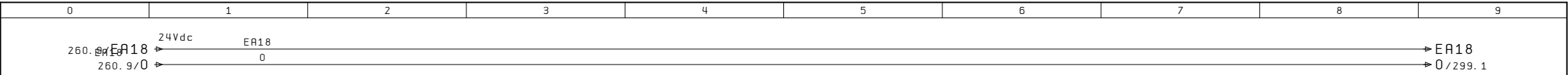
TERMOSONDA
8



TERMOSONDA
3

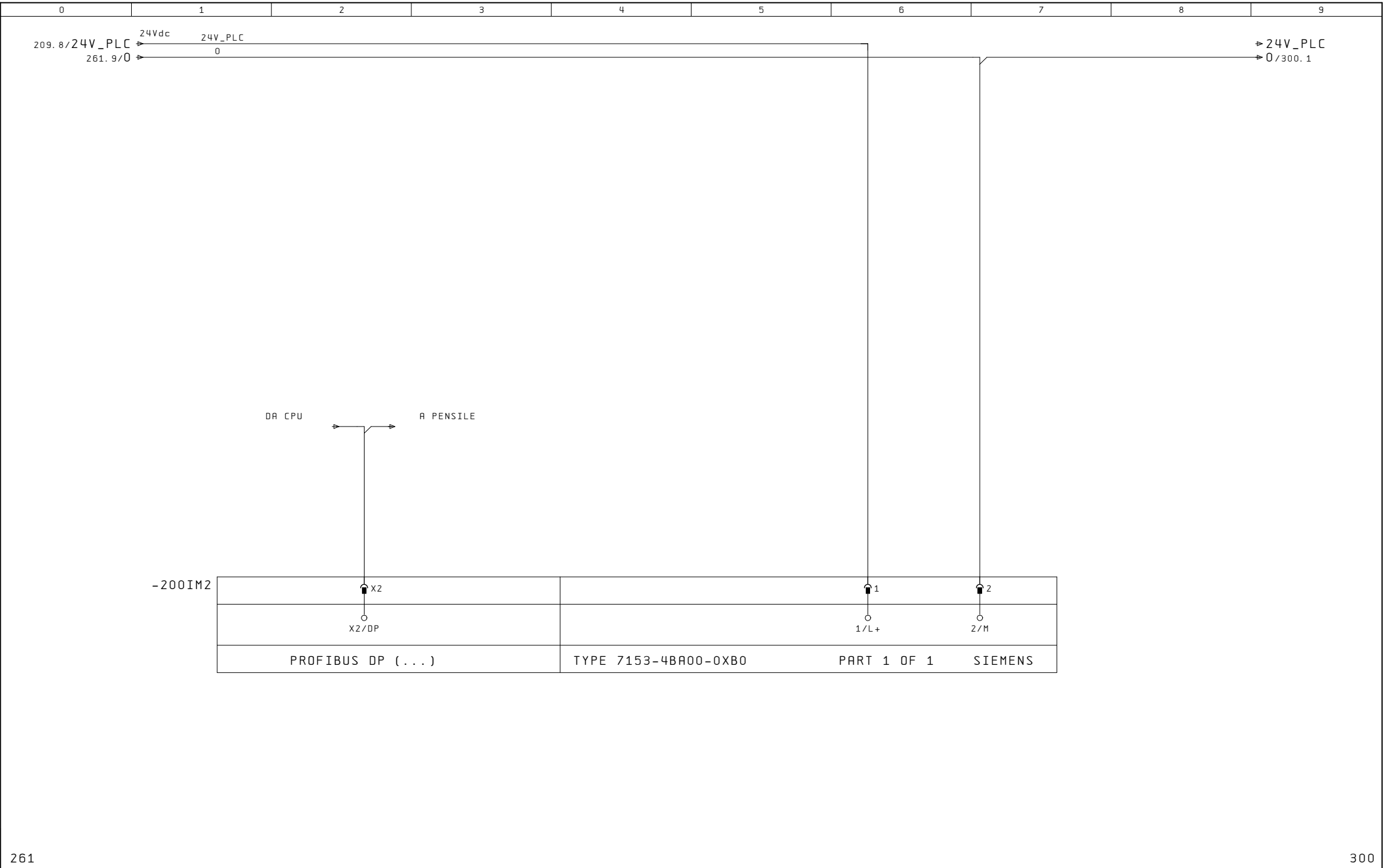
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4





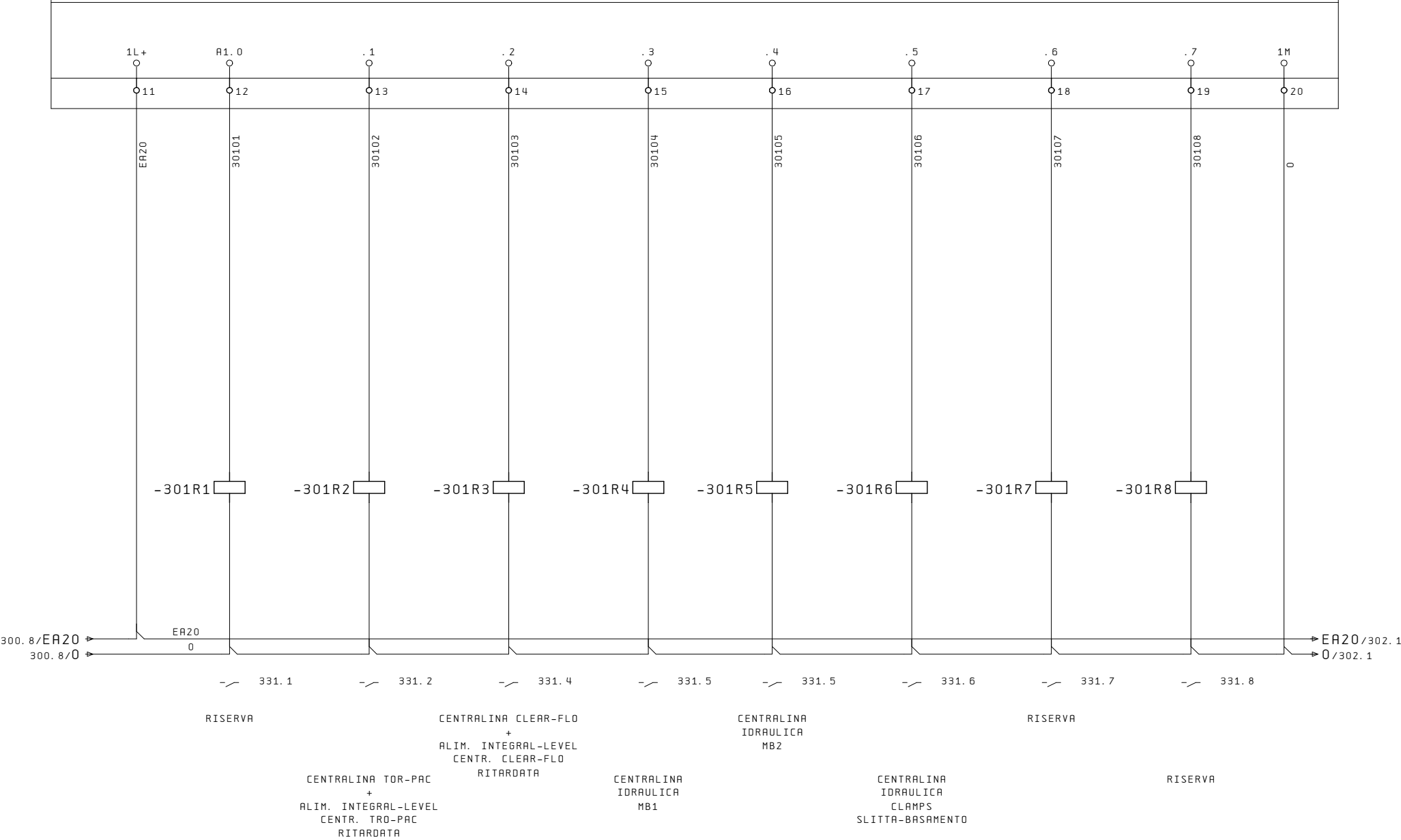
TERMOSONDA
7

TERMOSONDA
8



-200R13

OUTPUT BYTE: 1SM322TYPE 322-1BL00PART 2 OF 4SIEMENS



-200R13

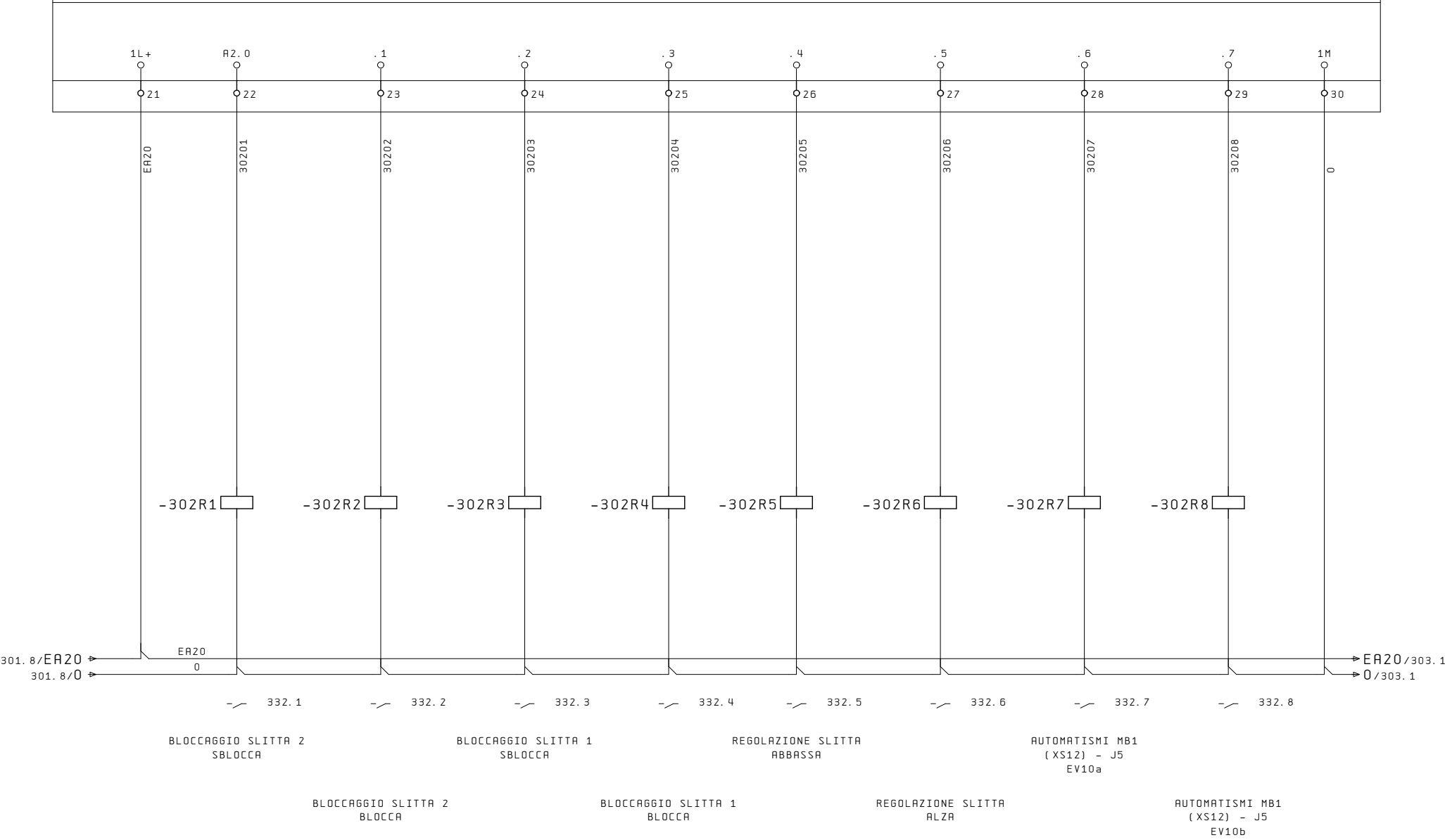
OUTPUT BYTE: 2

SM322

TYPE 322-1BL00

PART 3 OF 4

SIEMENS



-200R13

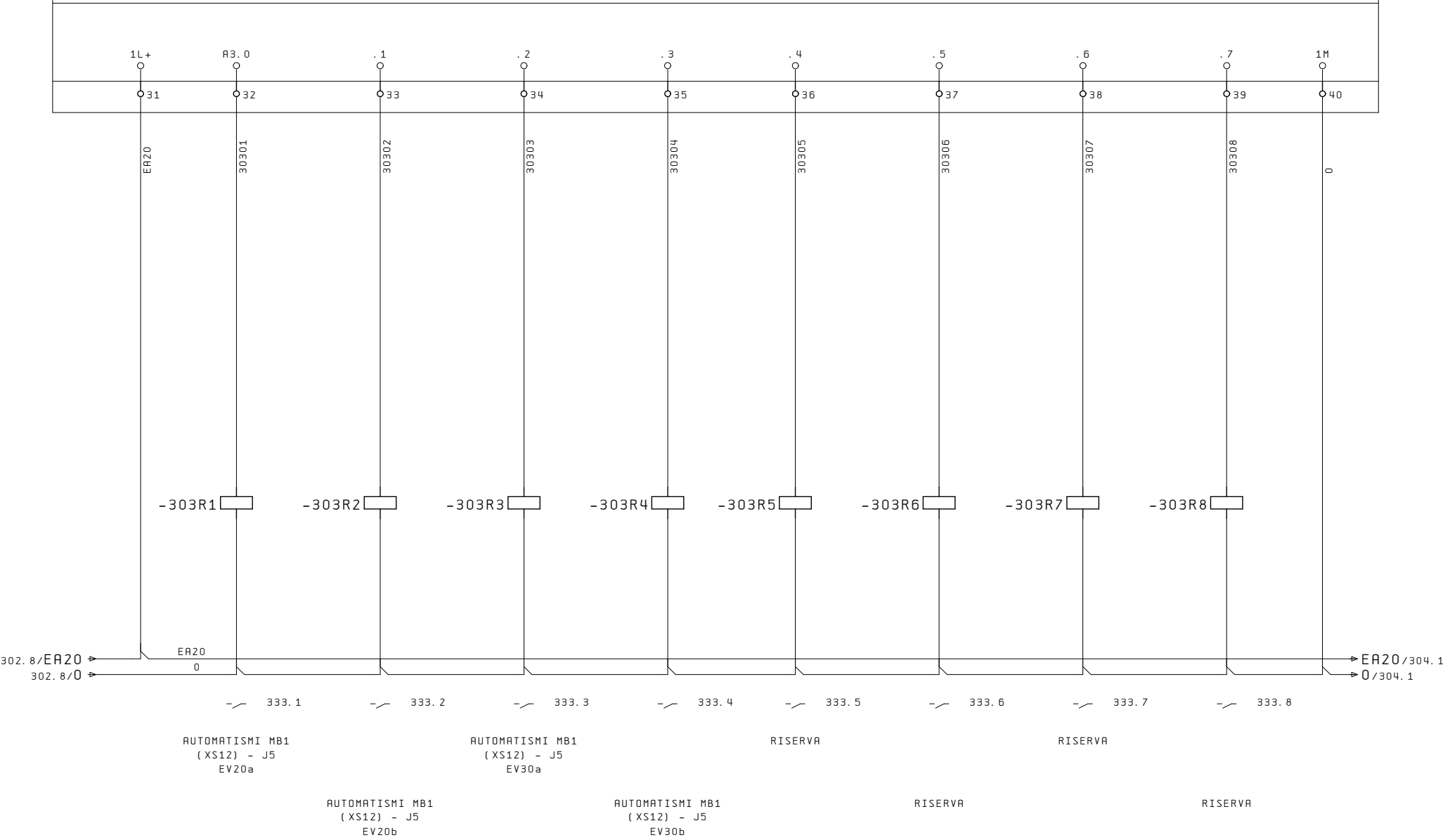
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SM322

TYPE 322-1BL00

PART 4 OF 4

SIEMENS



-200R14

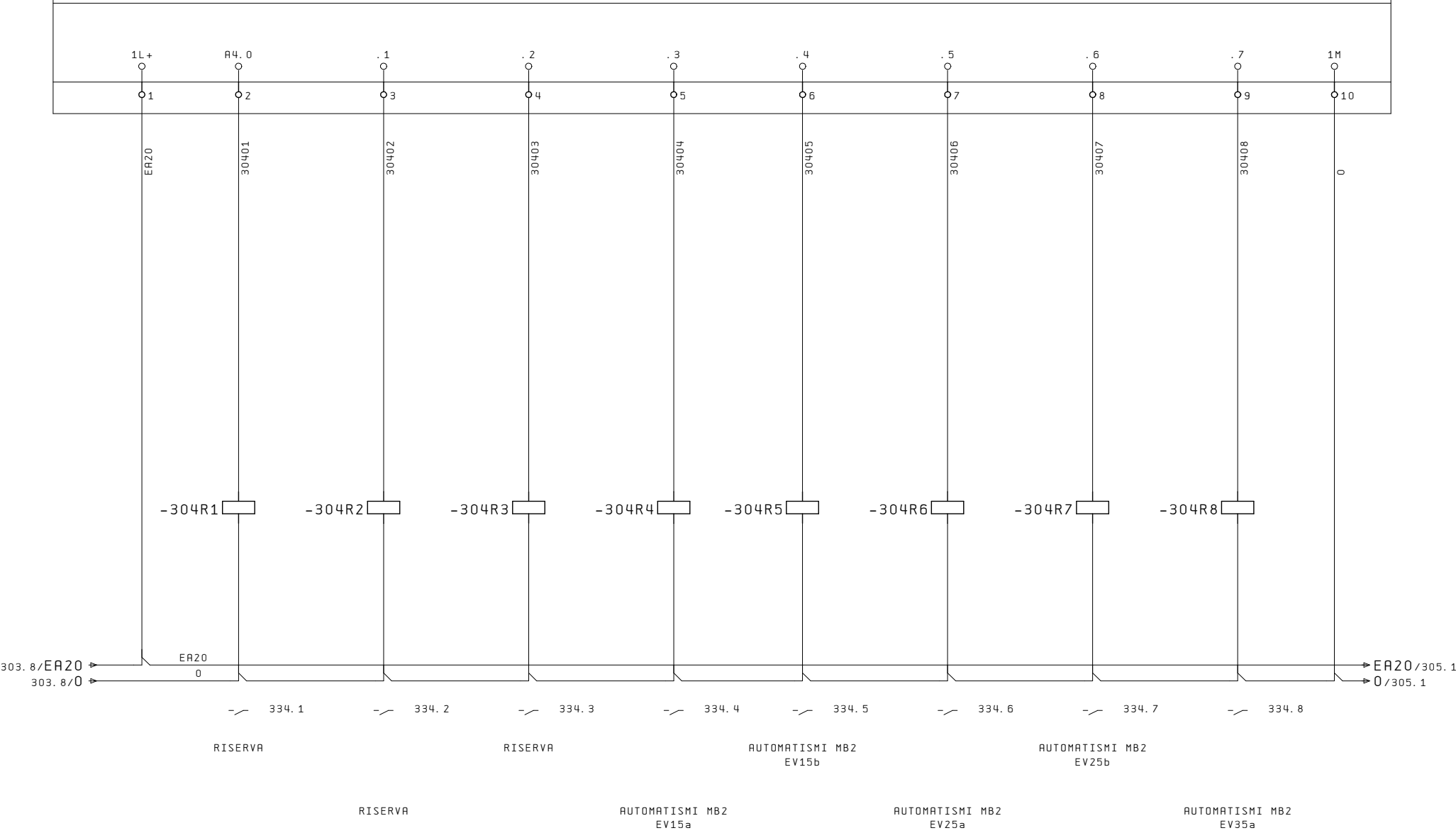
OUTPUT BYTE: 4

SM322

TYPE 322-1BL00

PART 1 OF 4

SIEMENS



-200R14

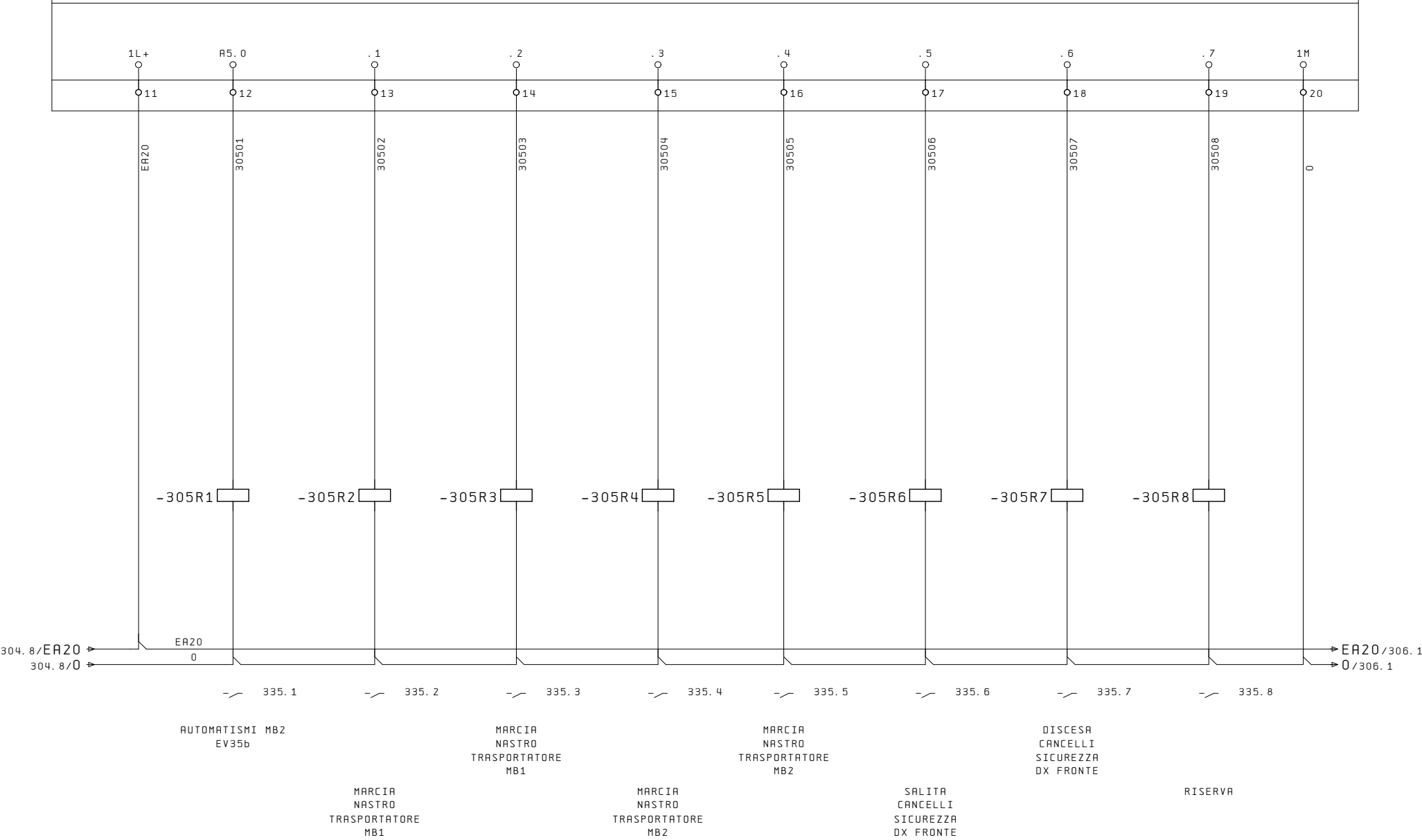
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SM322

TYPE 322-1BL00

PART 2 OF 4

SIEMENS



-200R14

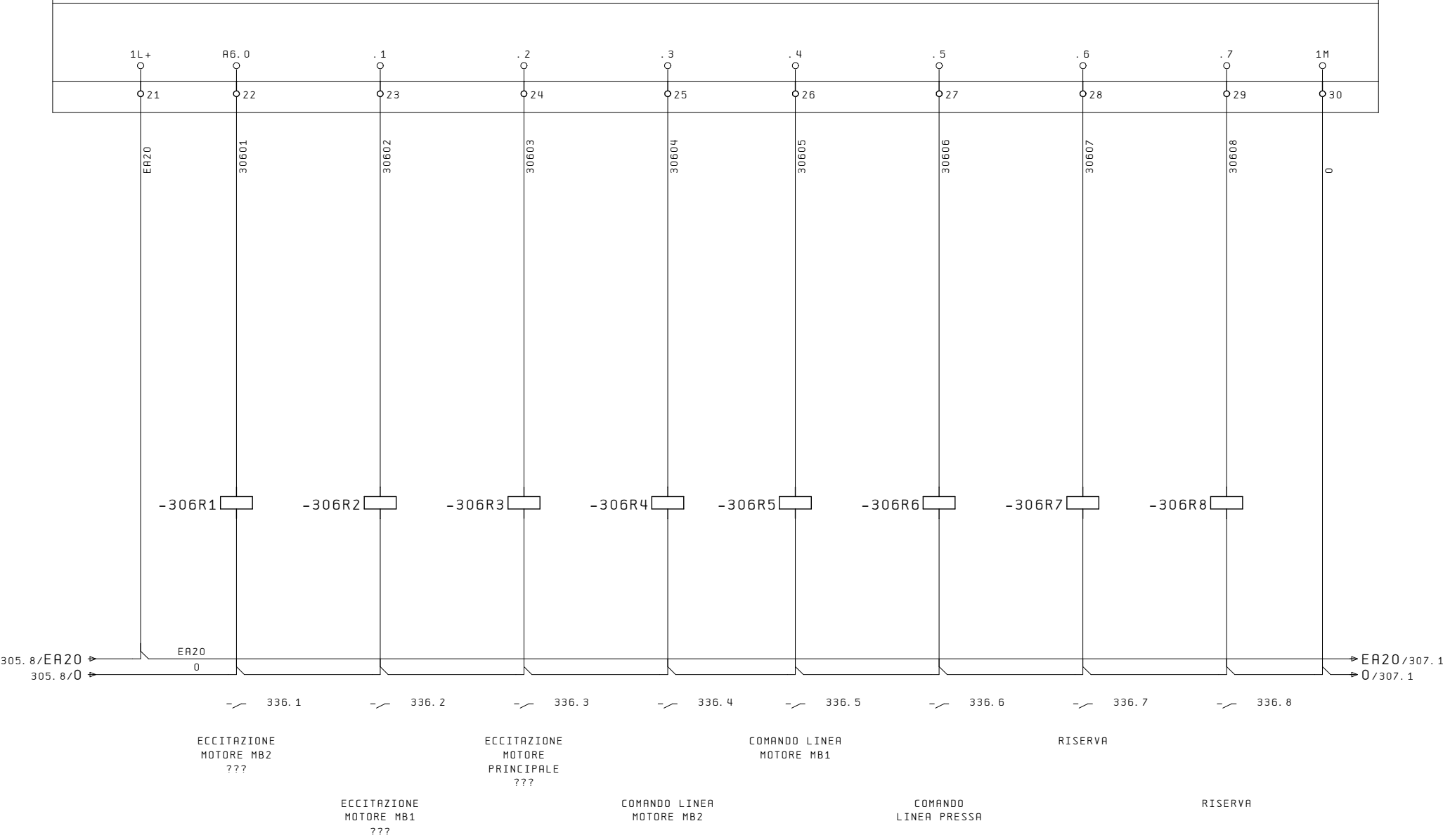
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SM322

TYPE 322-1BL00

PART 3 OF 4

SIEMENS



-200R14

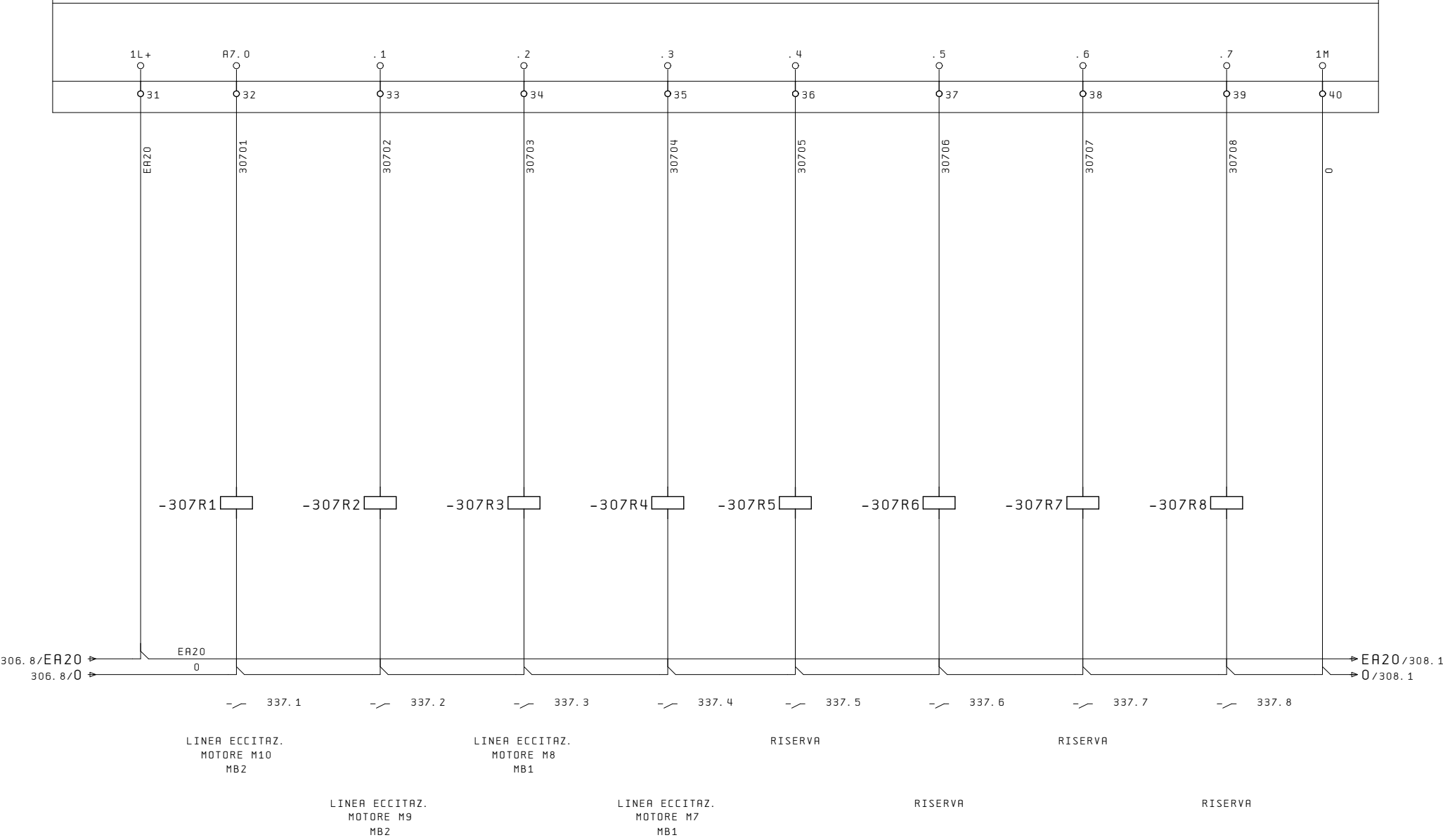
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SM322

TYPE 322-1BL00

PART 4 OF 4

SIEMENS



-200R15

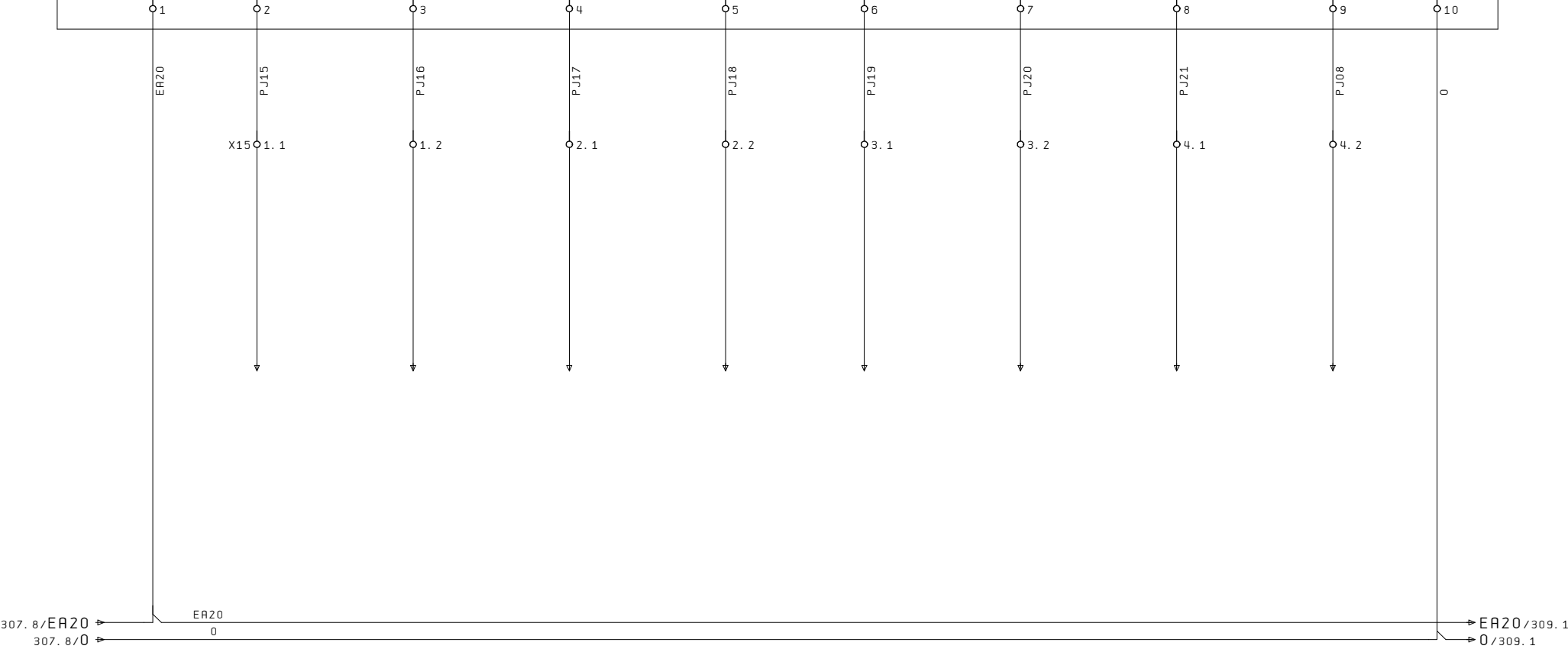
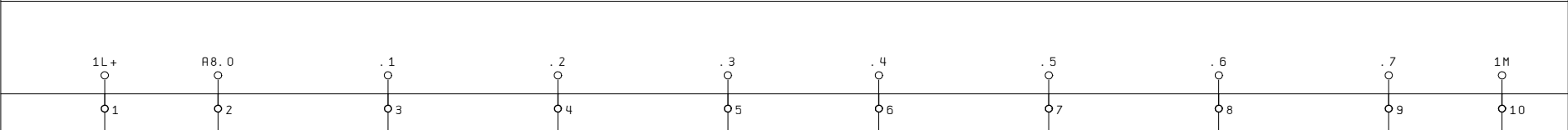
OUTPUT BYTE: 8

SM322

TYPE 322-1BL00

PART 1 OF 4

SIEMENS



MB2
PROGRAMMA PI

MB2
RIFERIMENTO
ESTERNO

MB2
SBLOCCO
CW

MB2
SBLOCCO
I/O

MB2
PROGRAMMA PD

MB2
SBLOCCO
RAMPE

MB2
SBLOCCO
CW

MB1
PROGRAMMA PI

-200R15

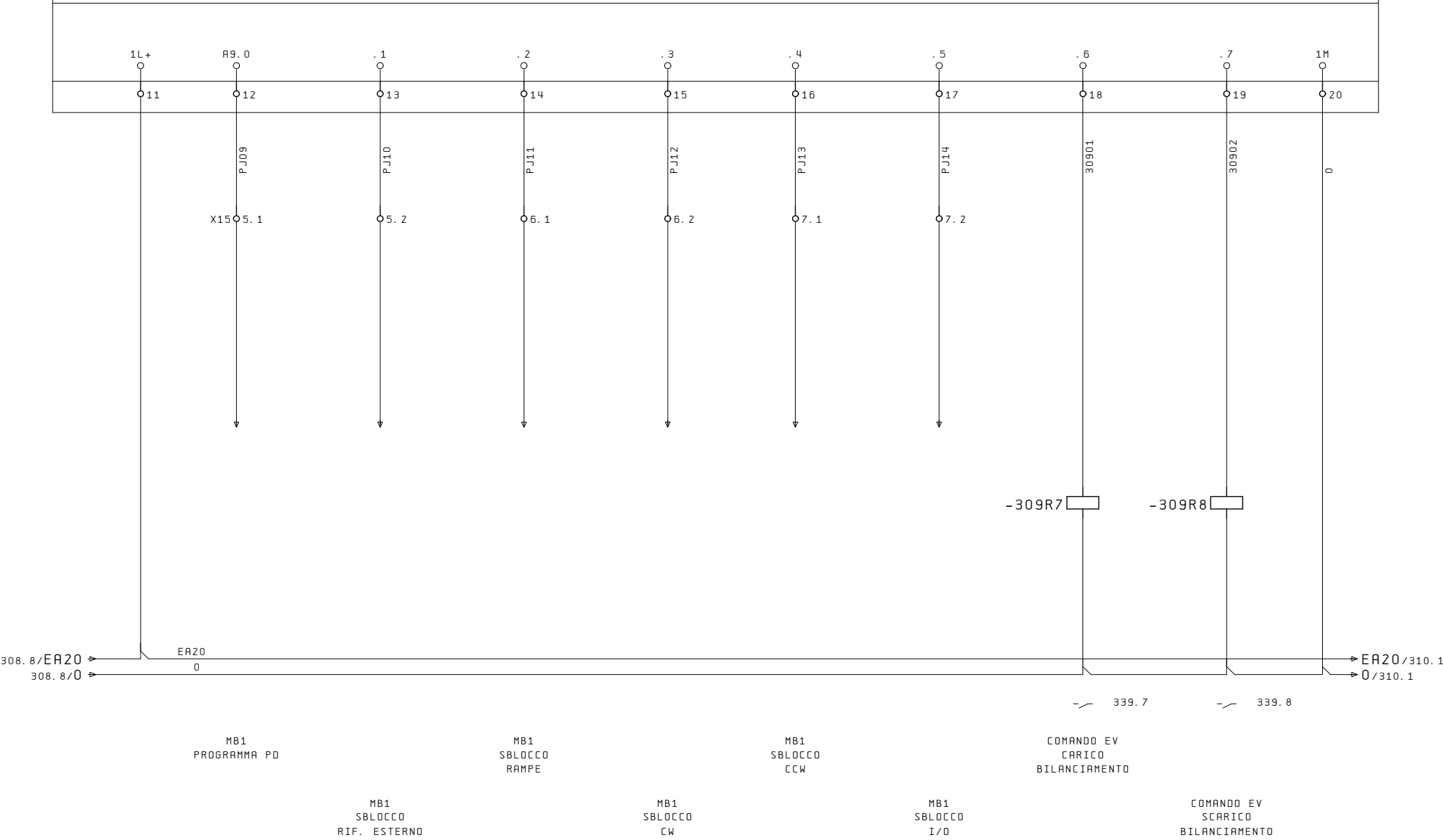
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SM322

TYPE 322-1BL00

PART 2 OF 4

SIEMENS



-200R15

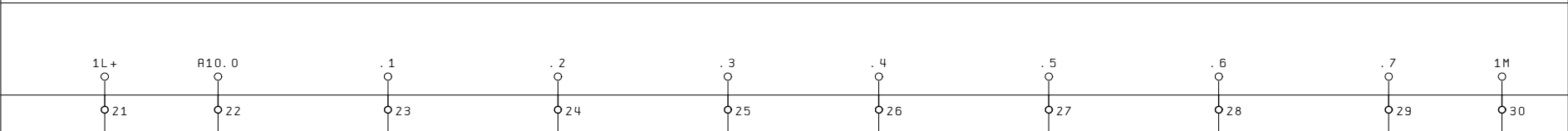
OUTPUT BYTE: 10

SM322

TYPE 322-1BL00

PART 3 OF 4

SIEMENS



309. 8/EA20

309. 8/0

EA20

0

EA20/311. 1

0/311. 1

MOTORE PRESSA
SBLOCCO
VELOCITA'
LINEA

MOTORE PRESSA
SBLOCCO
VELOCITA' EXT

MOTORE PRESSA
SBLOCCO
CW

MOTORE PRESSA
SBLOCCO
I/O

MOTORE PRESSA
SBLOCCO
VELOCITA'
LAVORO

MOTORE PRESSA
SBLOCCO
RAMPE

MOTORE PRESSA
SBLOCCO
CCW

RISERVA

-200R15

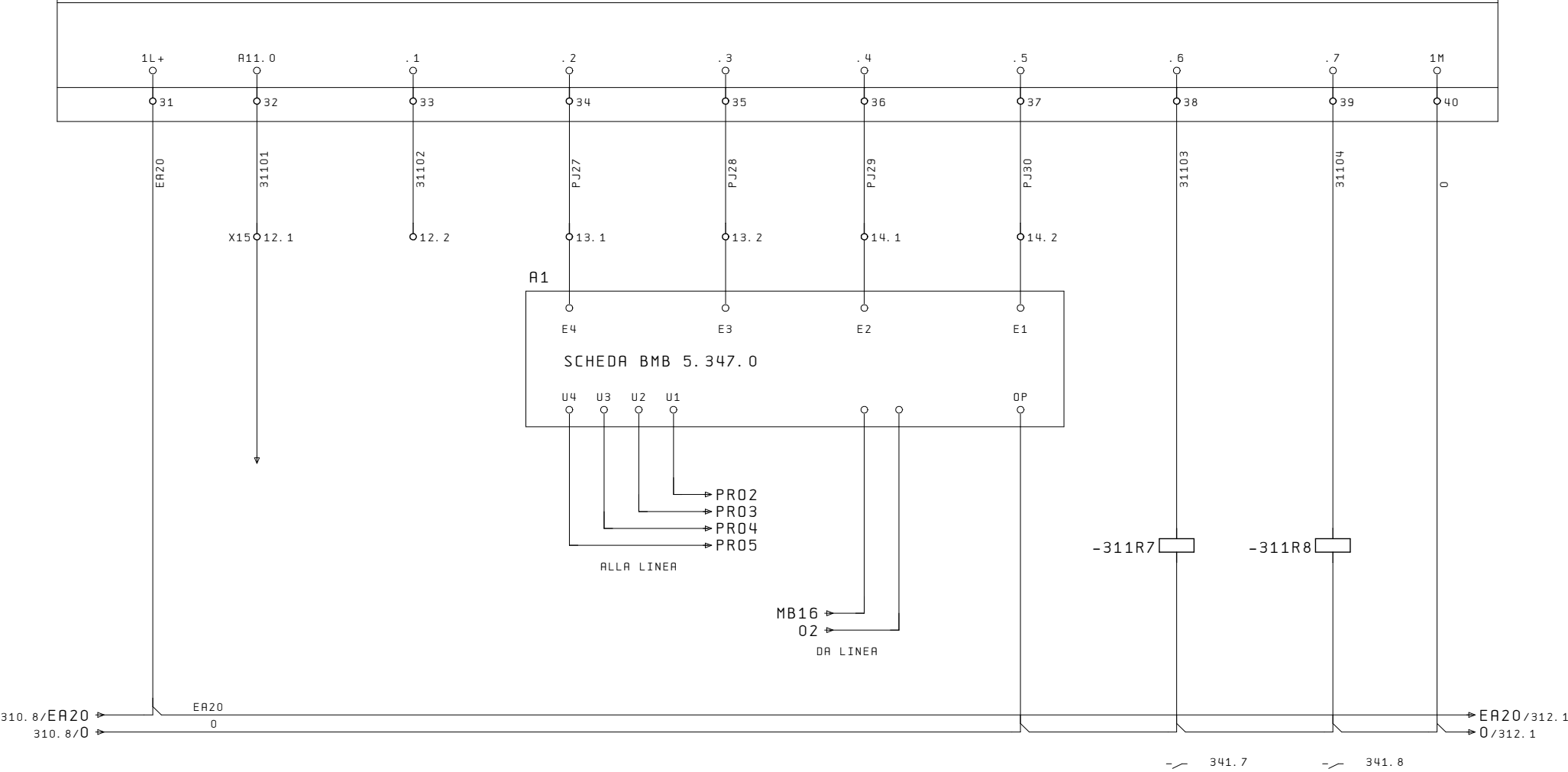
OUTPUT BYTE: 11

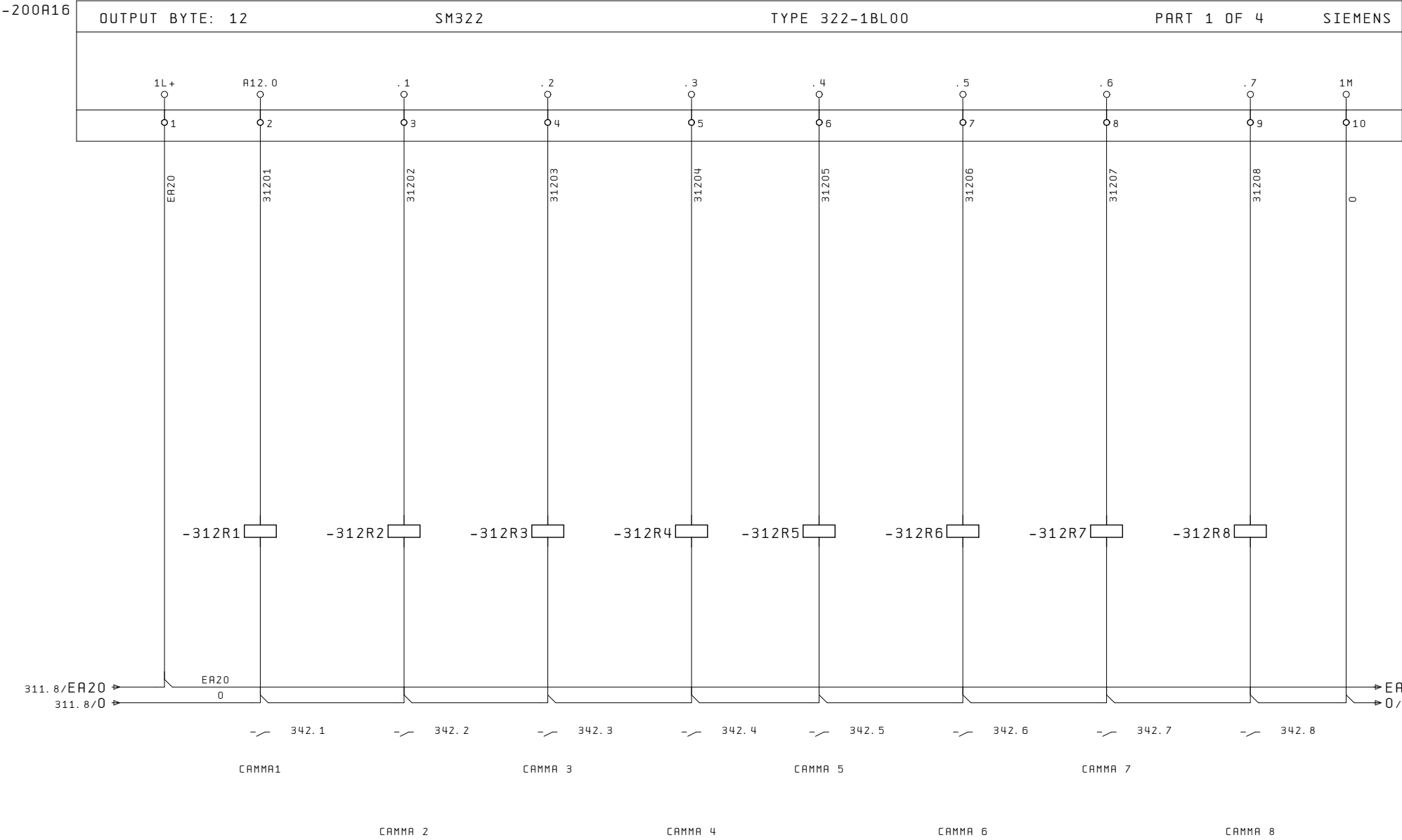
SM322

TYPE 322-1BL00

PART 4 OF 4

SIEMENS





-200R16

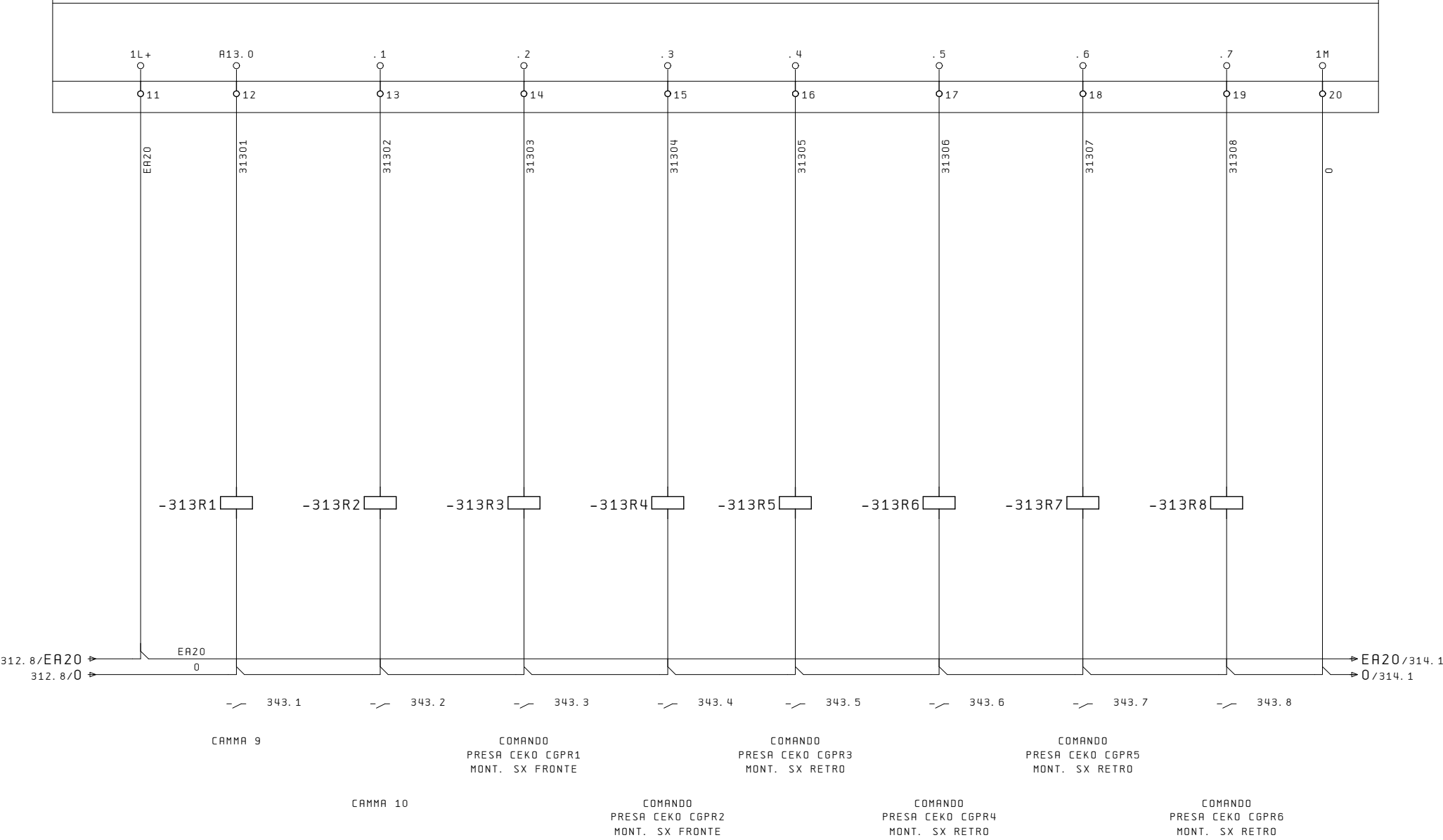
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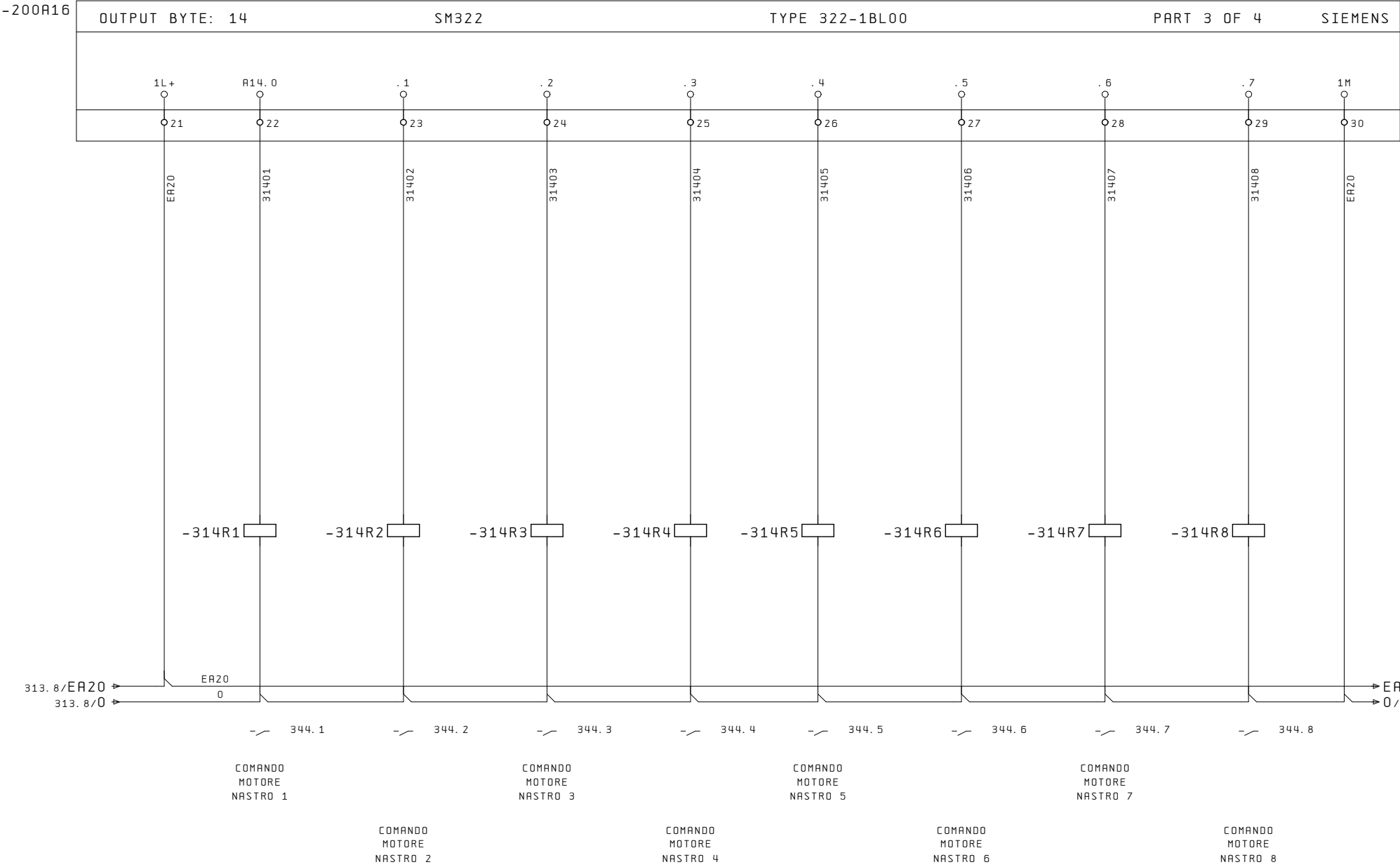
SM322

TYPE 322-1BL00

PART 2 OF 4

SIEMENS





-200A900

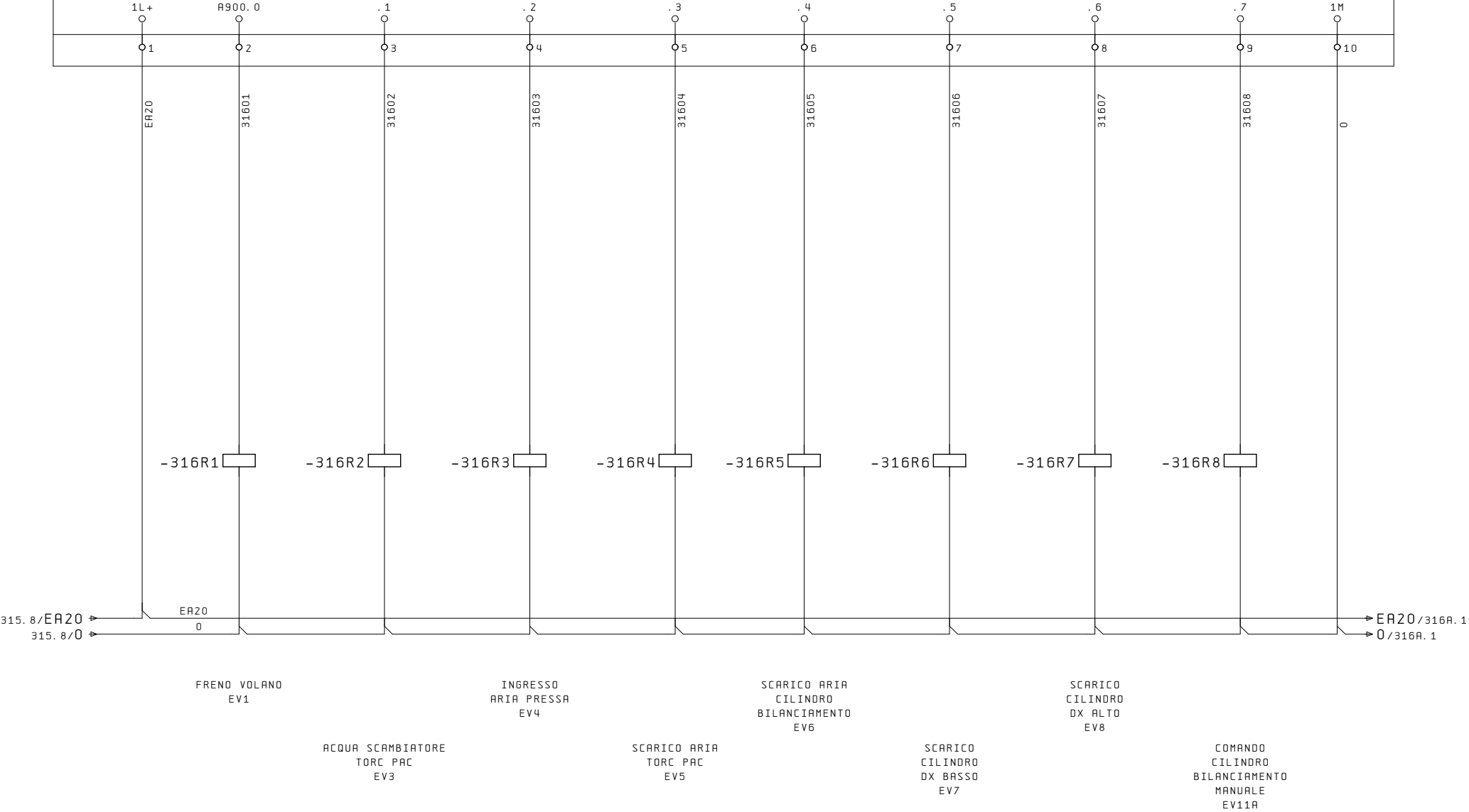
OUTPUT BYTE: 16

SM322

TYPE 322-1BL00

PART 1 OF 4

SIEMENS



-200R18

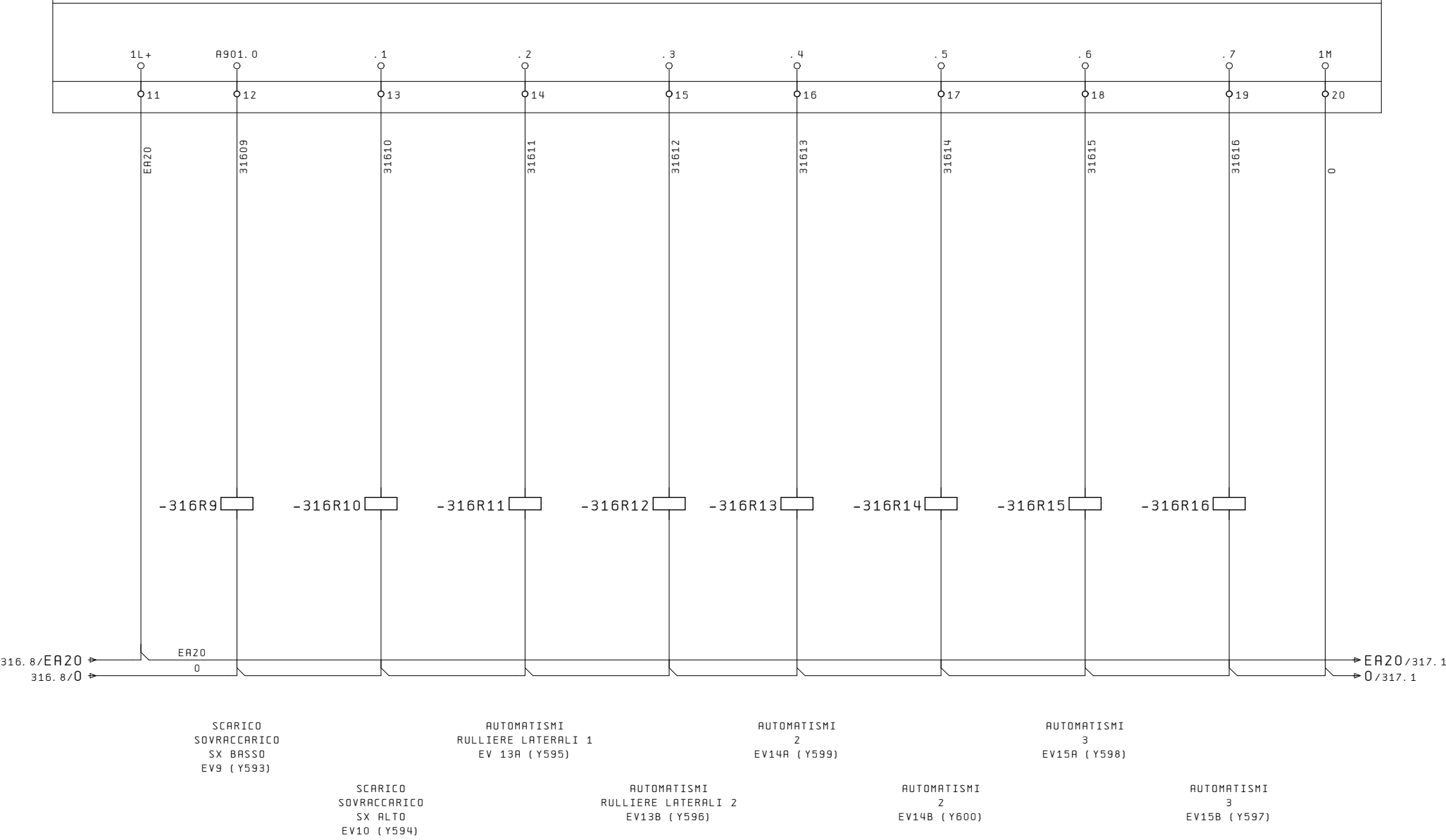
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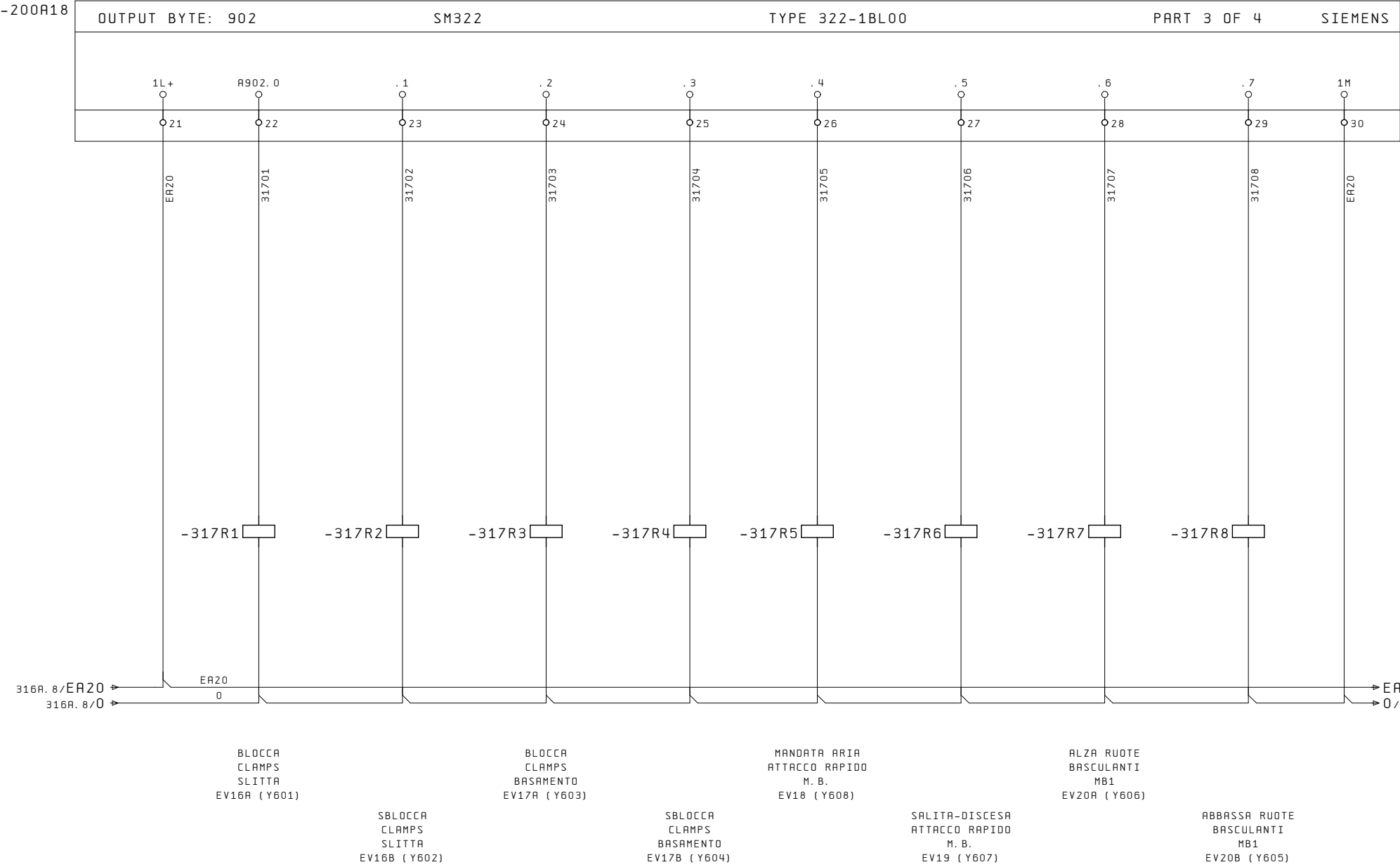
SM322

TYPE 322-1BL00

PART 2 OF 4

SIEMENS





316A

317A

-200R18

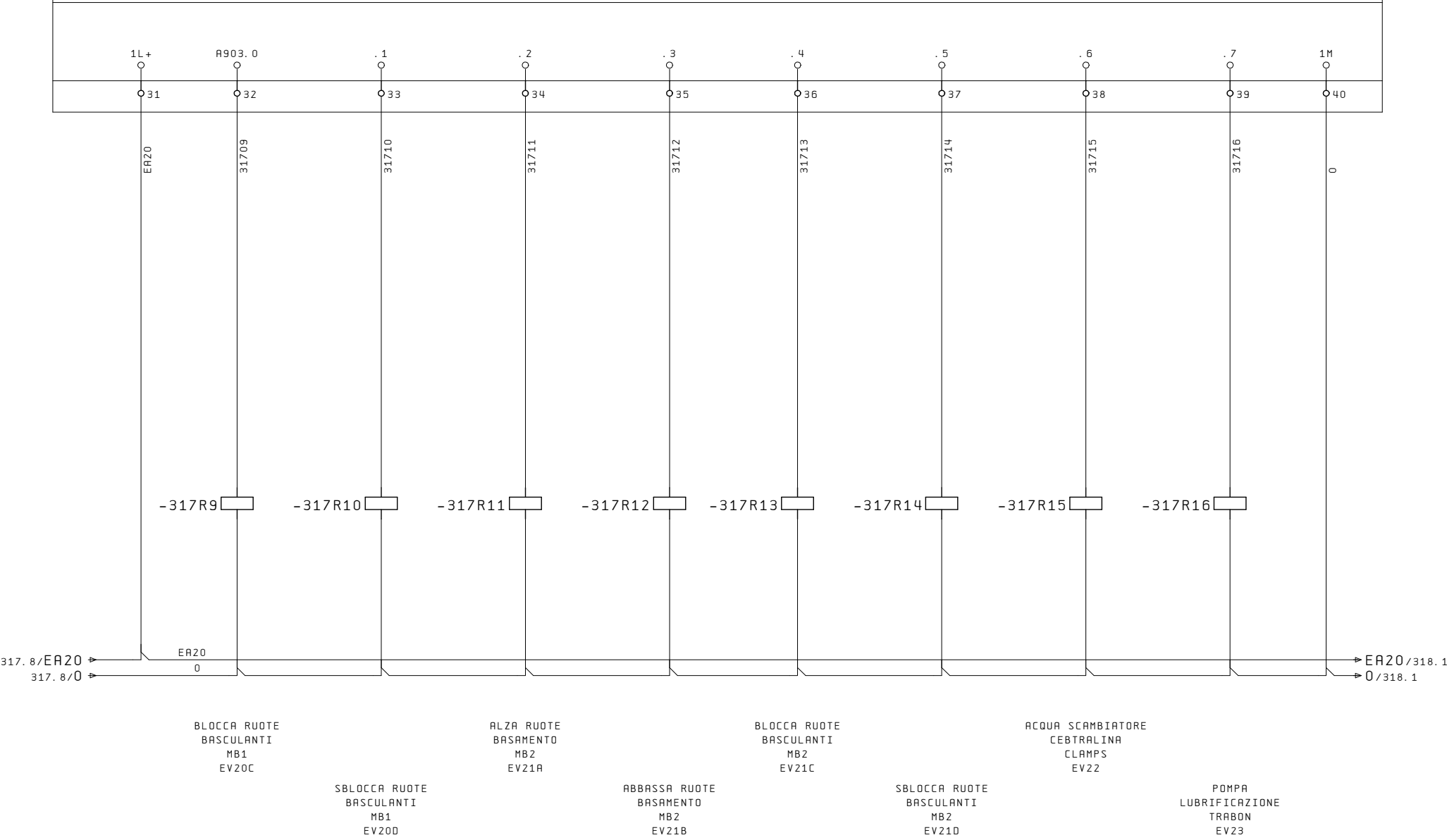
OUTPUT BYTE: 903

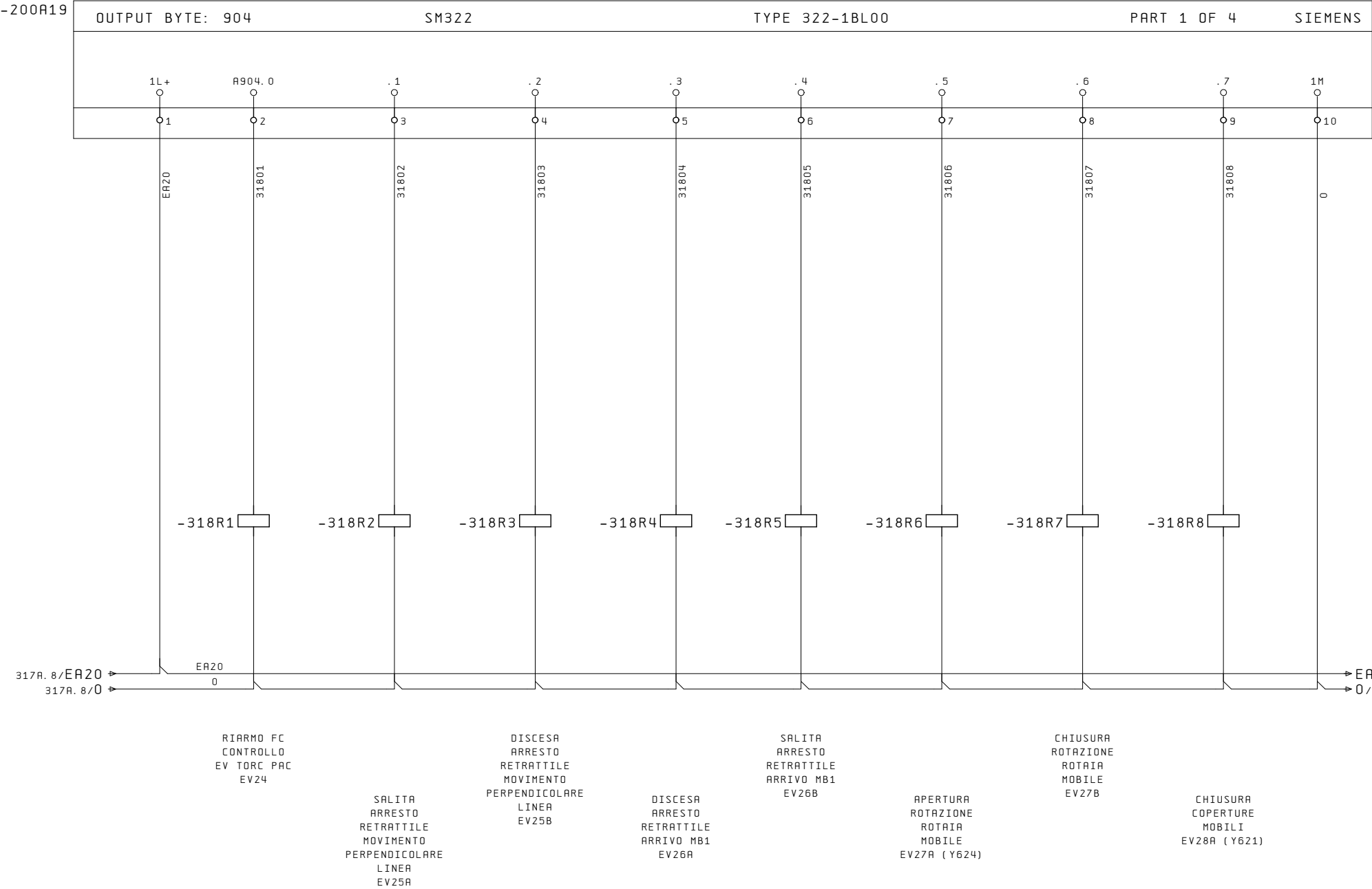
SM322

TYPE 322-1BL00

PART 4 OF 4

SIEMENS





-200R19

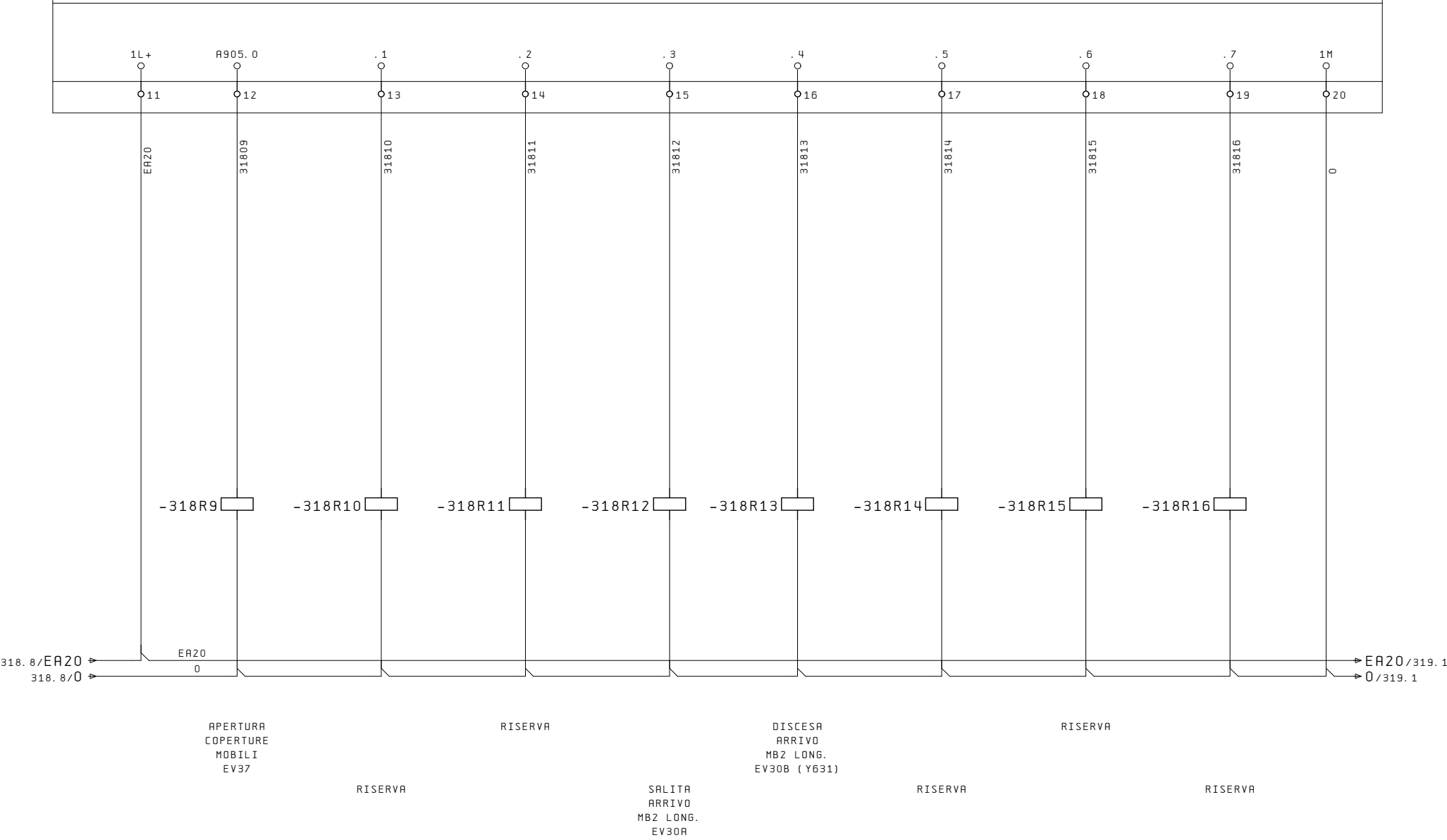
OUTPUT BYTE: 905

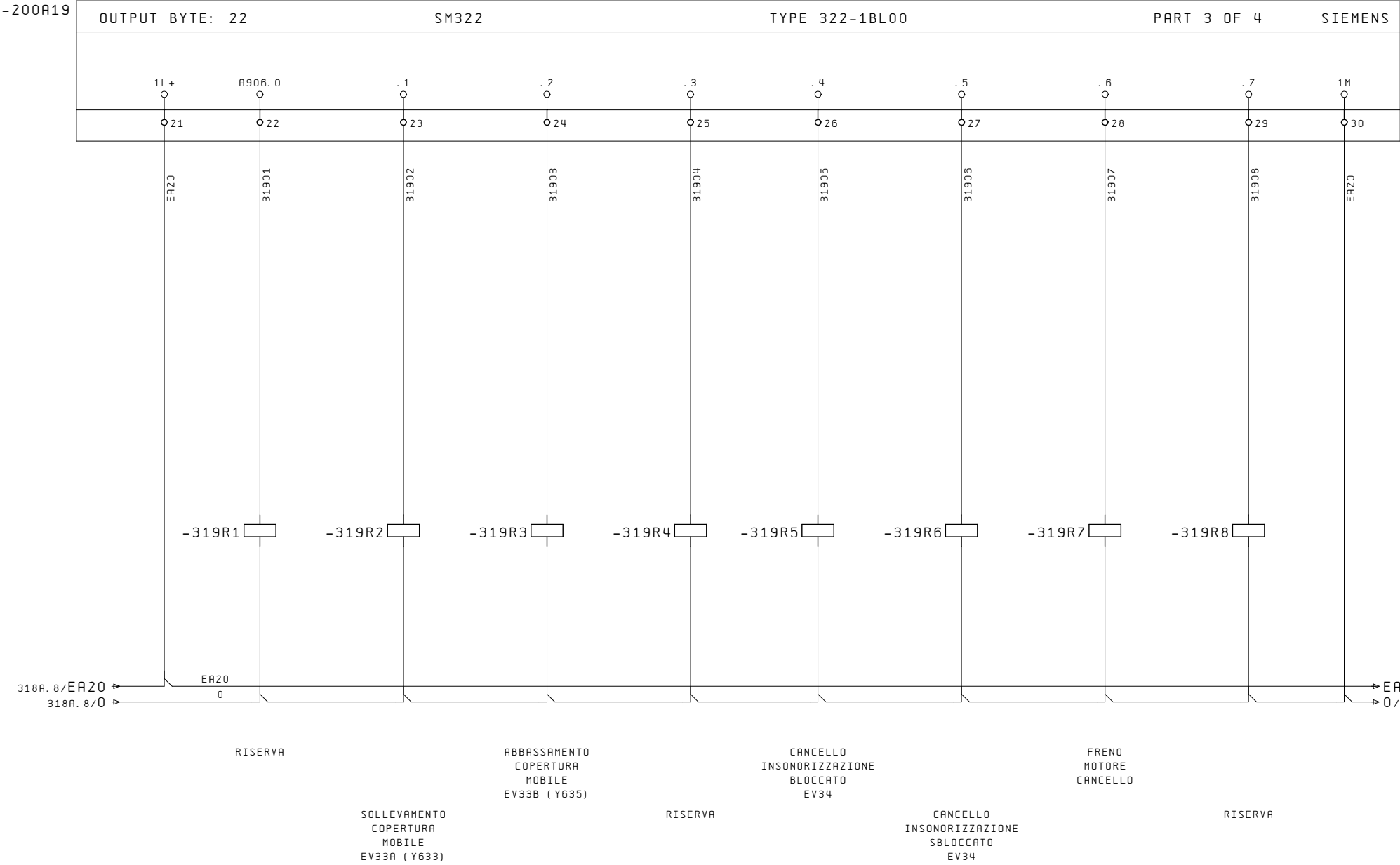
SM322

TYPE 322-1BL00

PART 2 OF 4

SIEMENS





-200R19

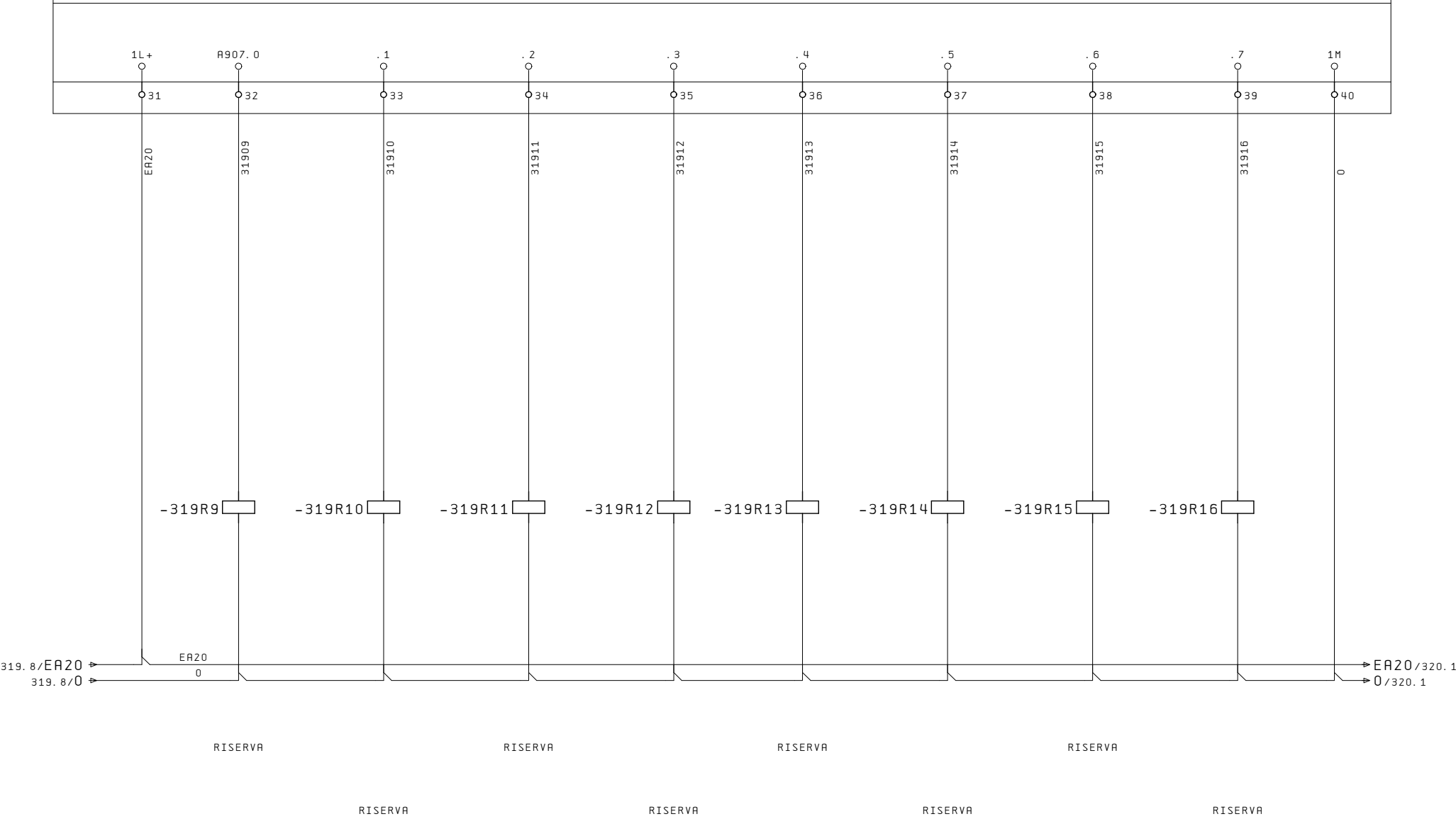
OUTPUT BYTE: 907

SM322

TYPE 322-1BL00

PART 4 OF 4

SIEMENS



-200R16

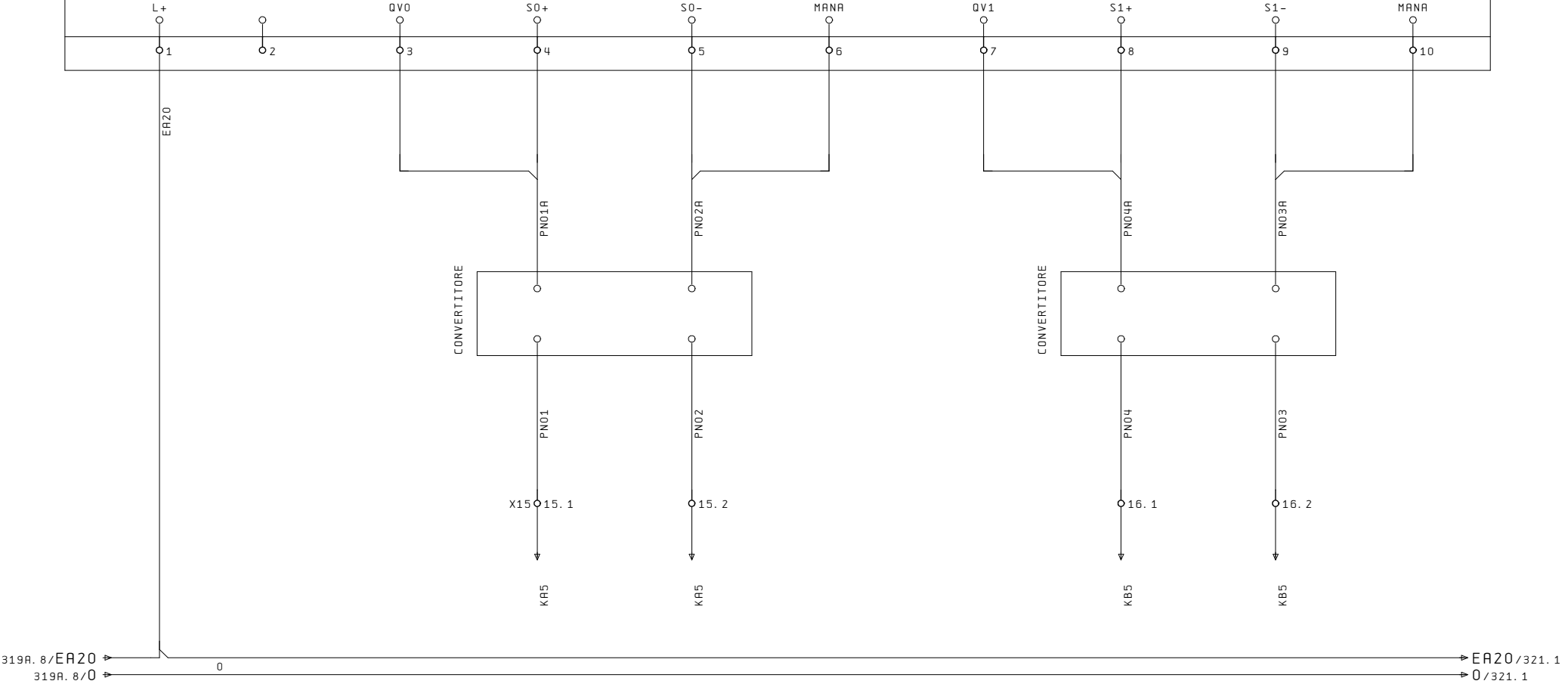
OUTPUT BYTE: PAW 832 - 834

SM332

TYPE 6ES7 332-5HD01-0AB0

PART 1 OF 2

SIEMENS



RIFERIMENTO
MOTORE
PRINCIPALE
PRESSA

RIFERIMENTO
MOTORE
MB1

-200R16

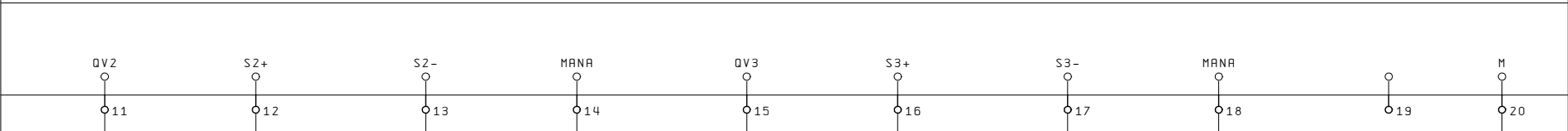
OUTPUT BYTE: PAW 836 - 838

SM332

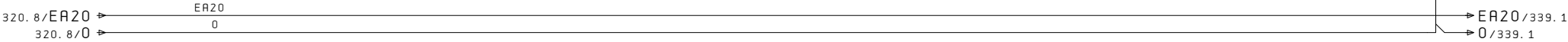
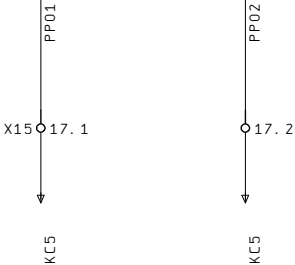
TYPE 6ES7 332-5HD01-0AB0

PART 2 OF 2

SIEMENS

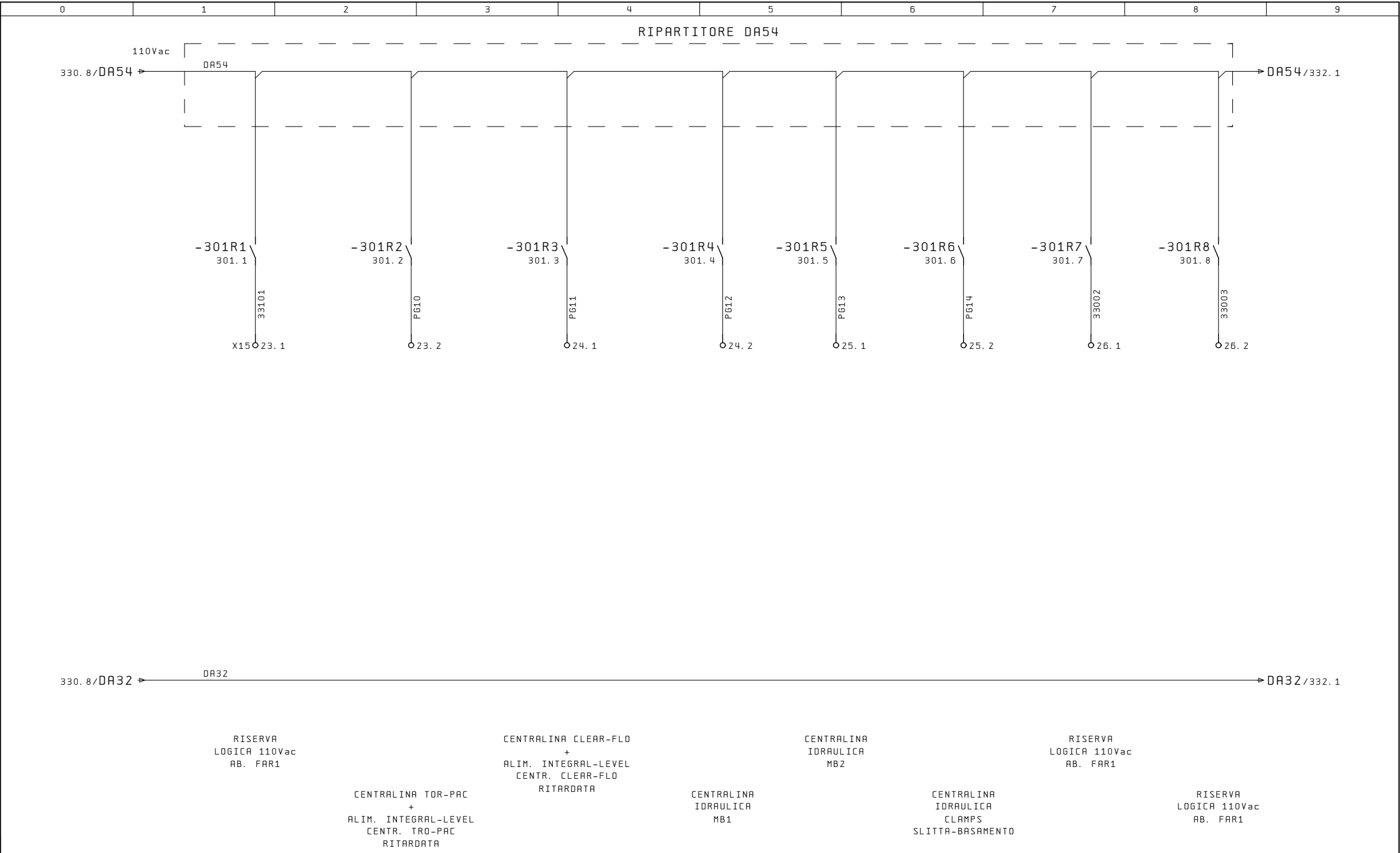


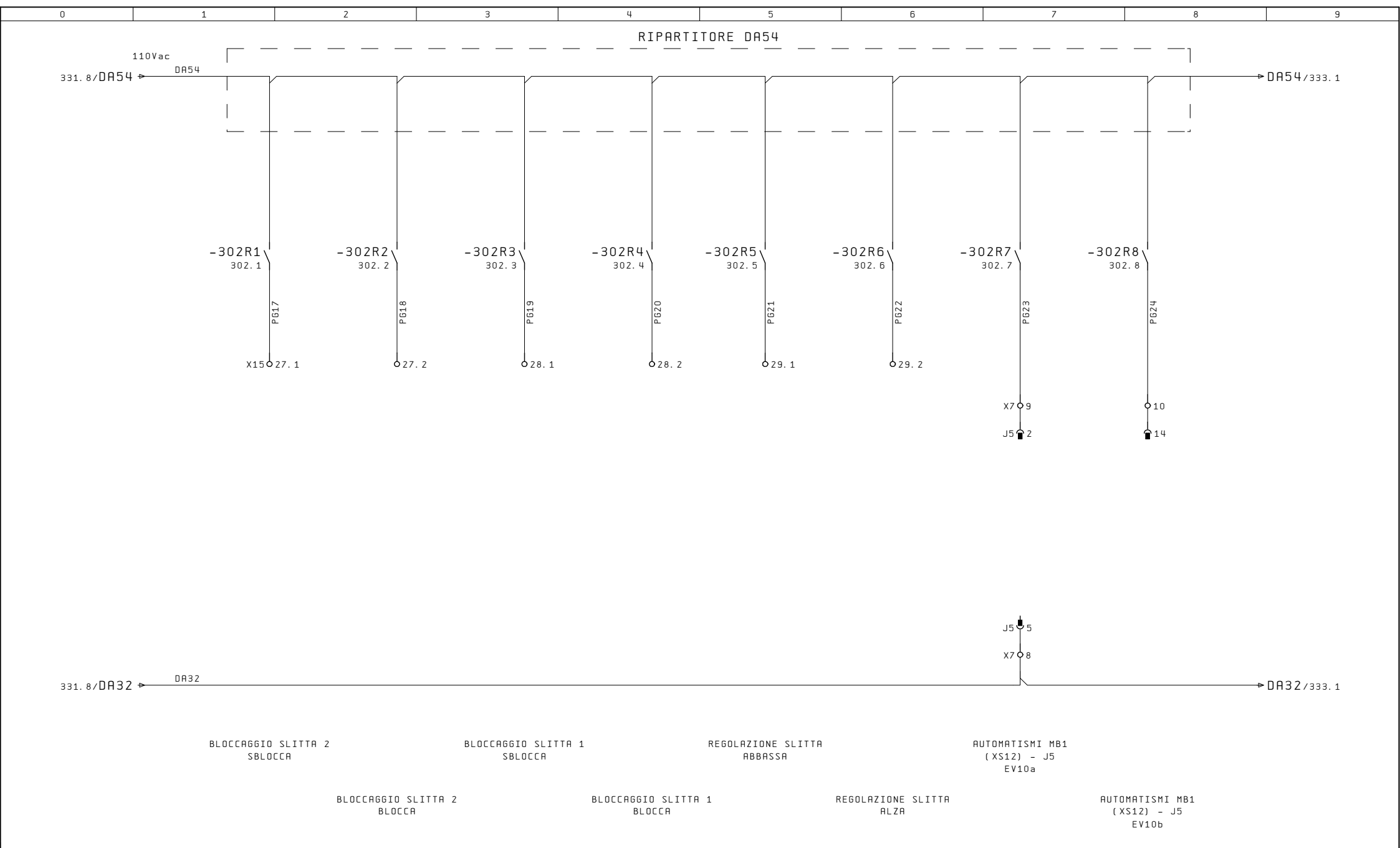
CONVERTITORE

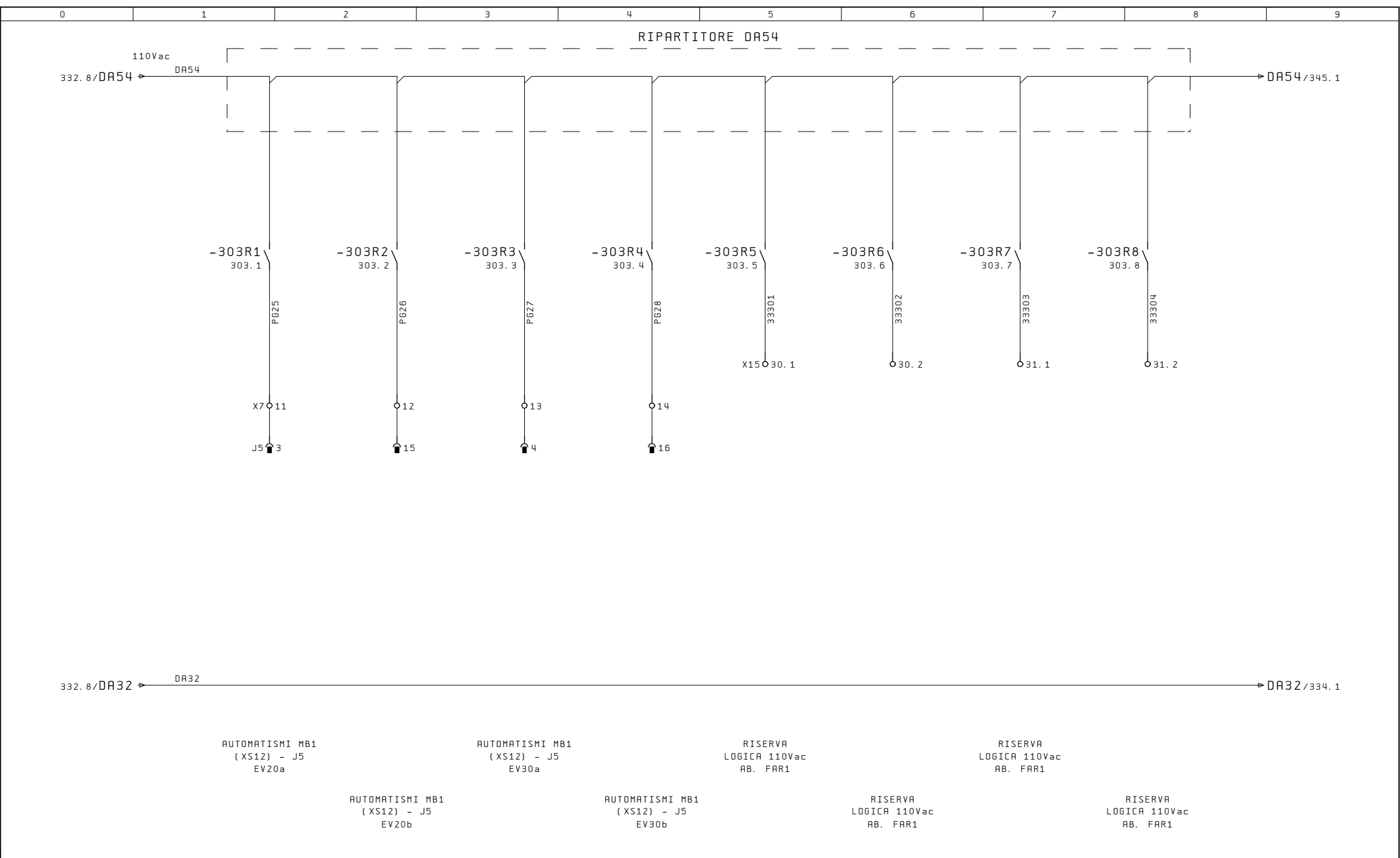


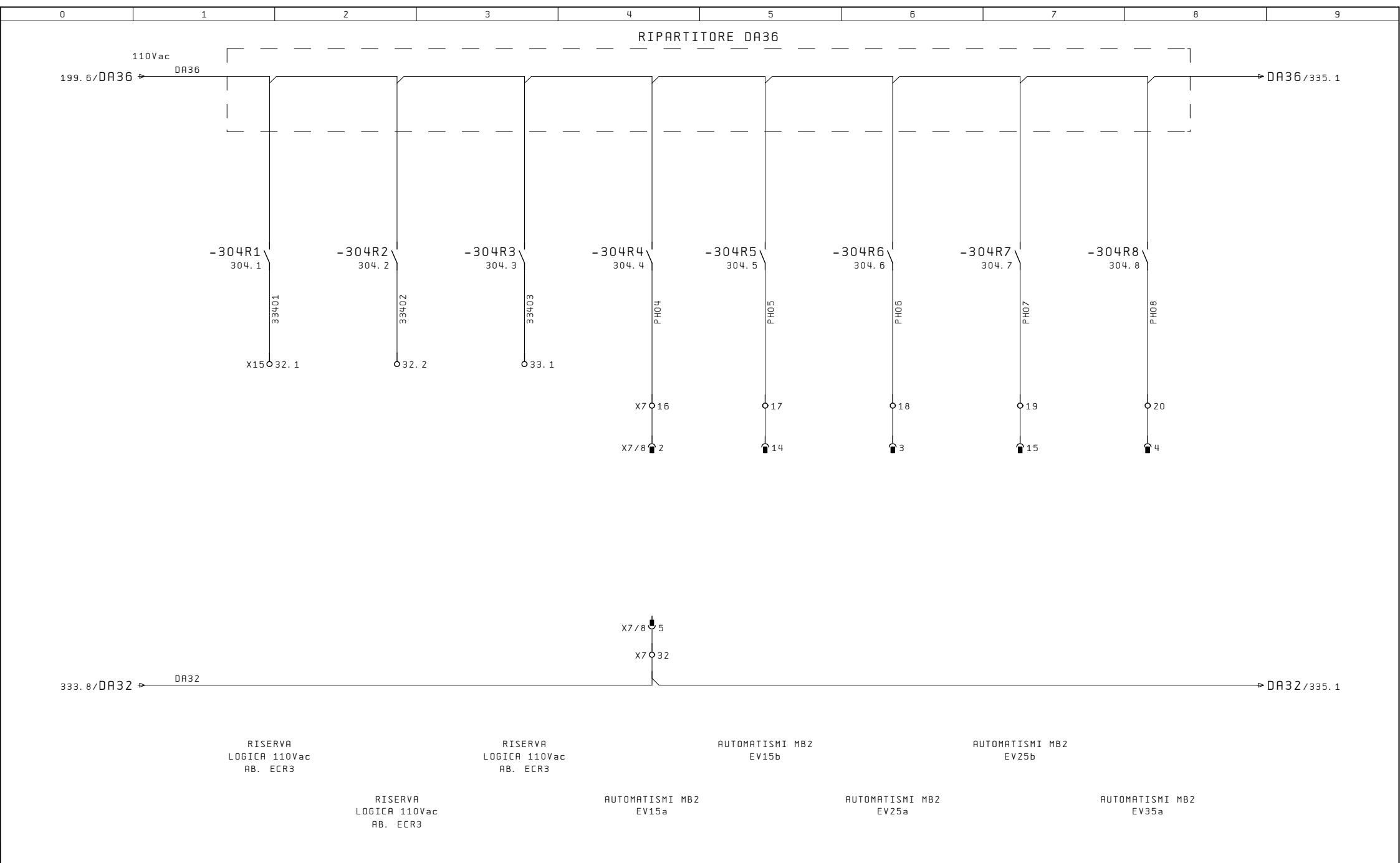
RIFERIMENTO
MOTORE
MB2

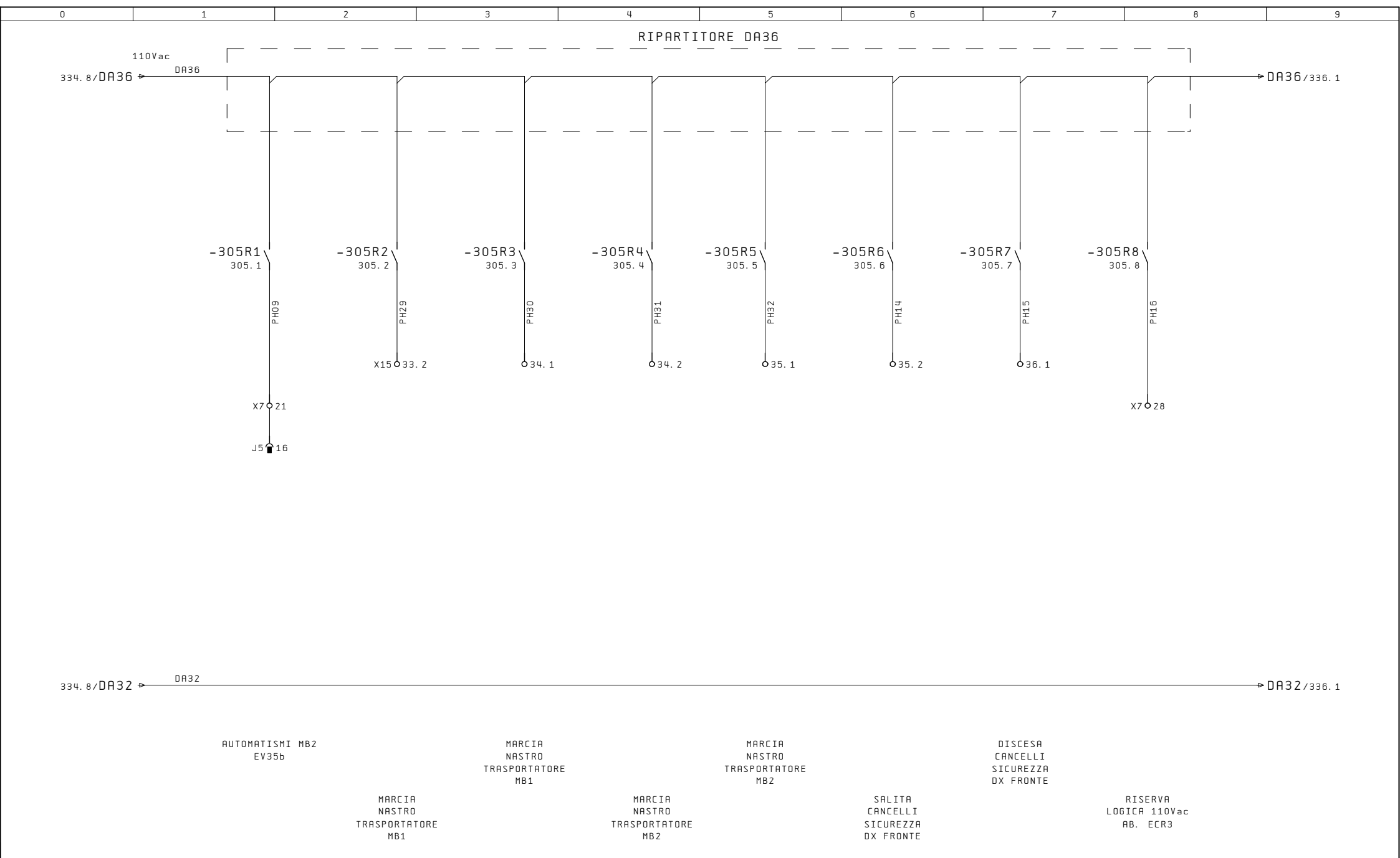
RISERVA

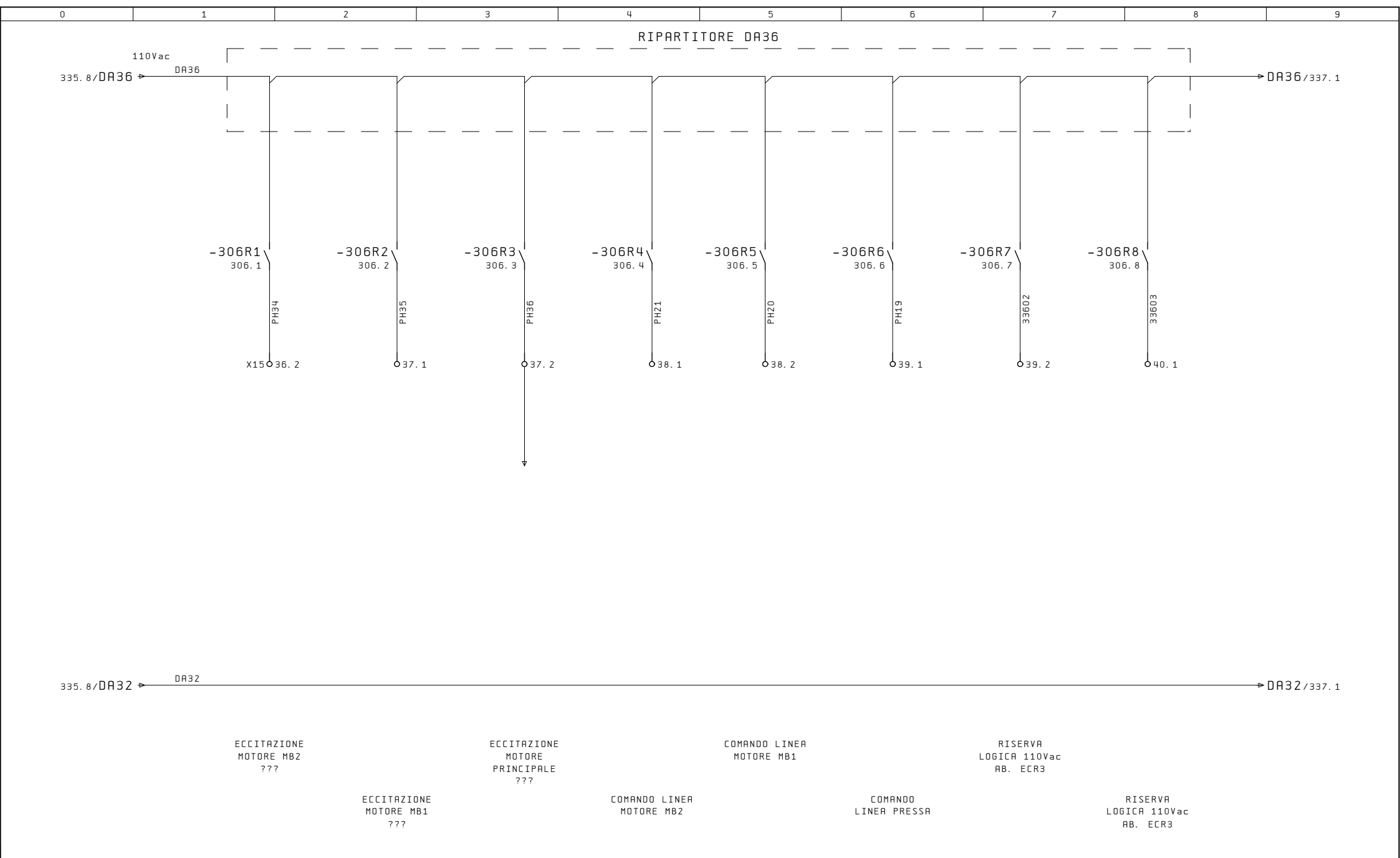


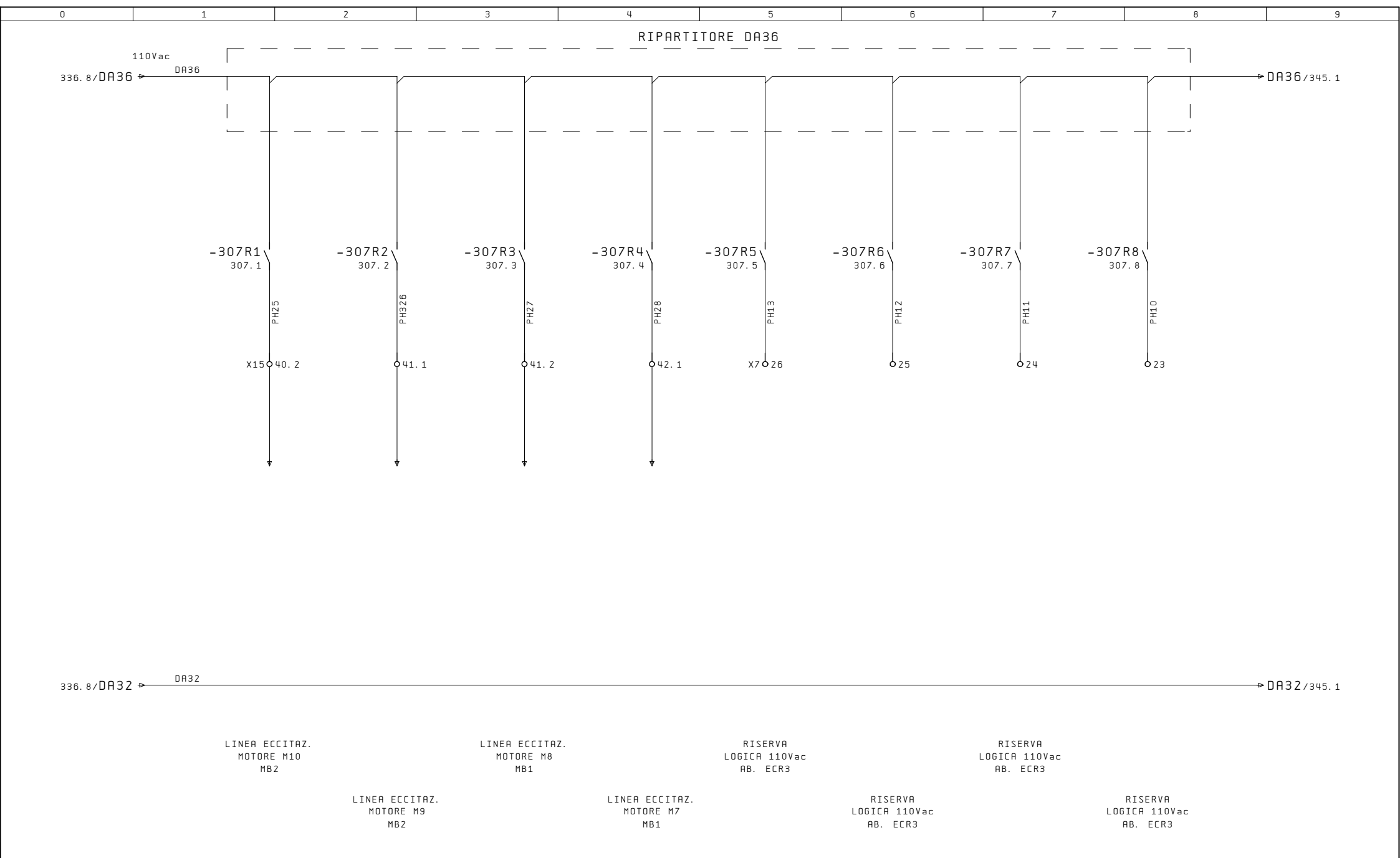


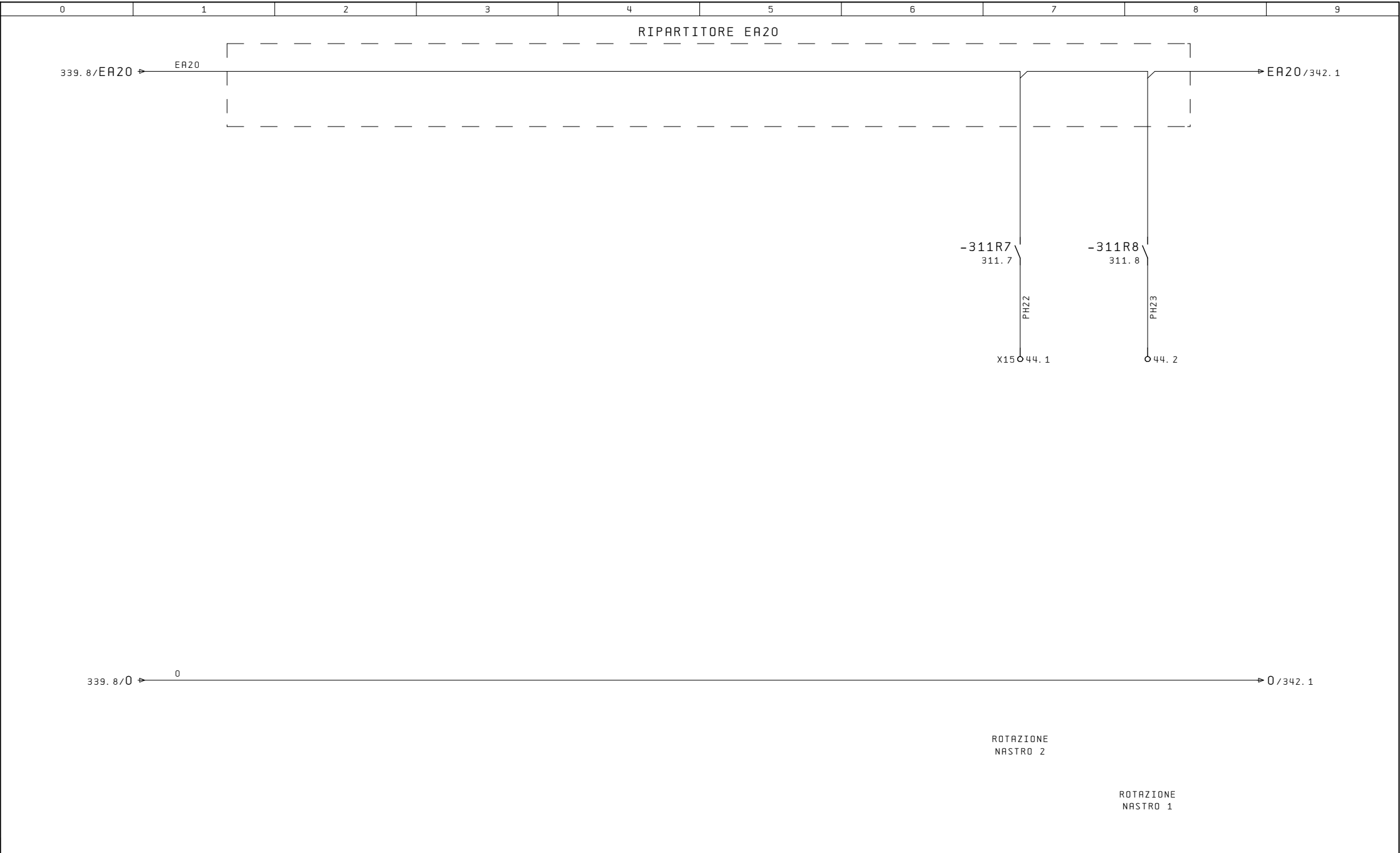


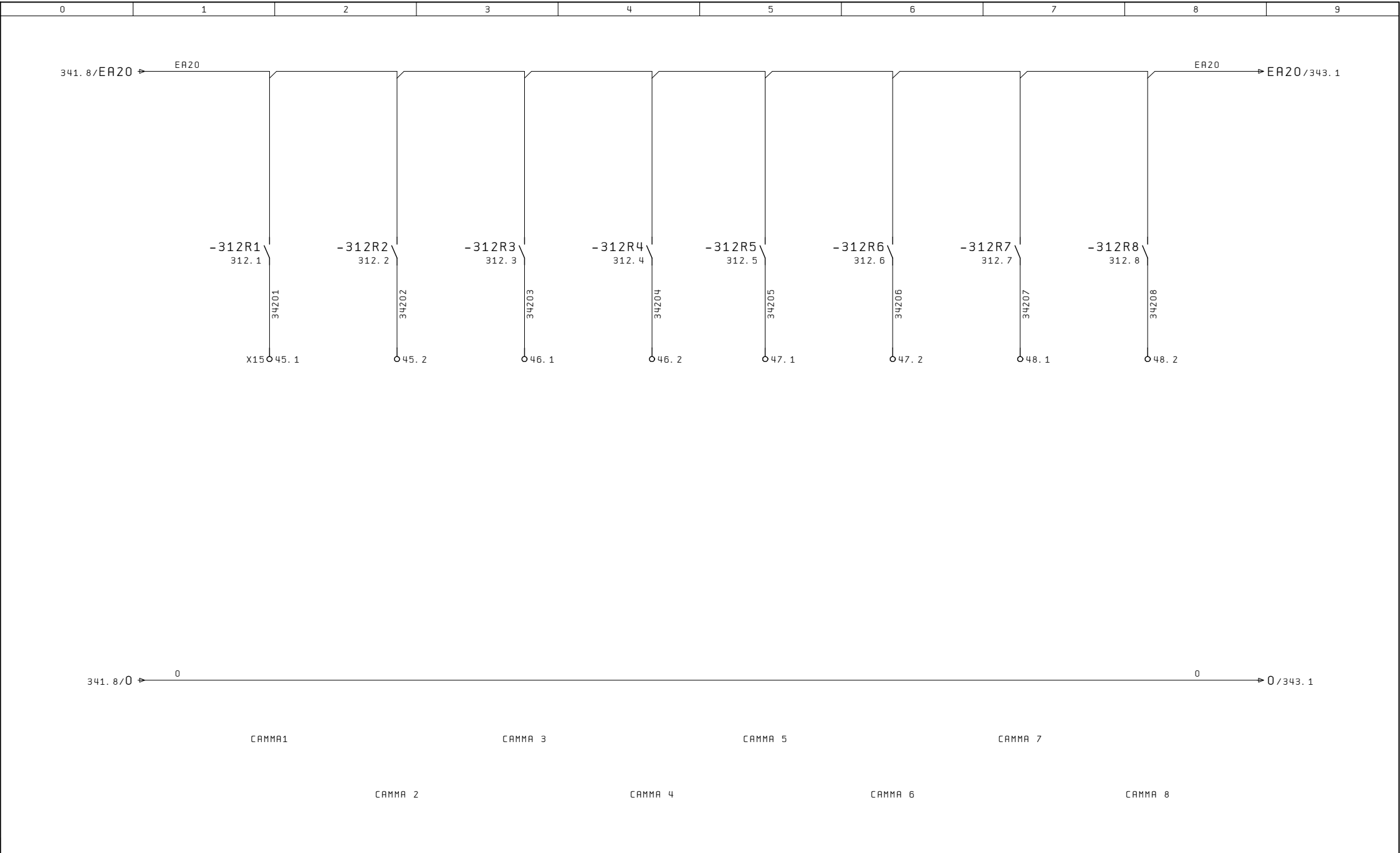


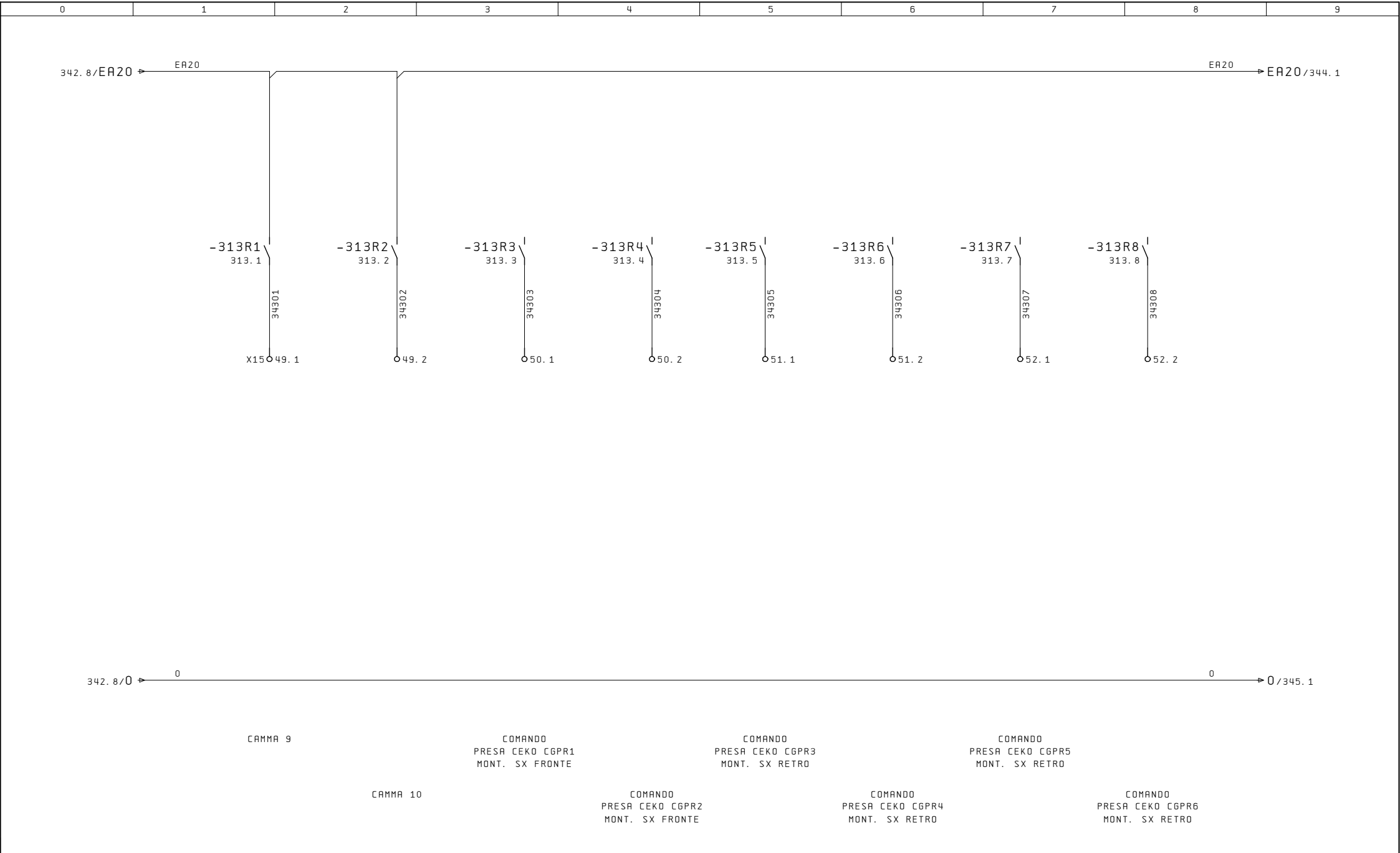




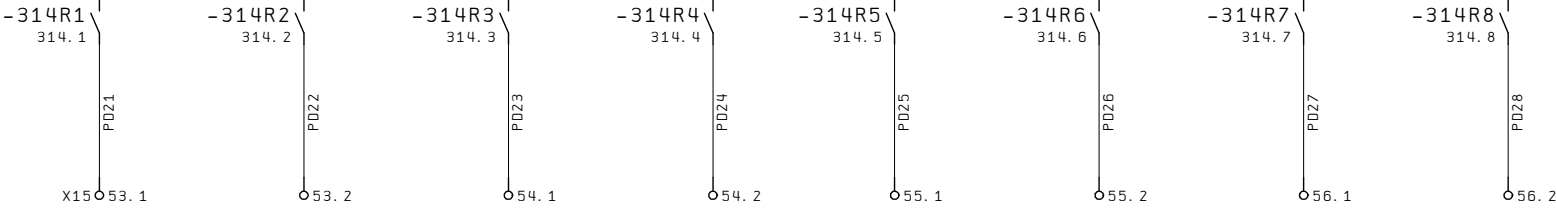








343.8/EA20 → → → → → → → → → EA20/345.1



APERTURA
CLAMPS
SLITTA
POSTERIORE DX

CHIUSURA
CLAMPS
SLITTA
POSTERIORE DX

APERTURA
CLAMPS
SLITTA
POSTERIORE CN

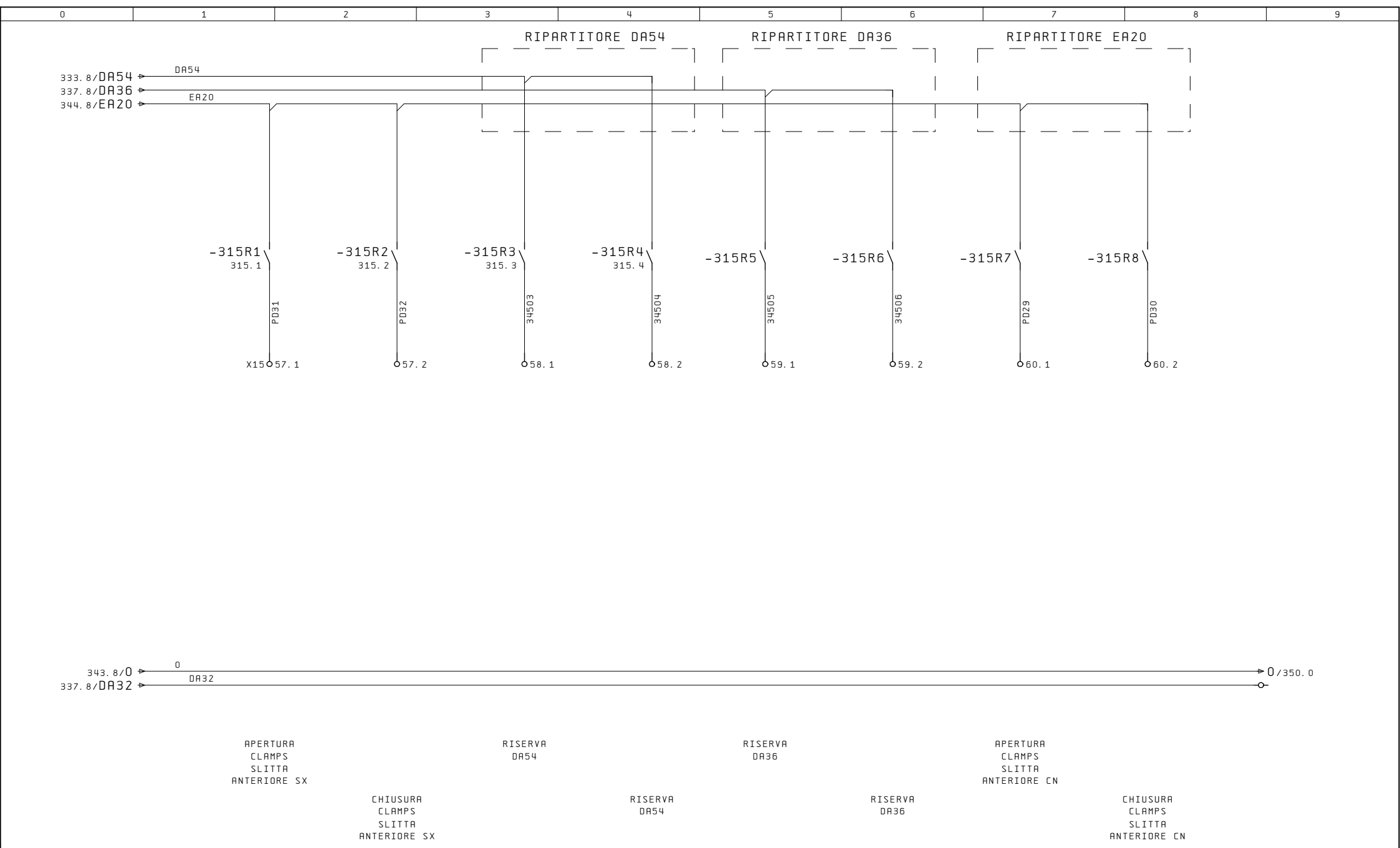
CHIUSA
CLAMPS
SLITTA
POSTERIORE CN

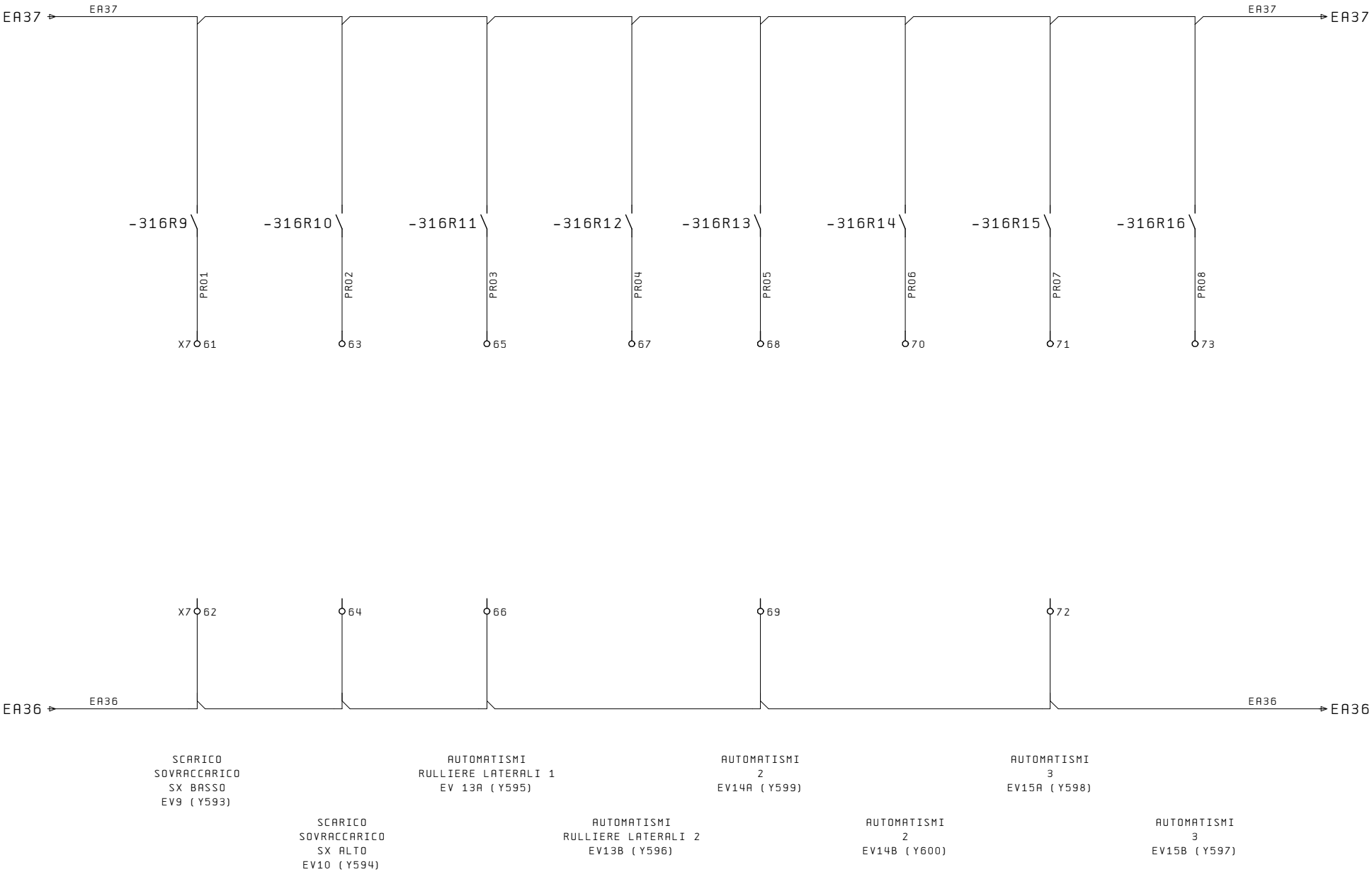
APERTURA
CLAMPS
SLITTA
POSTERIORE SX

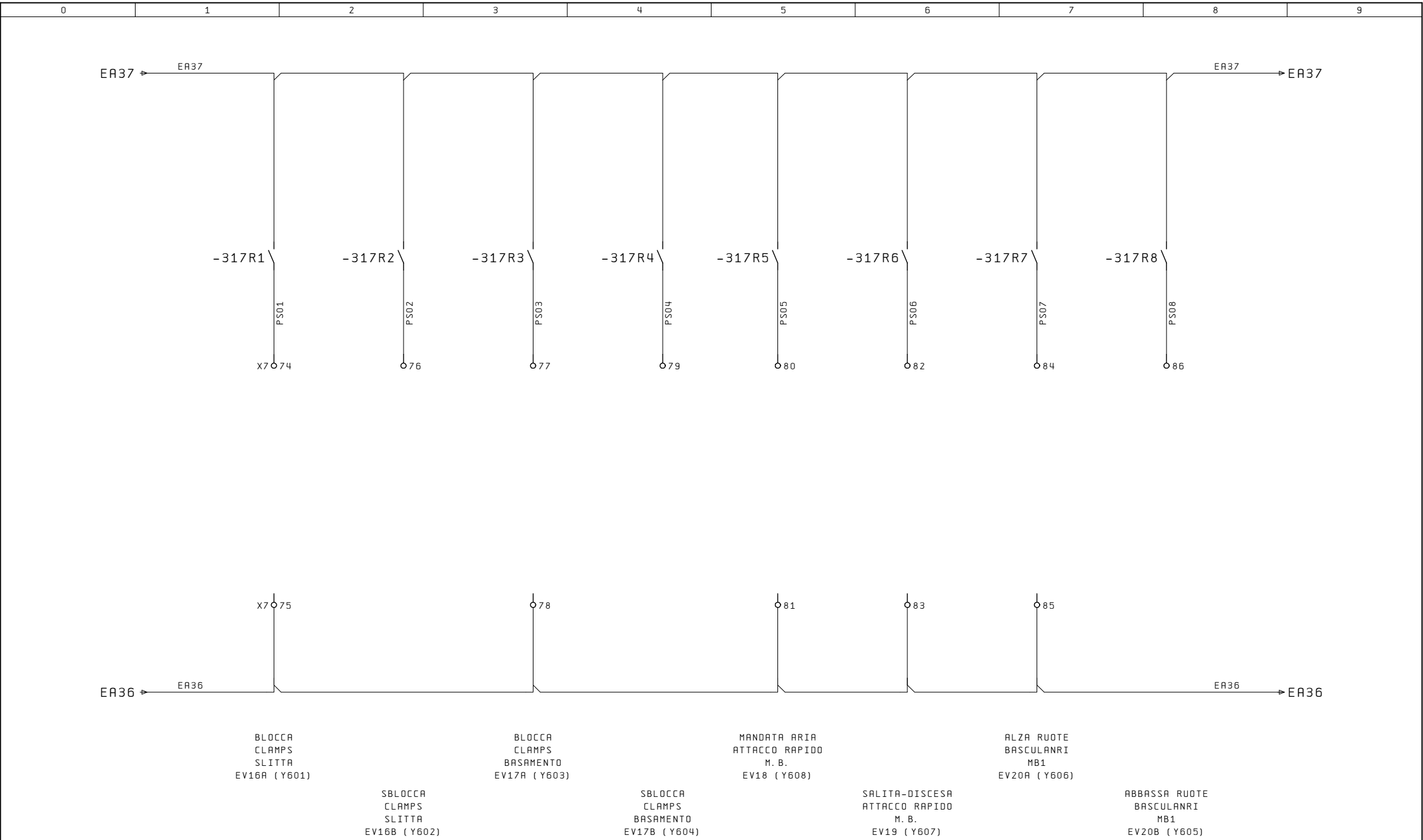
CHIUSURA
CLAMPS
SLITTA
POSTERIORE SX

APERTURA
CLAMPS
SLITTA
ANTERIORE DX

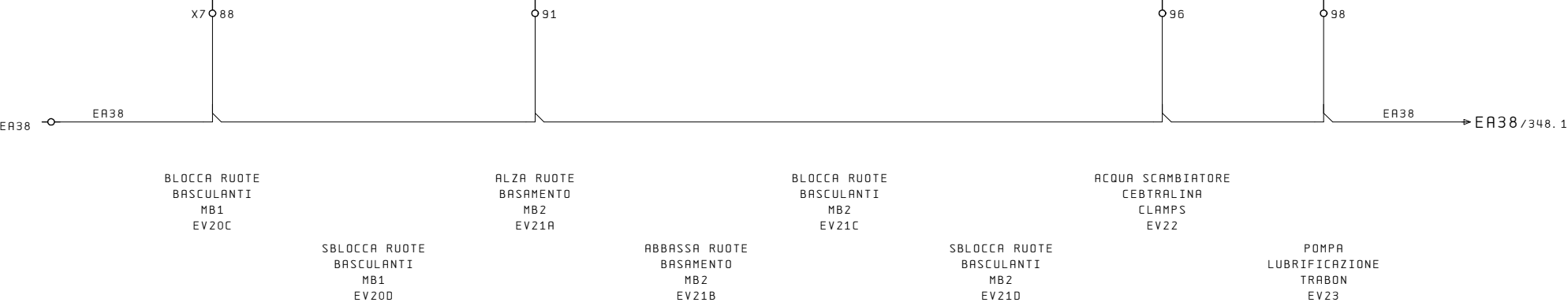
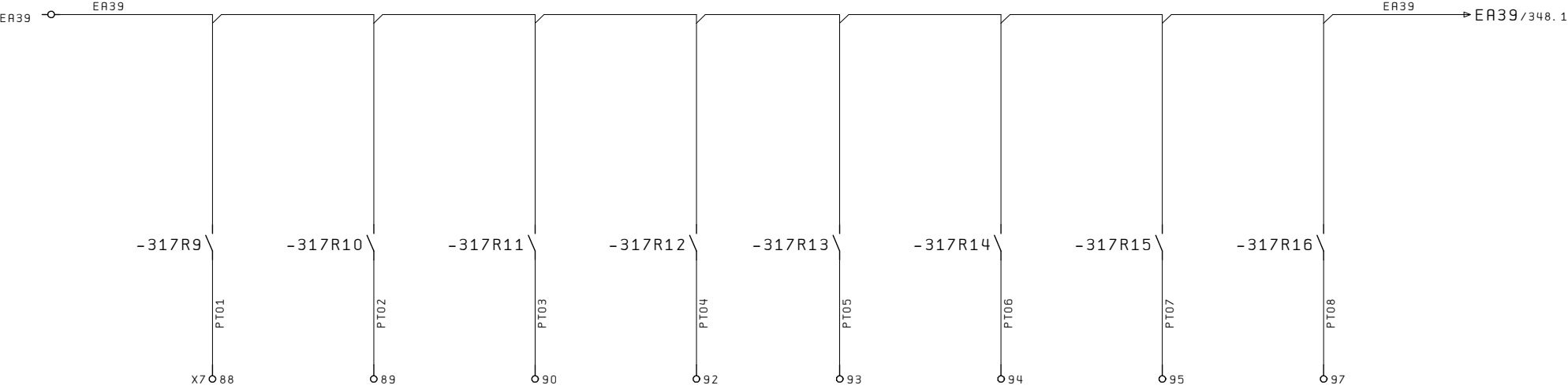
CHIUSURA
CLAMPS
SLITTA
ANTERIORE DX

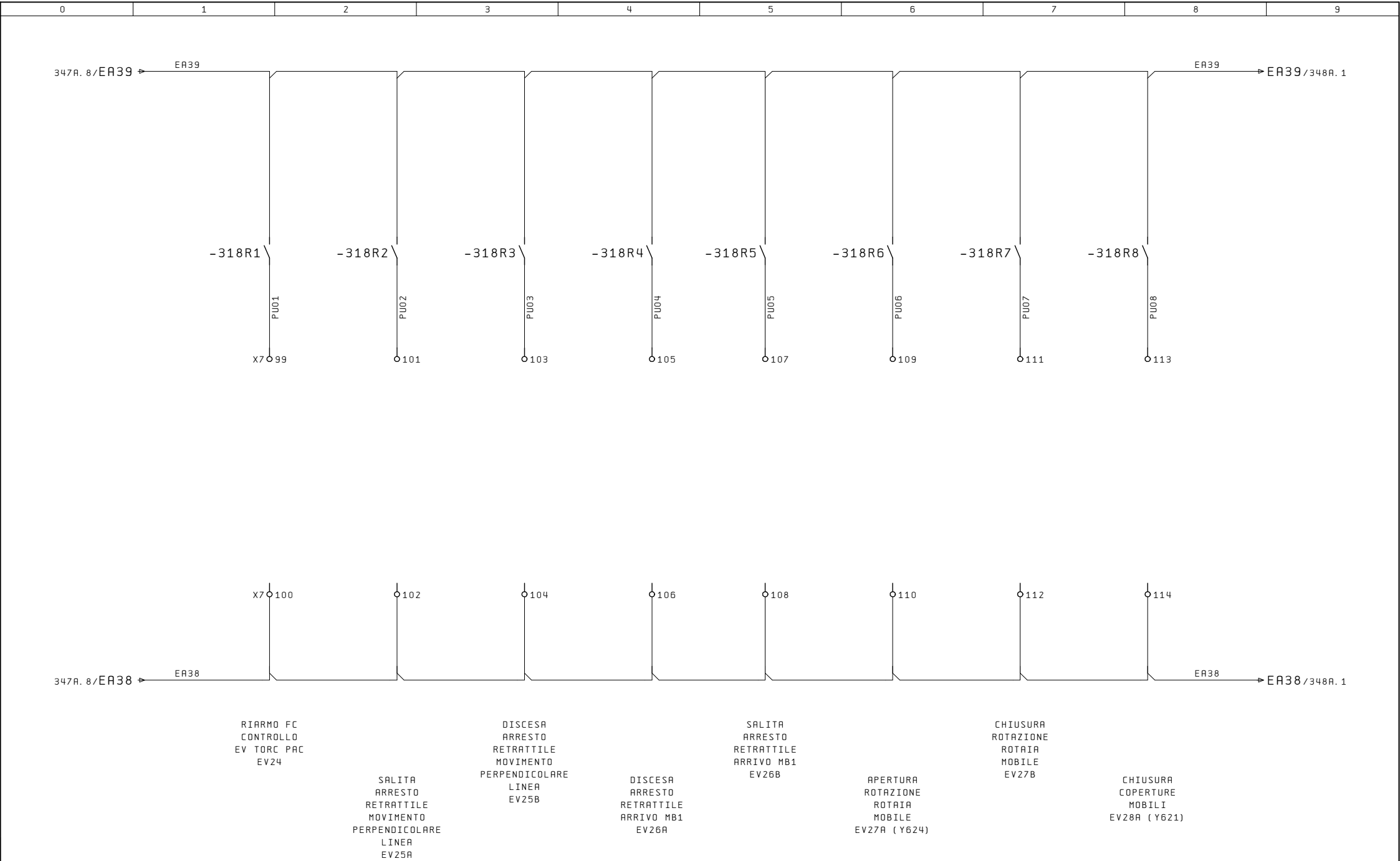


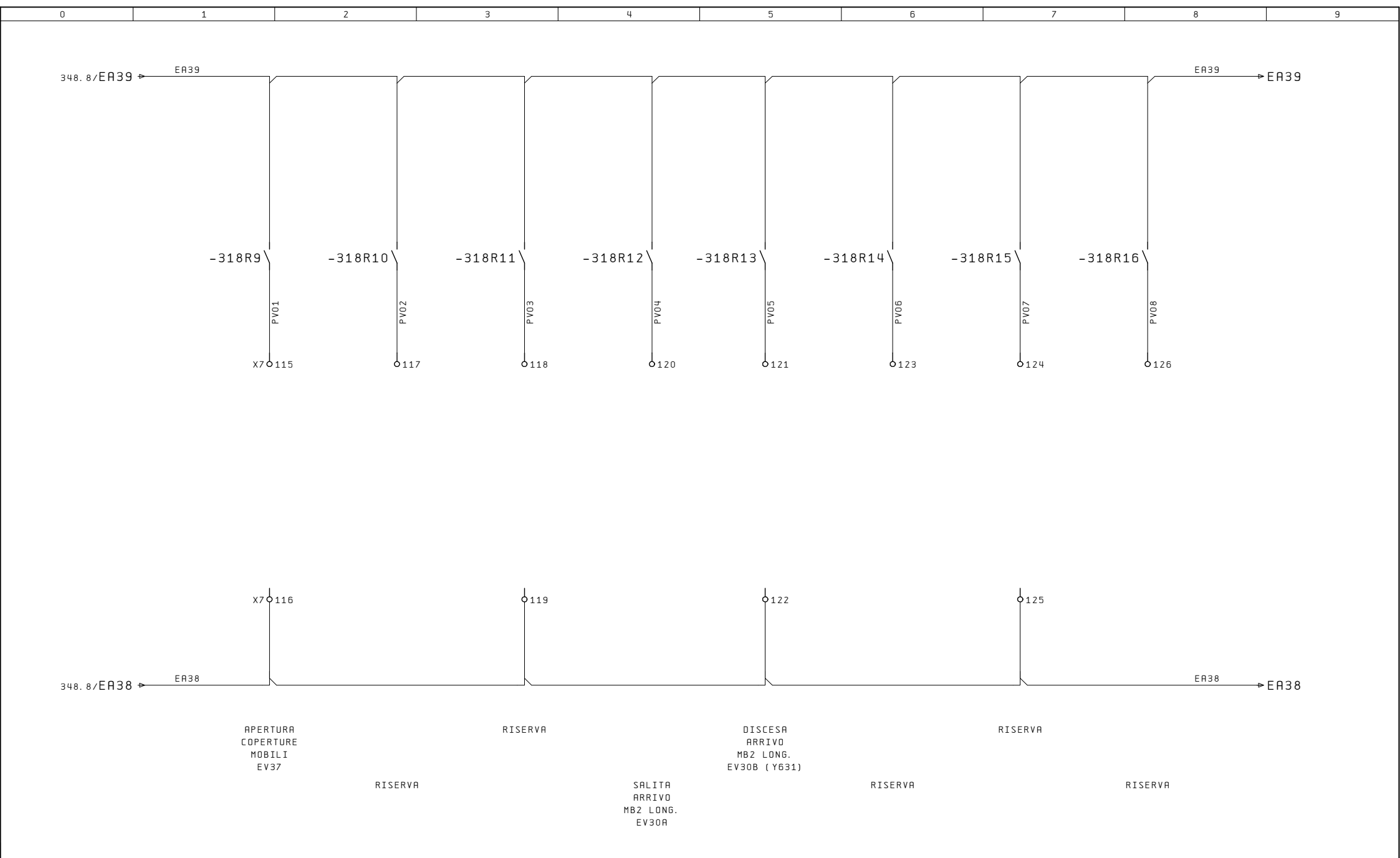


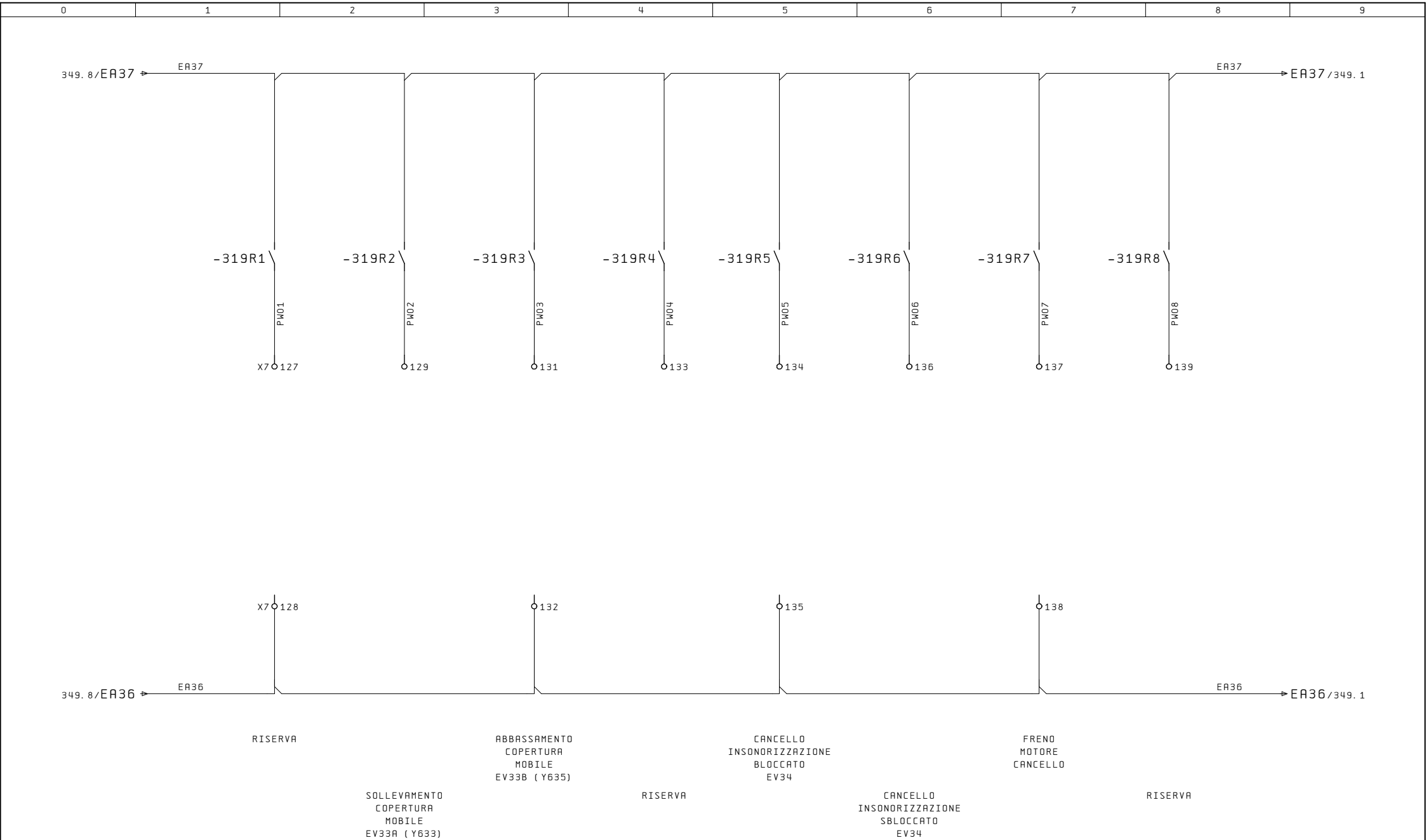


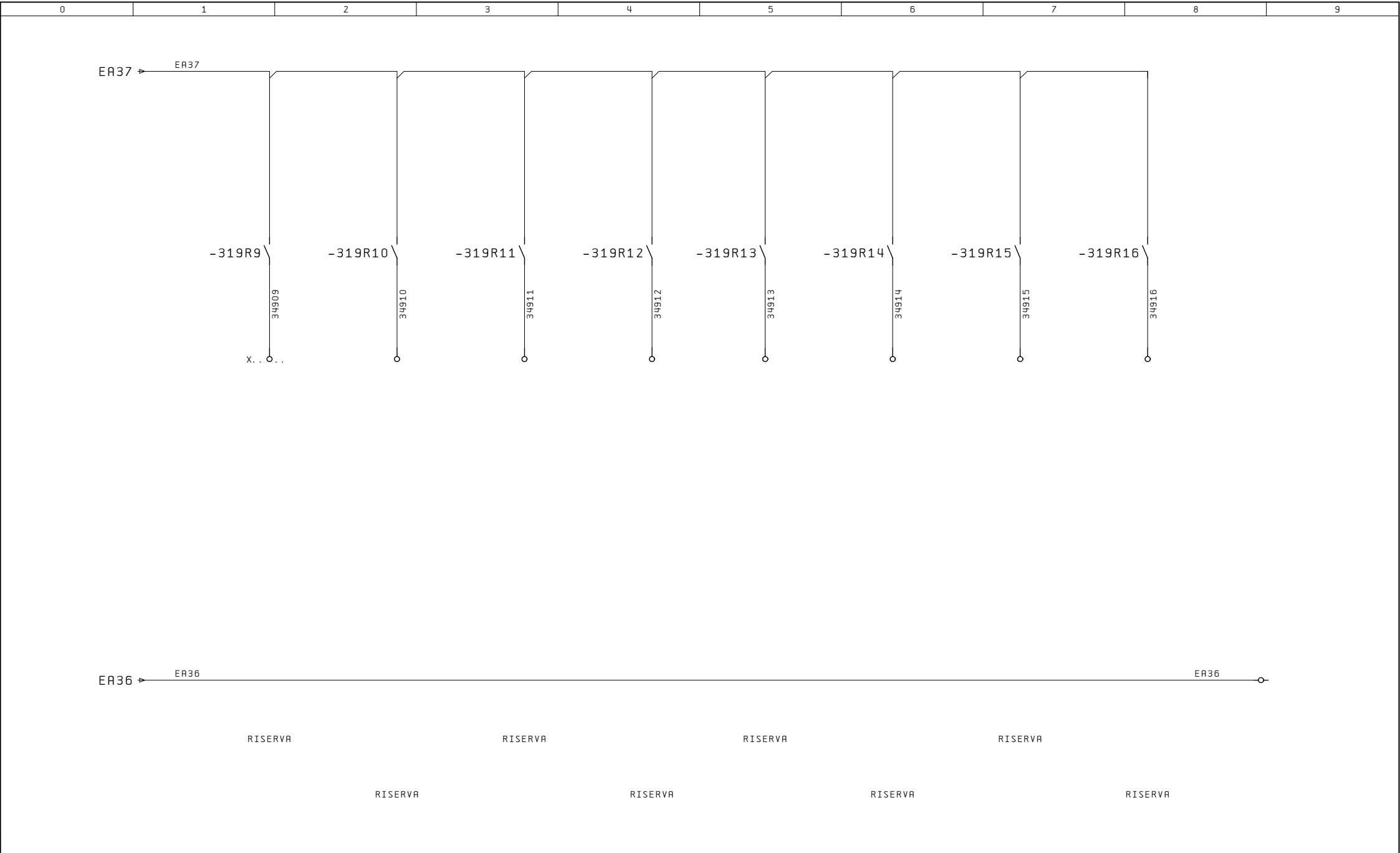
			Data	2016_0390	R. E. M. s. r. l.	AUSILIARI 24 Vdc	2016_0390	=QE
			Diseg.	MDM		I GRUPPO ELETTROVALVOLE	FCA ITALY SPA - CASSINO PRESSE	+
			Plot.	13. Set. 2016				Pag347
Modifiche	Data	Nome	Norm.					367







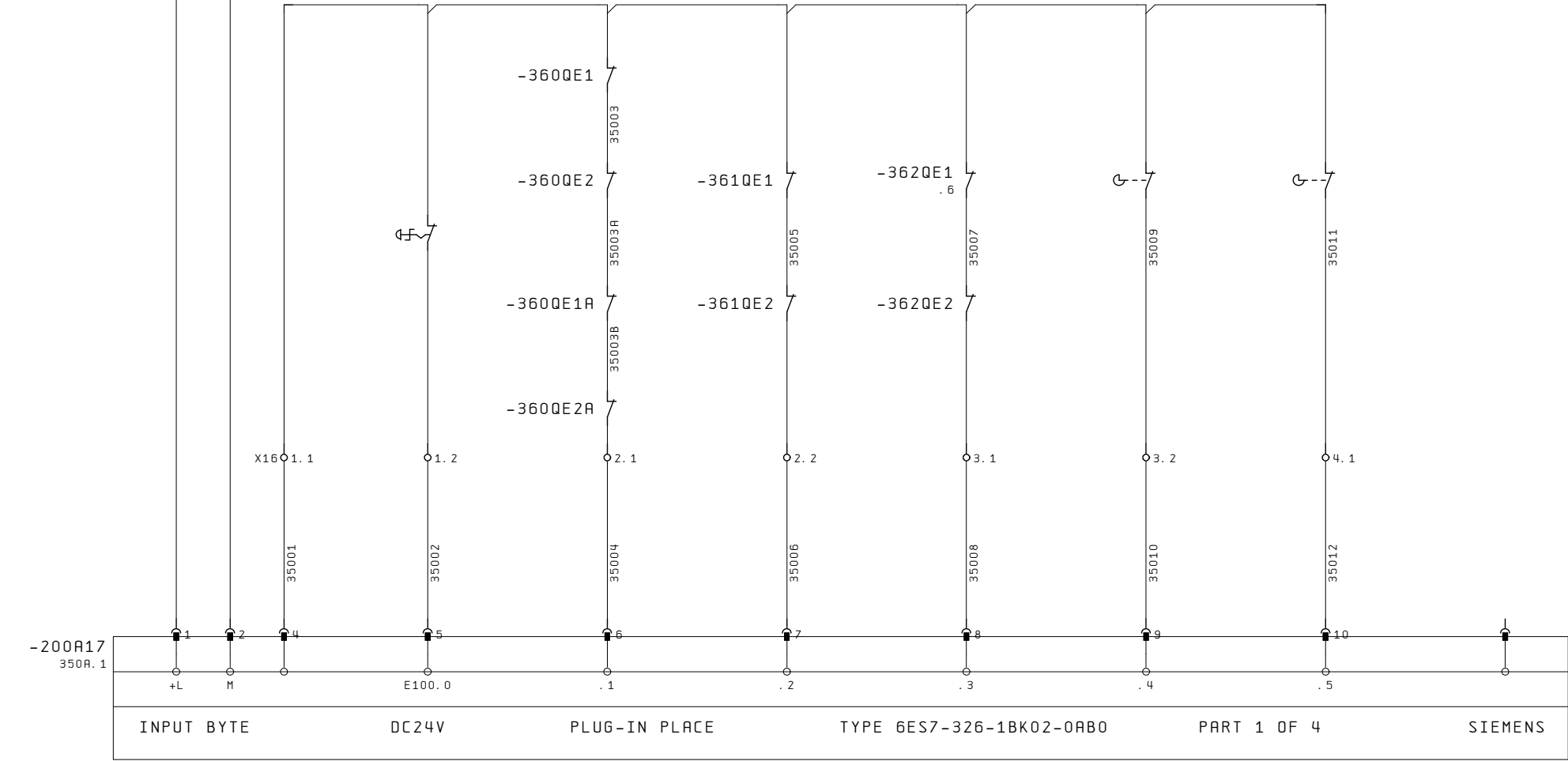




249. 9/EA17
345. 8/0

EA17
0

EA17/350A. 1
0/350A. 1



EMERGENZA
SU QE
CH. 1

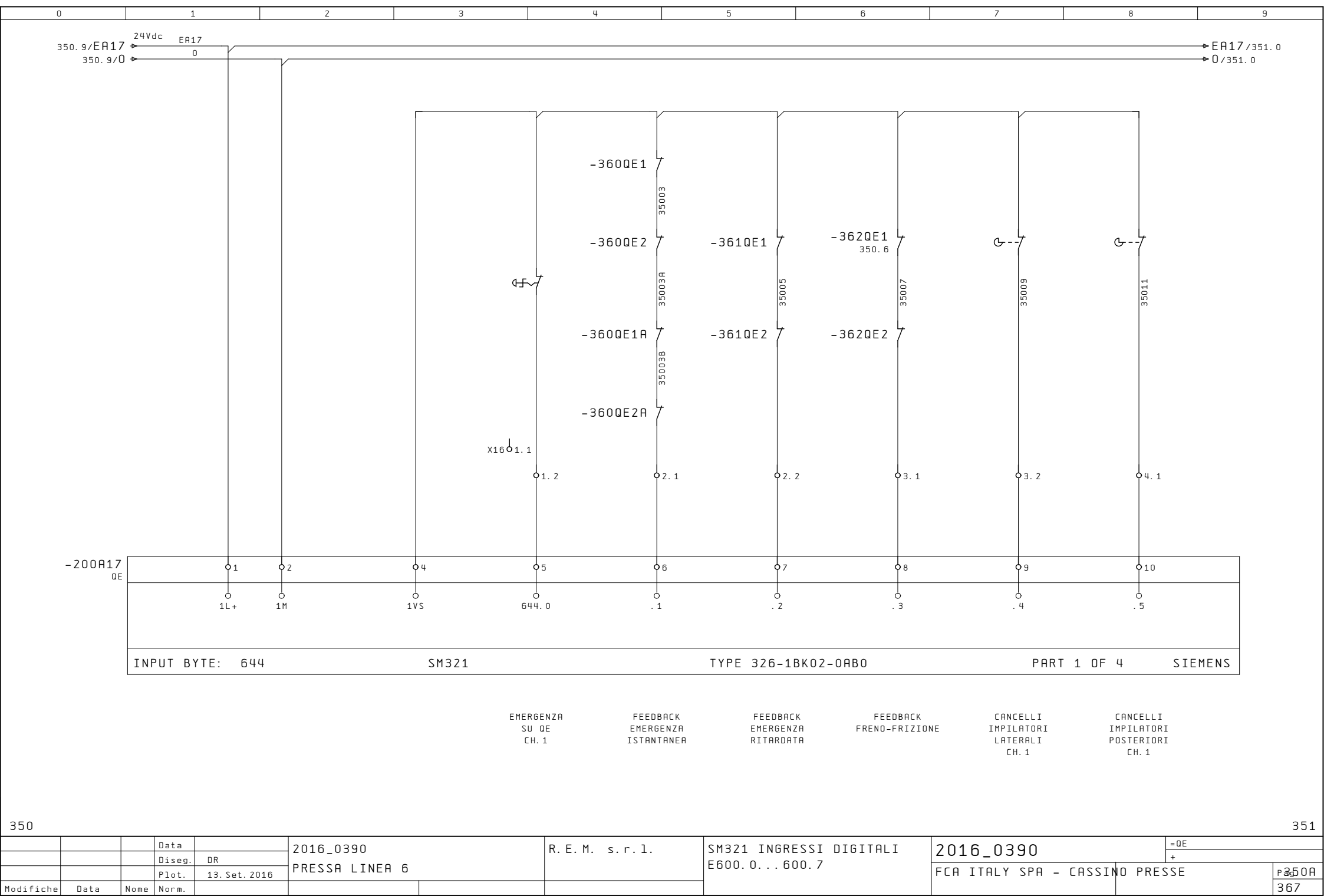
FEEDBACK
EMERGENZA
ISTANTANEA

FEEDBACK
EMERGENZA
RITARDATA

FEEDBACK
FRENO-FRIZIONE

CANCELLI
IMPILATORI
LATERALI
CH. 1

CANCELLI
IMPILATORI
POSTERIORI
CH. 1



350A. 9/EA17

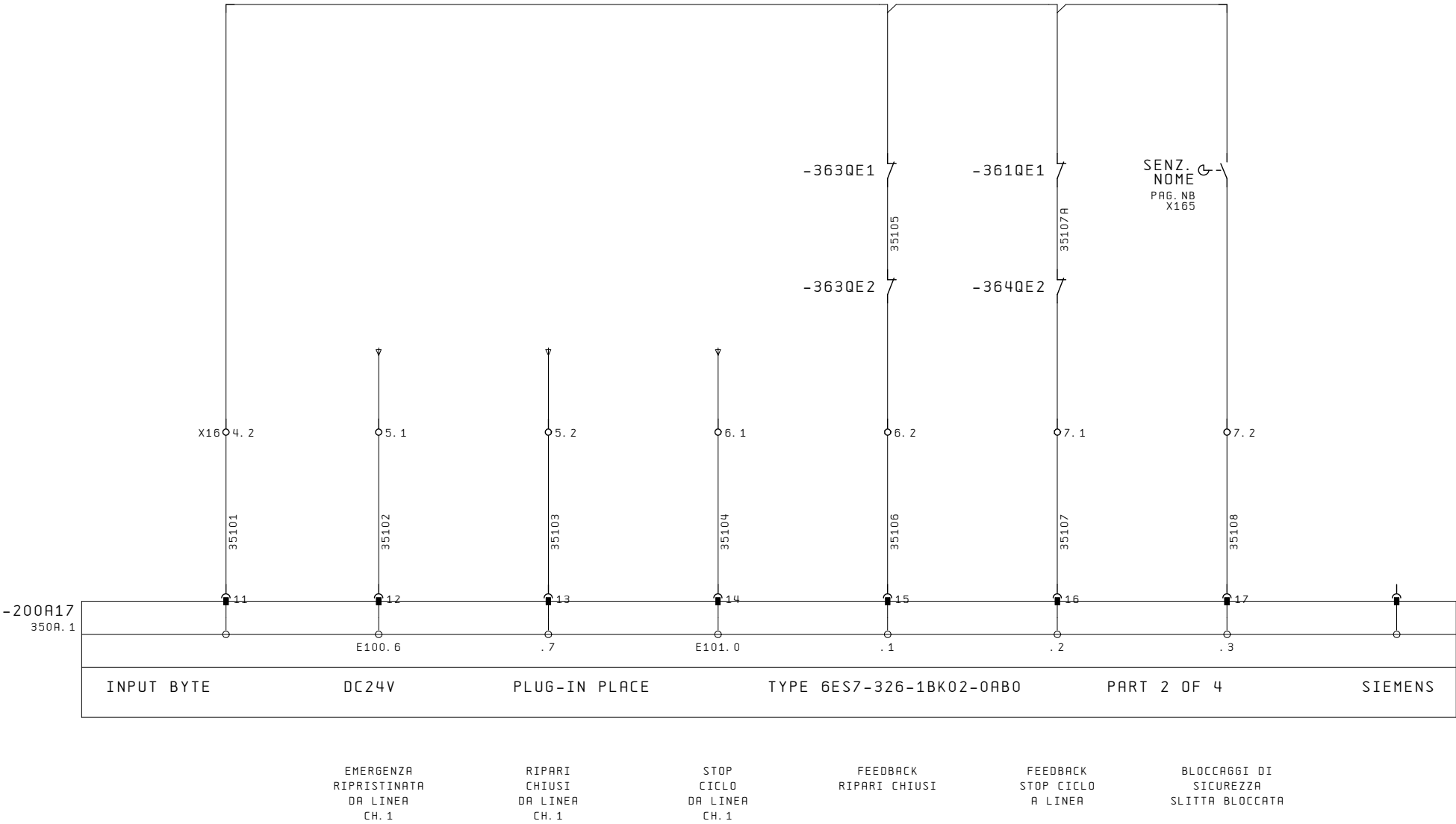
350A. 9/0

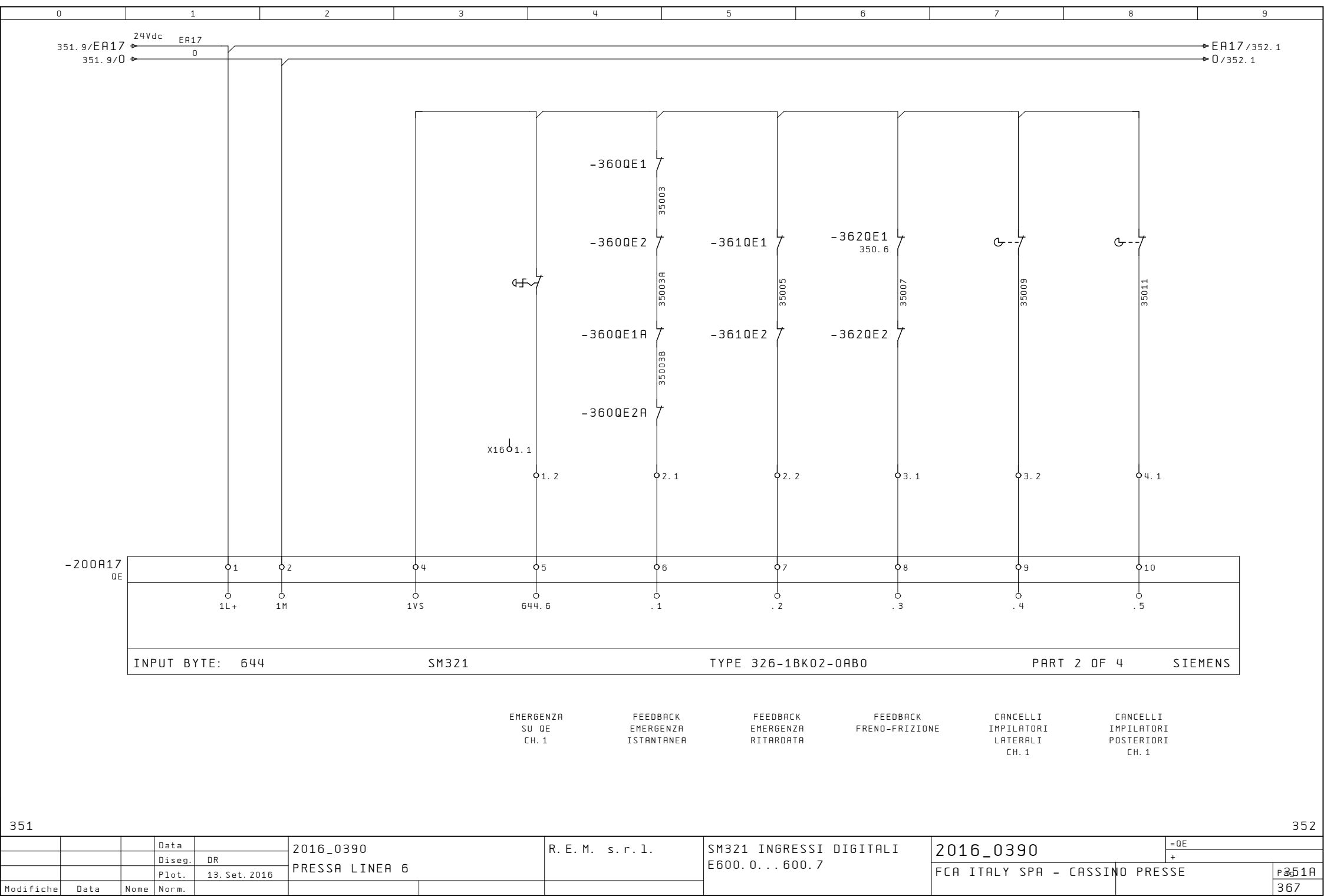
EA17

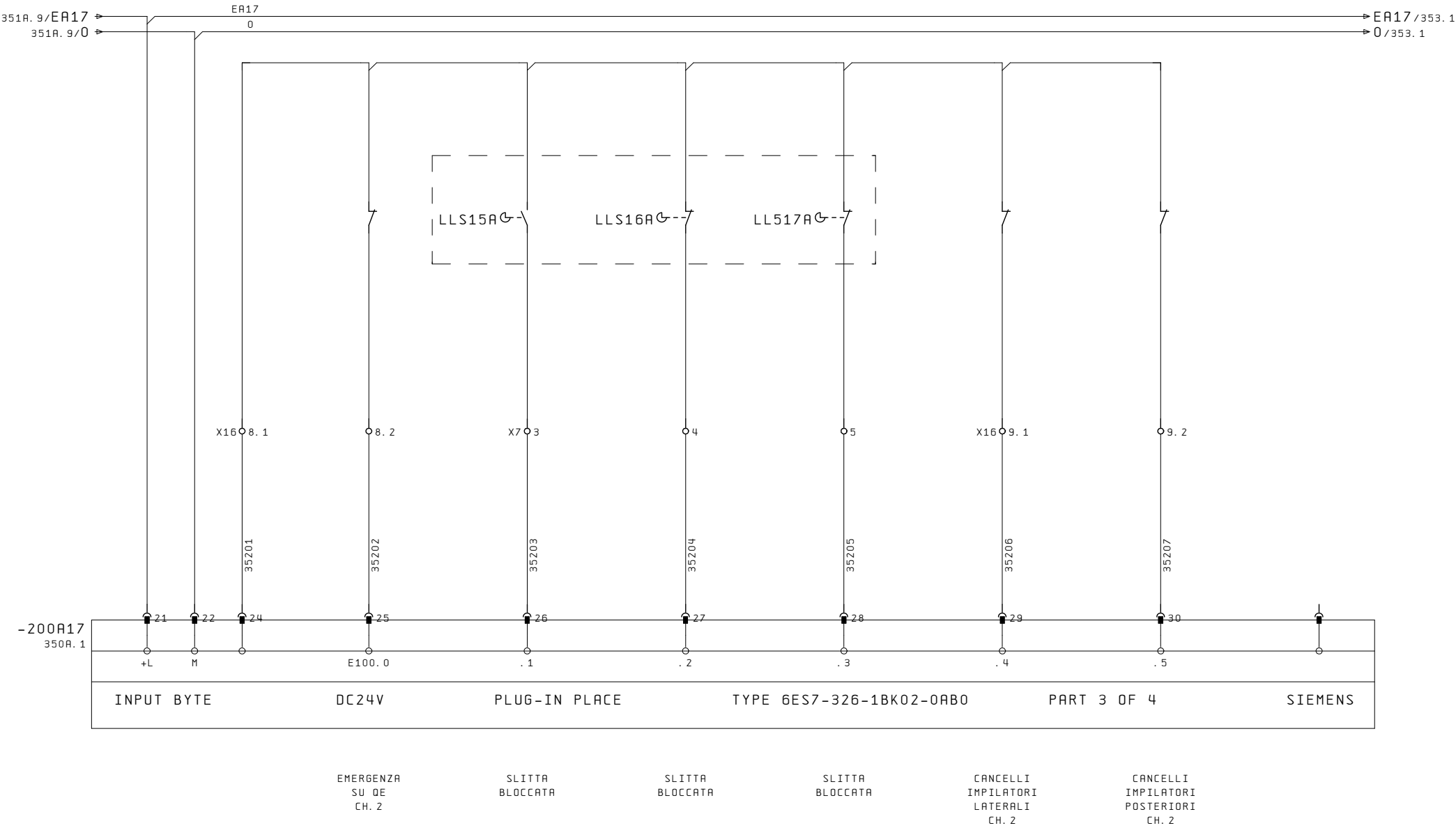
0

EA17/351A. 1

0/351A. 1



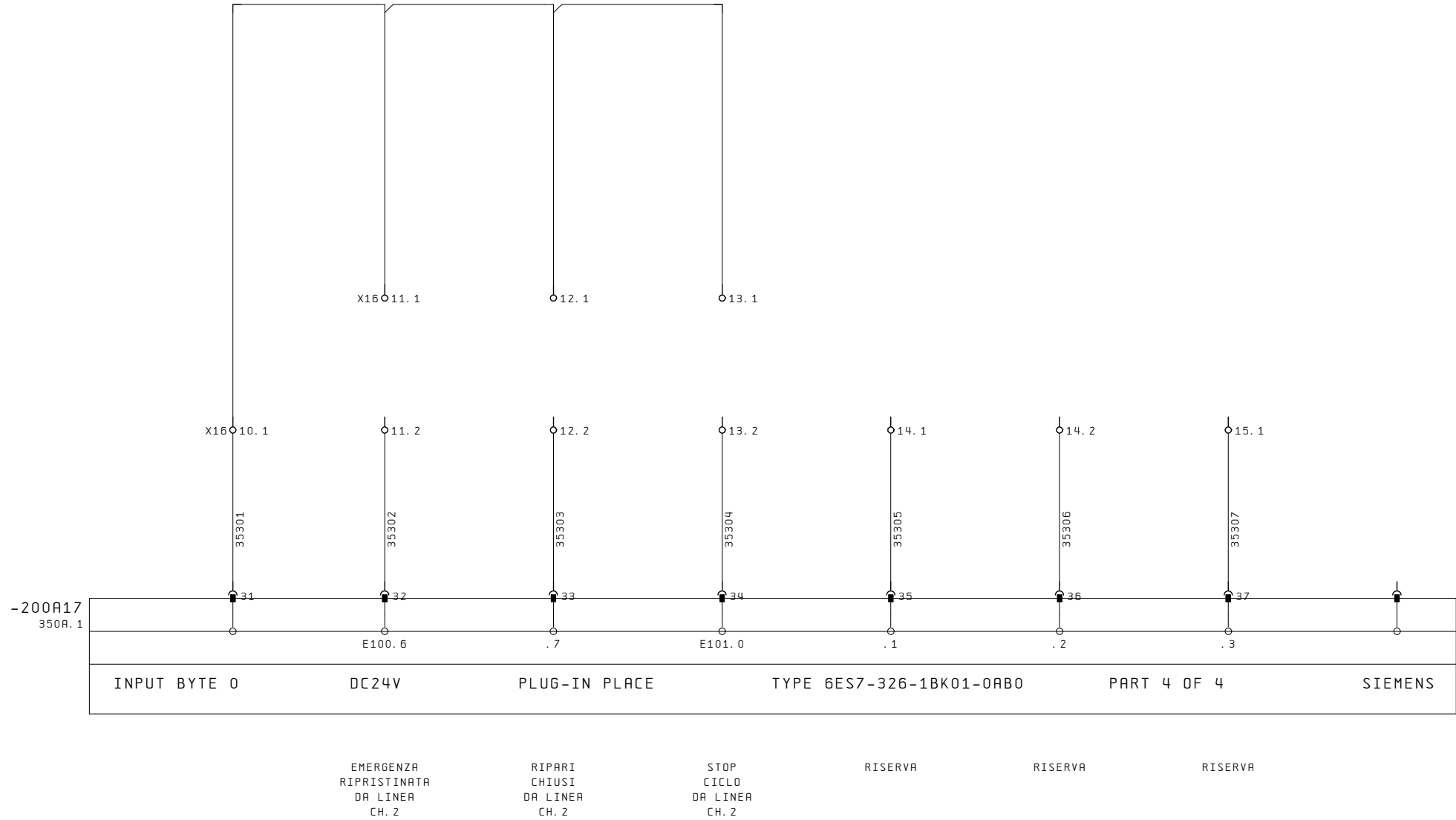


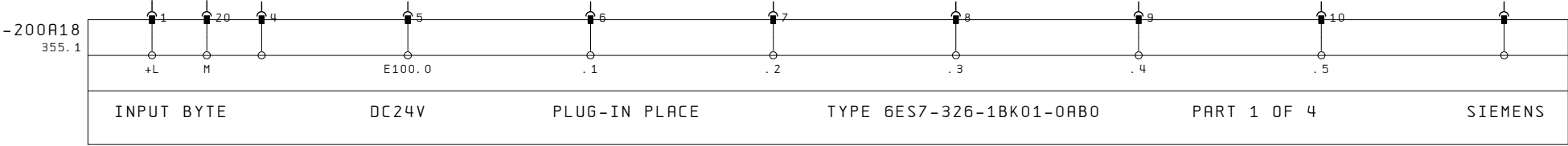
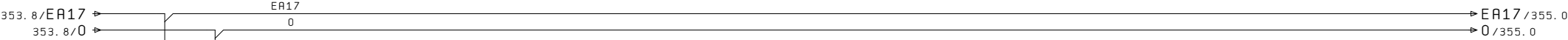


352. 9/EA17
352. 9/0

EA17
0

EA17 / 354. 0
0 / 354. 0





RISERVA

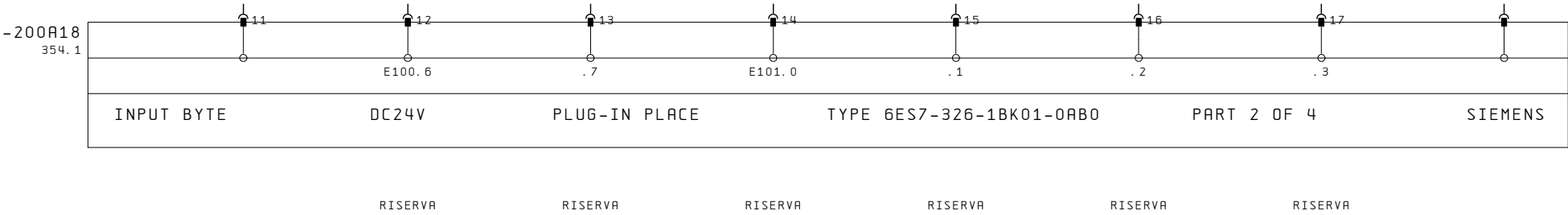
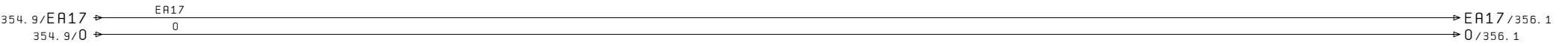
RISERVA

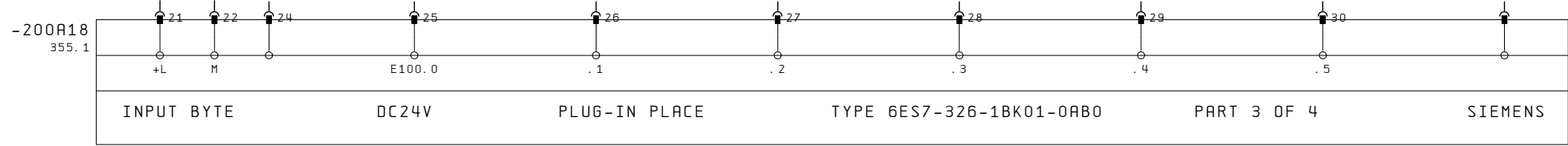
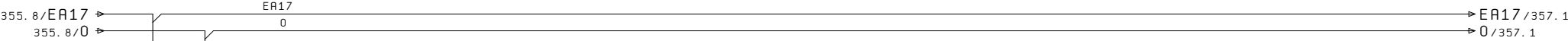
RISERVA

RISERVA

RISERVA

RISERVA





RISERVA

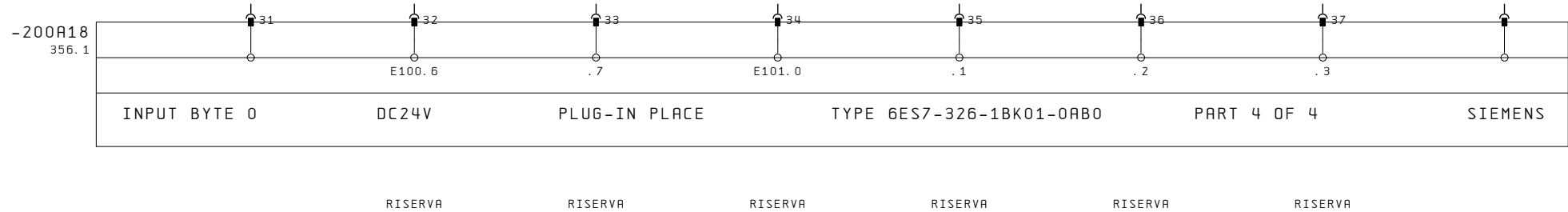
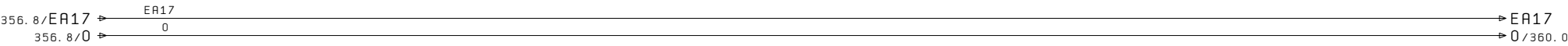
RISERVA

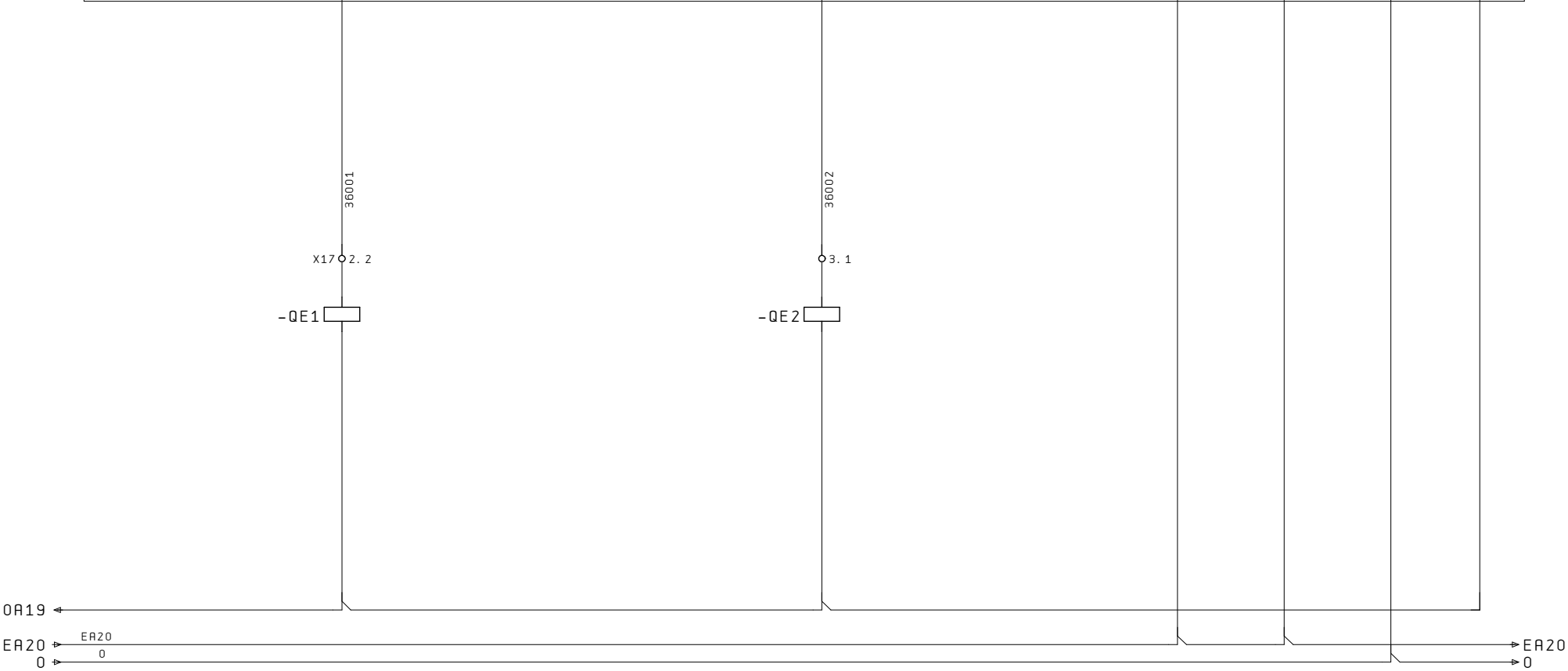
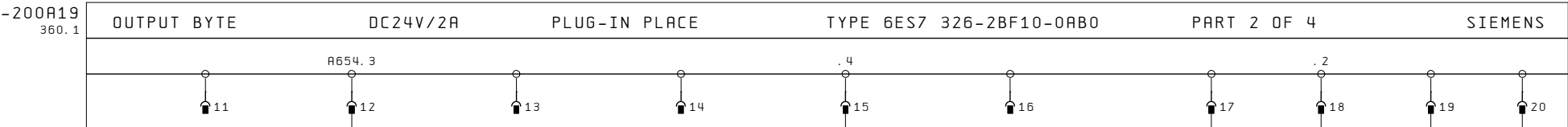
RISERVA

RISERVA

RISERVA

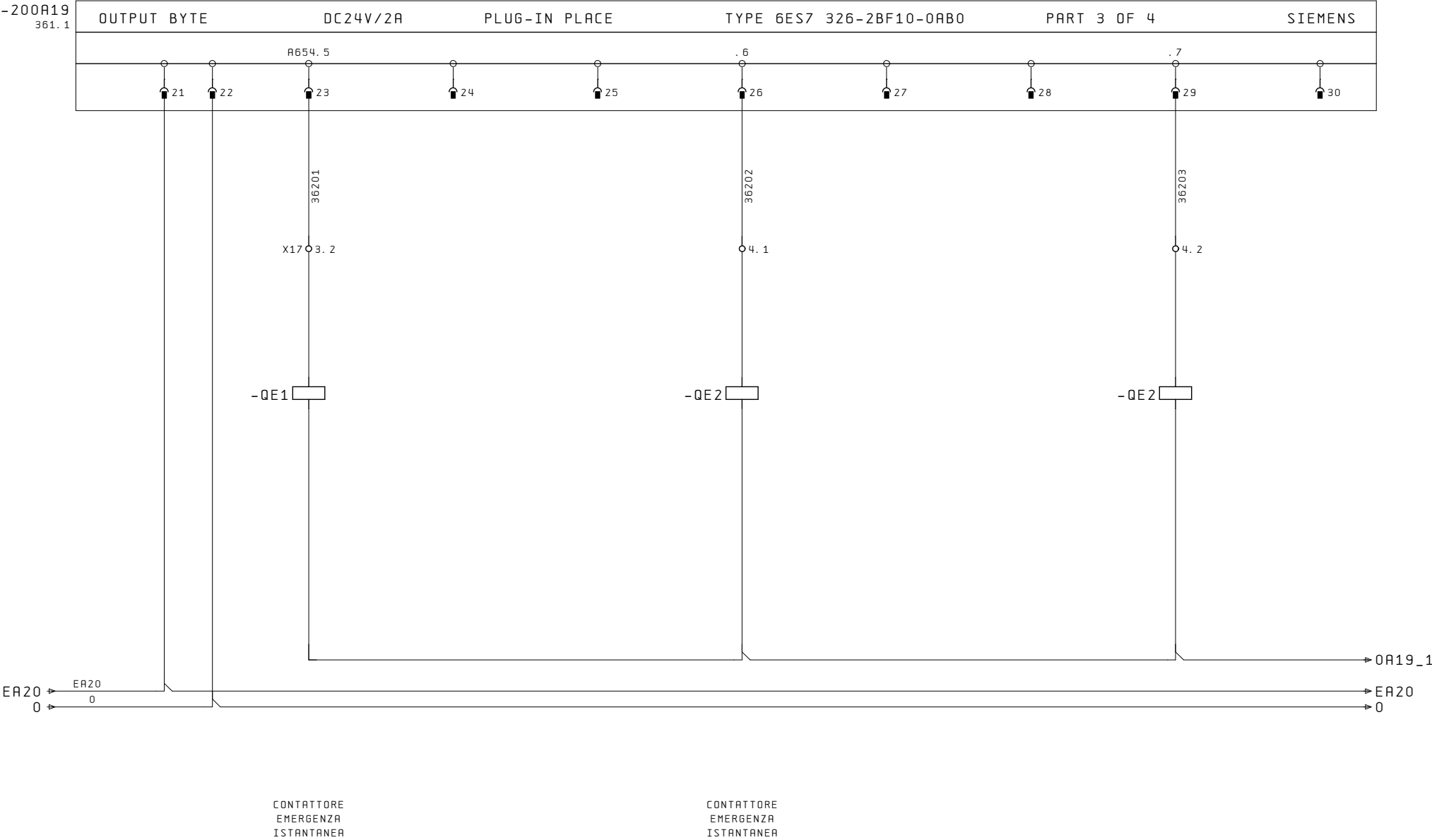
RISERVA

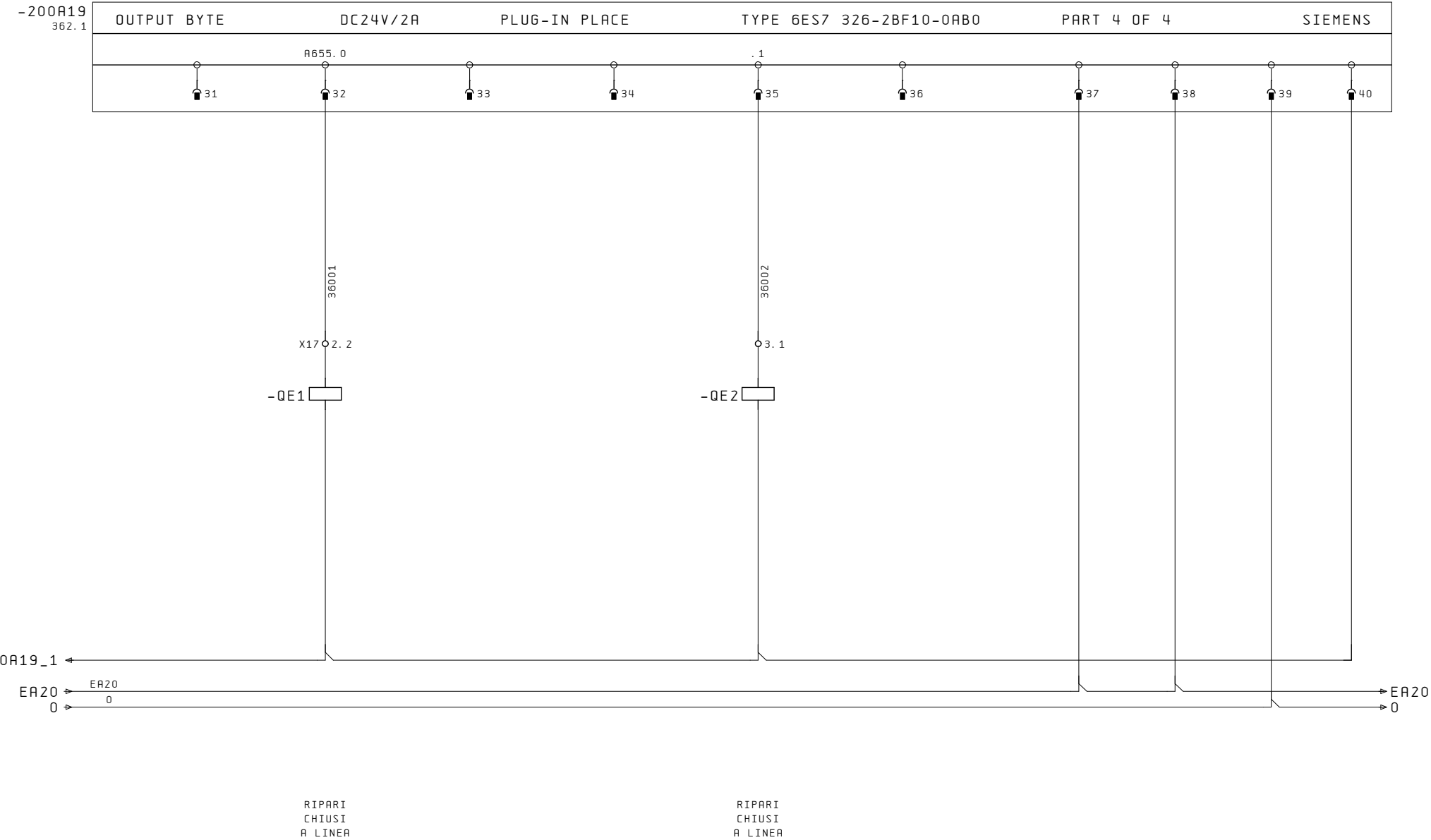


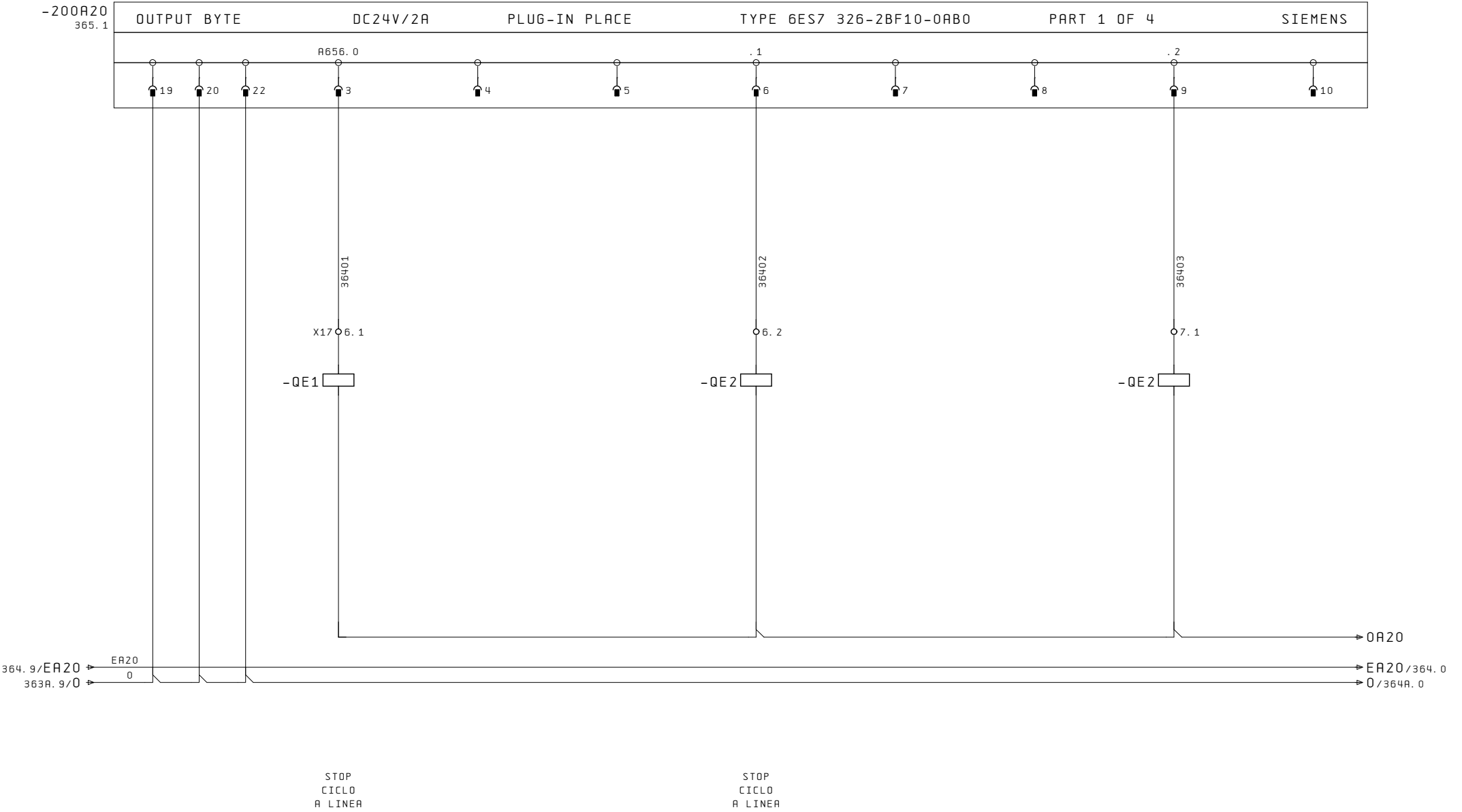


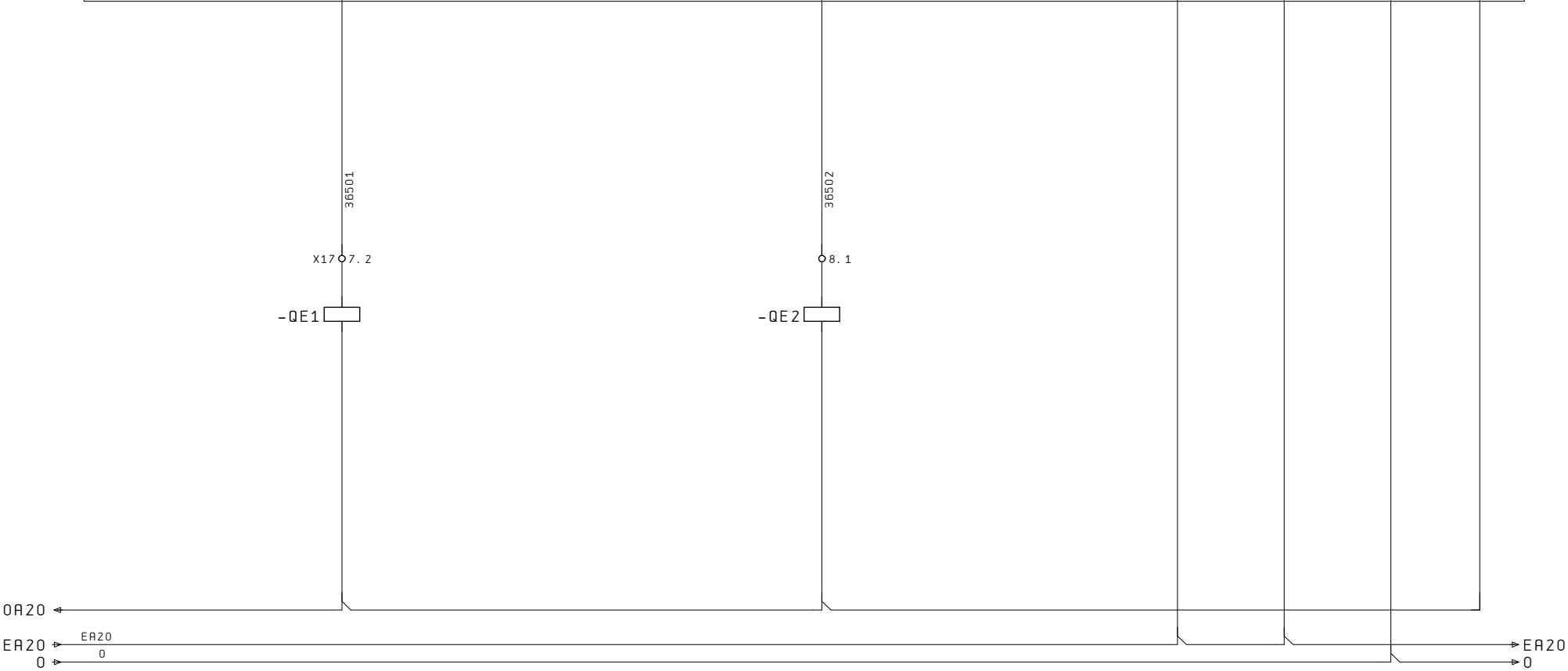
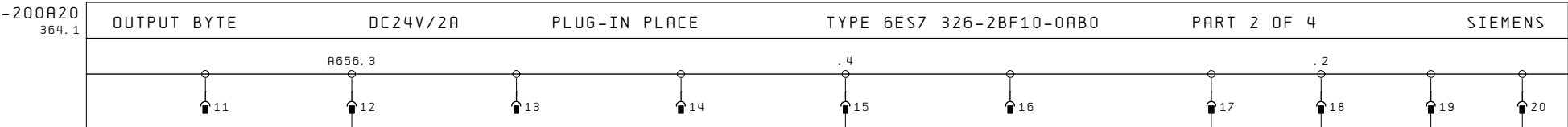
CONTATTORE
EMERGENZA
ISTANTANEA

CONTATTORE
EMERGENZA
ISTANTANEA



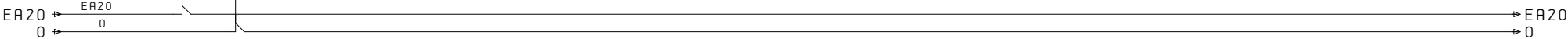
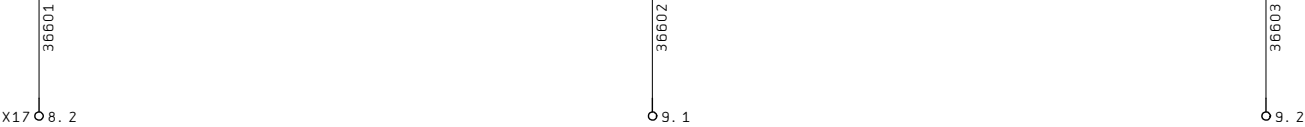
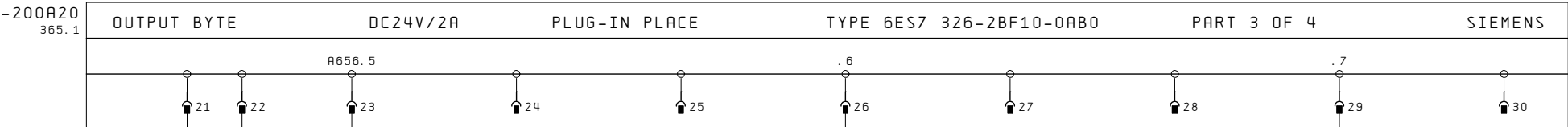






ACCESSO
TRAVERSA

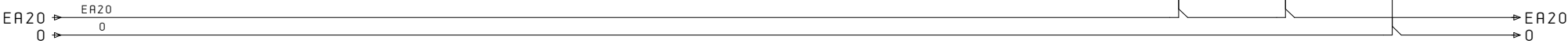
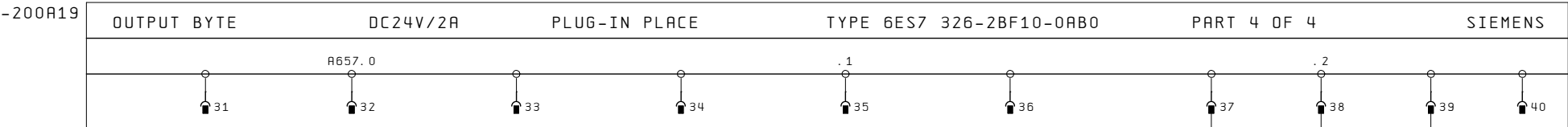
ACCESSO
TRAVERSA



RISERVA

RISERVA

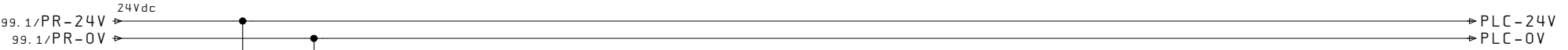
RISERVA



RISERVA

RISERVA

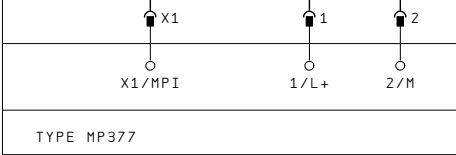
0	1	2	3	4	5	6	7	8	9
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MPI

1X CAVO MPI

MP
PR



			Data		2016_0390	R. E. M. s. r. l.	PR. MP: PANNELLO OPERATORE /	2016_0390	=QP
			Diseg.	ZBN			ALIMENTAZIONE MP377		+
			Plot.	13. Set. 2016	PRESSA LINEA 6			FCA ITALY SPA - CASSINO PRESSE	Pag. 90
Modifiche	Data	Nome	Norm.						310

90. 1/PR-24V

90. 1/PR-0V

24Vdc

PR-24V

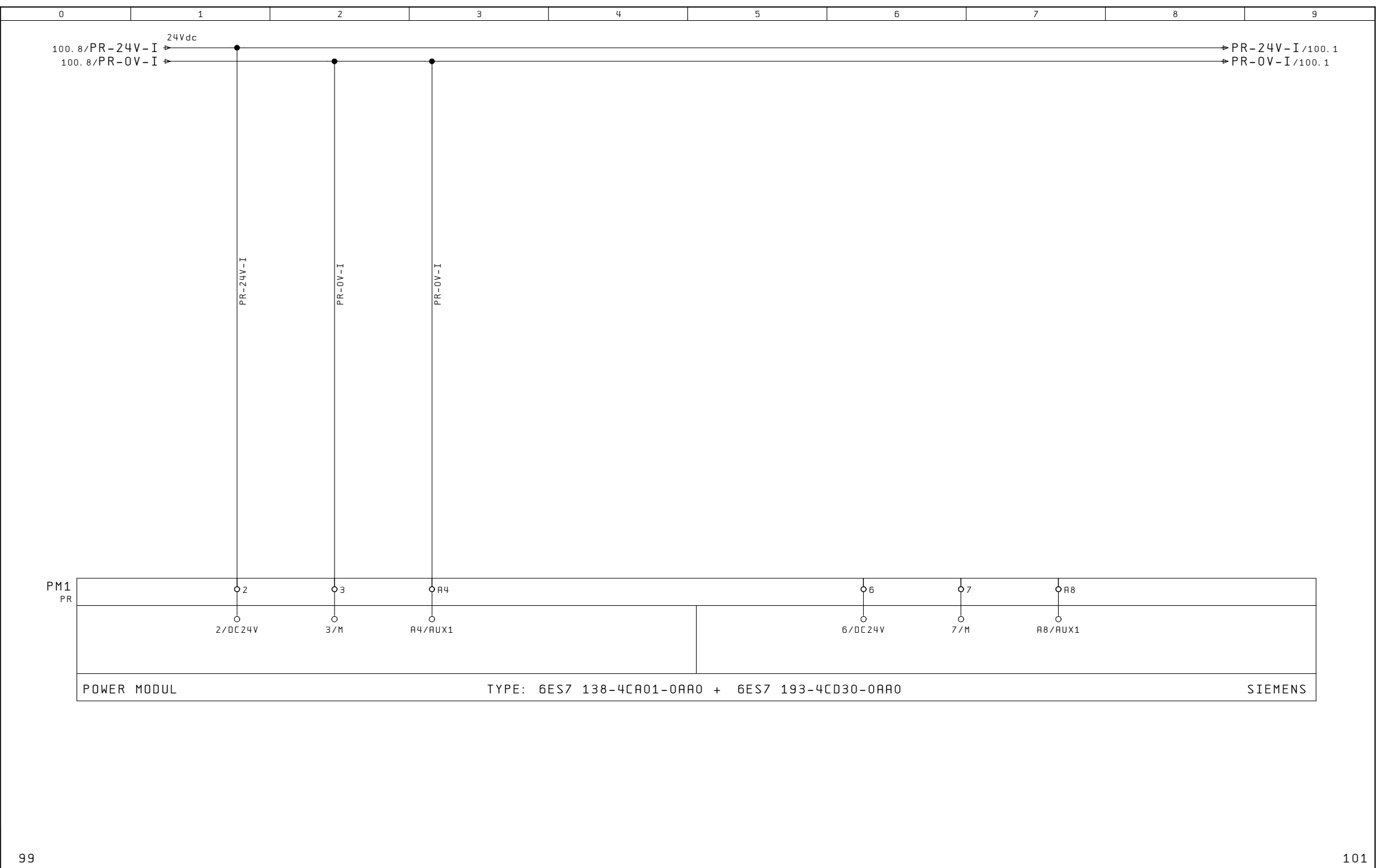
PR-0V

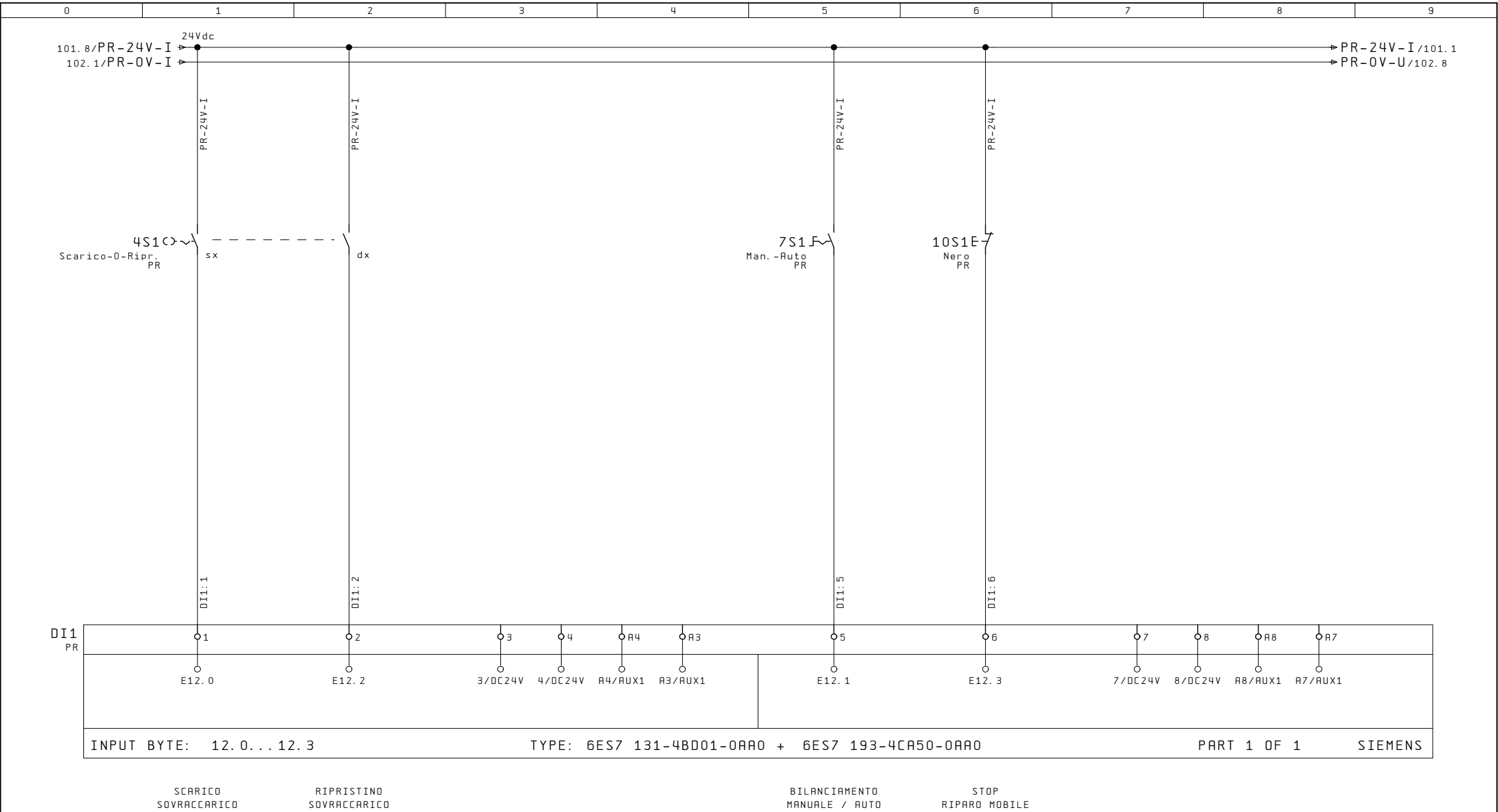
MD-PR

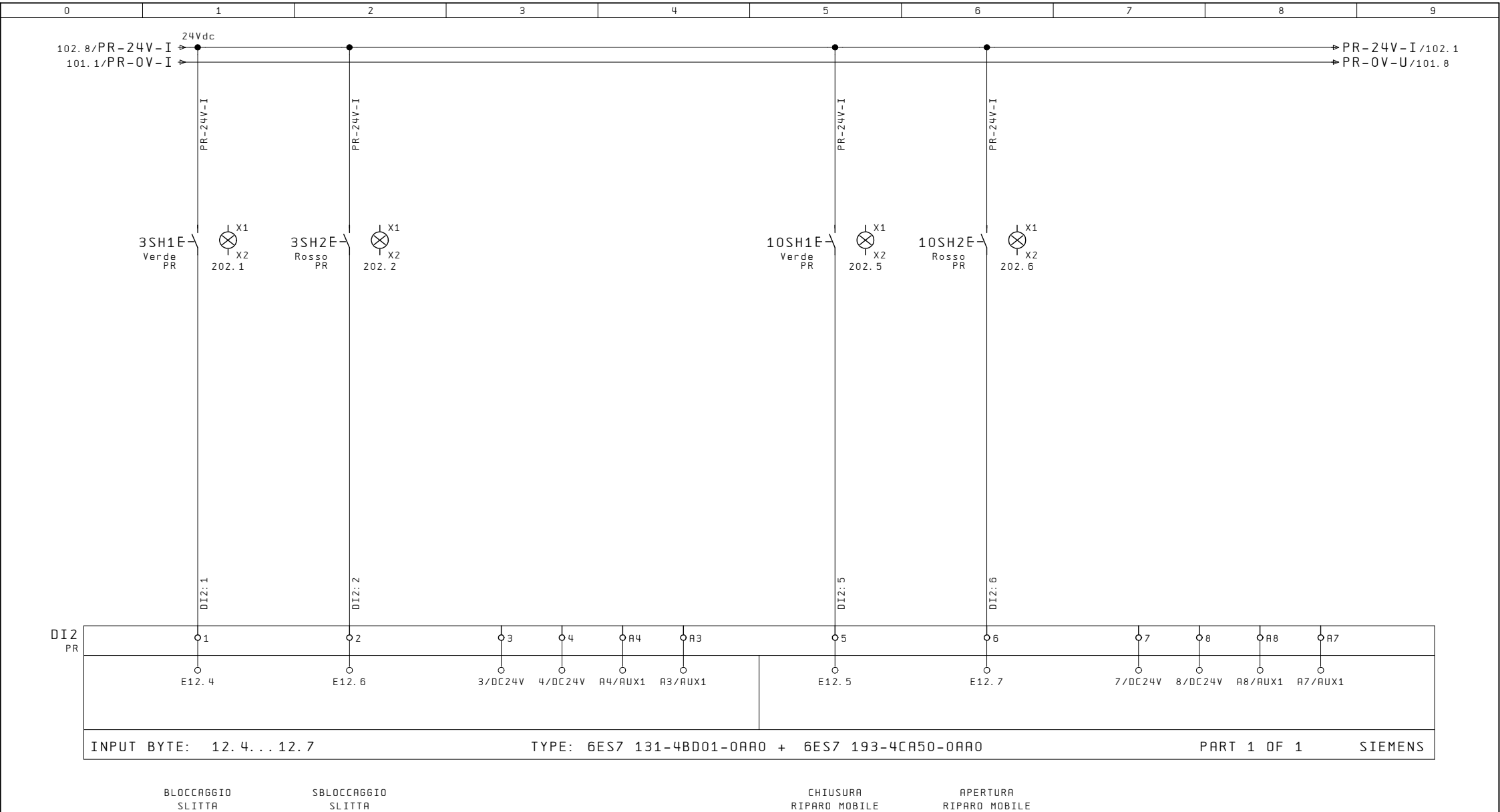
PR-BS

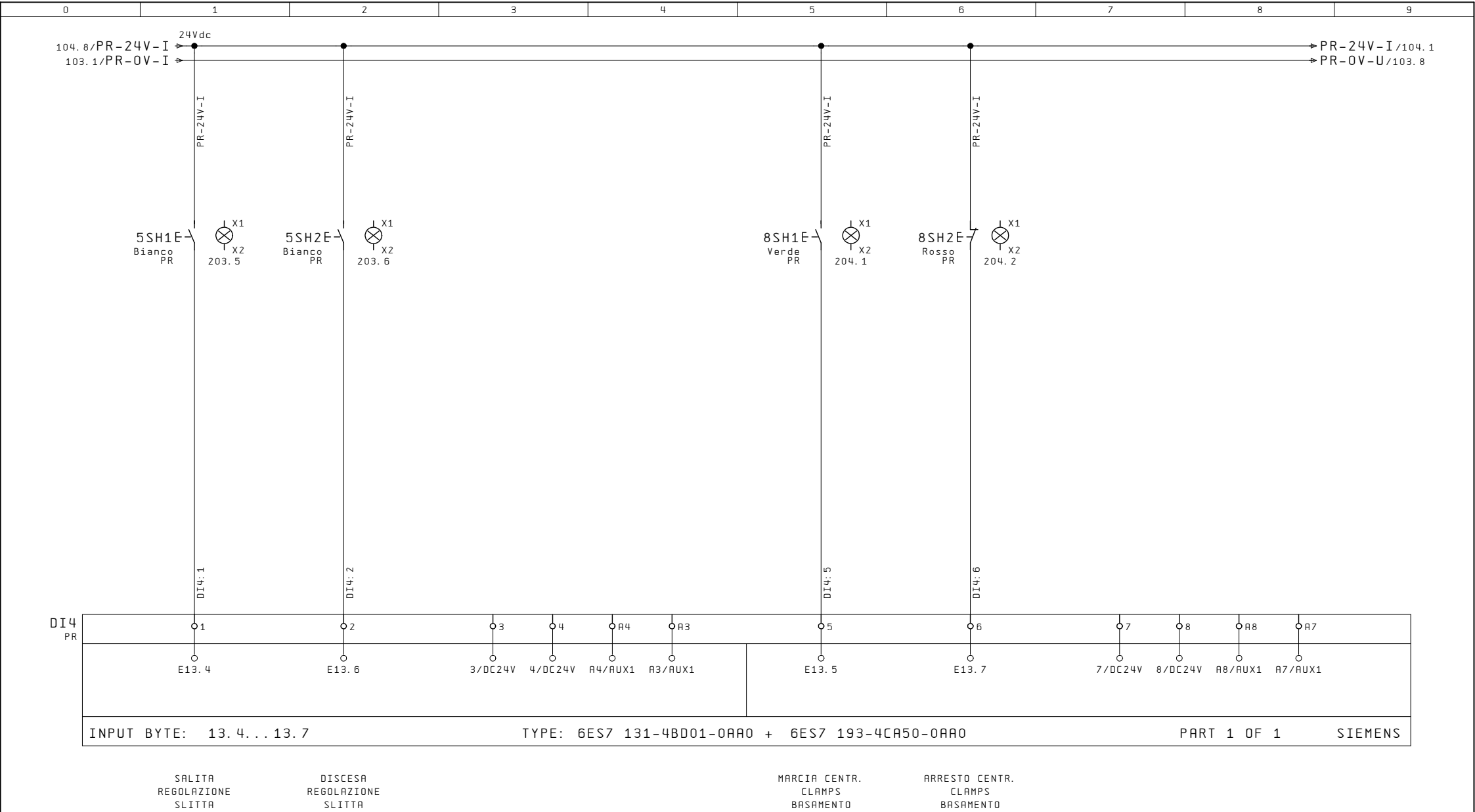
IM1
PR

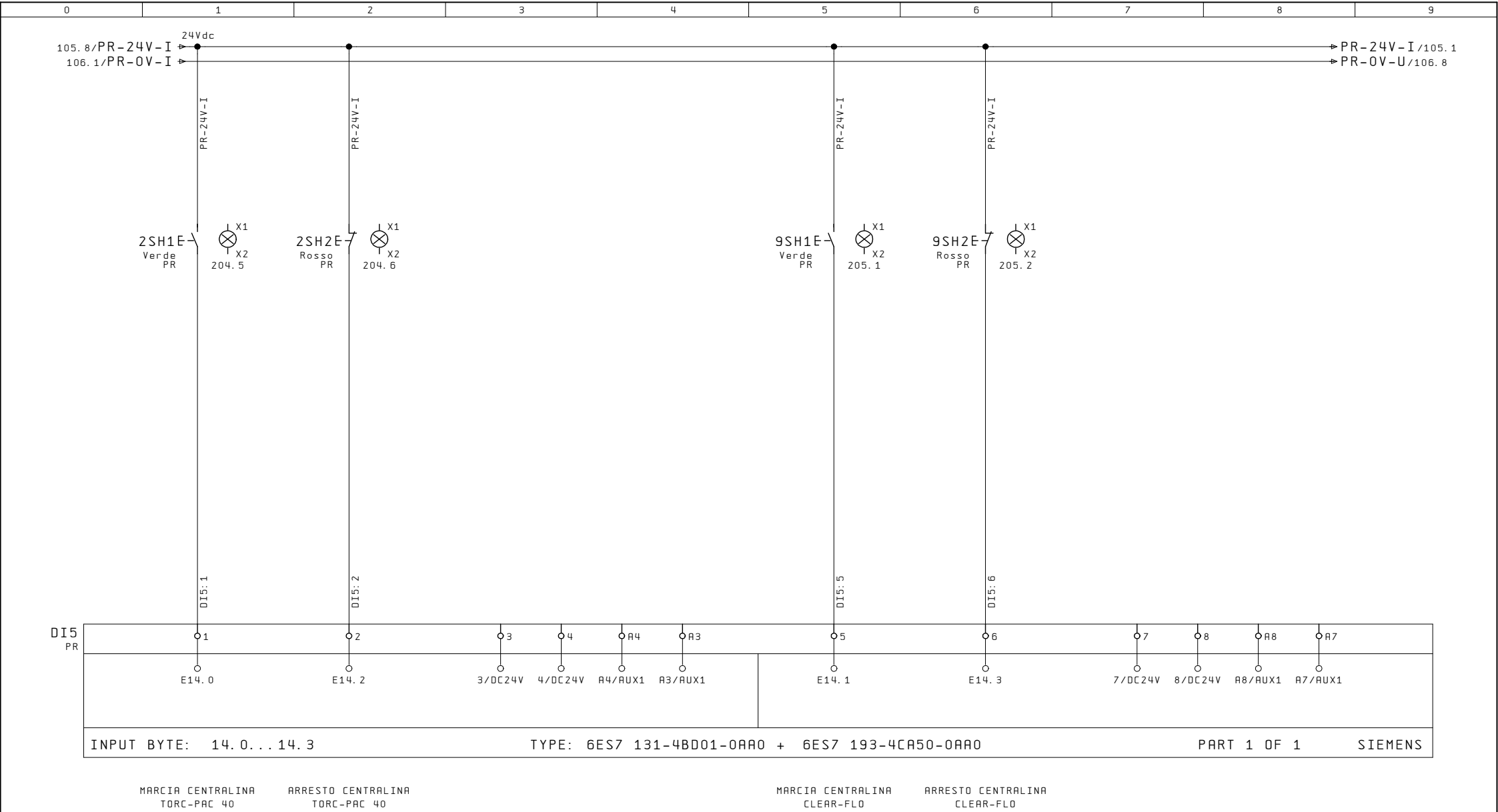
X1	1	2	3	4
DP	1L+	2L+	1M	2M
PROFIBUS DP (8)	TYPE 6ES7 151-1BA23-0AB0		PART 1 OF 1	SIEMENS

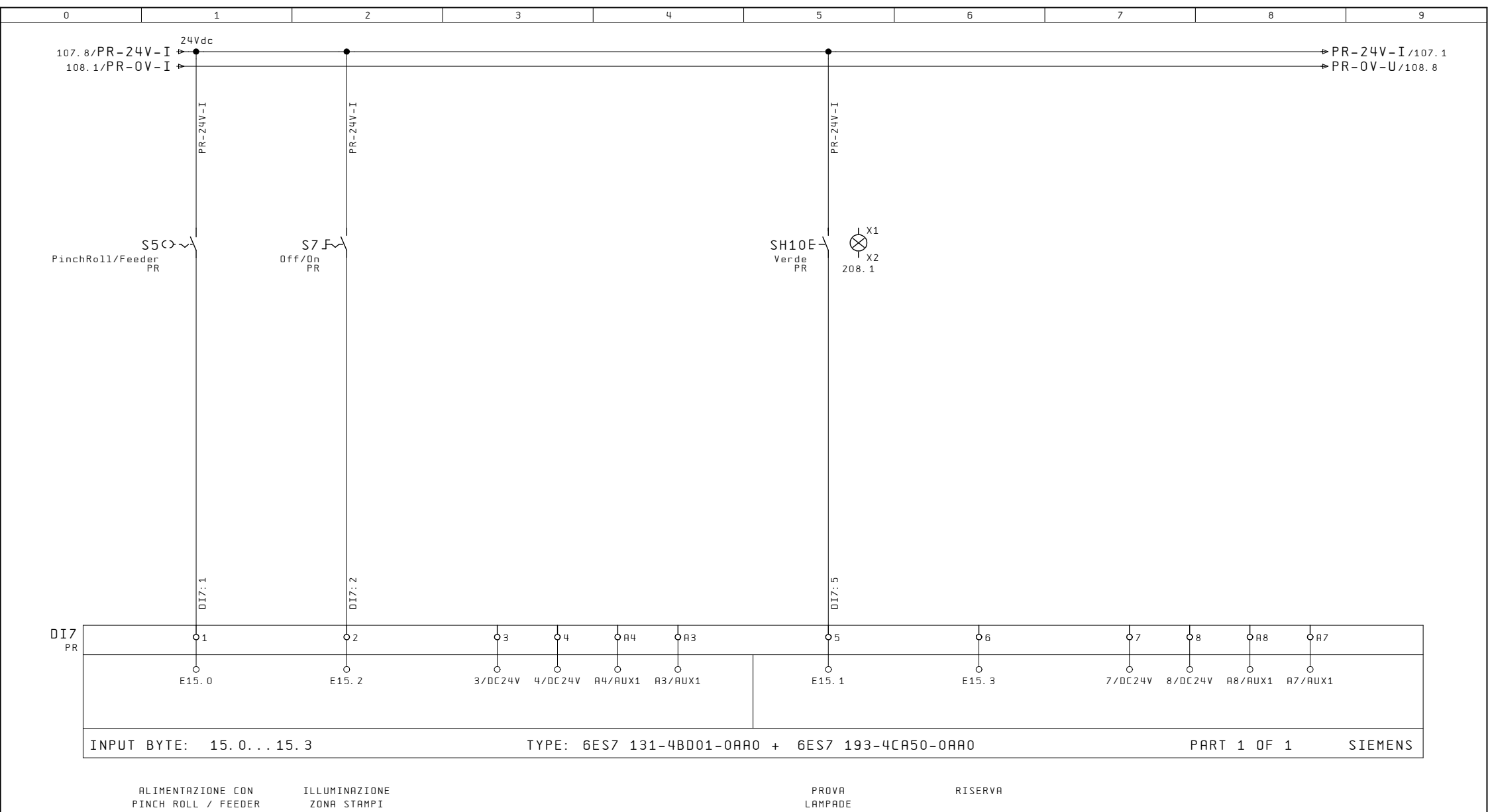




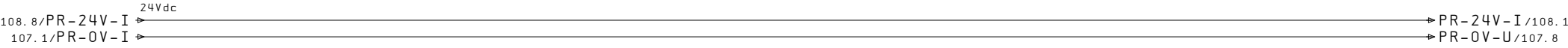




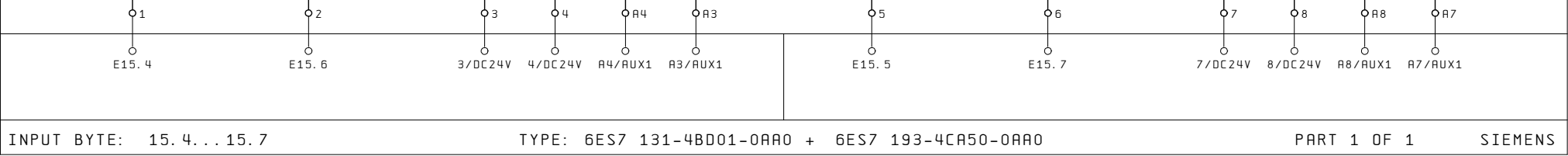




0	1	2	3	4	5	6	7	8	9
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DI8
PR

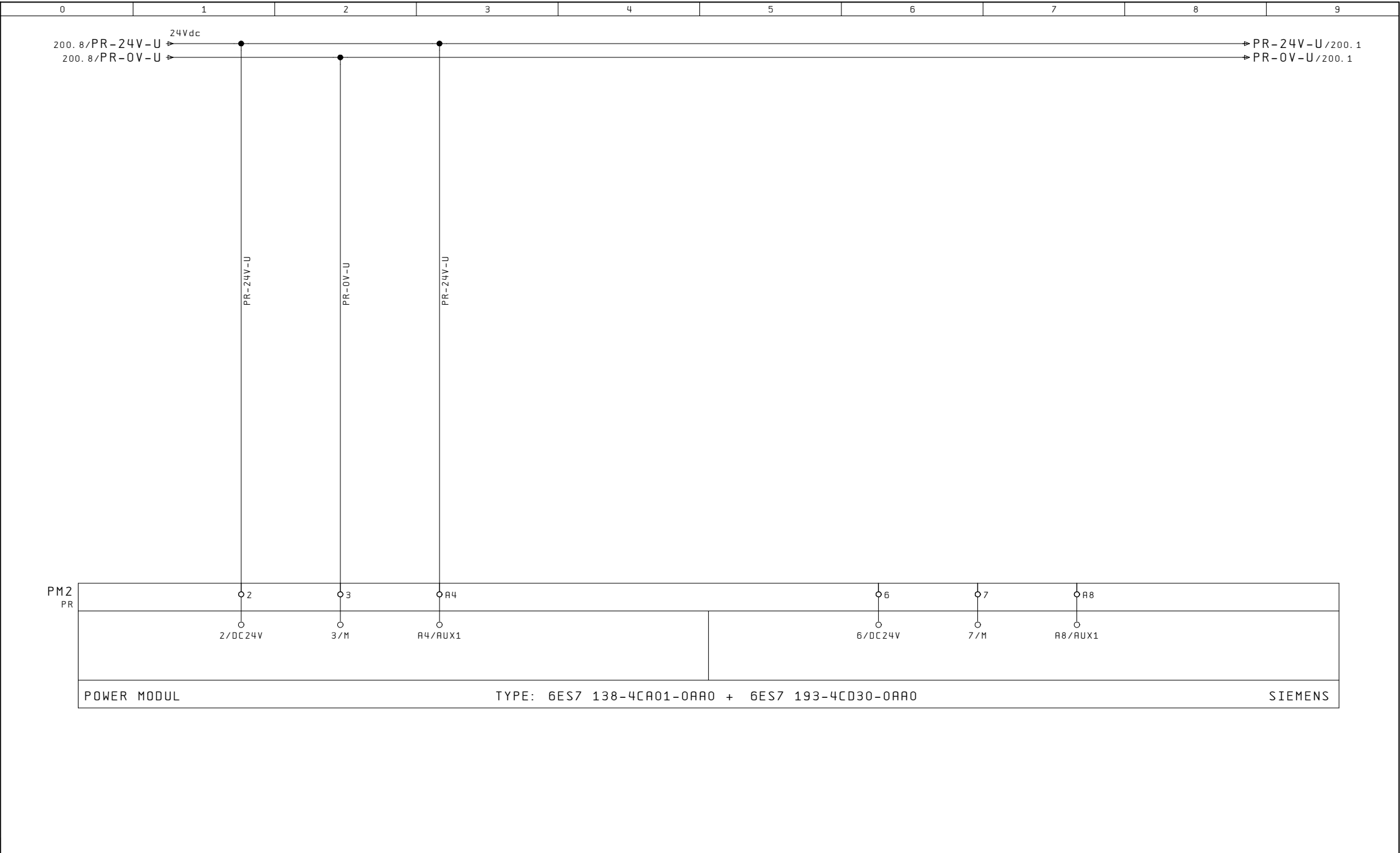


RISERVA

RISERVA

RISERVA

RISERVA



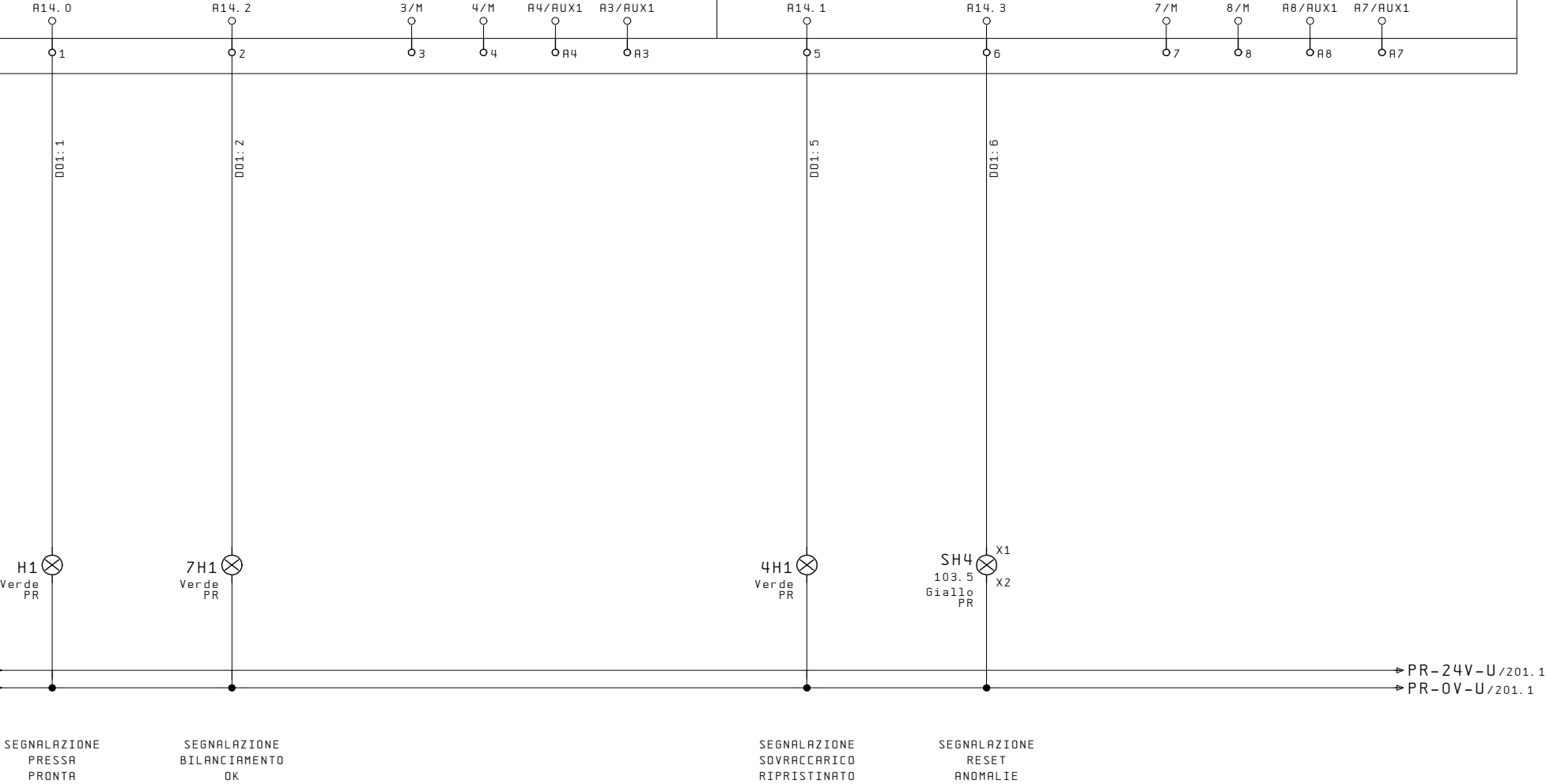
D01
PR

OUTPUT BYTE: 14.0...14.3

TYPE: 6ES7 132-4BD02-0AA0 + 6ES7 193-4CA50-0AA0

PART 1 OF 1

SIEMENS



SEGNALAZIONE
PRESSA
PRONTA

SEGNALAZIONE
BILANCIAMENTO
OK

SEGNALAZIONE
SOVRACCARICO
RIPRISTINATO

SEGNALAZIONE
RESET
ANOMALIE

D02
PR

OUTPUT BYTE: 14.4...14.7

TYPE: 6ES7 132-4BD02-0AA0 + 6ES7 193-4CA50-0AA0

PART 1 OF 1

SIEMENS

A14.4
○
1

A14.6
○
2

3/M
○
3

4/M
○
4

A4/AUX1
○
A4

A3/AUX1
○
A3

A14.5
○
5

A14.7
○
6

7/M
○
7

8/M
○
8

A8/AUX1
○
A8

A7/AUX1
○
A7

D02:1

D02:2

D02:5

D02:6

3SH1
102.1
Verde
PR

X1
X2

3SH2
102.2
Rosso
PR

X1
X2

10SH1
102.5
Verde
PR

X1
X2

10SH2
102.6
Rosso
PR

X1
X2

202.8/PR-24V-U
202.8/PR-0V-U

PR-24V-U/202.1
PR-0V-U/202.1

SEGNALAZIONE
BLOCCAGGIO
SLITTA

SEGNALAZIONE
SBLOCCAGGIO
SLITTA

SEGNALAZIONE
CHIUSURA
RIPARO MOBILE

SEGNALAZIONE
APERTURA
RIPARO MOBILE

D03
PR

OUTPUT BYTE: 15.0...15.3

TYPE: 6ES7 132-4BD02-0AA0 + 6ES7 193-4CA50-0AA0

PART 1 OF 1

SIEMENS

A15. 0
○
1

A15. 2
○
2

3/M
○
3

4/M
○
4

A4/AUX1
○
A4

A3/AUX1
○
A3

A15. 1
○
5

A15. 3
○
6

7/M
○
7

8/M
○
8

A8/AUX1
○
A8

A7/AUX1
○
A7

D03: 1

D03: 2

D03: 5

D03: 6

1SH1
103. 1
Verde
PR

X1
X2

1SH2
103. 2
Rosso
PR

X1
X2

5SH1
104. 1
Bianco
PR

X1
X2

5SH2
104. 2
Bianco
PR

X1
X2

203. 8/PR-24V-U
203. 8/PR-0V-U

PR-24V-U/203. 1
PR-0V-U/203. 1

SEGNALAZIONE
MARCIA
MOTORE PRINCIPALE

SEGNALAZIONE
ARRESTO
MOTORE PRINCIPALE

SEGNALAZIONE
SALITA
REGOLAZIONE SLITTA

SEGNALAZIONE
DISCESA
REGOLAZIONE SLITTA

D04
PR

OUTPUT BYTE: 15.4...15.7

TYPE: 6ES7 132-4BD02-0AA0 + 6ES7 193-4CA50-0AA0

PART 1 OF 1

SIEMENS

A15. 4
○
1

A15. 6
○
2

3/M
○
3

4/M
○
4

A4/AUX1
○
A4

A3/AUX1
○
A3

A15. 5
○
5

A15. 7
○
6

7/M
○
7

8/M
○
8

A8/AUX1
○
A8

A7/AUX1
○
A7

D04: 1

D04: 2

D04: 5

D04: 6

8SH1
104. 5
Verde
PR

X1
X2

8SH2
104. 6
Rosso
PR

X1
X2

2SH1
105. 1
Verde
PR

X1
X2

2SH2
105. 2
Rosso
PR

X1
X2

204. 8/PR-24V-U
204. 8/PR-0V-U

PR-24V-U/204. 1
PR-0V-U/204. 1

SEGNALAZIONE
MARCIA CENTRALINA
CLAMPS BASAMENTO

SEGNALAZIONE
ARRESTO CENTRALINA
CLAMPS BASAMENTO

SEGNALAZIONE
MARCIA CENTRALINA
TORC-PAC 40

SEGNALAZIONE
ARRESTO CENTRALINA
TORC-PAC 40

D05
PR

OUTPUT BYTE: 16.0...16.3

TYPE: 6ES7 132-4BD02-0AA0 + 6ES7 193-4CA50-0AA0

PART 1 OF 1

SIEMENS

A16.0
○
1

A16.2
○
2

3/M
○
3

4/M
○
4

A4/AUX1
○
A4

A3/AUX1
○
A3

A16.1
○
5

A16.3
○
6

7/M
○
7

8/M
○
8

A8/AUX1
○
A8

A7/AUX1
○
A7

D05: 1

D05: 2

D05: 5

D05: 6

9SH1
105.5
Verde
PR

X1
X2

9SH2
105.6
Rosso
PR

X1
X2

6SH1
106.1
Verde
PR

X1
X2

6SH2
106.2
Rosso
PR

X1
X2

205.8/PR-24V-U
205.8/PR-0V-U

PR-24V-U/205.1
PR-0V-U/205.1

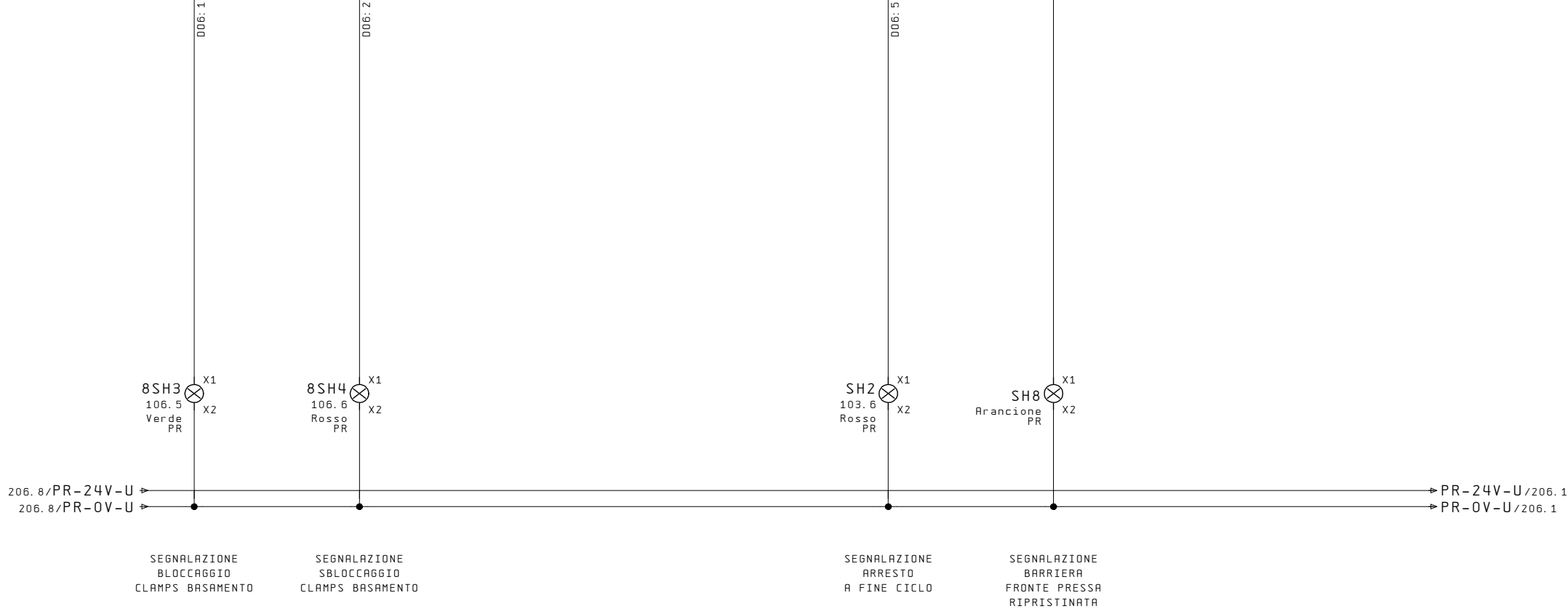
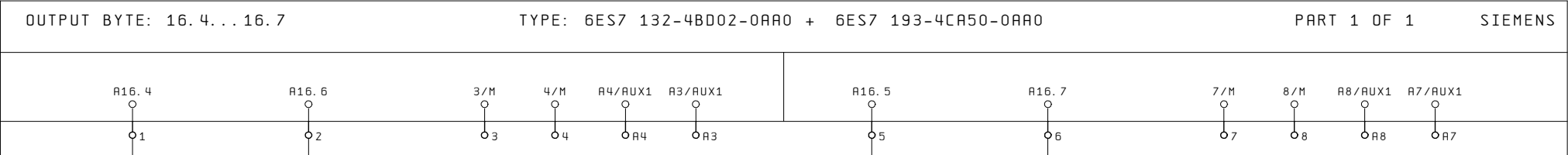
SEGNALAZIONE
MARCIA CENTRALINA
CLEAR-FLO

SEGNALAZIONE
ARRESTO CENTRALINA
CLEAR-FLO

SEGNALAZIONE
BLOCCAGGIO
CLAMPS SLITTA

SEGNALAZIONE
SBLOCCAGGIO
CLAMPS SLITTA

D06
PR



007

PR

OUTPUT BYTE: 17.0...17.3

TYPE: 6ES7 132-4BD02-0AA0 + 6ES7 193-4CA50-0AA0

PART 1 OF 1

SIEMENS

A17.0

1

A17.2

2

3/M

3

4/M

4

A4/AUX1

A4

A3/AUX1

A3

A17.1

5

A17.3

6

7/M

7

8/M

8

A8/AUX1

A8

A7/AUX1

A7

007: 1

007: 2

007: 5

007: 6

HL9
Colonnina
Luminosa
PR

Rosso

Giallo

Verde

Blu

207.8/PR-24V-U

207.8/PR-0V-U

PR-24V-U/207.1

PR-0V-U/207.1

SEGNALAZIONE
PRESENZA ALLARME

SEGNALAZIONE
PRESENZA PREALLARME

SEGNALAZIONE
PRESSA PRONTA

SEGNALAZIONE
CAMBIO STAMPI
IN CORSO

D08
PR

OUTPUT BYTE: 17.4...17.7

TYPE: 6ES7 132-4BD02-0AA0 + 6ES7 193-4CA50-0AA0

PART 1 OF 1

SIEMENS

A17.4
○
1

A17.6
○
2

3/M
○
3

4/M
○
4

A4/AUX1
○
A4

A3/AUX1
○
A3

A17.5
○
5

A17.7
○
6

7/M
○
7

8/M
○
8

A8/AUX1
○
A8

A7/AUX1
○
A7

D08:1

SH10
107.5
Verde
PR

X1
X2

208.8/PR-24V-U
208.8/PR-0V-U

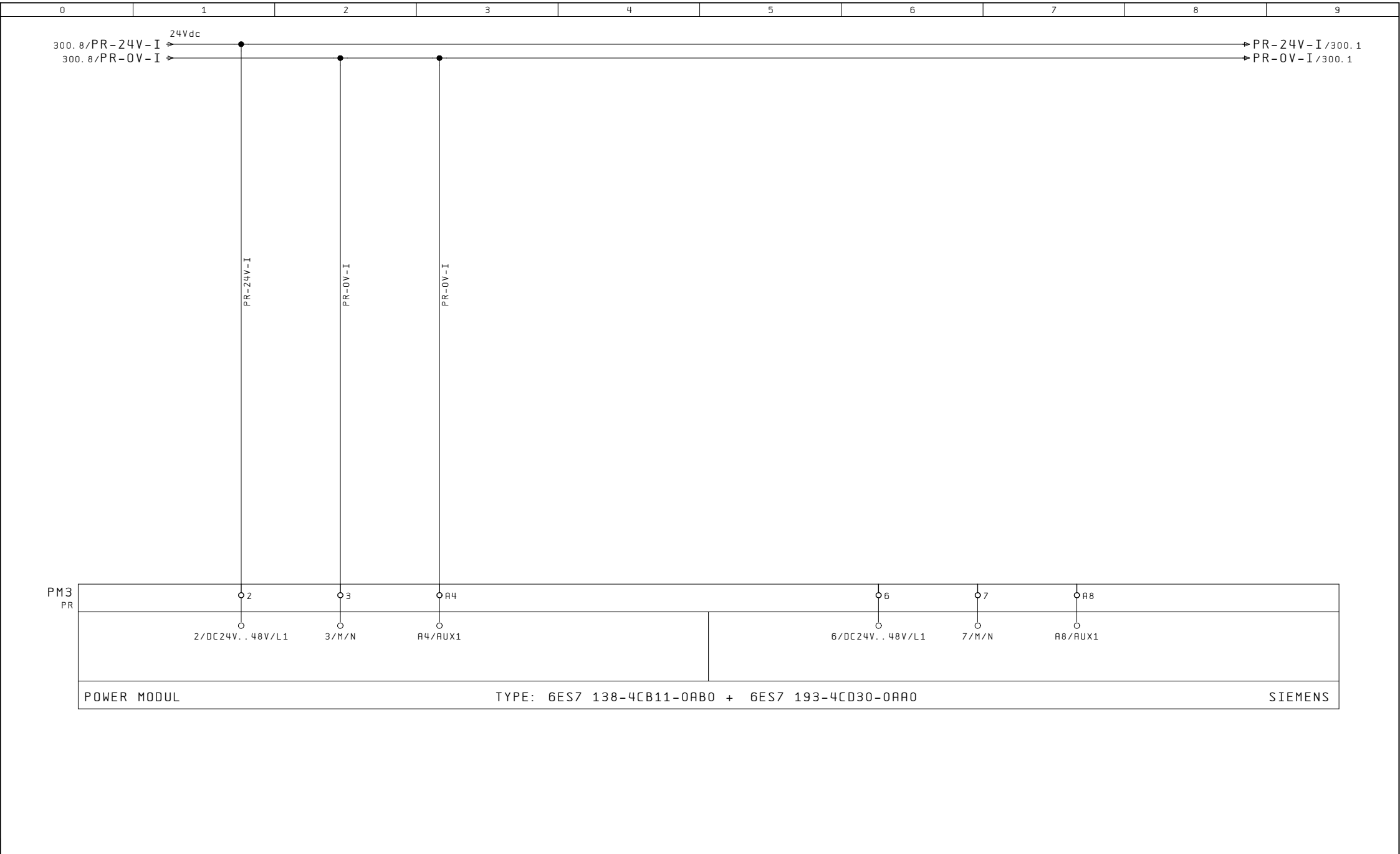
PR-24V-U/208.1
PR-0V-U/208.1

SEGNALAZIONE
PROVA
LAMPAD

RISERVA

RISERVA

RISERVA



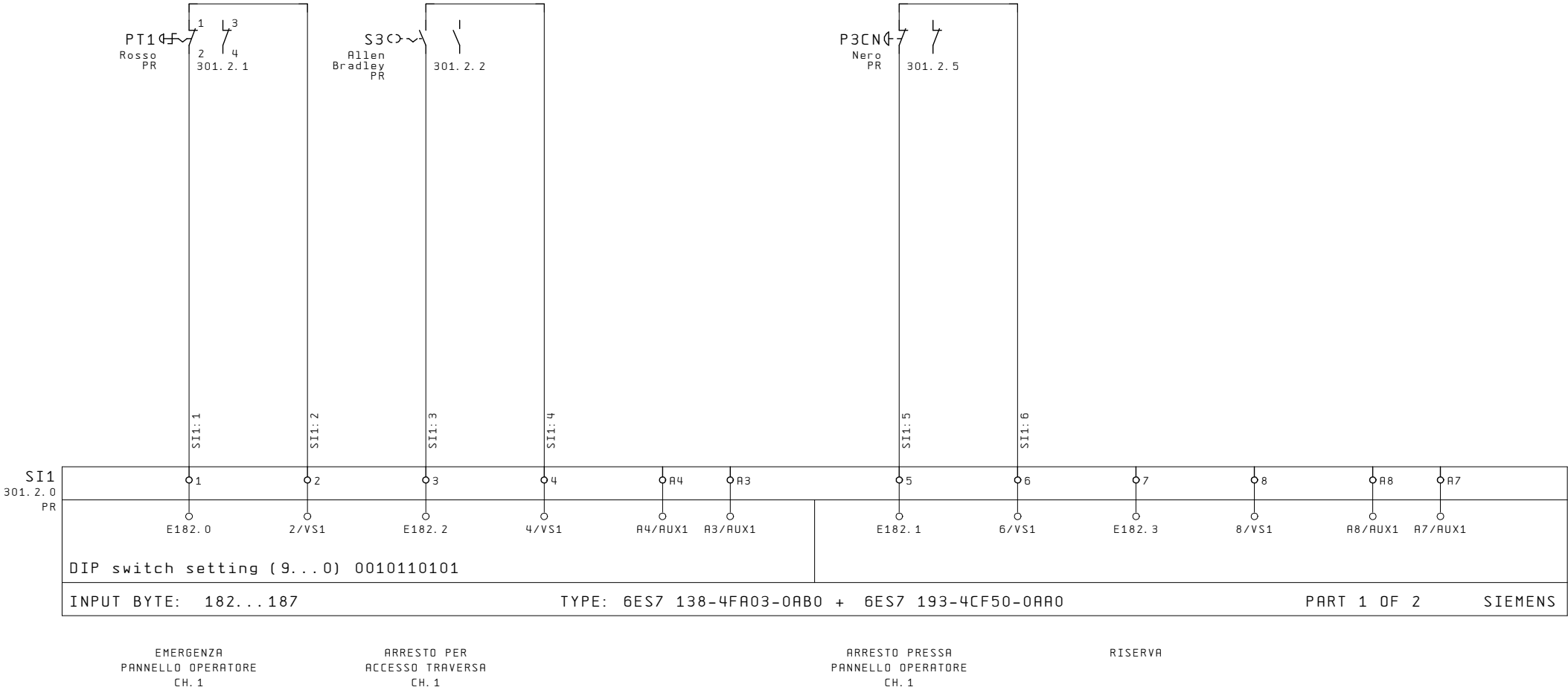
301. 1. 8/PR-24V-I

301. 1. 8/PR-0V-I

24Vdc

PR-24V-I /301. 1. 1

PR-0V-I /301. 1. 1



P3CN

Nero

PR

1

301. 2. 5

SI1

301. 2. 0

PR

1

2

3

4

A4

A3

5

6

7

8

A8

A7

E182. 0

2/VS1

E182. 2

4/VS1

A4/AUX1

A3/AUX1

E182. 1

6/VS1

E182. 3

8/VS1

A8/AUX1

A7/AUX1

DIP switch setting (9...0) 0010110101

INPUT BYTE: 182...187

TYPE: 6ES7 138-4FA03-0AB0 + 6ES7 193-4CF50-0AA0

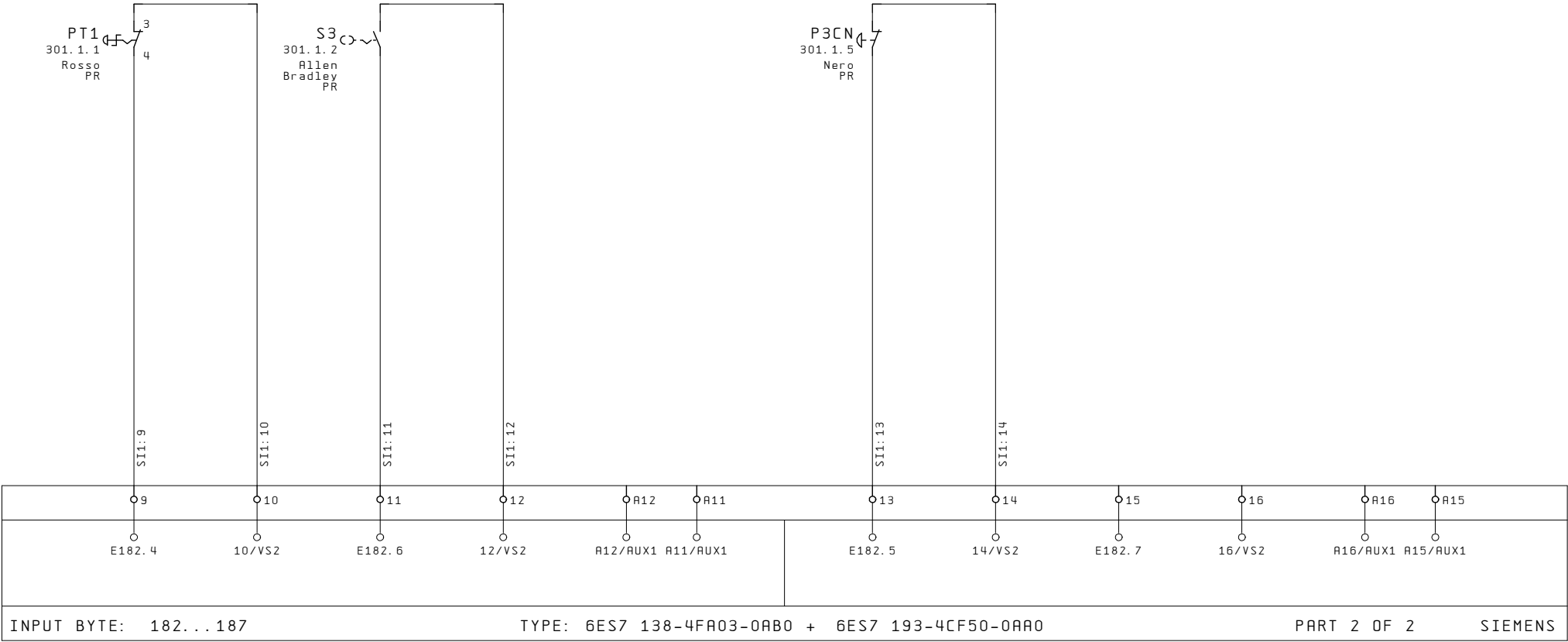
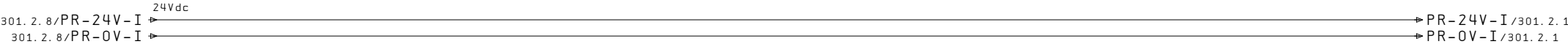
PART 1 OF 2

SIEMENS

EMERGENZA
PANNELLO OPERATORE
CH. 1ARRESTO PER
ACCESSO TRAVERSA
CH. 1ARRESTO PRESSA
PANNELLO OPERATORE
CH. 1

RISERVA

0	1	2	3	4	5	6	7	8	9
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EMERGENZA
PANNELLO OPERATORE
CH. 2

ARRESTO PER
ACCESSO TRAVERSA
CH. 2

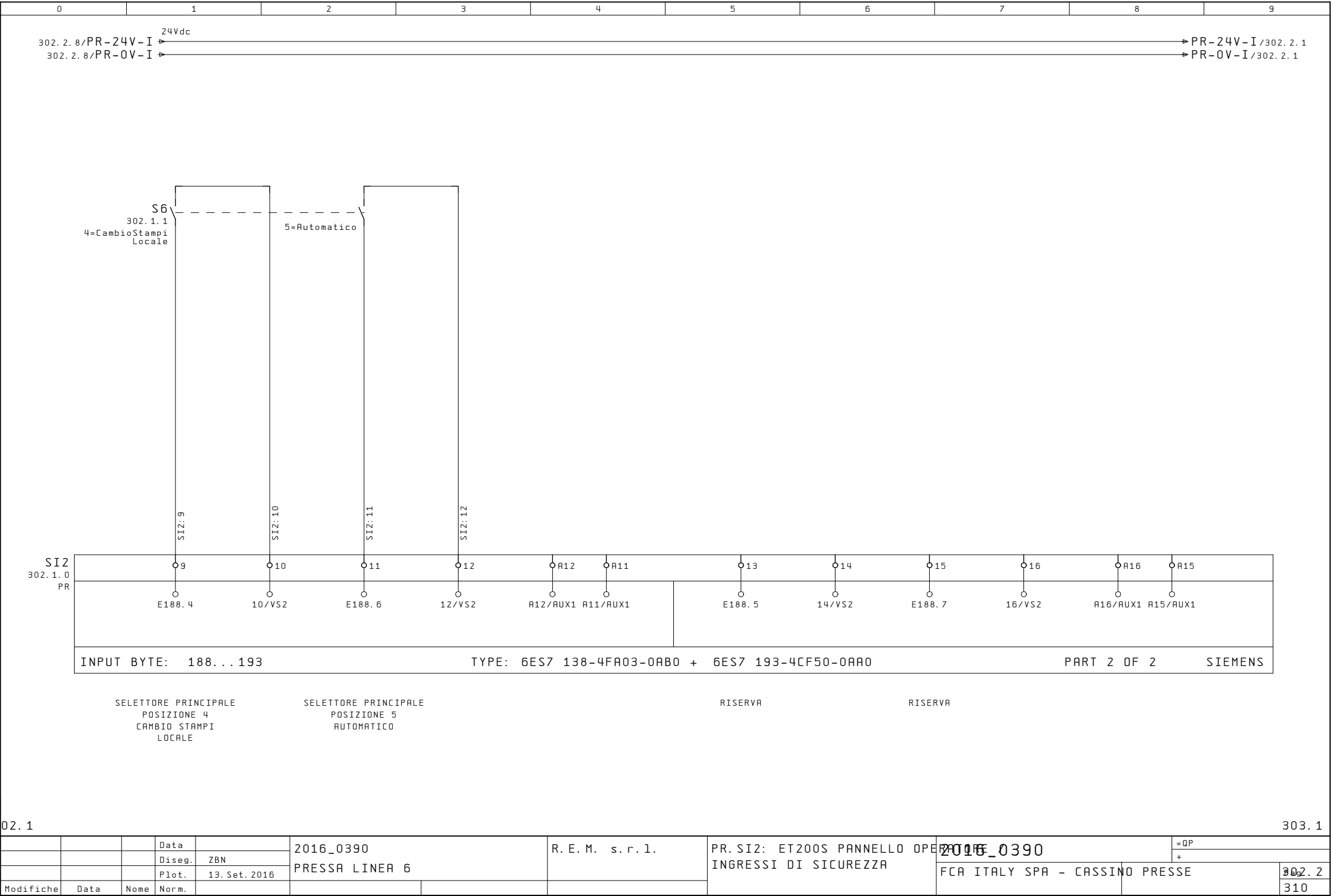
ARRESTO PRESSA
PANNELLO OPERATORE
CH. 2

RISERVA

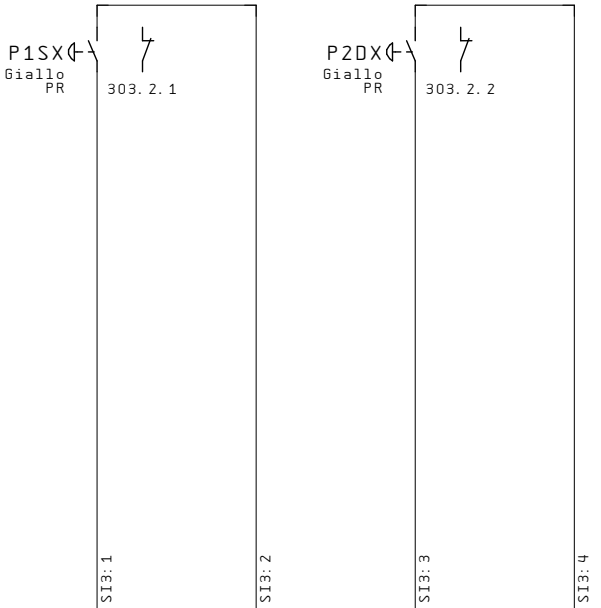
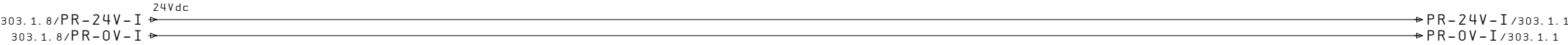
01. 1

302. 1

			Data	2016_0390	R. E. M. s.r.l.	PR. SI1: ET200S PANNELLO OPERATORE	2016_0390	=QP
			Diseg.	ZBN		INGRESSI DI SICUREZZA		+
			Plot.	13. Set. 2016			FCA ITALY SPA - CASSINO PRESSE	301. 2
Modifiche	Data	Nome	Norm.					310



0	1	2	3	4	5	6	7	8	9
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SI3

303. 2. 0

PR

1	2	3	4	A4	A3	5	6	7	8	A8	A7
E194. 0	2/VS1	E194. 2	4/VS1	A4/AUX1	A3/AUX1	E194. 1	6/VS1	E194. 3	8/VS1	A8/AUX1	A7/AUX1

DIP switch setting (9...0) 0010110011

INPUT BYTE: 194...199

TYPE: 6ES7 138-4FA03-0AB0 + 6ES7 193-4CF50-0AA0

PART 1 OF 2

SIEMENS

START PRESSA
PANNELLO OPERATORE
BIMAN. SX - CH. 1

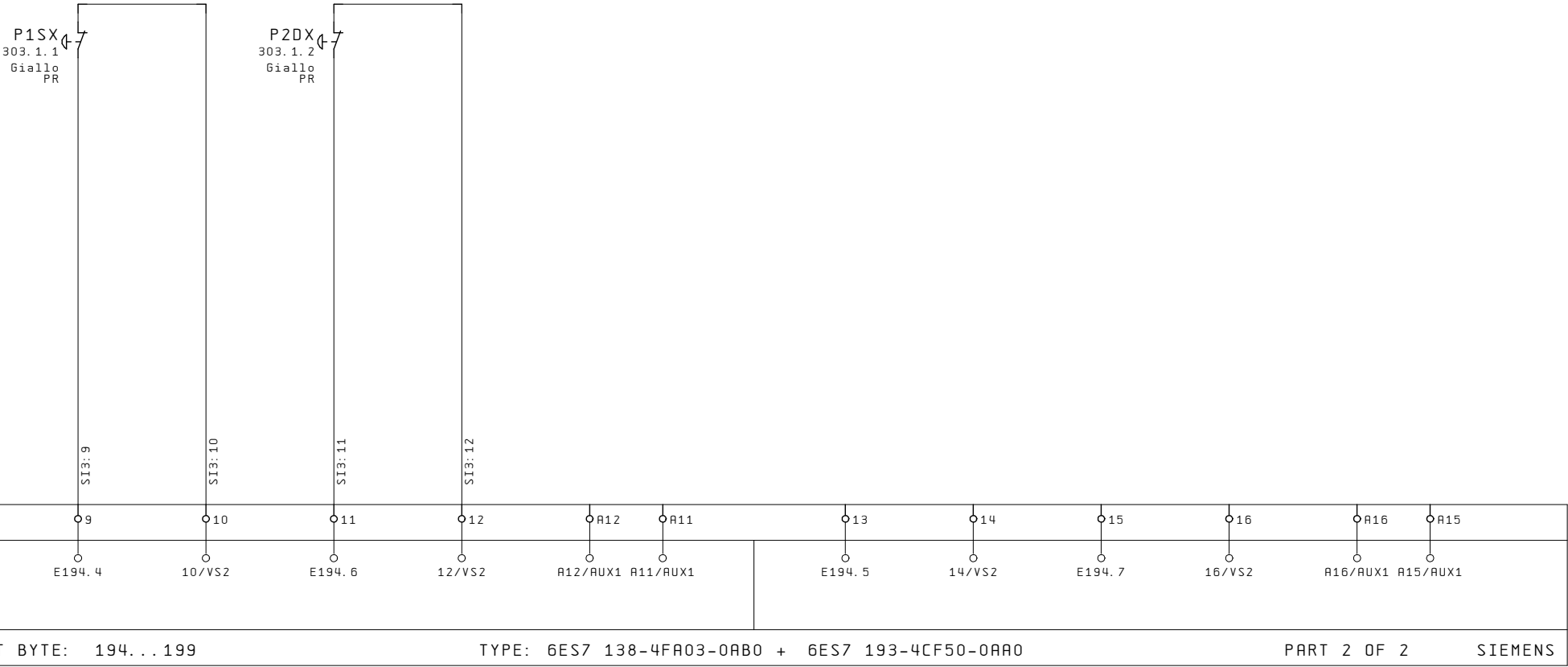
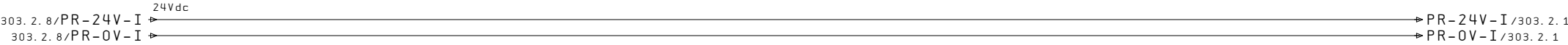
START PRESSA
PANNELLO OPERATORE
BIMAN. DX - CH. 1

RISERVA

RISERVA

			Data		2016_0390	R. E. M. s.r.l.	PR. SI3: ET200S PANNELLO OPERATORE	2016_0390	=QP
			Diseg.	ZBN			INGRESSI DI SICUREZZA		+
			Plot.	13. Set. 2016	PRESSA LINEA 6			FCA ITALY SPA - CASSINO PRESSE	303. 1
Modifiche	Data	Nome	Norm.						310

0	1	2	3	4	5	6	7	8	9
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START PRESSA
PANNELLO OPERATORE
BIMAN. SX - CH. 2

START PRESSA
PANNELLO OPERATORE
BIMAN. DX - CH. 2

RISERVA

RISERVA

			Data		2016_0390	R. E. M. s.r.l.	PR. SI3: ET200S PANNELLO OPERATORE	2016_0390	=QP
			Diseg.	ZBN			INGRESSI DI SICUREZZA		+
			Plot.	13. Set. 2016	PRESSA LINEA 6			FCA ITALY SPA - CASSINO PRESSE	303. 2
Modifiche	Data	Nome	Norm.						310

0	1	2	3	4	5	6	7	8	9
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MS-24V
MS-0V

24Vdc

MS-24V
MS-0V

MS-24V

MS-0V

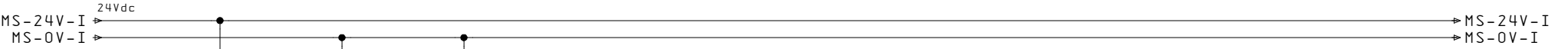
TR-MS

MS-MD

100IM1
MS

X1	1	2	3	4
DP	1L+	2L+	1M	2M
PROFIBUS DP (14)	TYPE 6ES7 151-1BA02-0AB0		PART 1 OF 1	SIEMENS

0	1	2	3	4	5	6	7	8	9
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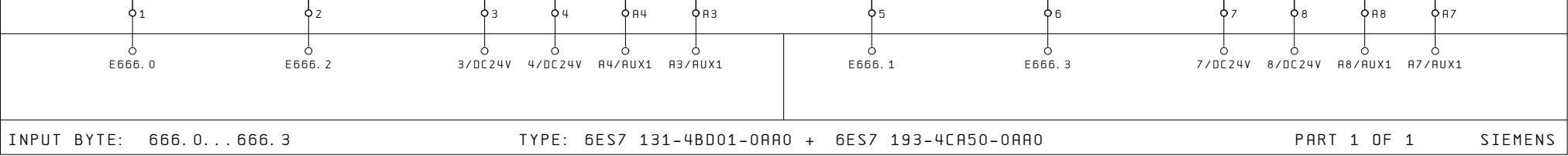
100PM1
MS



0	1	2	3	4	5	6	7	8	9
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100DI1
MS

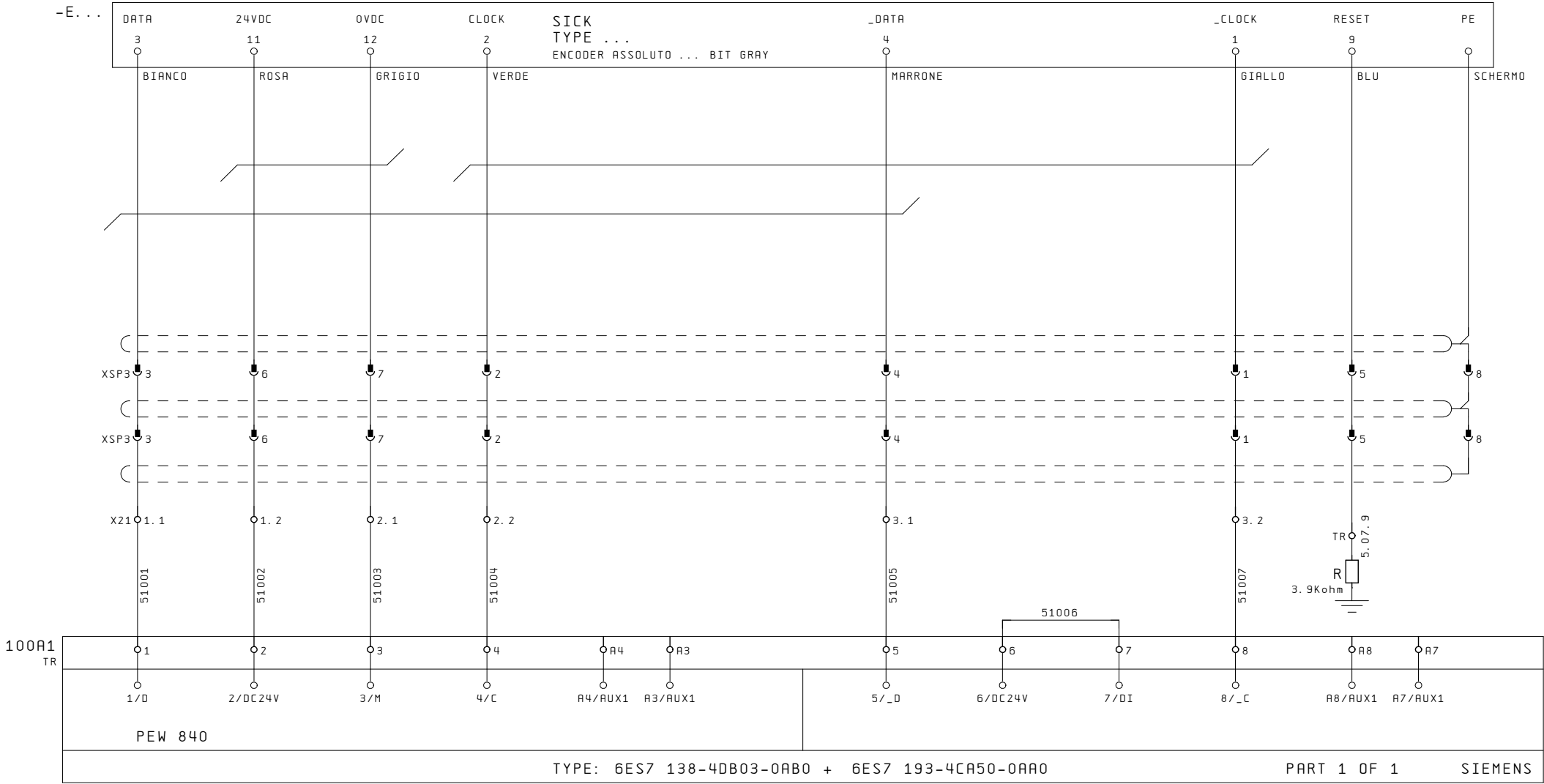


RISERVA

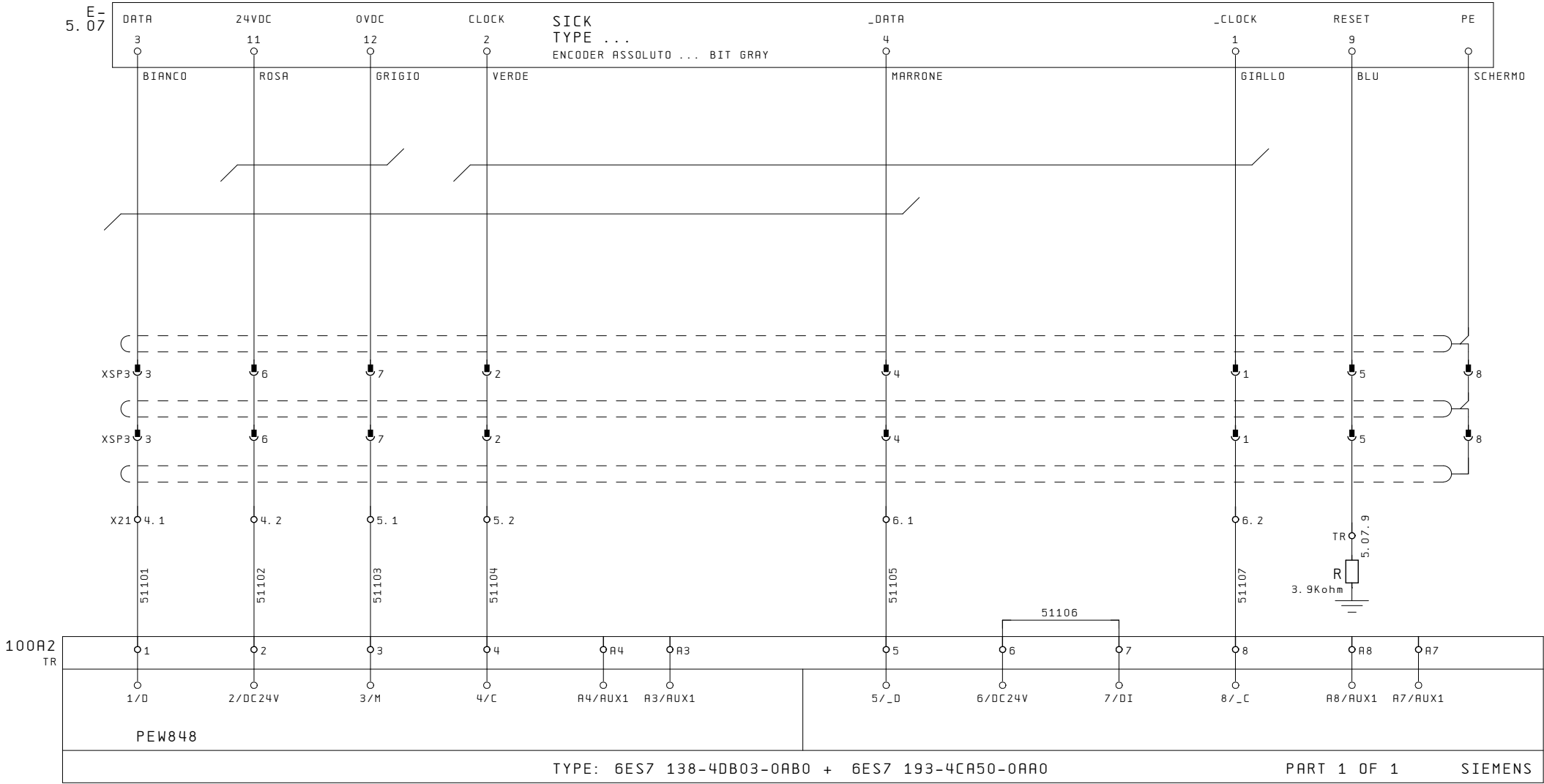
RISERVA

RISERVA

RISERVA



ENCODER PRESSA



100A4
MS

OUTPUT BYTE: 666

TYPE: 6ES7 132-4BD32-0AA0 + 6ES7 193-4CA50-0AA0

PART 1 OF 1

SIEMENS

A666.0

A666.2

3/M

4/M

A4/AUX1

A3/AUX1

A666.1

A666.3

7/M

8/M

A8/AUX1

A7/AUX1

1

2

3

4

A4

A3

5

6

7

8

A8

A7

52001

52002

52003

52004

X22 1.1

1.2

2.1

2.2

LAMPADA
VERDE

LAMPADA
ROSSA

122.8/MS-24V-U
122.8/MS-0V-U

MS-24V-U/521.1
MS-0V-U/521.1

SLITTA
SBLOCCATA

SLITTA
BLOCCATA

RISERVA

RISERVA

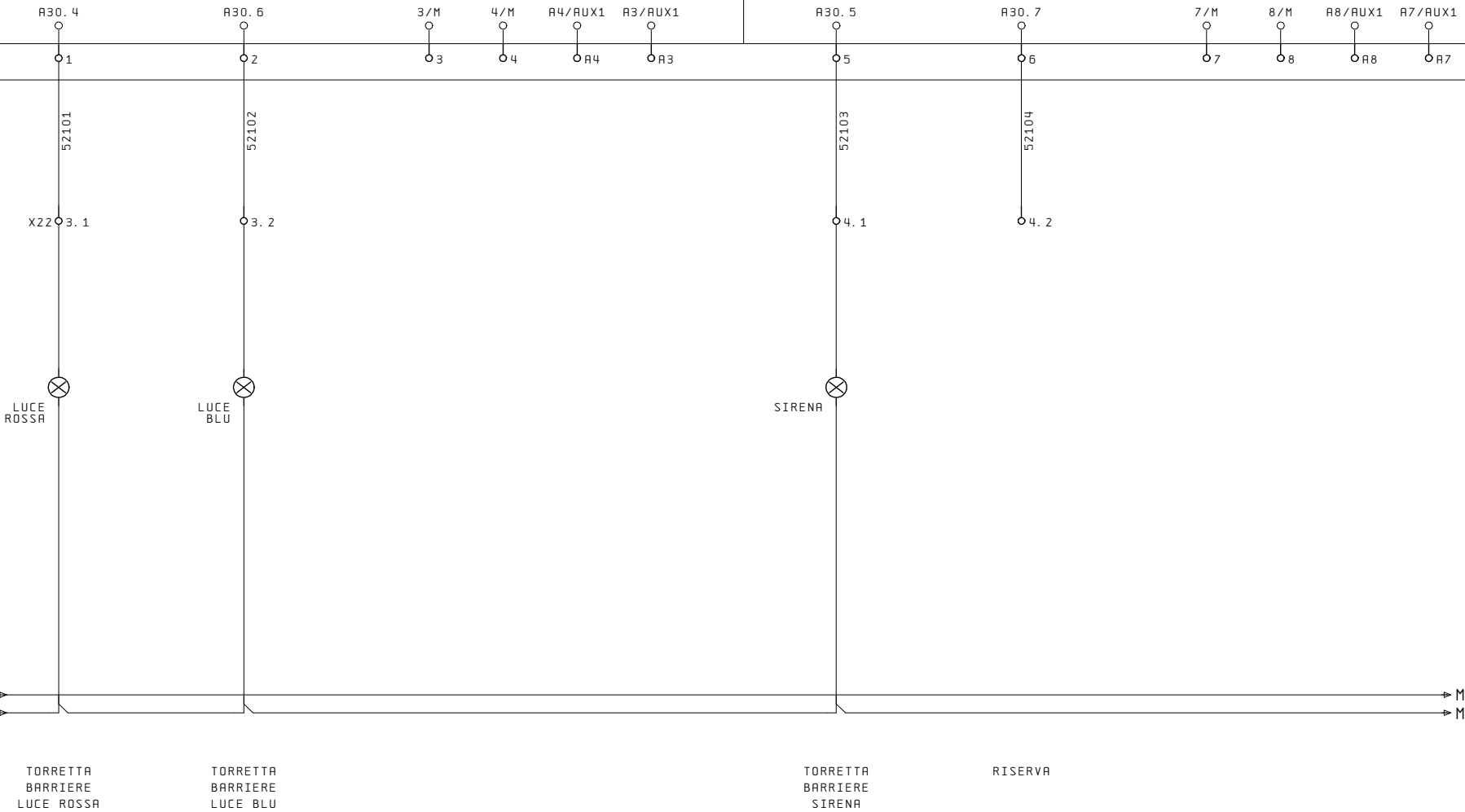
100A5
MS

OUTPUT BYTE: ...

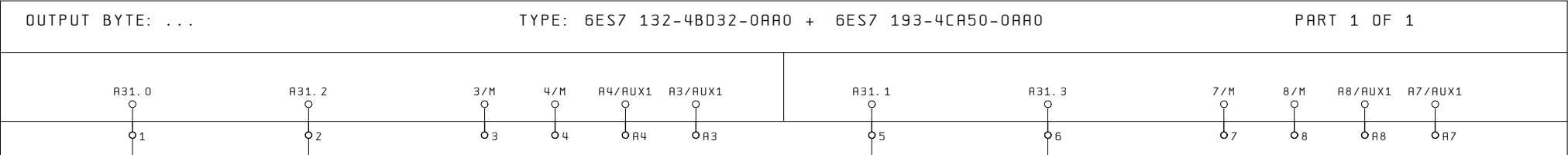
TYPE: 6ES7 132-4BD32-0AA0 + 6ES7 193-4CA50-0AA0

PART 1 OF 1

SIEMENS



100A6
MS

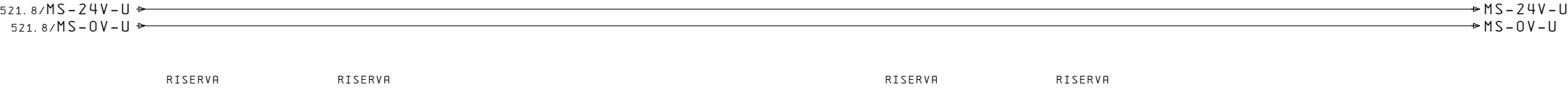


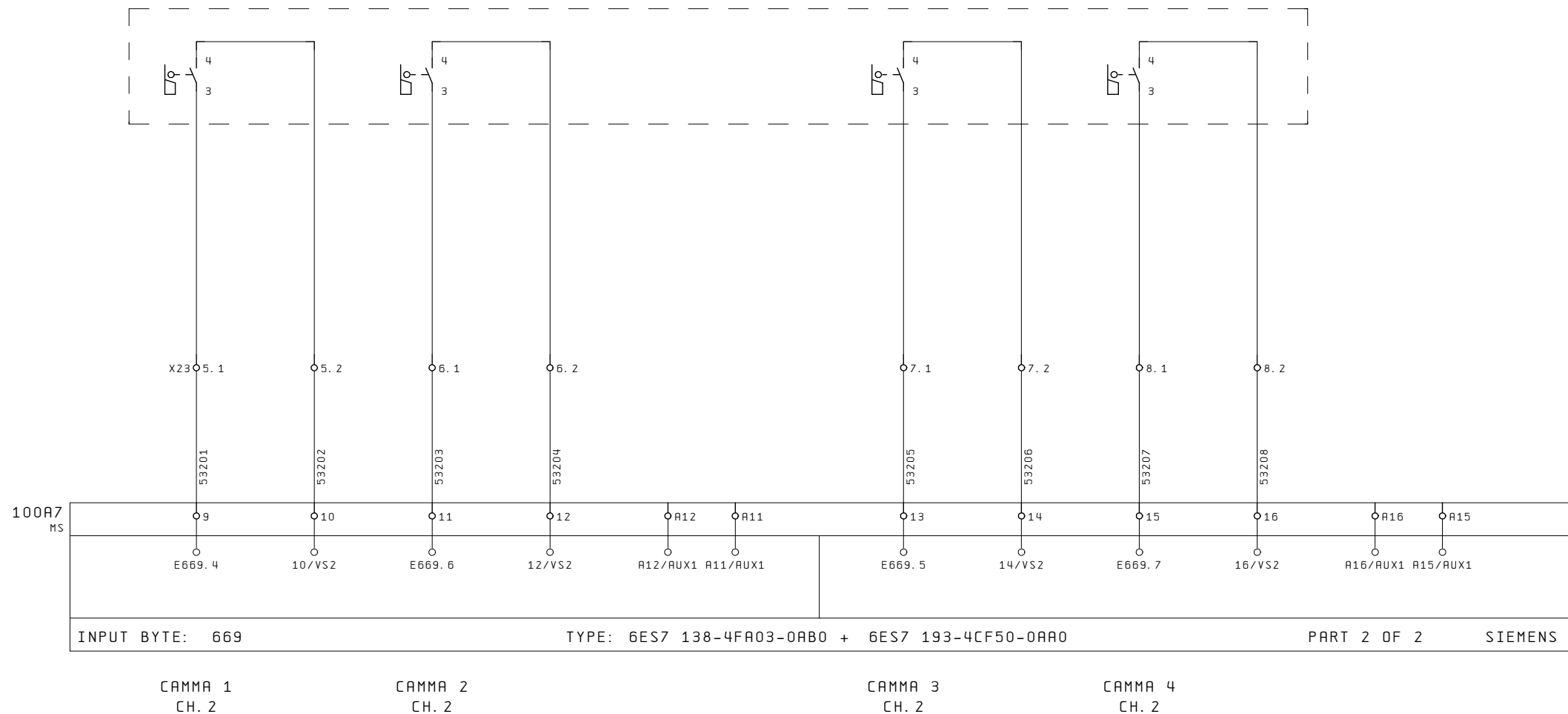
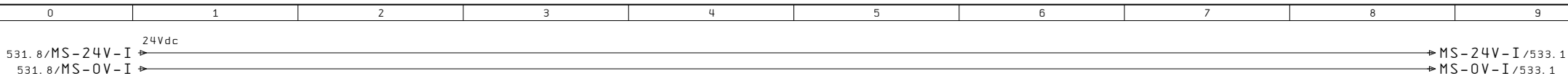
52201
X2205. 1

52202
05. 2

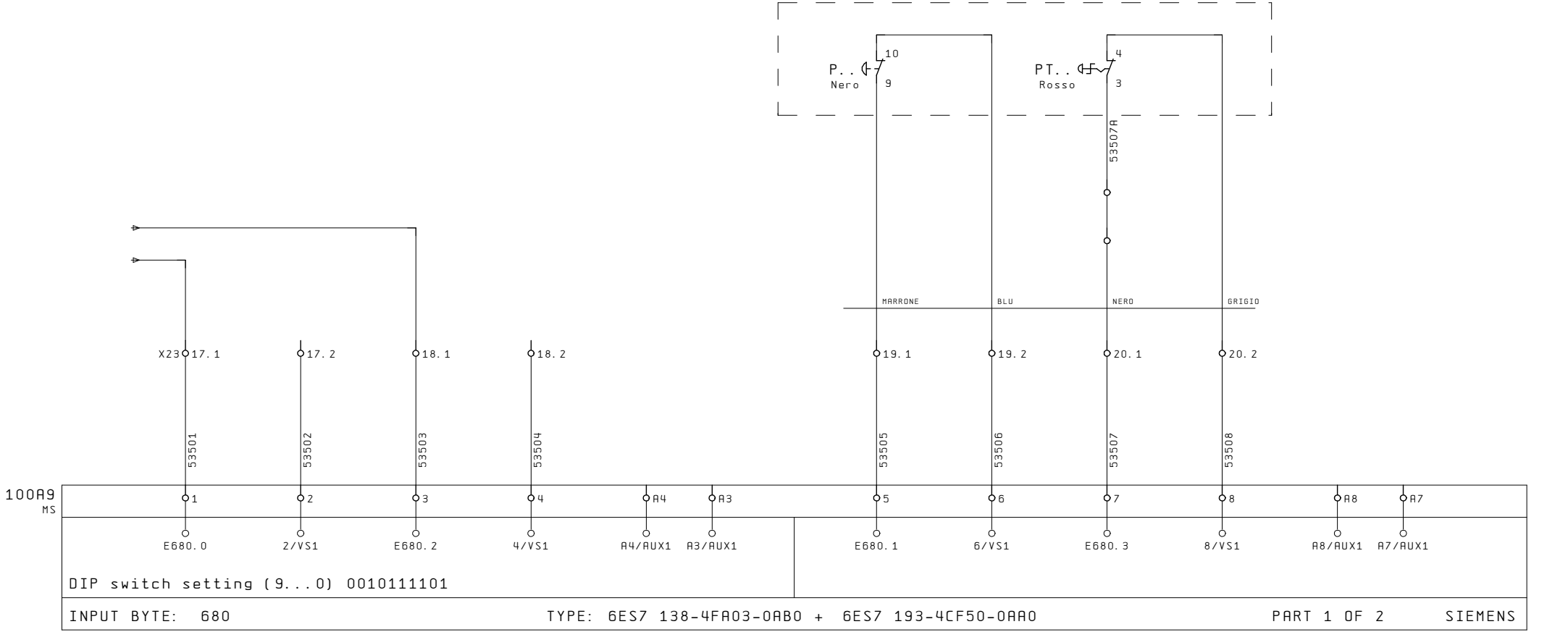
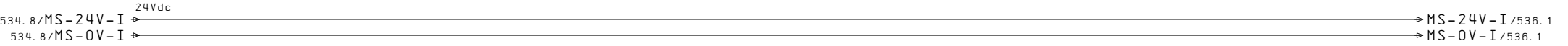
52203
06. 1

52204
06. 2





0	1	2	3	4	5	6	7	8	9
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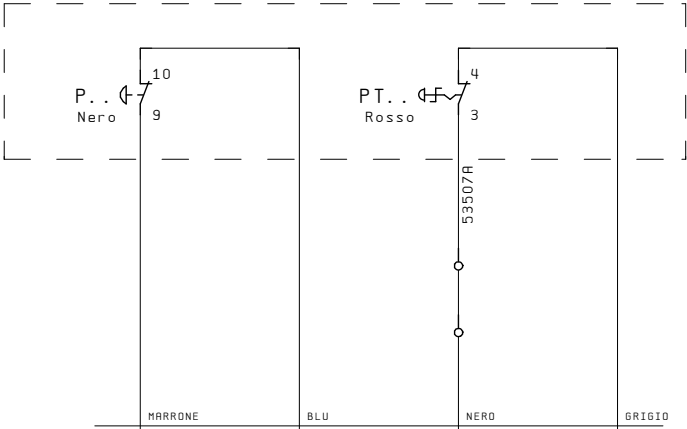
DIP switch setting (9...0) 0010111101

INPUT BYTE: 680

TYPE: 6ES7 138-4FA03-0AB0 + 6ES7 193-4CF50-0AA0

PART 1 OF 2

SIEMENS



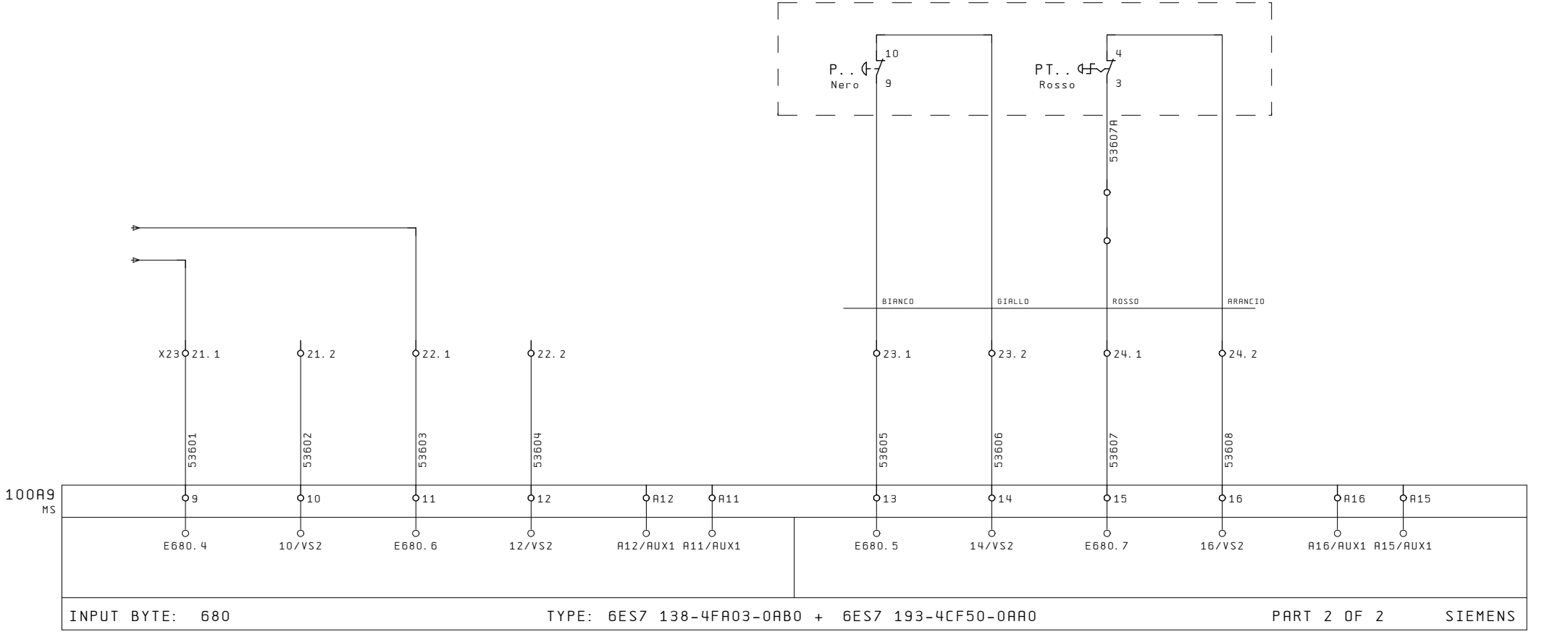
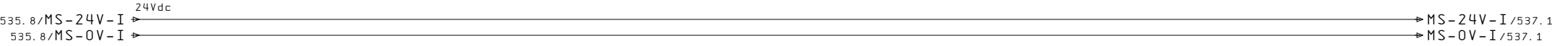
START ALIMENTAZIONE FEEDER 1

START ALIMENTAZIONE FEEDER 2

STOP IMMEDIATO DA PULPITO CH. 1

EMERGENZA DA PULPITO CH. 1

0	1	2	3	4	5	6	7	8	9
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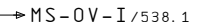
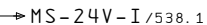


START
ALIMENTAZIONE
FEEDER
3

START
ALIMENTAZIONE
FEEDER
4

STOP
IMMEDIATO
DA PULPITO
CH. 2

EMERGENZA
DA PULPITO
CH. 2



```
DIP switch setting (9...0) 0010111101
```

```
INPUT BYTE: 134...139
```

TYPE: 6ES7 138-4FA03-0AB0 + 6ES7 193-4CF50-0AA0

PART 1 OF 2

SIEMENS

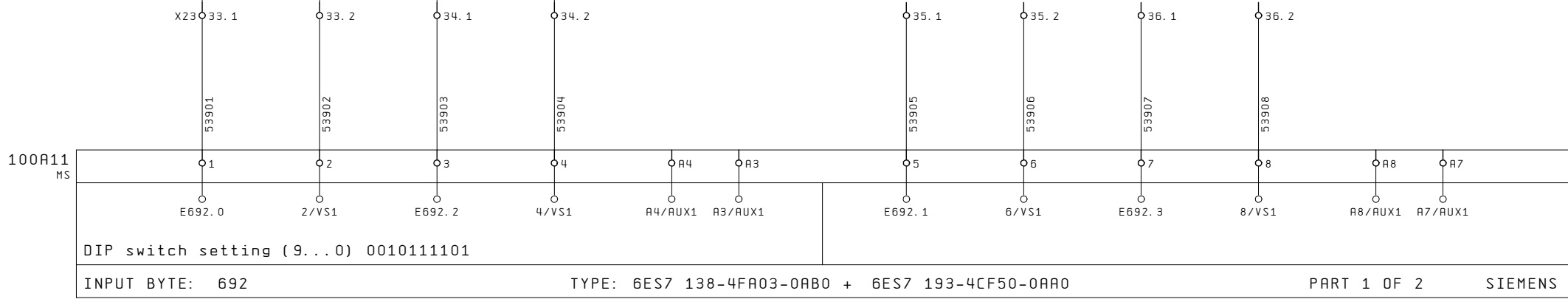
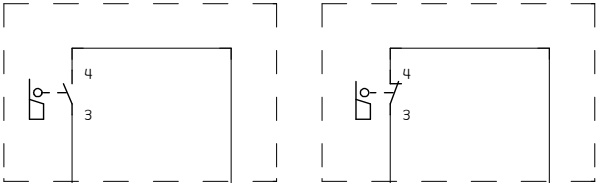
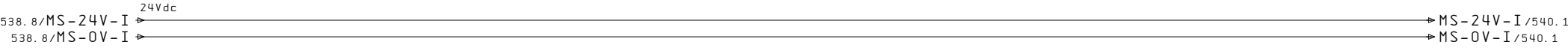
CANCELLO
ANTERIORE
APERTO
CH. 1

CANCELLO
ANTERIORE
CHIUSO
CH. 1 SX

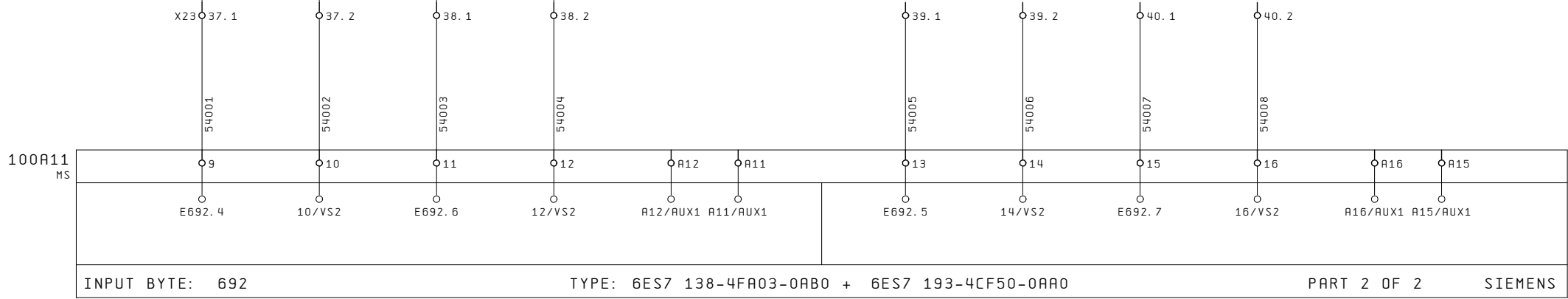
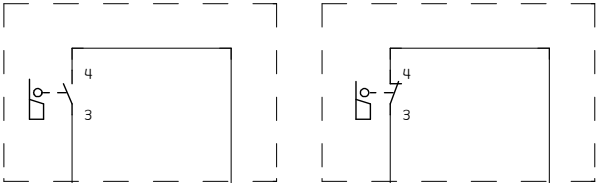
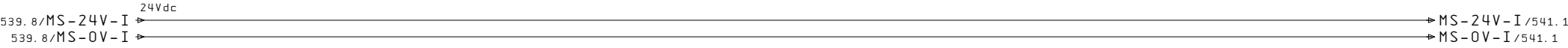
BARRIERA
ANTERIORE
CAMBIO STAMPI
CH. 1

BARRIERA
LATERALE
CAMBIO STAMPI
CH. 1

0	1	2	3	4	5	6	7	8	9
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0	1	2	3	4	5	6	7	8	9
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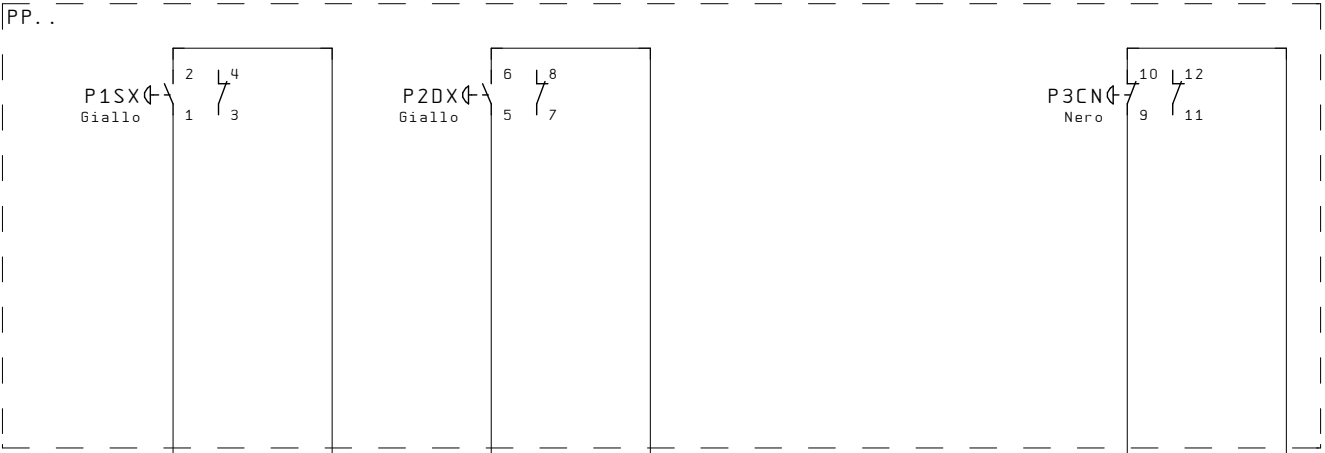
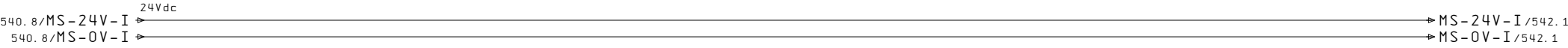


CANCELLO
ACCESSO
TRAVERSA
CH. 2

CANCELLO
ANTERIORE
CHIUSO
DX

RISERVA

RISERVA



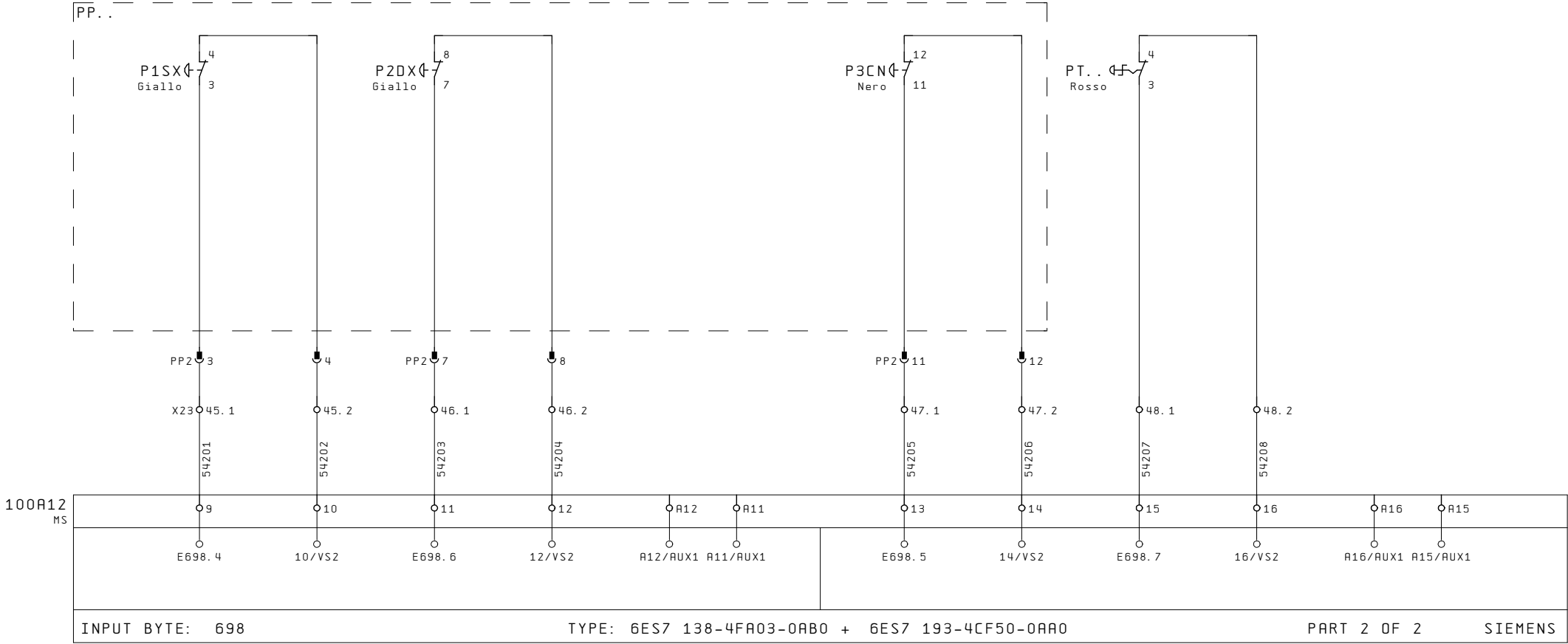
541.8/MS-24V-I

541.8/MS-0V-I

24Vdc

MS-24V-I/543.1

MS-0V-I/543.1



START PRESSA

ANTERIORE-SX

BIMAN. SX - CH. 2

START PRESSA

ANTERIORE-SX

BIMAN. DX - CH. 2

ARRESTO PRESSA

ANTERIORE-SX

BIMANUALE - CH. 2

EMERGENZA

MONTANTE

ANTERIORE SX

CH. 2

			Data	2016_0390	R. E. M. s.r.l.	MS.SI2: ET200S MONTANTE SIN	2016_0390	=MS
			Diseg.	ZBN		INGRESSI DI SICUREZZA		+
			Plot.	13. Set. 2016			FCA ITALY SPA - CASSINO PRESSE	542
Modifiche	Data	Nome	Norm.					546

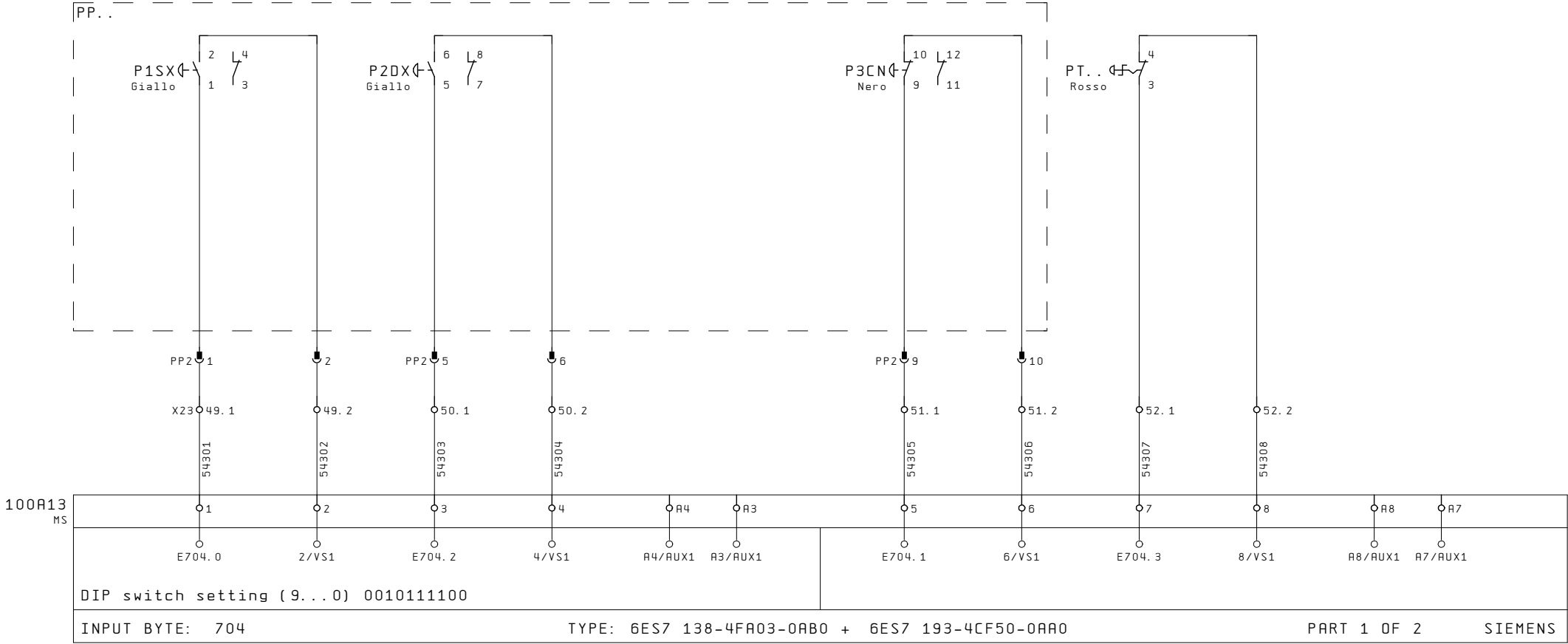
542.8/MS-24V-I

542.8/MS-0V-I

24Vdc

MS-24V-I/544.1

MS-0V-I/544.1



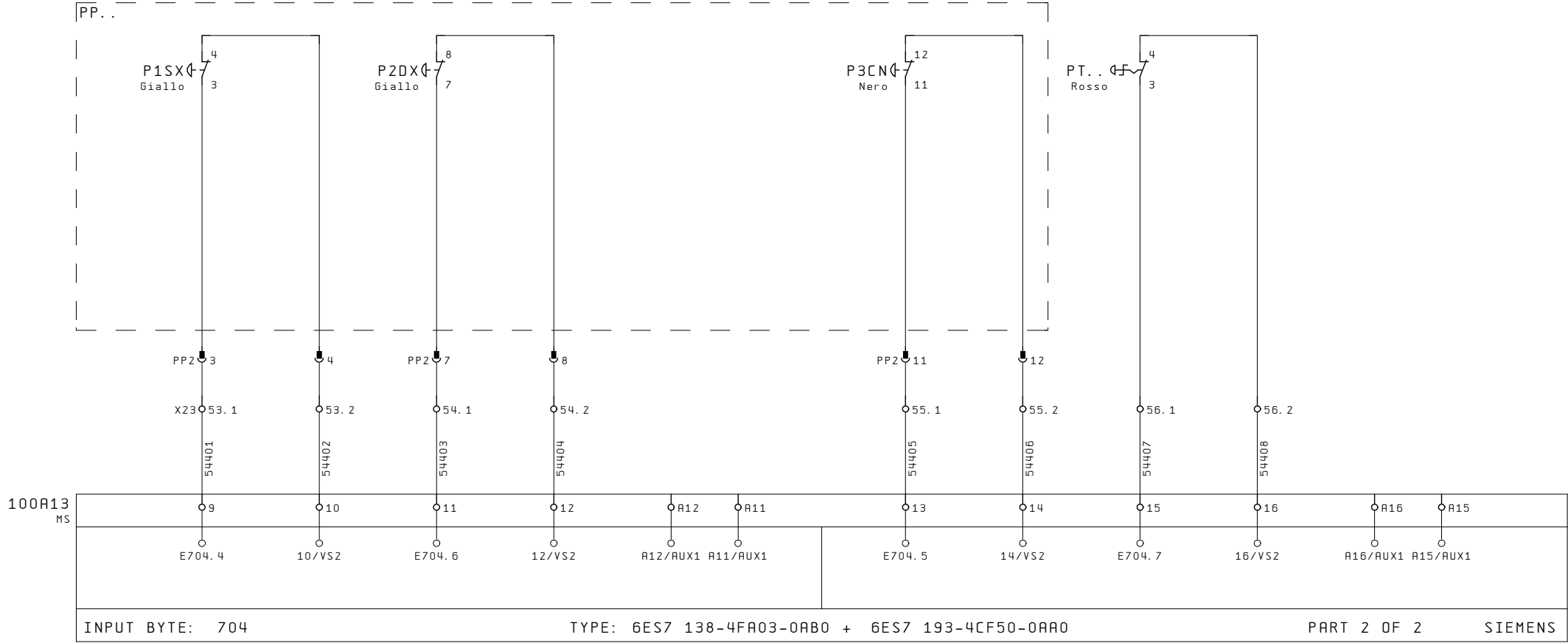
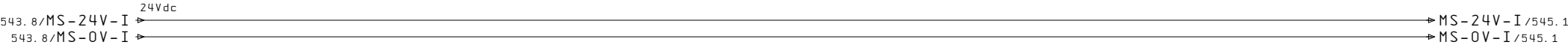
START PRESSA
POSTERIORE-SX
BIMAN. SX - CH. 1

START PRESSA
POSTERIORE-SX
BIMAN. DX - CH. 1

ARRESTO PRESSA
POSTERIORE-SX
BIMANUALE - CH. 1

EMERGENZA
MONTANTE
POSTERIORE SX
CH. 1

0	1	2	3	4	5	6	7	8	9
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START PRESSA
POSTERIORE-SX
BIMAN. SX - CH. 2

START PRESSA
POSTERIORE-SX
BIMAN. DX - CH. 2

ARRESTO PRESSA
POSTERIORE-SX
BIMANUALE - CH. 2

EMERGENZA
MONTANTE
POSTERIORE SX
CH. 2

			Data	2016_0390	R. E. M. s.r.l.	MS.SI2: ET200S MONTANTE SIN	2016_0390	=MS
			Diseg.	ZBN		INGRESSI DI SICUREZZA		+
			Plot.	13. Set. 2016			FCA ITALY SPA - CASSINO PRESSE	544
Modifiche	Data	Nome	Norm.					546

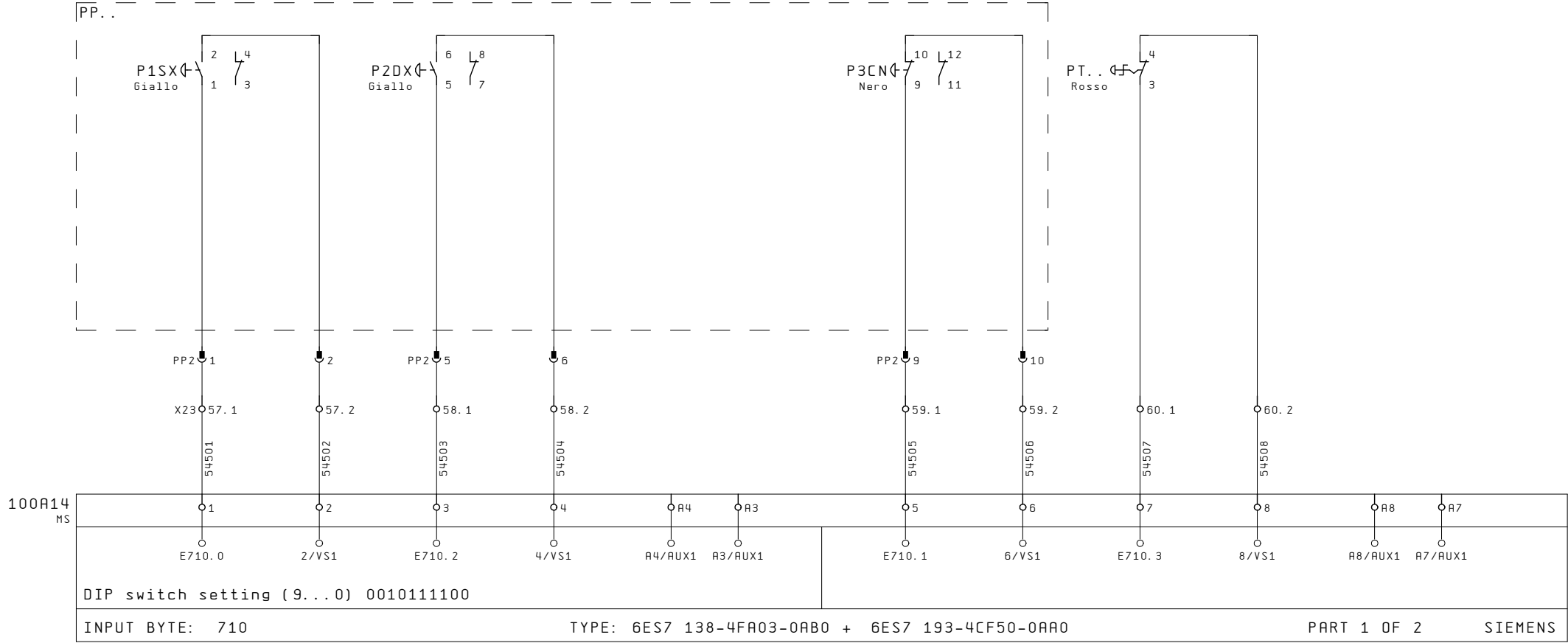
544.8/MS-24V-I

544.8/MS-0V-I

24Vdc

MS-24V-I/546.1

MS-0V-I/546.1



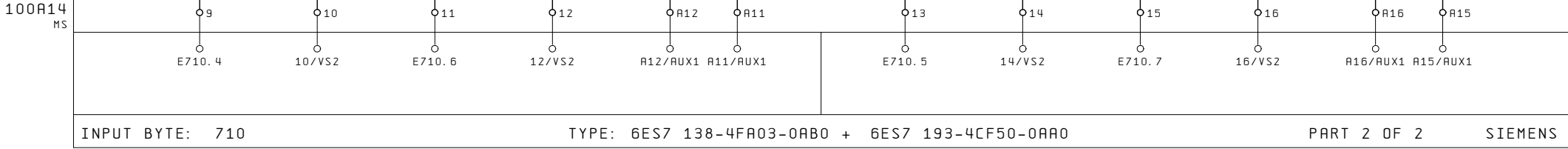
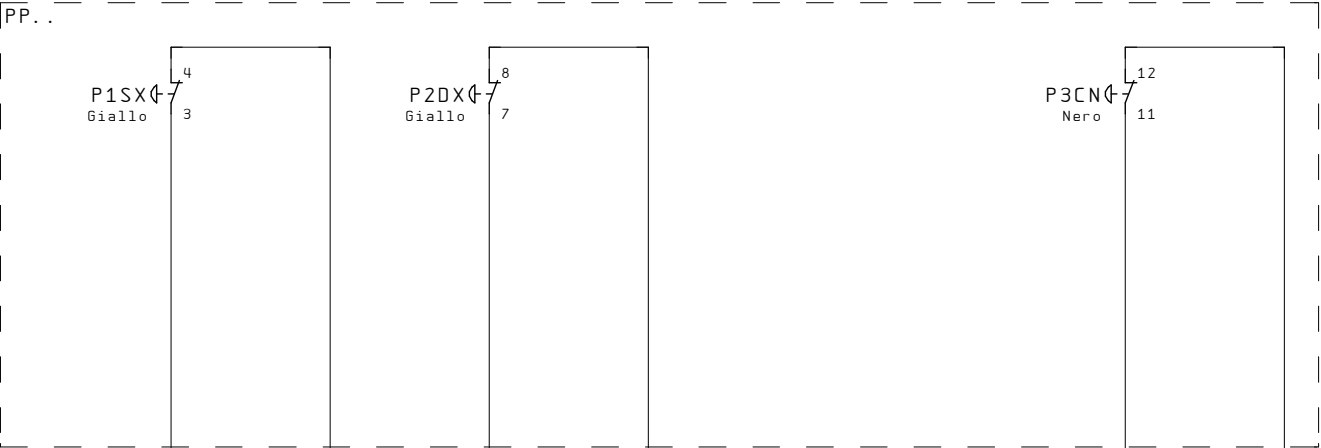
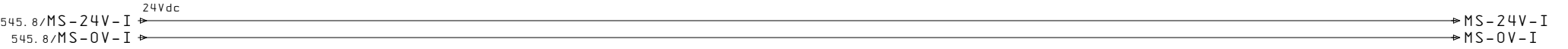
START PRESSA
POSTERIORE-DX
BIMAN. SX - CH. 1

START PRESSA
POSTERIORE-DX
BIMAN. DX - CH. 1

ARRESTO PRESSA
POSTERIORE-DX
BIMANUALE - CH. 1

EMERGENZA
MONTANTE
POSTERIORE DX
CH. 1

0	1	2	3	4	5	6	7	8	9
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START PRESSA
POSTERIORE-DX
BIMAN. SX - CH. 2

START PRESSA
POSTERIORE-DX
BIMAN. DX - CH. 2

ARRESTO PRESSA
POSTERIORE-DX
BIMANUALE - CH. 2

EMERGENZA
MONTANTE
POSTERIORE DX
CH. 2

545

			Data	2016_0390	R. E. M. s.r.l.	MS.SI2: ET200S MONTANTE SIN	2016_0390	=MS
			Diseg.	ZBN		INGRESSI DI SICUREZZA		+
			Plot.	13. Set. 2016			FCA ITALY SPA - CASSINO PRESSE	546
Modifiche	Data	Nome	Norm.					546