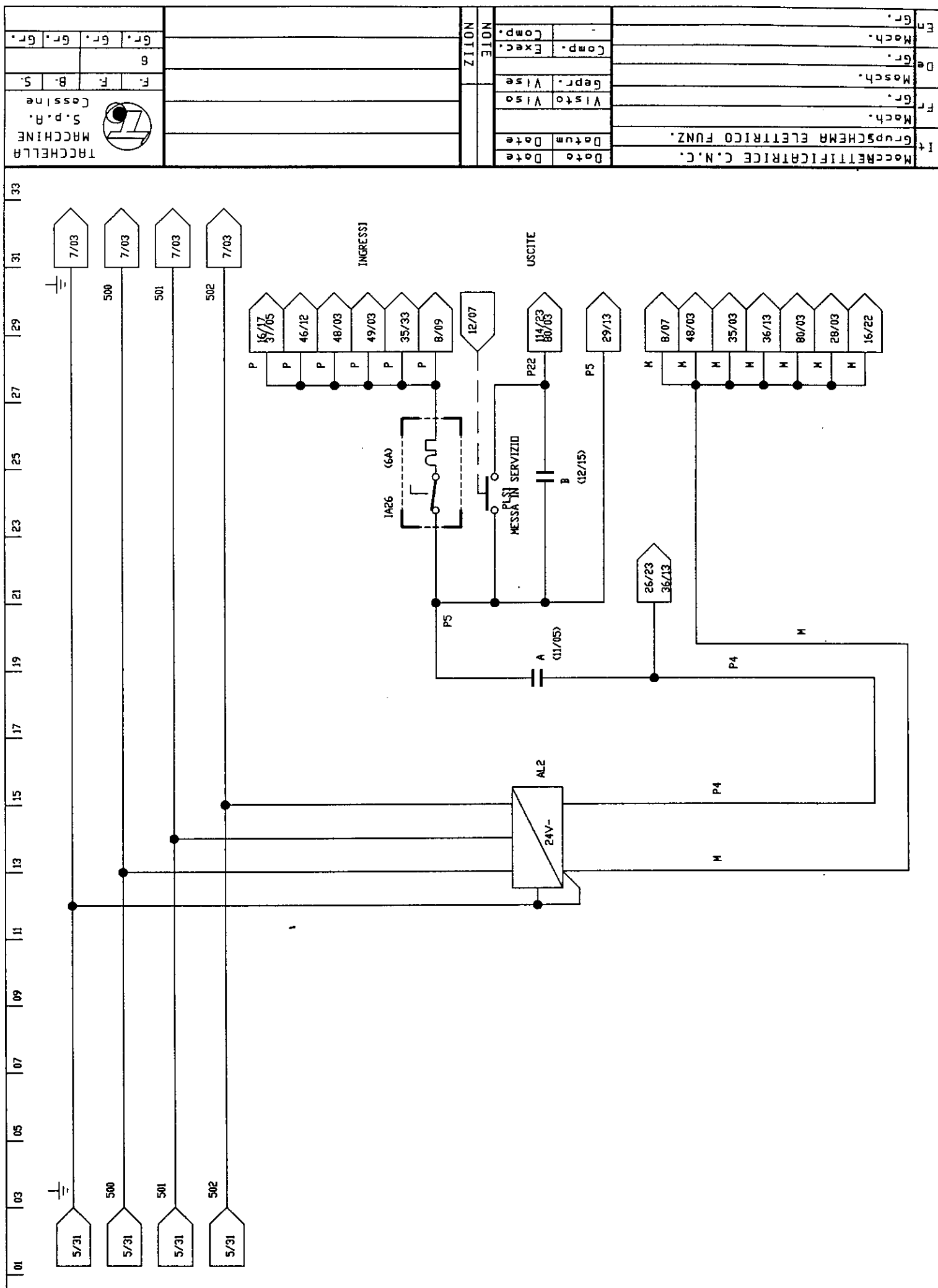
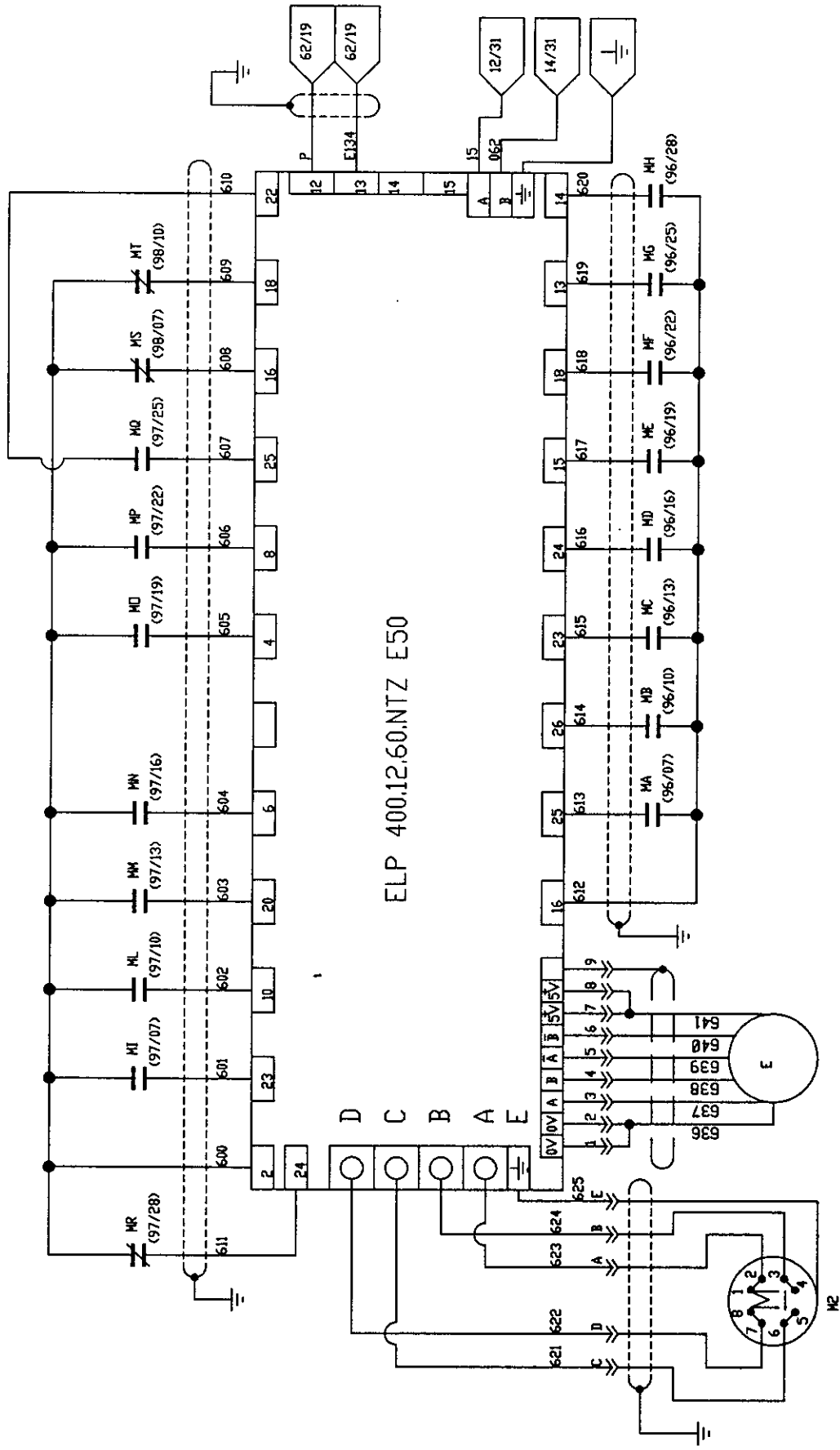




[illegible]

01 03 05 07 09 11 13 15 17 19 21 23 25 27 29 31 33

It	Macchine	Gr.	F	Masch.	De	En
	Gruppo	Gr.				
Data	Date	Comp.	Exec.	Comp.	Date	Date
	Date					
ZILON	310N	Visto	Vise	Gepr.	Date	Date
MACHIN	S.P.A.	Cassine	F	B	S	Gr.



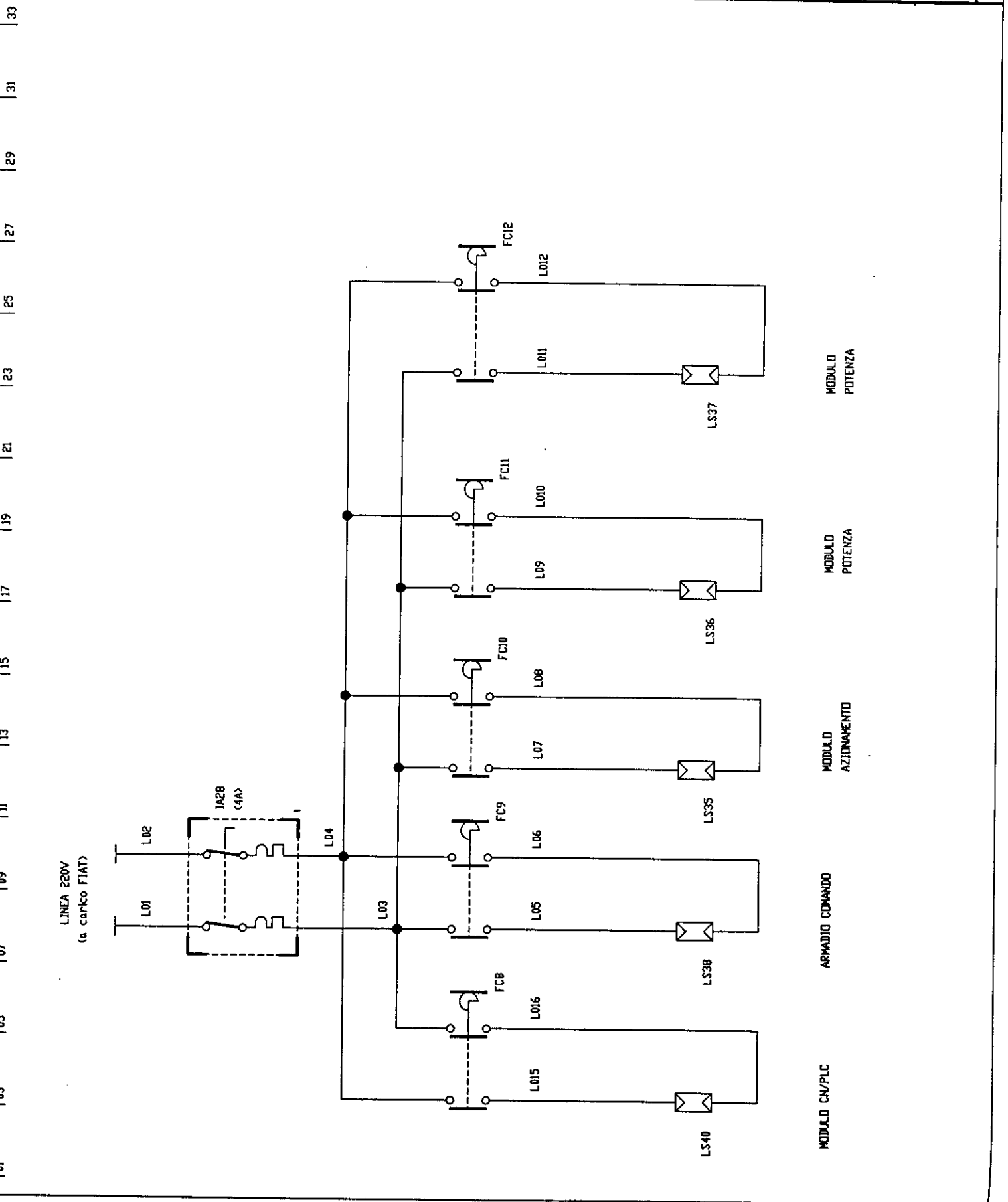
ELP 400.12.60.NTZ E50

MOTORE PASSO-PASSO TEGOLD MOLA

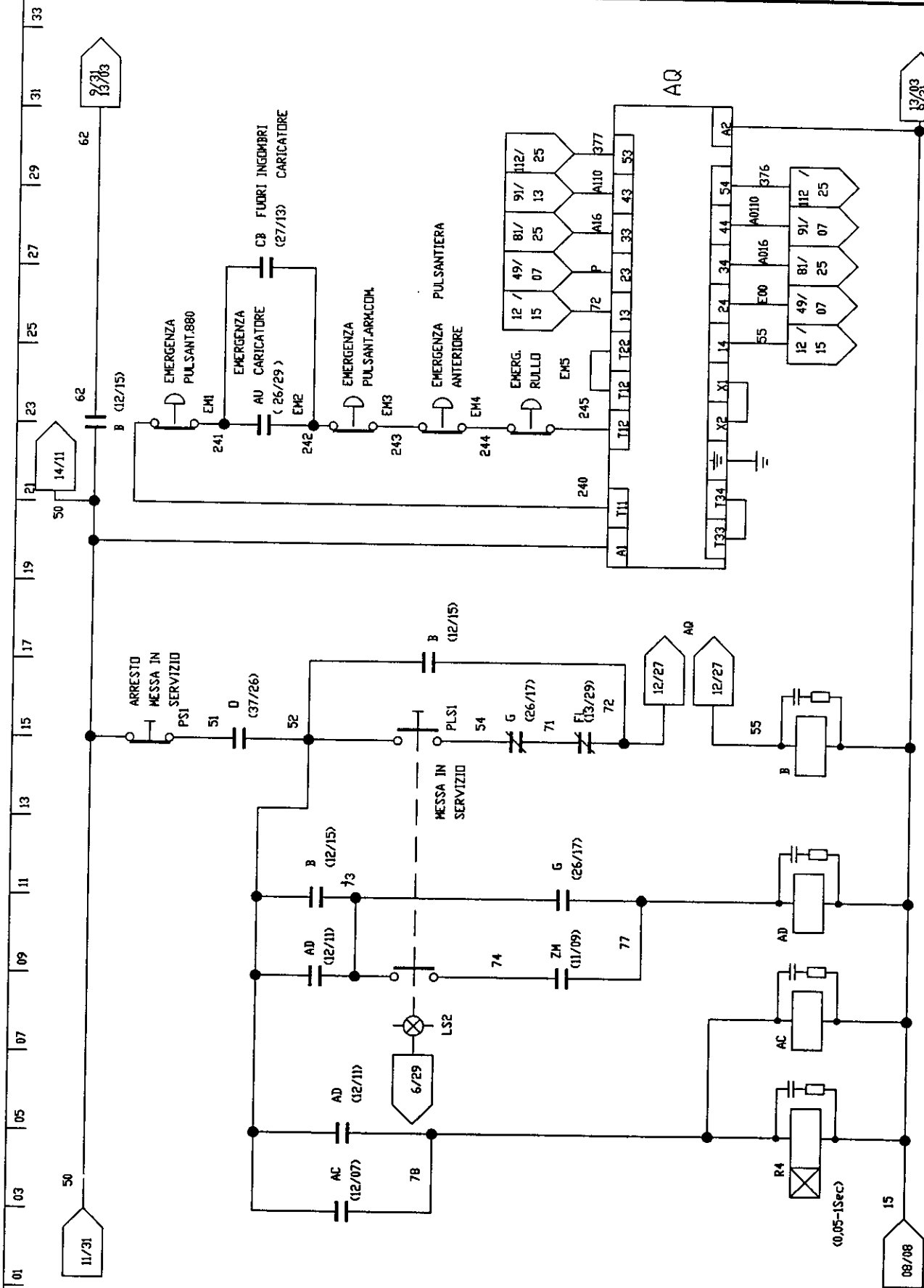
ENCODER

I	Macchine	Gr. Mach.	En. Gr.
	Grupschema elettrico funz.	Comp. Exec.	W. Comp.
F	Mach.	Visto Vise	Gepr. Vise
	Gr. Mach.		
D	Mach.		
	Gr. Mach.		
E	Mach.		
	Gr. Mach.		

TACCHELLA	S.p.A.	Cassine	F.	F.	B.	S.	10	Gr.	Gr.	Gr.



[illegible]

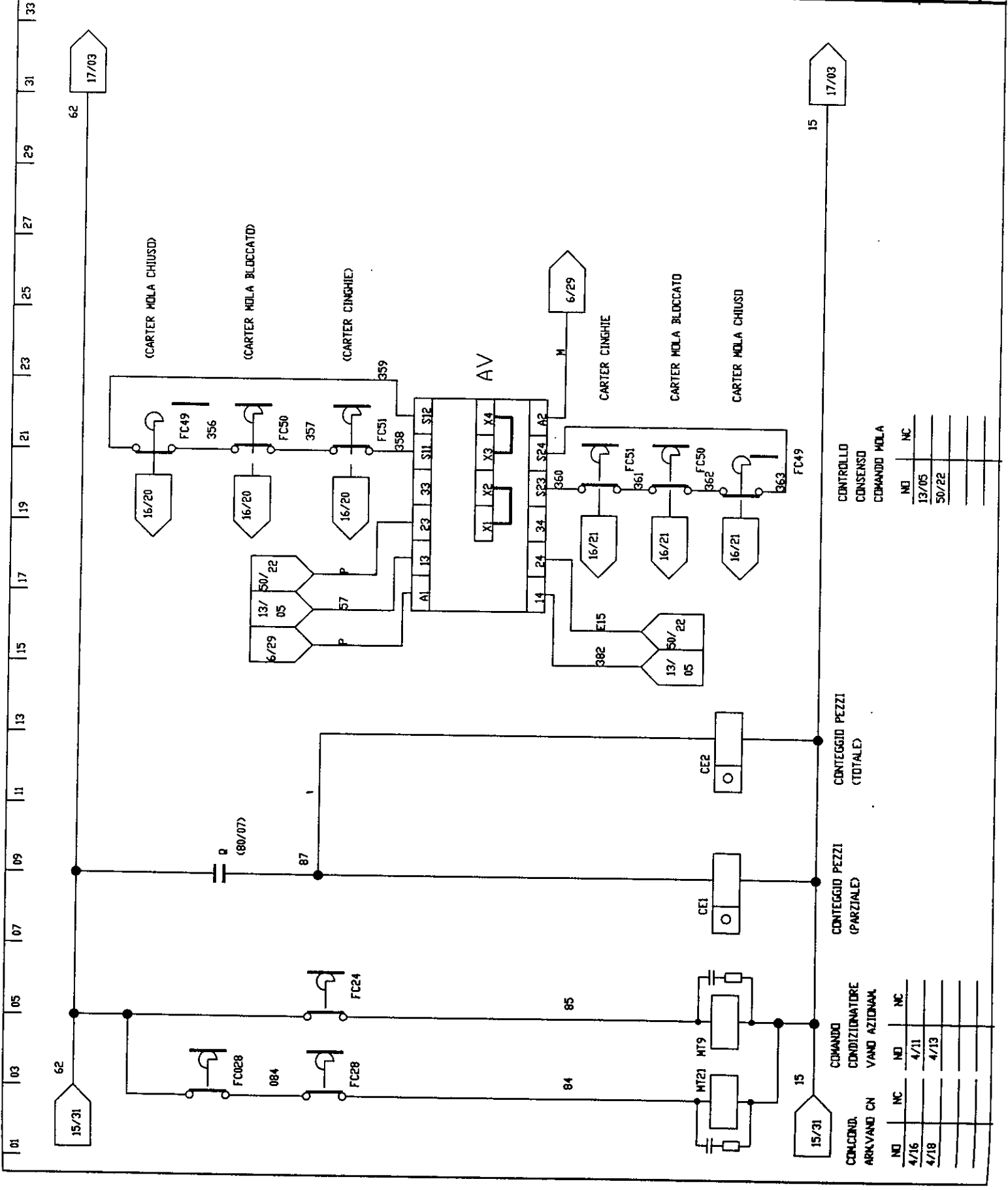


PULSANTI EMERGENZA		MESSA IN SERVIZIO		AUSILIARIO ALIMENTAZIONAH. ASSI		AUSIL. ALIMENTAZION.		AUSILIARIO ALIMENTAZION. ASSI	
NO	NC	NO	NC	NO	NC	NO	NC	NO	NC
12/15		12/17		12/05		03		39/04	
49/07		12/23		12/09		26/23			
81/25		21/13		26/23					
91/07		6/25		40/08					
112/25		63/19 - 112/10		39/26					

I ⁺		Mach.		Gr.		De		En	
Gruppschema ELETRICO FUNZ.		Mach.		Gr.		De		En	
Mach.		Gr.		De		En			
Visto Vise		Gepr. Vise		Comp. Exec.		Comp.			
Datum Date		Datum Date		Datum Date		Datum Date			
NOT		NOT		NOT		NOT			
F.		F.		F.		F.			
B.		B.		B.		B.			
S.		S.		S.		S.			
12		12		12		12			
Gr.		Gr.		Gr.		Gr.			
Gr.		Gr.		Gr.		Gr.			
Gr.		Gr.		Gr.		Gr.			

TRACHELLA S.p.A. Cassine

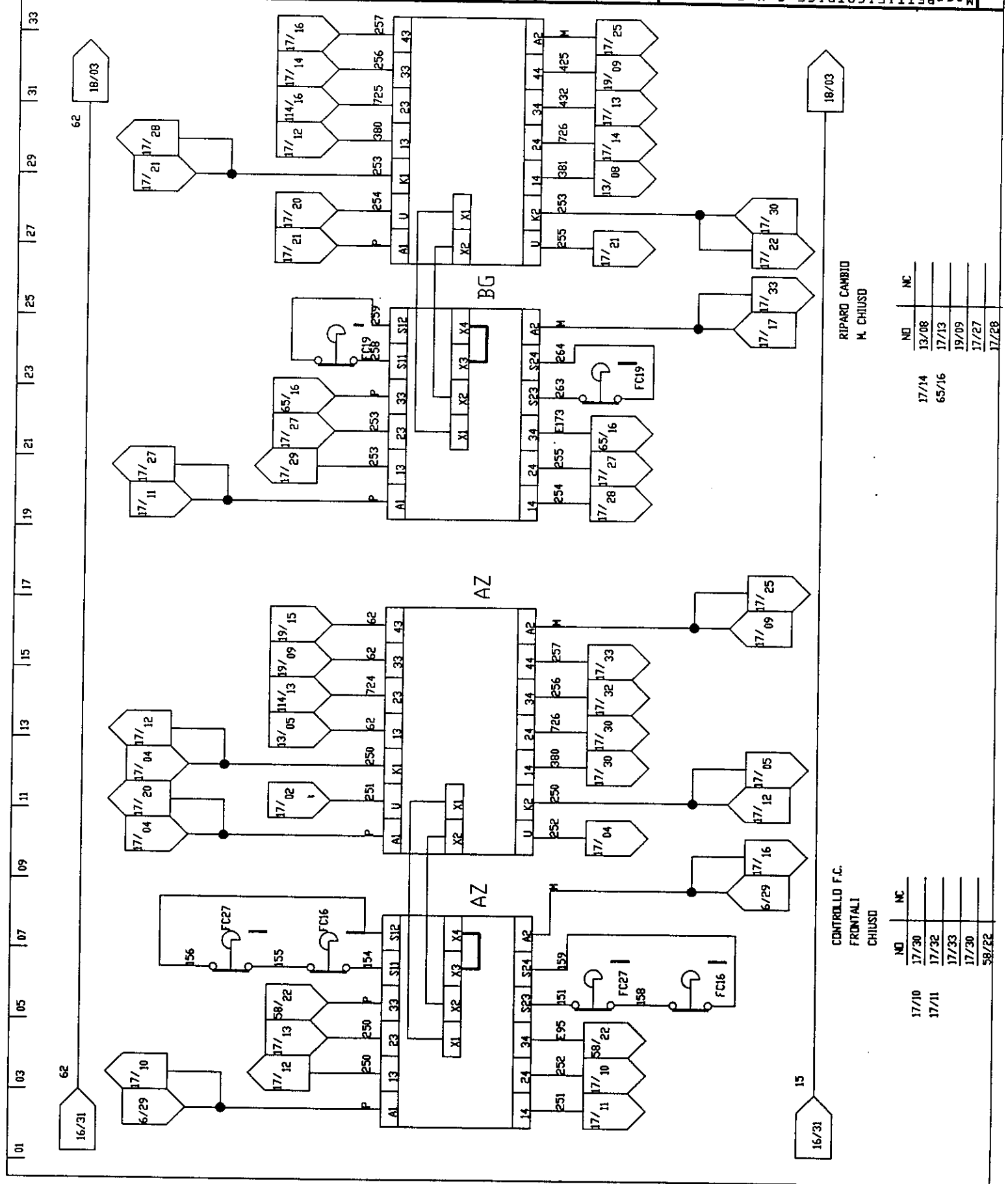
I+	Gruppo Schema Elettrico Funz.	Mach.		Gr.	F.	Mach.	Gr.	De	Mach.	Gr.	En																								
	Date	Date	Comp.	Exec.			Comp.					Exec.																							
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NOTE		ZILION																																	
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Mach.		Gr.		F.		Mach.		Gr.		En																									
Date		Date		Comp.		Exec.		Comp.		Exec.																									
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Mach.		Gr.		F.		Mach.		Gr.		En																									
Date		Date		Comp.		Exec.		Comp.		Exec.																									



CONTROLLO	CONDIZIONATORE	COMANDO MOLLA
NO	NO	NO
13/05	13/05	13/05
50/22	50/22	50/22

CONTEGGIO PEZZI (PARZIALE)	CONTEGGIO PEZZI (TOTALE)
NO	NO
13/05	13/05
50/22	50/22

COMANDO CONDIZIONATORE VANDI AZIONAM.	CONTEGGIO PEZZI (PARZIALE)	CONTEGGIO PEZZI (TOTALE)
NO	NO	NO
4/16	4/11	4/11
4/18	4/13	4/13



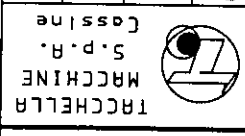
CONTROLLO F.C.
FRONTALI
CHIUSO

NO	NC
17/10	17/30
17/11	17/32
17/12	17/33
17/13	17/34
17/14	17/35
17/15	17/36
17/16	17/37
17/17	17/38
17/18	17/39
17/19	17/40
17/20	17/41
17/21	17/42
17/22	17/43
17/23	17/44
17/24	17/45
17/25	17/46
17/26	17/47
17/27	17/48
17/28	17/49
17/29	17/50
17/30	17/51
17/31	17/52
17/32	17/53
17/33	17/54
17/34	17/55
17/35	17/56
17/36	17/57
17/37	17/58
17/38	17/59
17/39	17/60
17/40	17/61
17/41	17/62
17/42	17/63
17/43	17/64
17/44	17/65
17/45	17/66
17/46	17/67
17/47	17/68
17/48	17/69
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17/51	17/72
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17/57	17/78
17/58	17/79
17/59	17/80
17/60	17/81
17/61	17/82
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17/67	17/88
17/68	17/89
17/69	17/90
17/70	17/91
17/71	17/92
17/72	17/93
17/73	17/94
17/74	17/95
17/75	17/96
17/76	17/97
17/77	17/98
17/78	17/99
17/79	17/100

RIPARO CAMBIO
M. CHIUSO

NO	NC
17/14	13/08
65/16	17/13
17/14	19/09
17/15	17/27
17/16	17/28

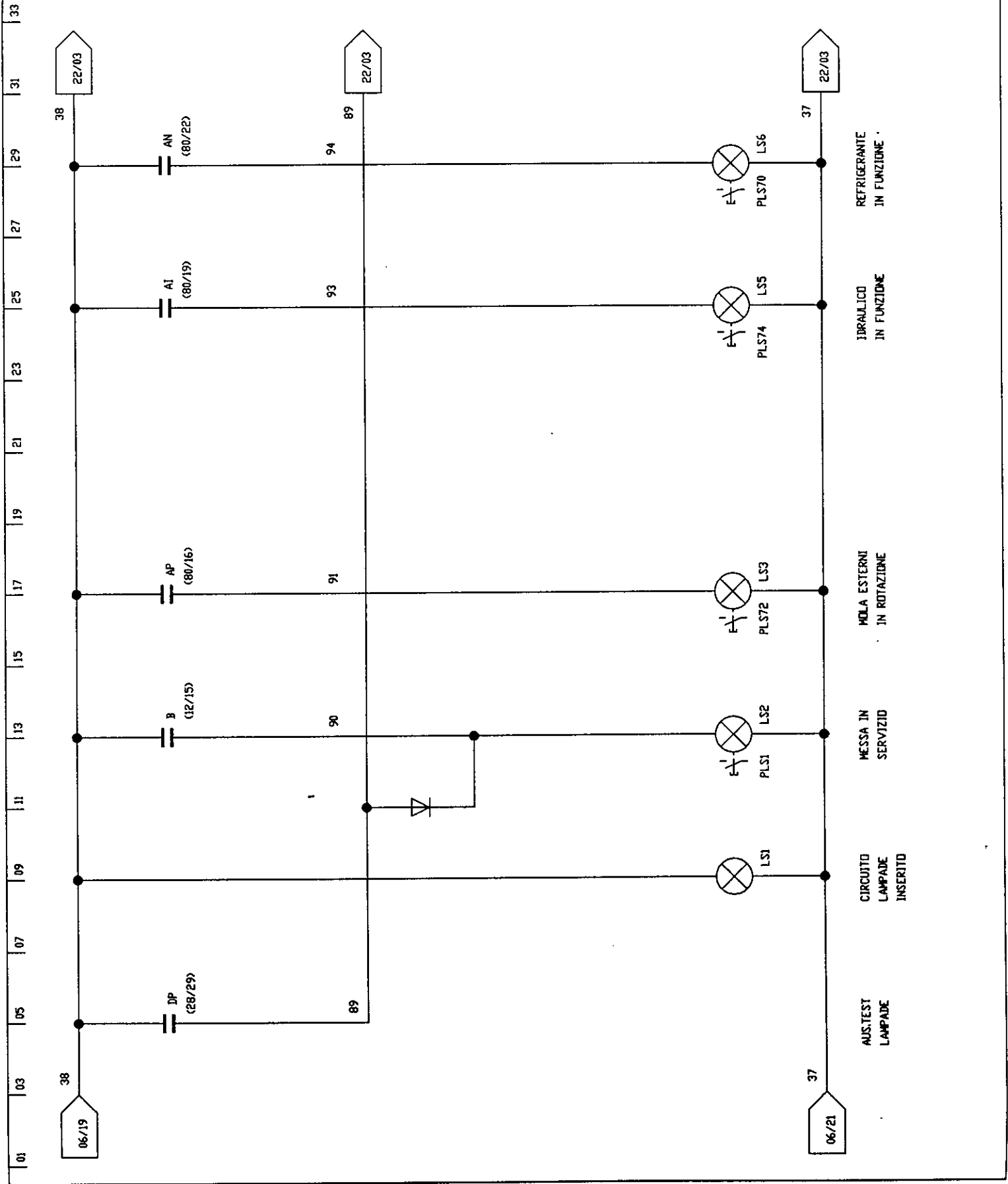
MACCHETTIFICATRICE C.N.C.		Mach.		Gr.		De		En	
Gruppo Schema Elettrico Funz.		Mach.		Gr.		De		En	
Data		Data		Data		Data		Data	
Date		Date		Date		Date		Date	
Visto		Visto		Visto		Visto		Visto	
Gepr.		Gepr.		Gepr.		Gepr.		Gepr.	
Comp. Exec.		Comp. Exec.		Comp. Exec.		Comp. Exec.		Comp. Exec.	
ZILION		ZILION		ZILION		ZILION		ZILION	
NOTICE		NOTICE		NOTICE		NOTICE		NOTICE	
F. F. B. S.		F. F. B. S.		F. F. B. S.		F. F. B. S.		F. F. B. S.	
Gr. Gr. Gr.		Gr. Gr. Gr.		Gr. Gr. Gr.		Gr. Gr. Gr.		Gr. Gr. Gr.	
Gr. Gr. Gr.		Gr. Gr. Gr.		Gr. Gr. Gr.		Gr. Gr. Gr.		Gr. Gr. Gr.	



The diagram illustrates the control system for the F100 engine, specifically focusing on the enablement of manual movements. It is divided into two main functional areas:

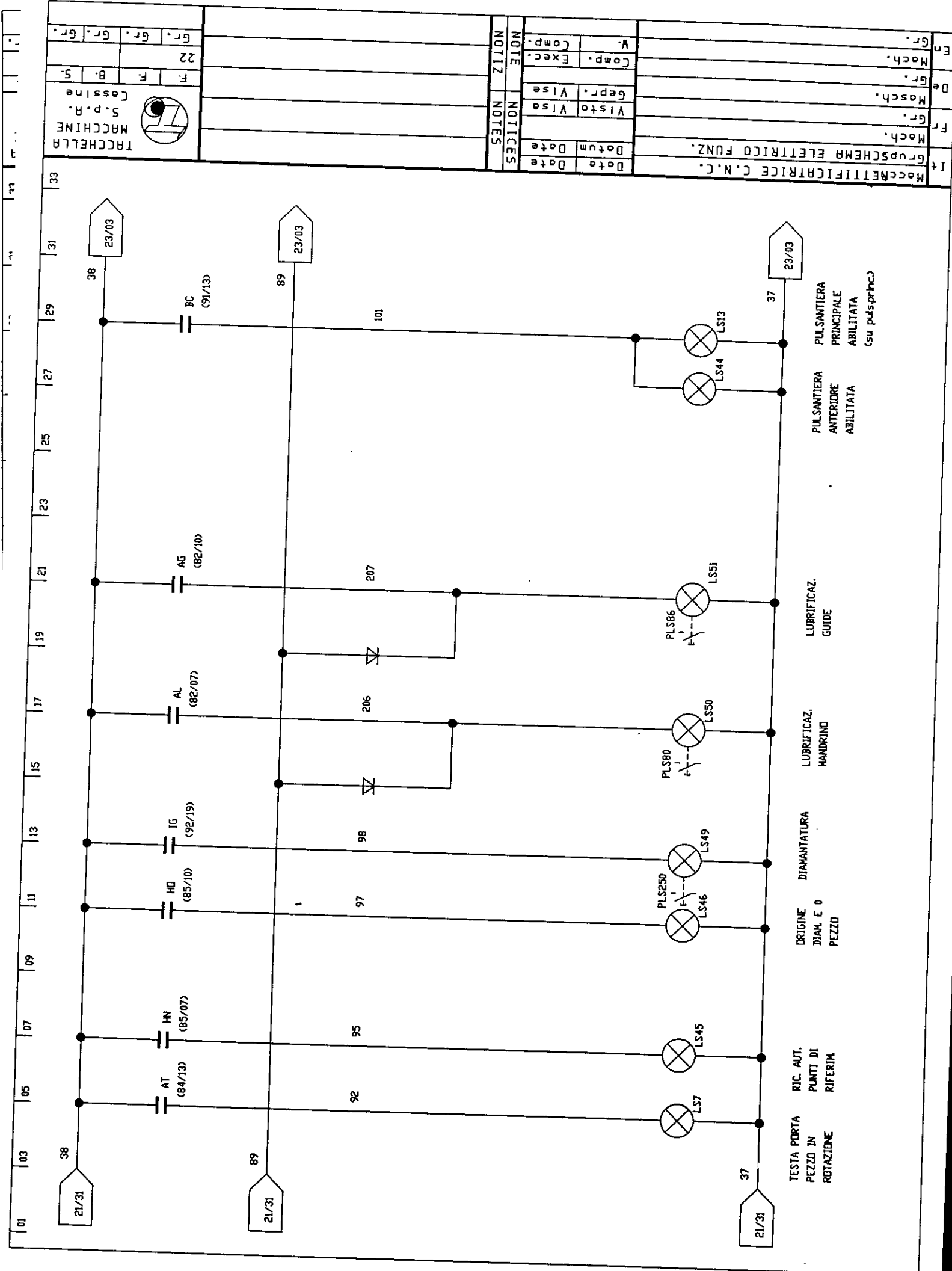
- ABILITAZIONE MOVIMENTI MANUALI IDRAULICI (Hydraulic Manual Movement Enable):** This section on the left controls the hydraulic system. It features a hydraulic pump (P) and a hydraulic filter (FH). The control logic involves relays PS270 and PS273, which manage the flow of hydraulic fluid through solenoids 791 and 792. The system is connected to a 17/31 terminal block and a 62 terminal block.
- ABILITAZIONE MOVIMENTI MANUALI ASSI (Manual Movement Enable):** This section on the right controls the manual movement of the engine. It includes a manual movement control unit (F1) and a manual movement control valve (E287). The control logic involves relays PS41, PS32, and PS33, which manage the flow of manual movement fluid through solenoids 794, 795, and 796. The system is connected to a 19/03 terminal block and a 15 terminal block.

The diagram also shows various other components and connections, including a 17/31 terminal block, a 62 terminal block, and a 15 terminal block. The components are labeled with their respective part numbers and terminal numbers.

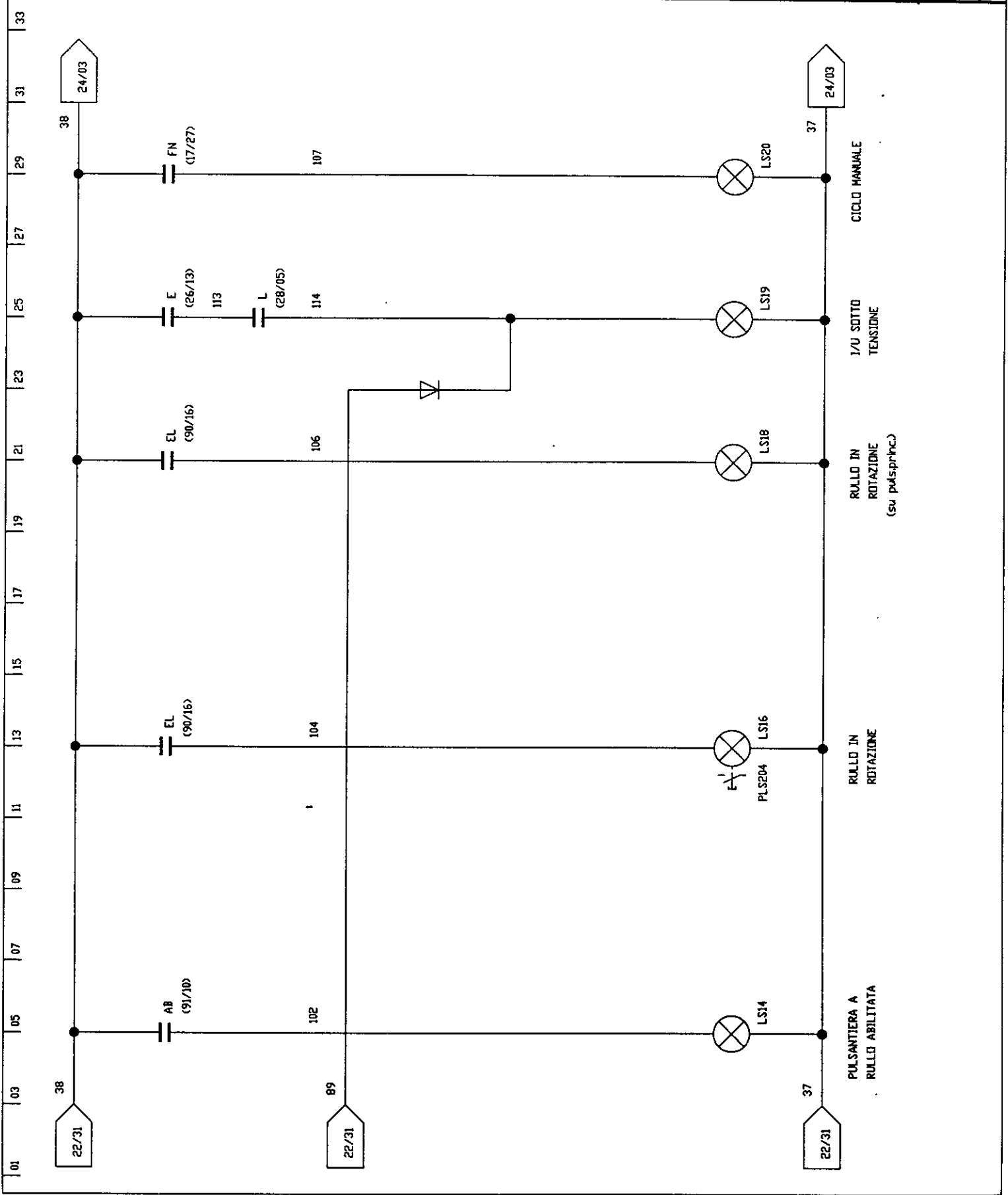


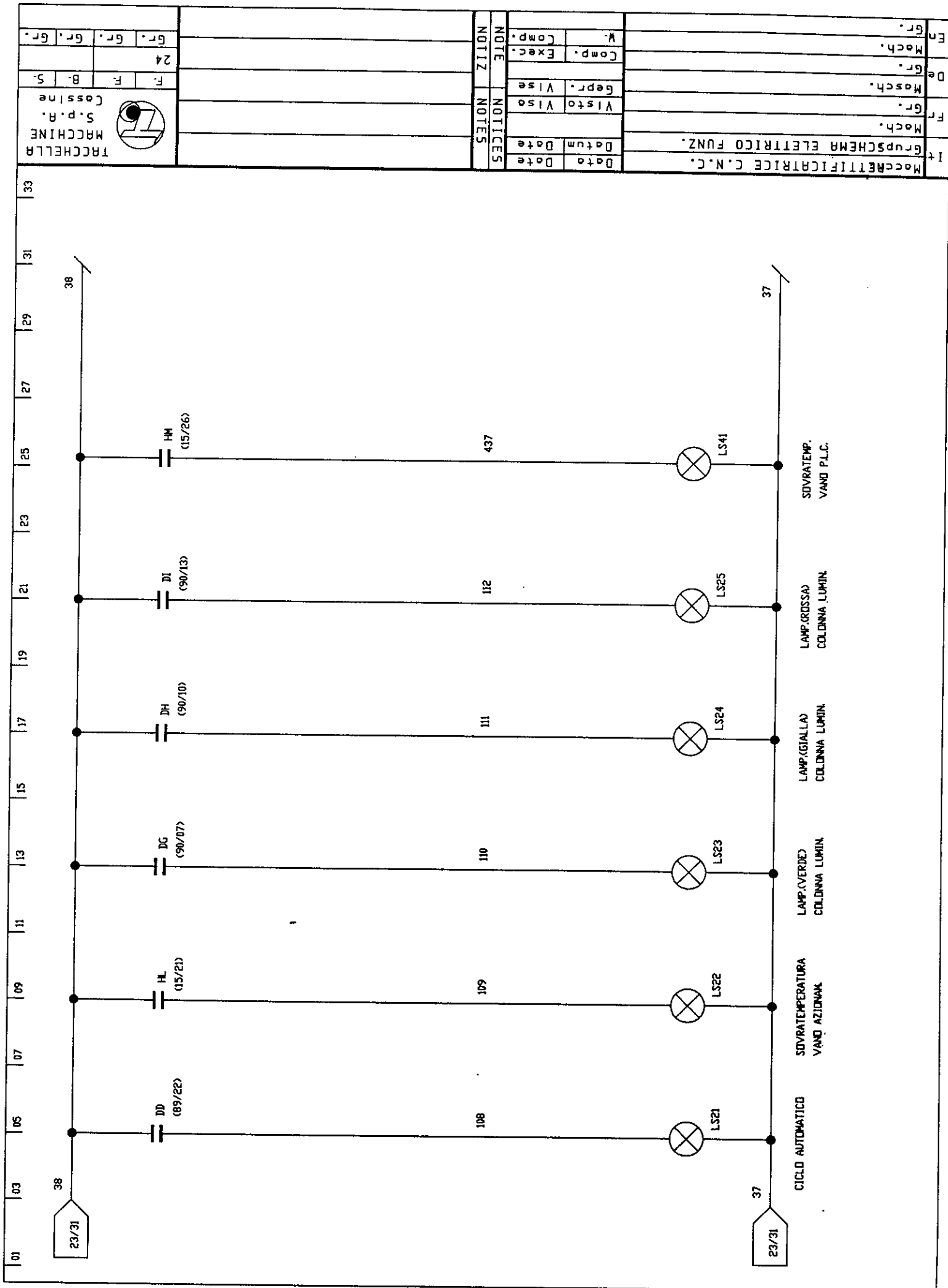
Macchine		Grupschema Elettrico Funz.		Data		Date	
Fr. Mach.		Gr. Mach.		Visto		Vise	
De. Mach.		Gr. Mach.		Comp. Exec.		W. Comp.	
En. Gr.		Mach. Gr.		NOTE		NOTES	

TACCHELLA		S.P.A.		Cossine	
MACHINE		F. B. S.		21	
Gr. Gr. Gr.		Gr. Gr. Gr.		Gr. Gr. Gr.	

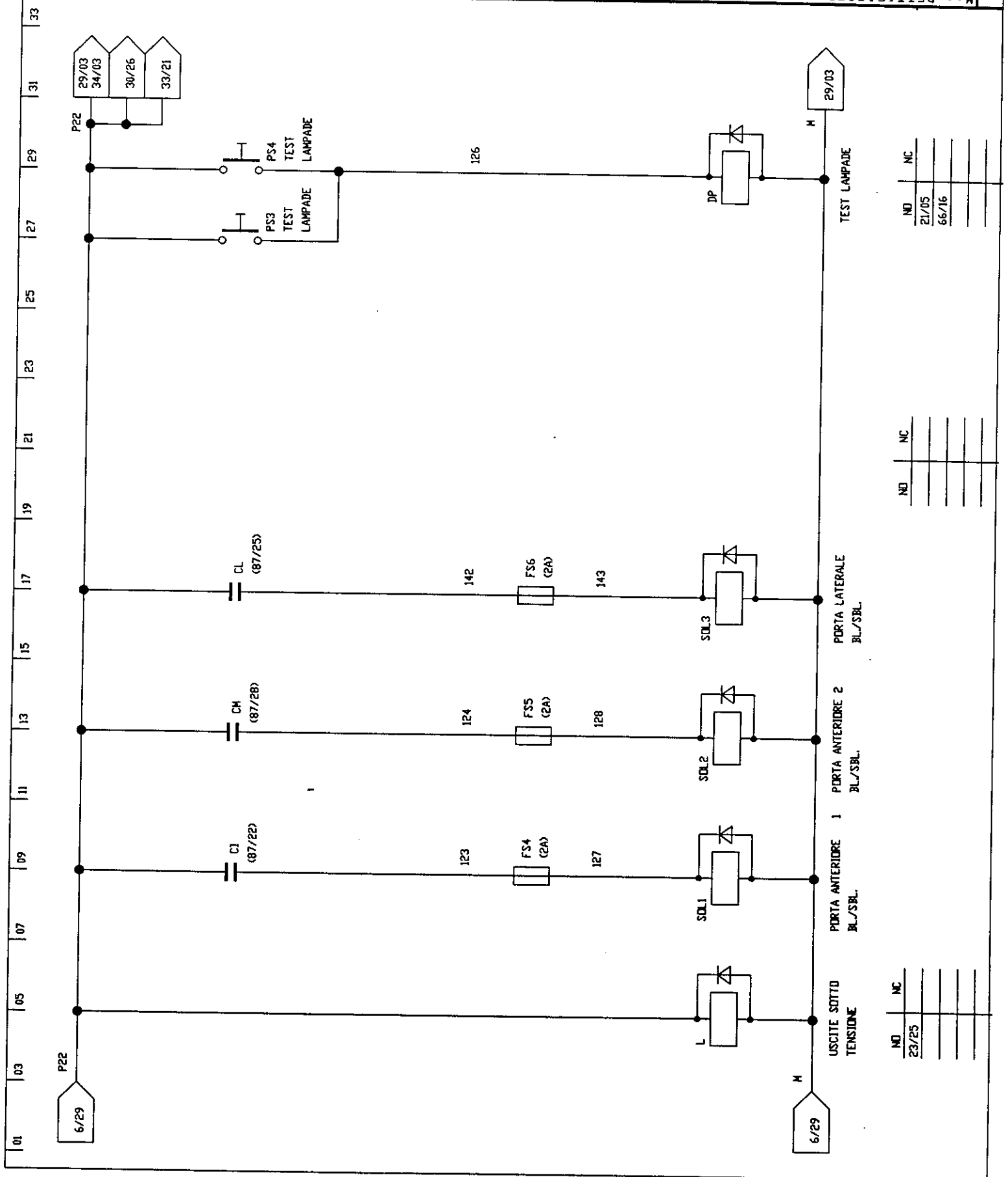


1+ Macchine Elettromeccaniche C.N.C.		Data		Date	
Gruppo Schema Elettrico Funz.		Data		Date	
Fr. Mach.		Visto		Visto	
De. Gr. Mach.		Gepr.		Vise	
En. Gr. Mach.		Comp.		Exec.	
		W.			
NOTES					
NOTIZ					
S.P.A. Macchine Cassine					
F. F. B. S.		F. F. B. S.		F. F. B. S.	
23		23		23	



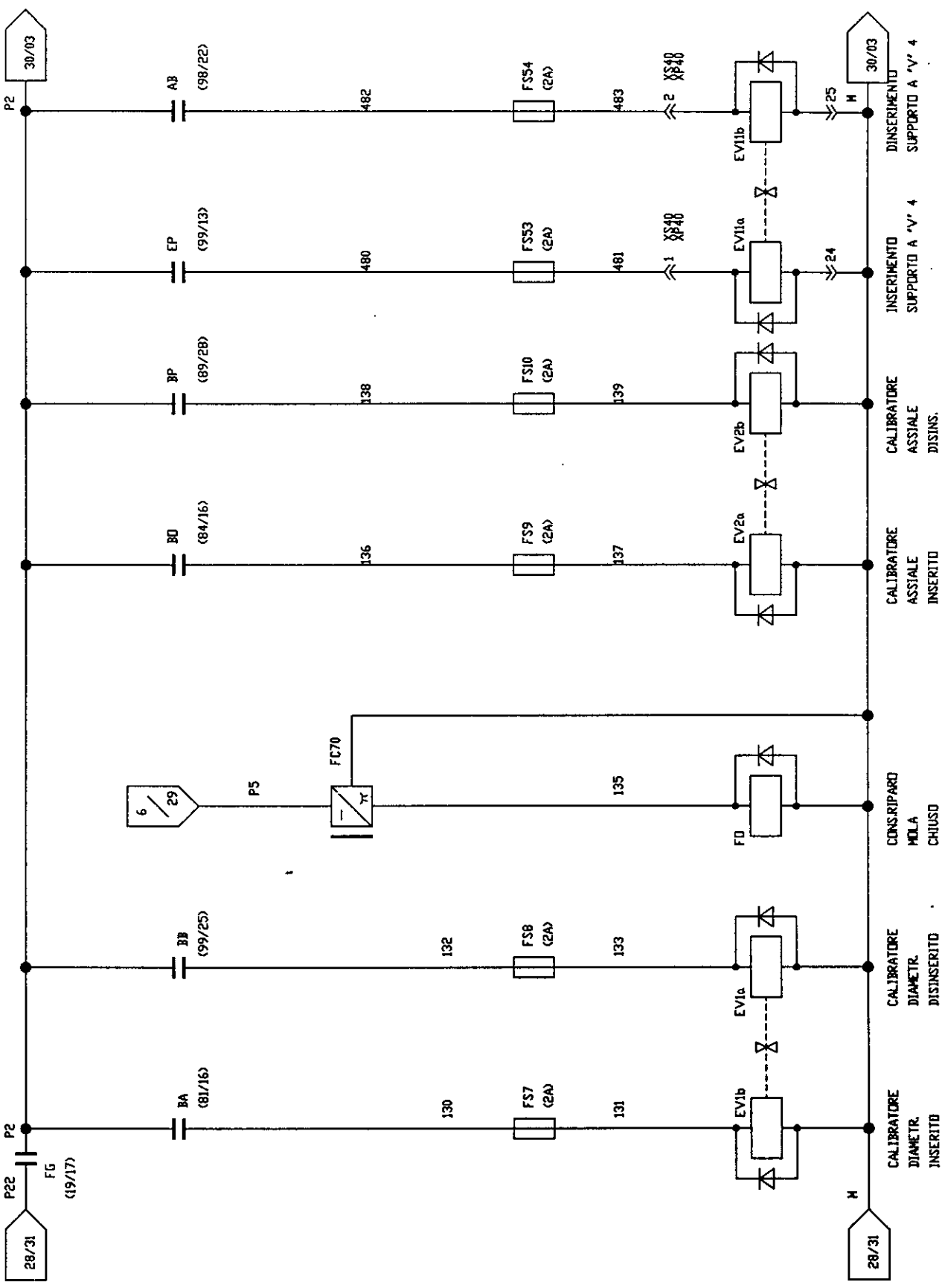


COMPONENTE	NO	NC
INGRESSI SOTTO TENSIONE	23/25	
FINE CORSA EMERGENZA ASSI	49/10	
	37/11	
	37/19	
AZIONAMENTI PRONTI	12/11	12/15
	62/28	
ALIMENTAZIONE AZIONI ASSI	4/05	
	4/06	
	4/07	
	26/21	
COM. ROTAZ. MOLA	39/18	
	39/19	
	39/20	
EMERGENZA HARDWARE (DA CARICATA MACCH.)	71/19	
	12/23	

[illegible]

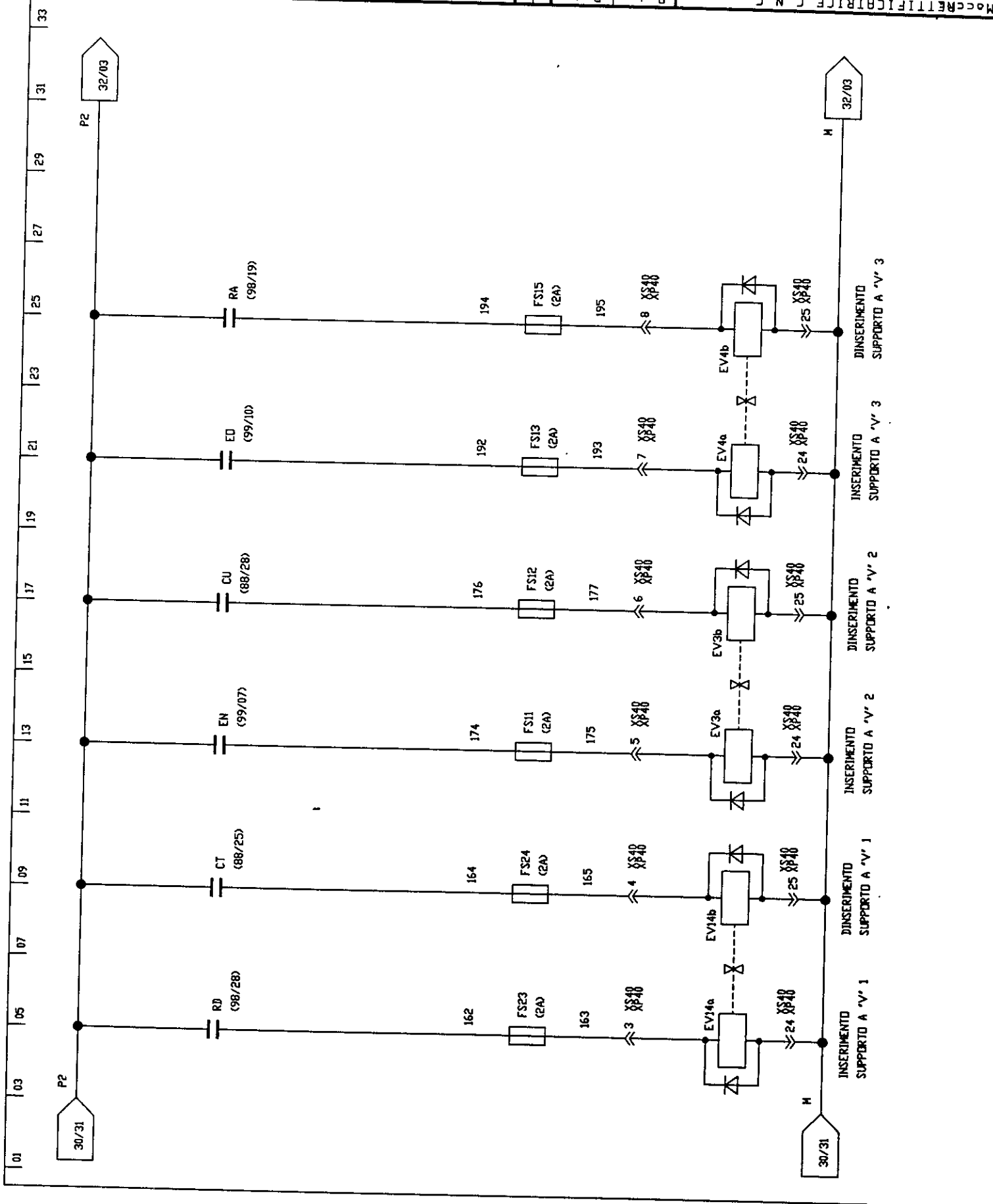
01 03 05 07 09 11 13 15 17 19 21 23 25 27 29 31 33

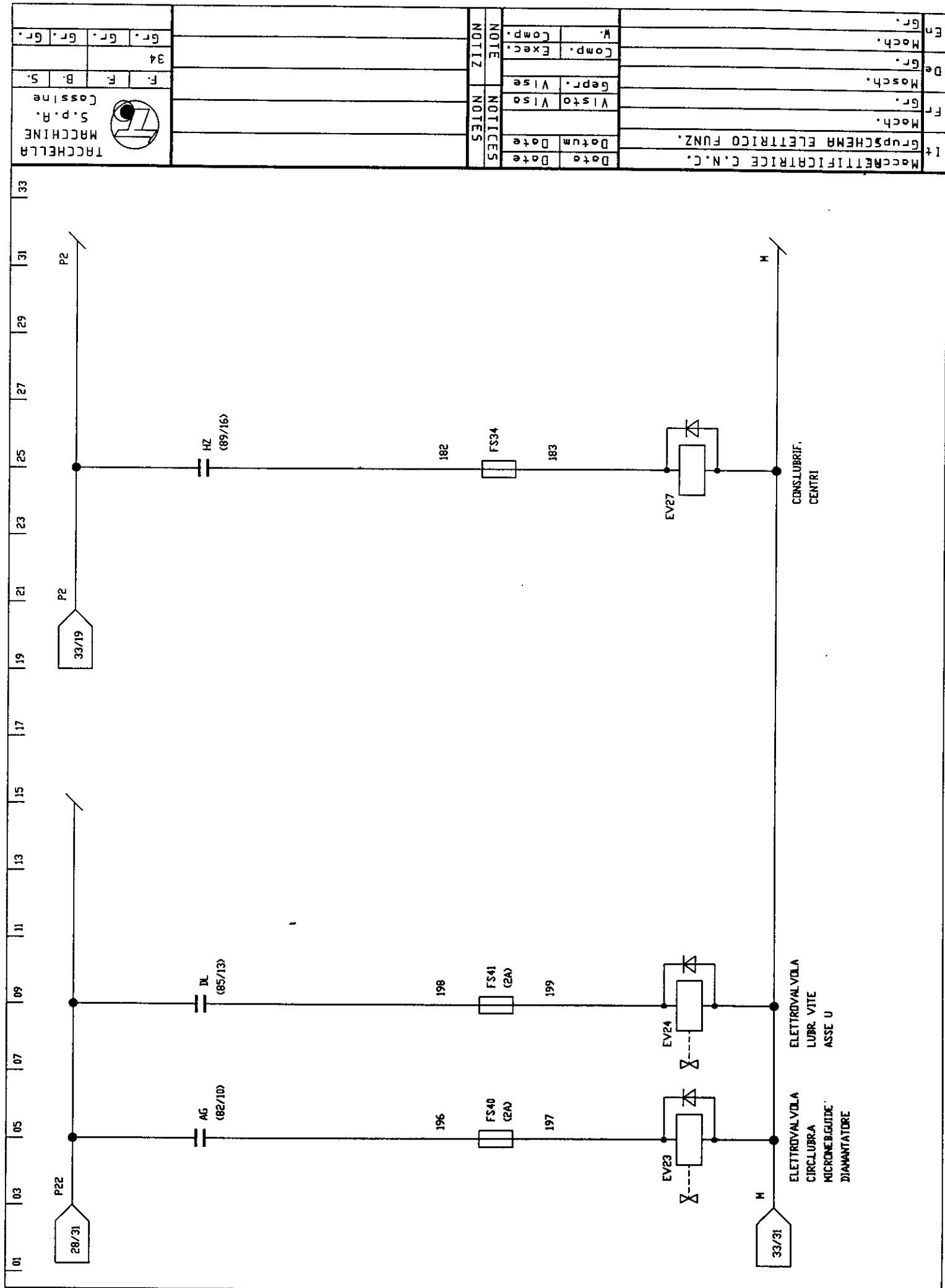
I+ Macchine elettriche C.N.C.		Data		Date	
Gr. Mach.		Visto		Data	
De. Gr.		Gepr.		Date	
En. Gr.		Comp.		Date	
		Exec.			
		Comp.			
		ZILION			
		ZILION			
		MODIFICATO 19-03-2003			
		S.p.A. Cassine			
		F. F. B. S.			
		Gr. Gr. Gr.			



NO	NC
52/22	
13/04	

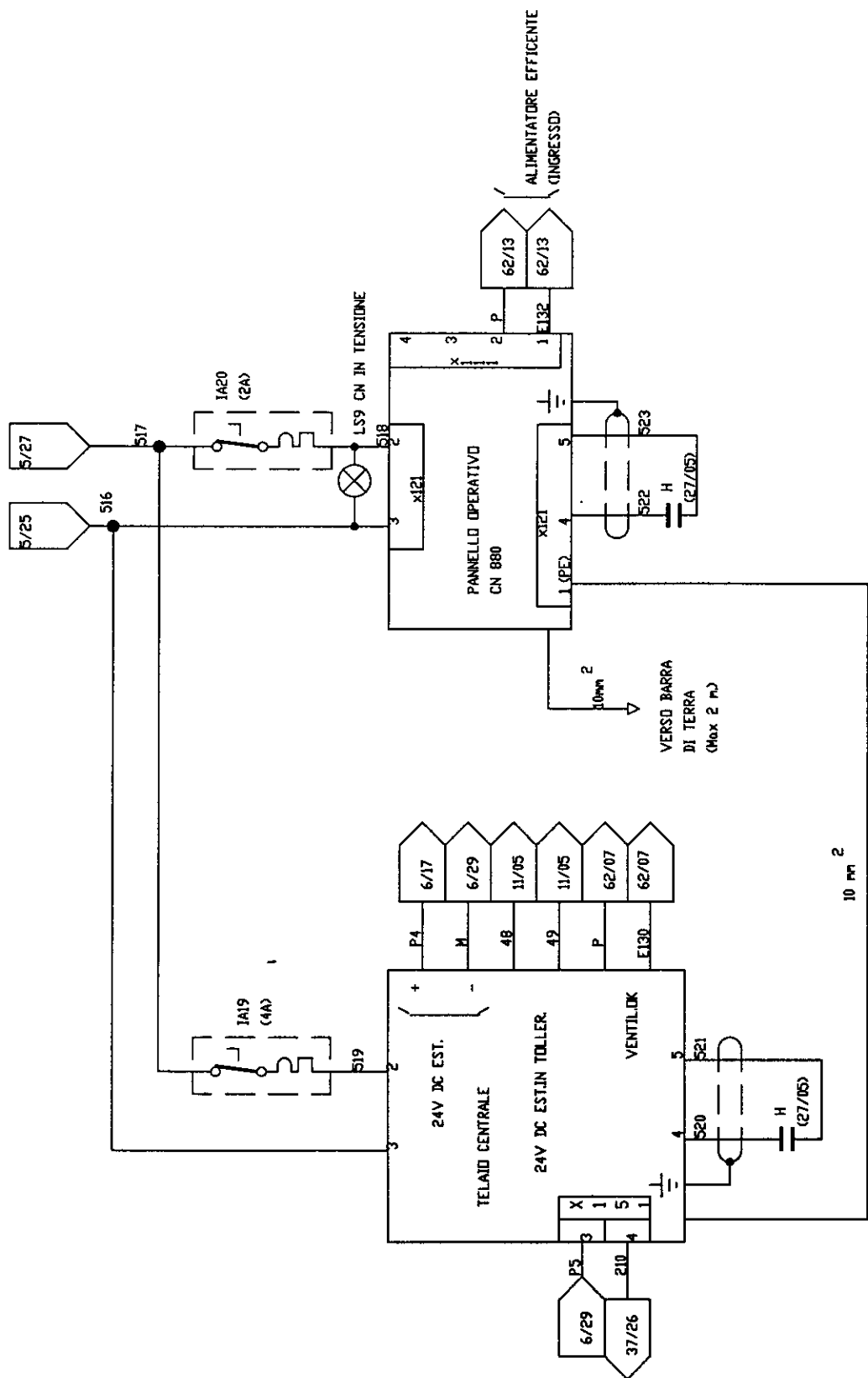
CALIBRATORE DIAMETR. INSERITO
 CALIBRATORE DIAMETR. DISINSERITO
 CALIBRATORE ASSIALE INSERITO
 CALIBRATORE ASSIALE DISINS.
 INSERIMENTO SUPPORTO A "V" 4
 DISINSERIMENTO SUPPORTO A "V" 4

[illegible]



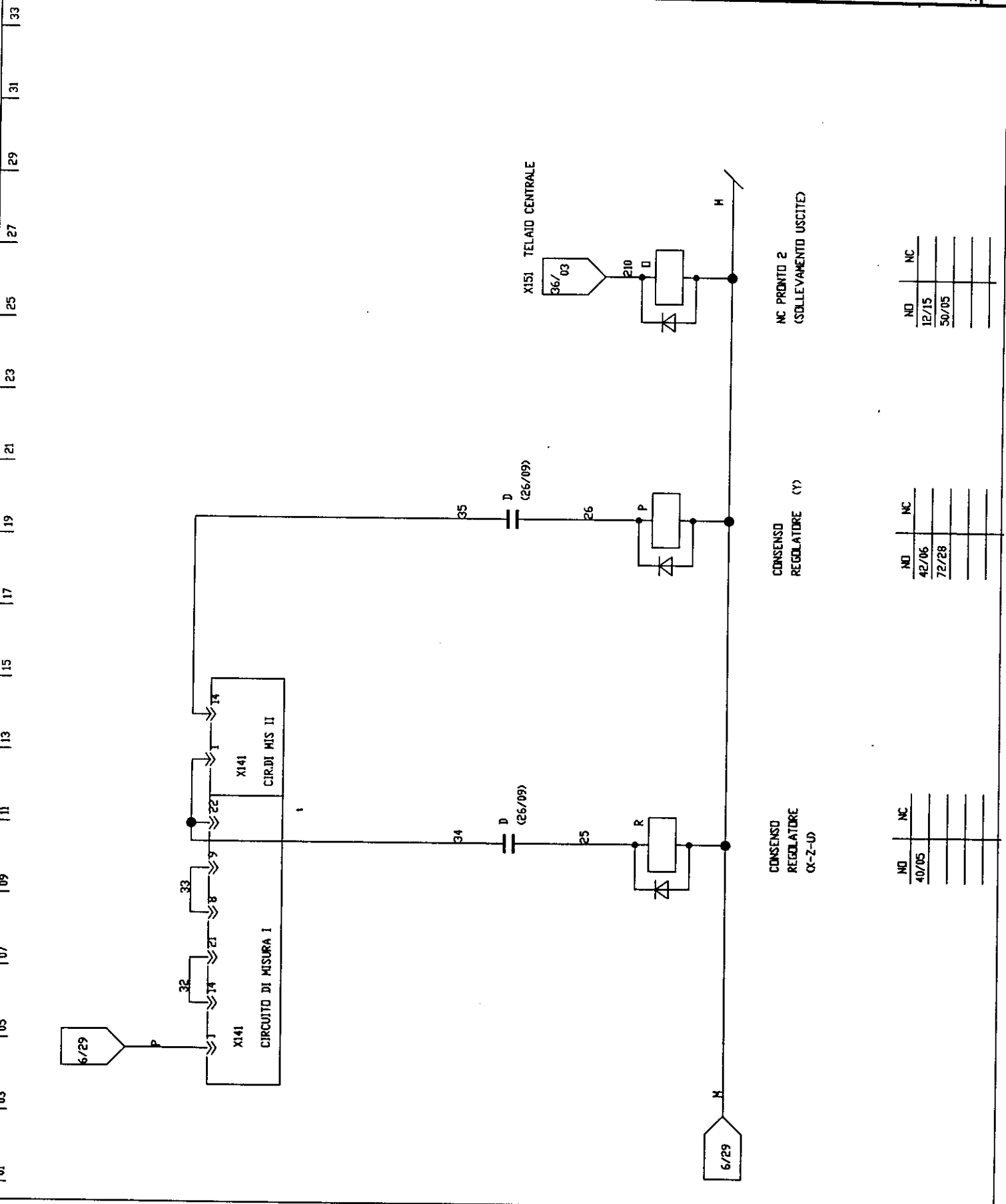
I	Mach.	RETTIFICATRICE C.N.C.		Date	Date					
		Grup. SCHEMA ELETTRICO FUNZ.		Date	Date					
Fr	Mach.	Visto Visto		Date						
		Gepr. Vise		Date						
De	Mach.	Comp. Exec.		Date						
		W. Comp.		Date						
ZILON										
EION										
36										
F. F. B. S.										
TACCHELLA S.p.A. Cassine										

NOTE		NOTIZ				



01 03 05 07 09 11 13 15 17 19 21 23 25 27 29 31 33

Date	Date
Datum	Date
Visto	Vise
Gepri.	Vise
Comp.	Exec.
N.	Comp.

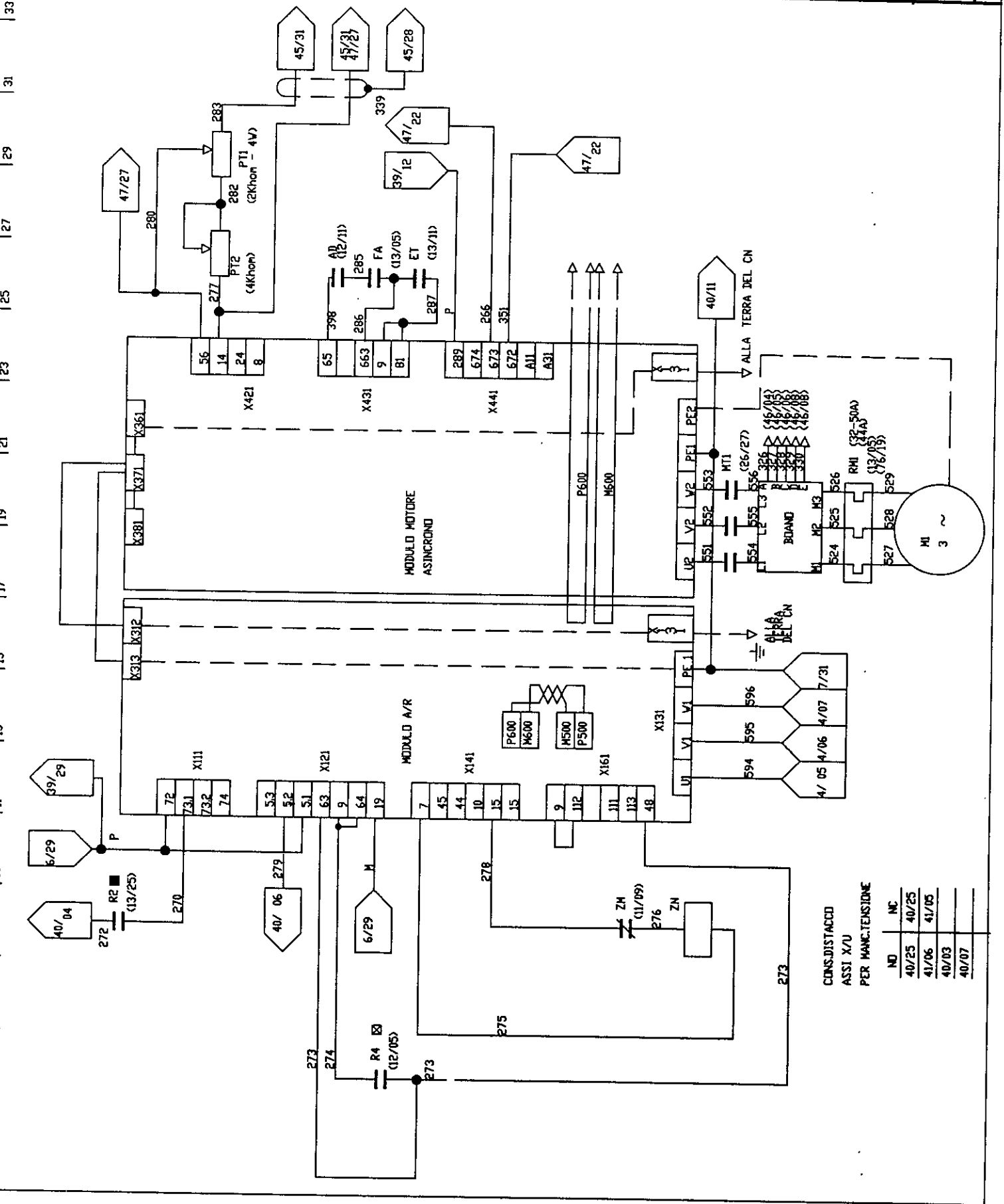


NO	NC
12/15	
50/05	

ND	NC
42/06	
72/28	

NO	NC
40/05	

Mach. RETTIFICATRICE C.N.C.		Grup. SCHEMA ELETTRICO FUNZ.		F. Mach.		De. Gr.		En. Gr.	
Data		Datum		F. Mach.		De. Gr.		En. Gr.	
Date		Date		F. Mach.		De. Gr.		En. Gr.	
Visto		Visto		F. Mach.		De. Gr.		En. Gr.	
Comp. Exec.		Comp. Exec.		F. Mach.		De. Gr.		En. Gr.	
M. Comp.		M. Comp.		F. Mach.		De. Gr.		En. Gr.	



CONSISTACCO
ASSI X/Y
PER MANUTENZIONE

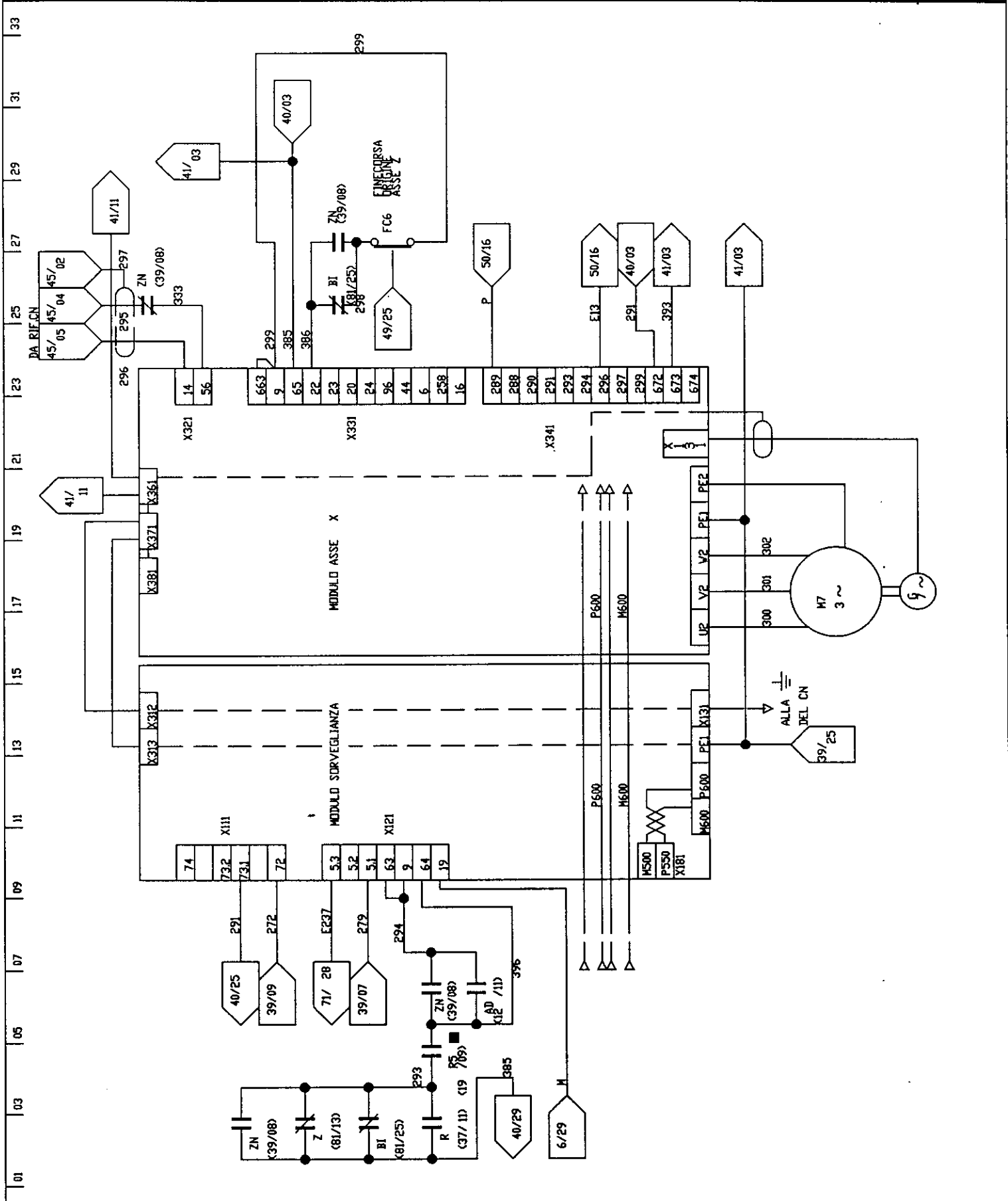
NO	NC
40/25	40/25
41/06	41/05
40/03	
40/07	

Mach. RETTIFICATRICE C.N.C.		Data		Date	
Grup. SCHEMA ELETTRICO FUNZ.		Data		Date	
Mach.		Visto		Vise	
De		Comp. Exec.		W. Comp.	
En		Gr.		Gr.	

Mach.		F.		S.	
Gr.		F.		S.	
De		F.		S.	
En		F.		S.	

Mach.		F.		S.	
Gr.		F.		S.	
De		F.		S.	
En		F.		S.	

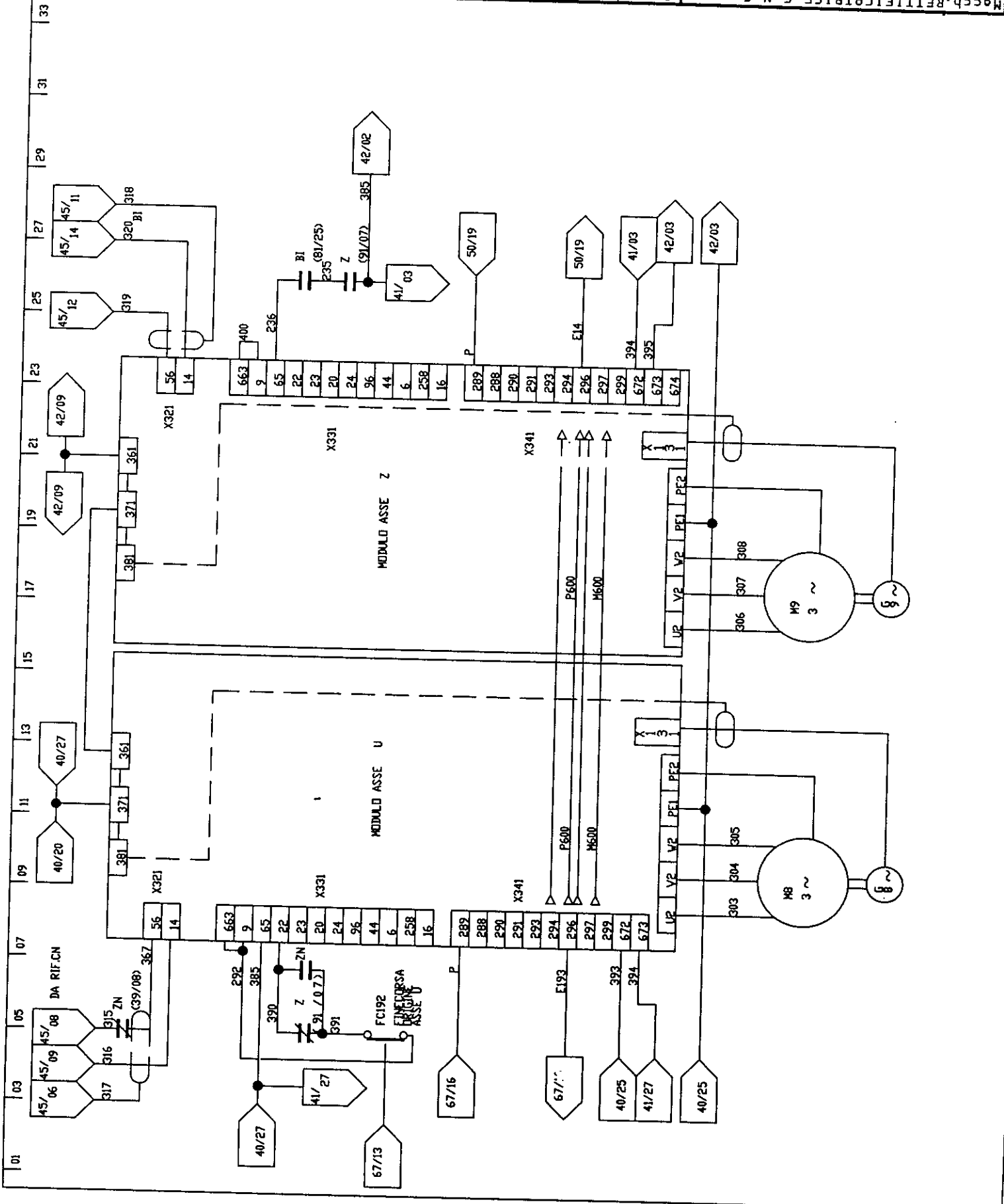
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Gr.		F.		S.	
De		F.		S.	
En		F.		S.	

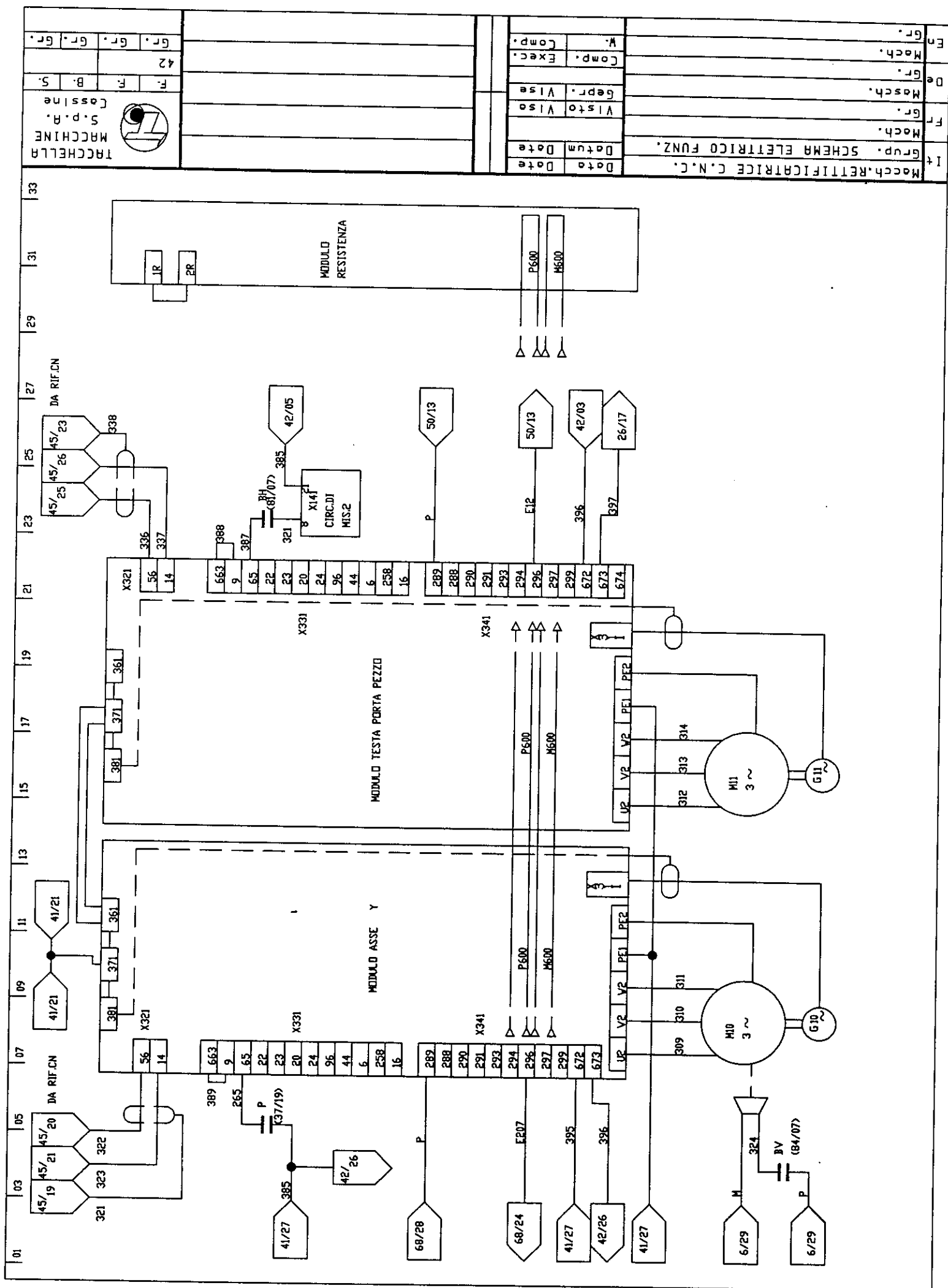


1	Mach. RETTIFICATRICE C.N.C.	Grup. SCHEMA ELETTRICO FUNZ.	Mach.	Gr.	Mach.	Gr.	De	Gr.	Mach.	En	Gr.
Date	Date	Date	Visto	Visto	Gepr.	Comp.	Exec.	Comp.	NOTE	ZILION	NOTE

Gr.	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.
41	F.	F.	B.	S.							

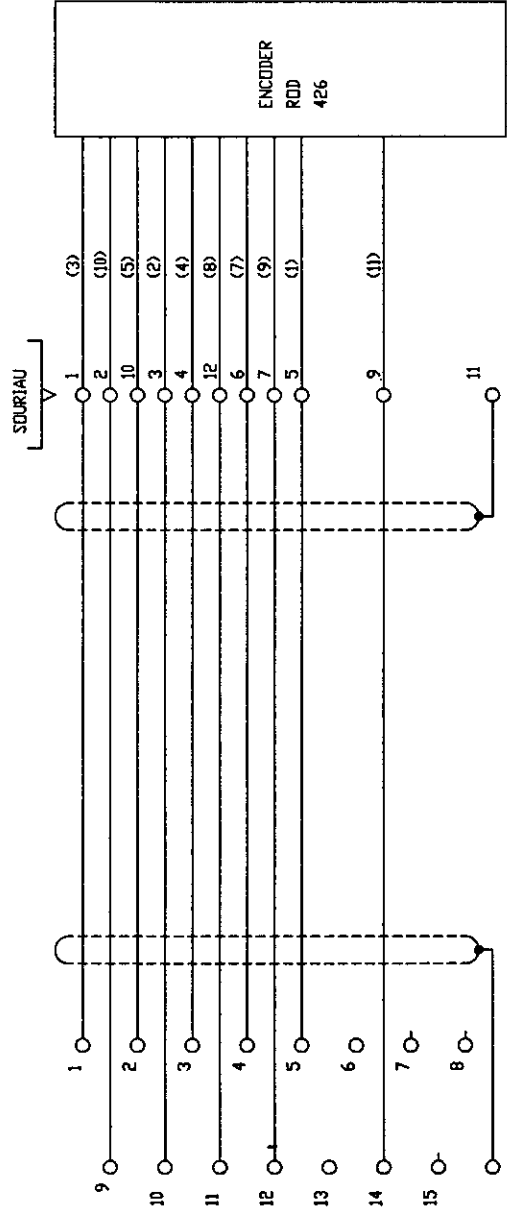
TACCHELLA
S.p.A.
Cossine





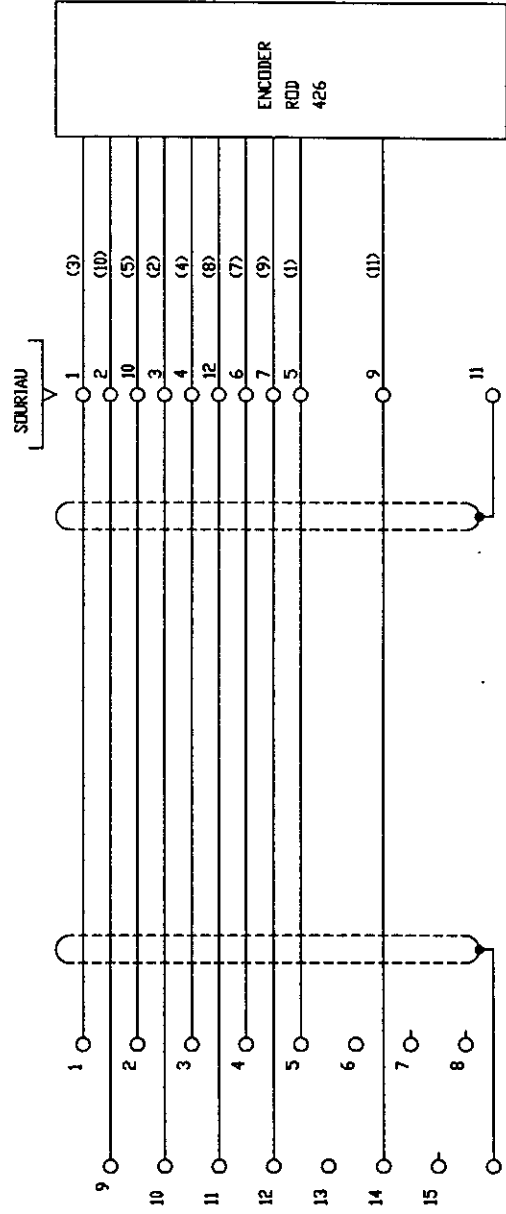
I +	Mach. RETTIFICATRICE C.N.C.	Grup. SCHEMA ELETTRICO FUNZ.	Gr.	Masch.	De	En	Mach.		Gr.		Gr.		Gr.	
							Comp.	Exec.	Comp.	Exec.	Comp.	Exec.	Comp.	Exec.
Date	Date	Date	Visto	Vise	NOTES	NOTE	Mach.		Gr.		Gr.		Gr.	
							Comp.	Exec.	Comp.	Exec.	Comp.	Exec.	Comp.	Exec.

ASSE X



CIRCUITO DI MISURA 1
X131

ASSE Z

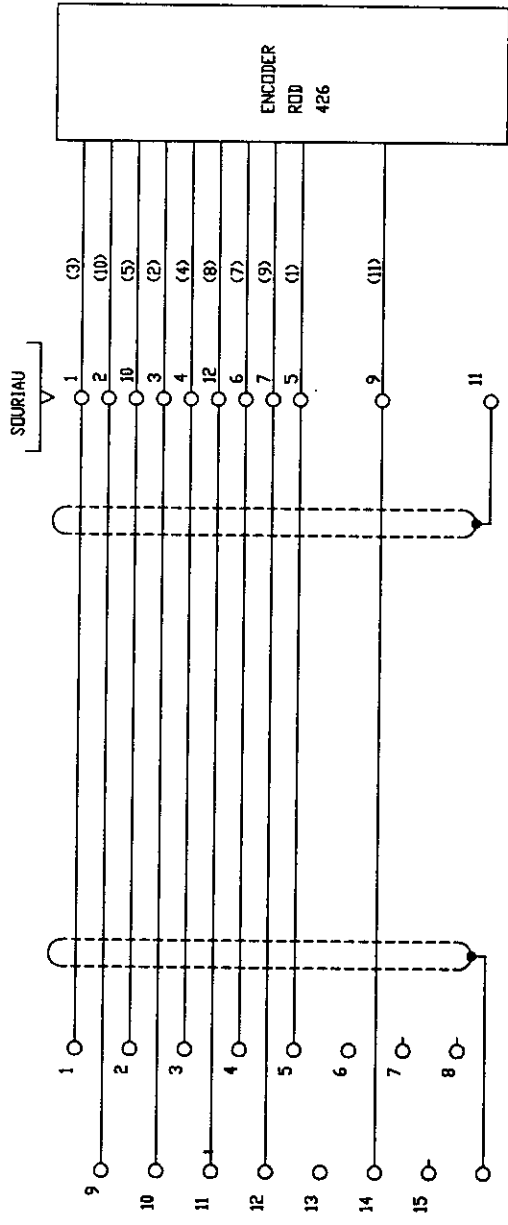


CIRCUITO DI MISURA 1
X121

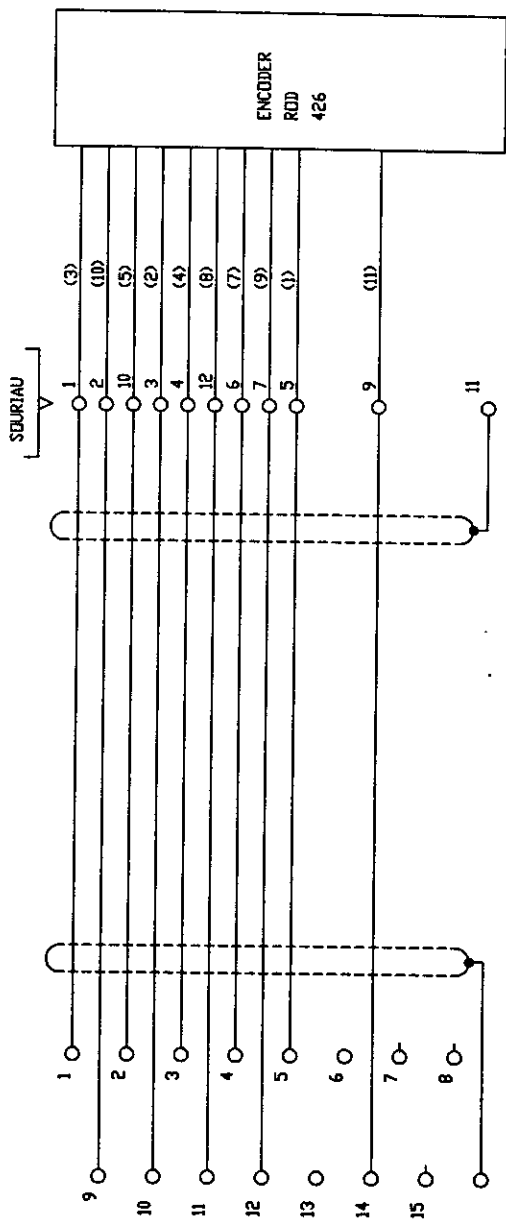
- (1) BLU
- (2) GRIGIO
- (3) MARRONE
- (4) ROSA
- (5) BIANCO
- (6) GIALLO
- (7) ROSSO
- (8) BIANCO/VERDE
- (9) NERO
- (10) VERDE
- (11) MARRONE/VERDE

ASSE U

CIRCUITO DI MISURA 1
X131



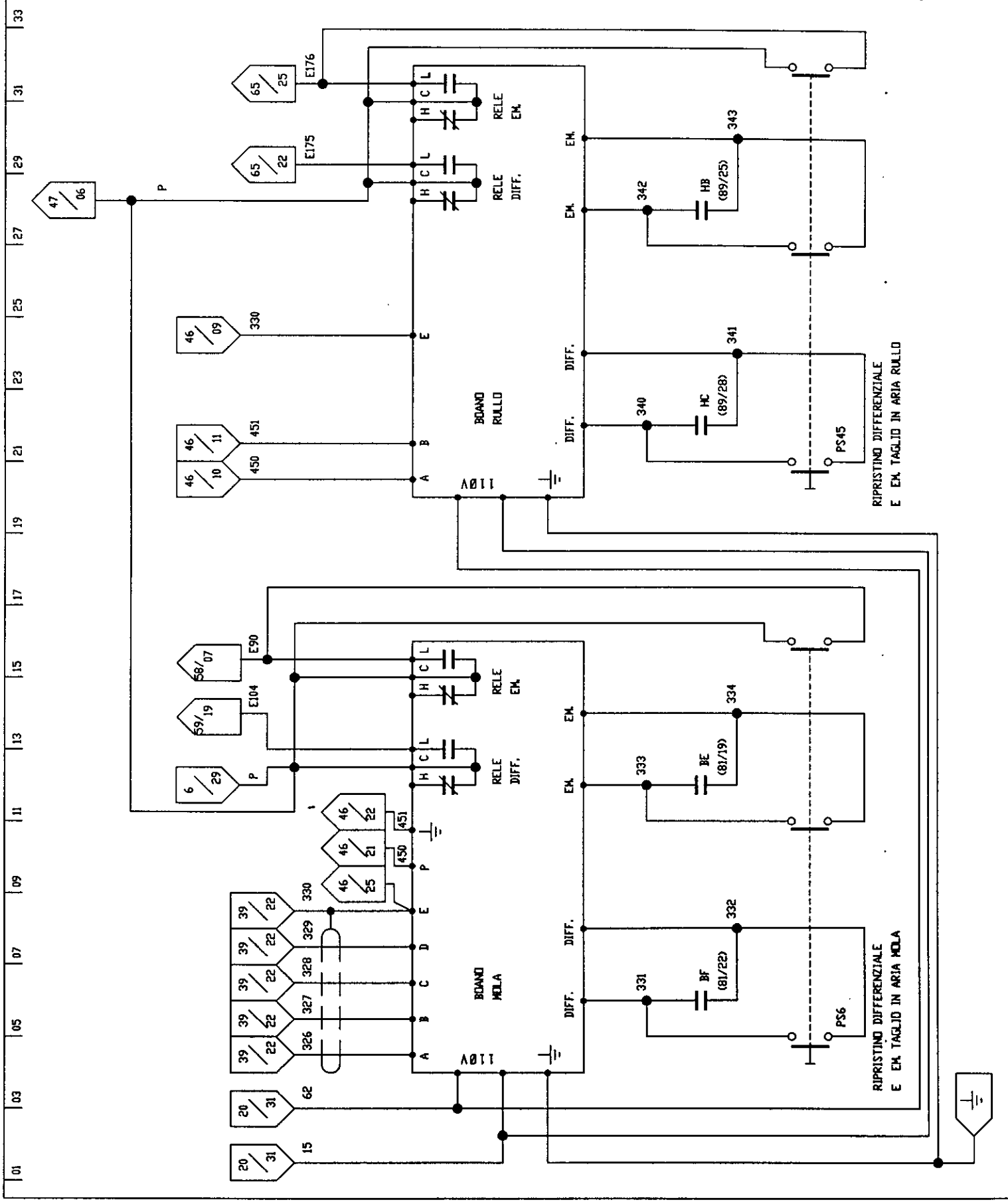
CIRCUITO DI MISURA 2
X131



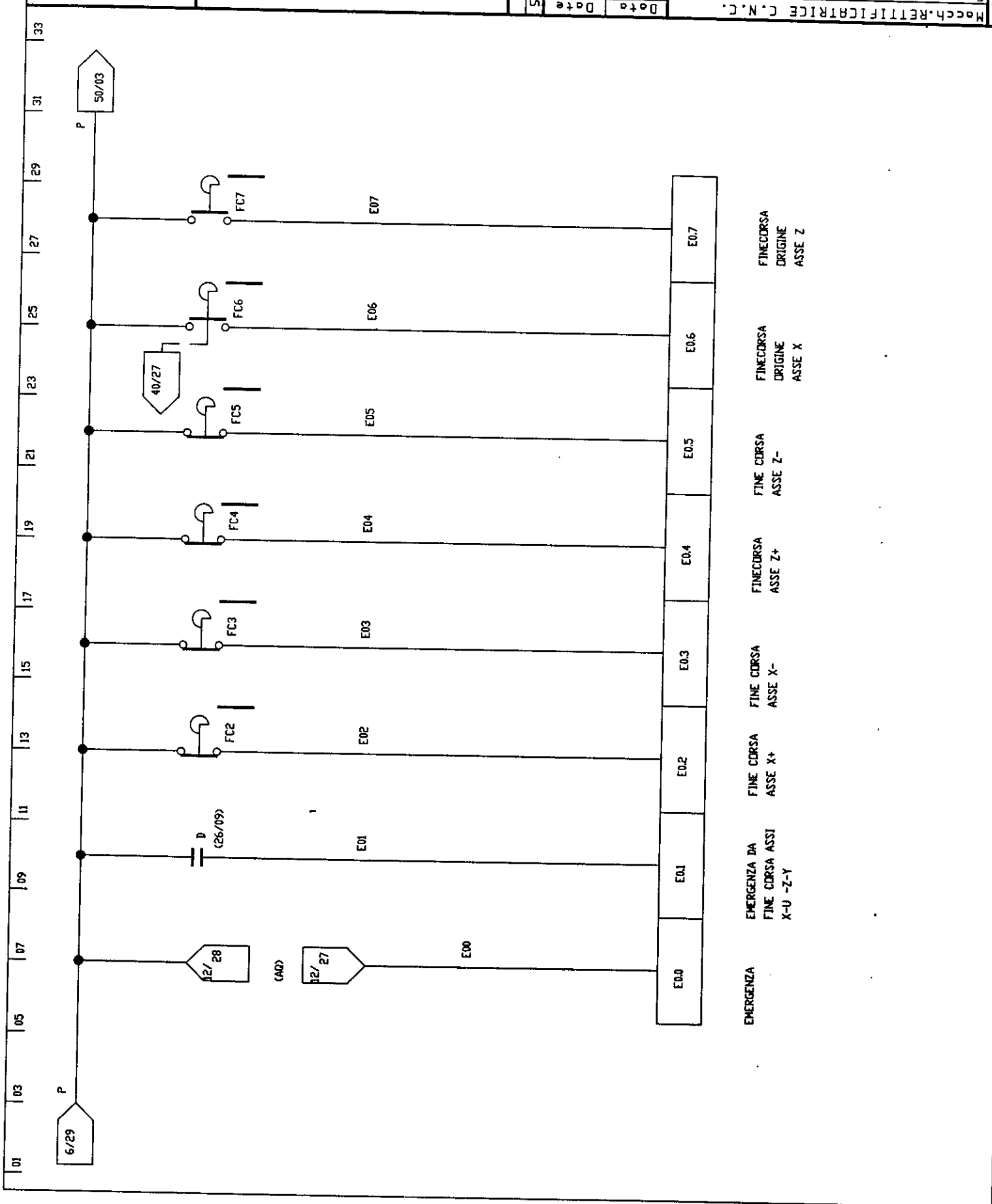
- (1) BLU
- (2) GRIGIO
- (3) MARRONE
- (4) ROSA
- (5) BIANCO
- (6) GIALLO
- (7) ROSSO
- (8) BIANCO/VERDE
- (9) NERO
- (10) VERDE
- (11) MARRONE/VERDE

Mach. RETTIFICATRICE C.N.C.		Grup. SCHEMA ELETTRICO FUNZ.		Gr.		Mach.		En	
Date		Date		Gr.		Mach.		En	
Visto		Visto		Gr.		Mach.		En	
Comp.		Comp.		Gr.		Mach.		En	
Exec.		Exec.		Gr.		Mach.		En	
W.		W.		Gr.		Mach.		En	
NOTE		NOTE		Gr.		Mach.		En	
NOTIZ		NOTIZ		Gr.		Mach.		En	
TACCHELLA		TACCHELLA		Gr.		Mach.		En	
S.P.A.		S.P.A.		Gr.		Mach.		En	
Cossine		Cossine		Gr.		Mach.		En	
44		44		Gr.		Mach.		En	
F.		F.		Gr.		Mach.		En	
B.		B.		Gr.		Mach.		En	
S.		S.		Gr.		Mach.		En	

Mach. RETTIFICATRICE C.N.C.		Mach.		Fr.		De.		En.	
Grup. SCHEMA ELETTRICO FUNZ.		Mach.		Fr.		De.		En.	
Date		Visto		Gepr.		Comp. Exec.		W. Comp.	
Date		Visto		Gepr.		Comp. Exec.		W. Comp.	
SECTION NOTES									
SECTION 2110N									
TACCHELLA S.p.A. Cassine		F.		B.		S.		46	
Gr.		Gr.		Gr.		Gr.		Gr.	



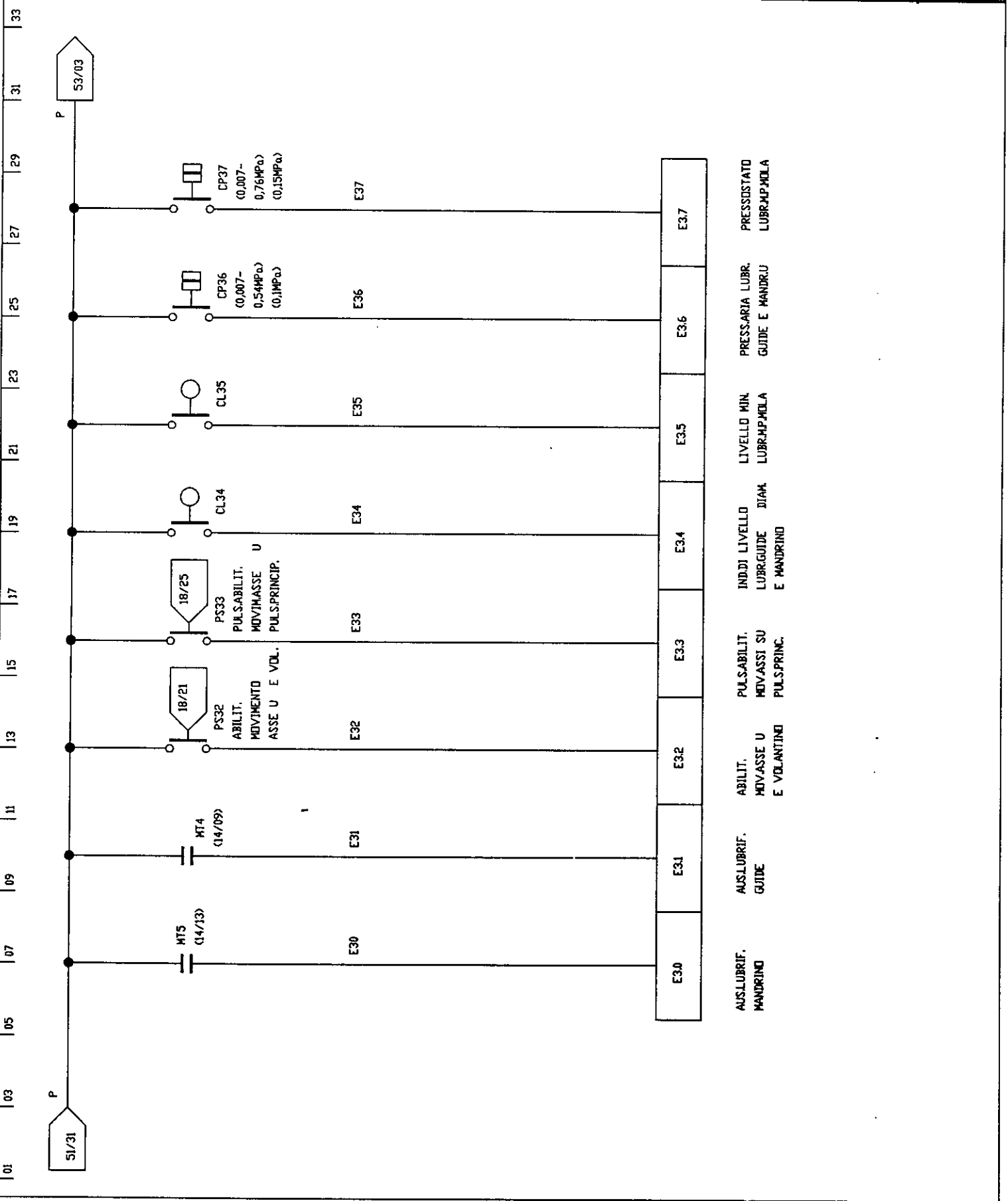
1	Mach.RETIFICATRICE C.N.C.	Date	Date	NOTE	NOTIZ	NOTE	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.
1	Grup. SCHEMA ELETTRICO FUNZ.	Datum	Date	Viso	NOTE	NOTE	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.
Fr	Mach.			Viso	NOTE	NOTE	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.
De	Mach.			Viso	NOTE	NOTE	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.
En	Mach.			Comp. Exec.	NOTE	NOTE	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.
En	Gr.			Comp.	NOTE	NOTE	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.



I+	Maccettificatrice C.N.C.	Date	Date
	Grupschema elettrico funz.	Datum	Date
Fr	Mach.	Gr.	Gr.
	Masch.	Gr.	Gr.
De	Mach.	Gr.	Gr.
	Mach.	Gr.	Gr.
En	Mach.	Gr.	Gr.
	Gr.	Gr.	Gr.

NOTE	NOTICES
NOTE	NOTICES
NOTE	NOTICES
NOTE	NOTICES

Gr.	Gr.	Gr.	Gr.
Gr.	Gr.	Gr.	Gr.
Gr.	Gr.	Gr.	Gr.
Gr.	Gr.	Gr.	Gr.



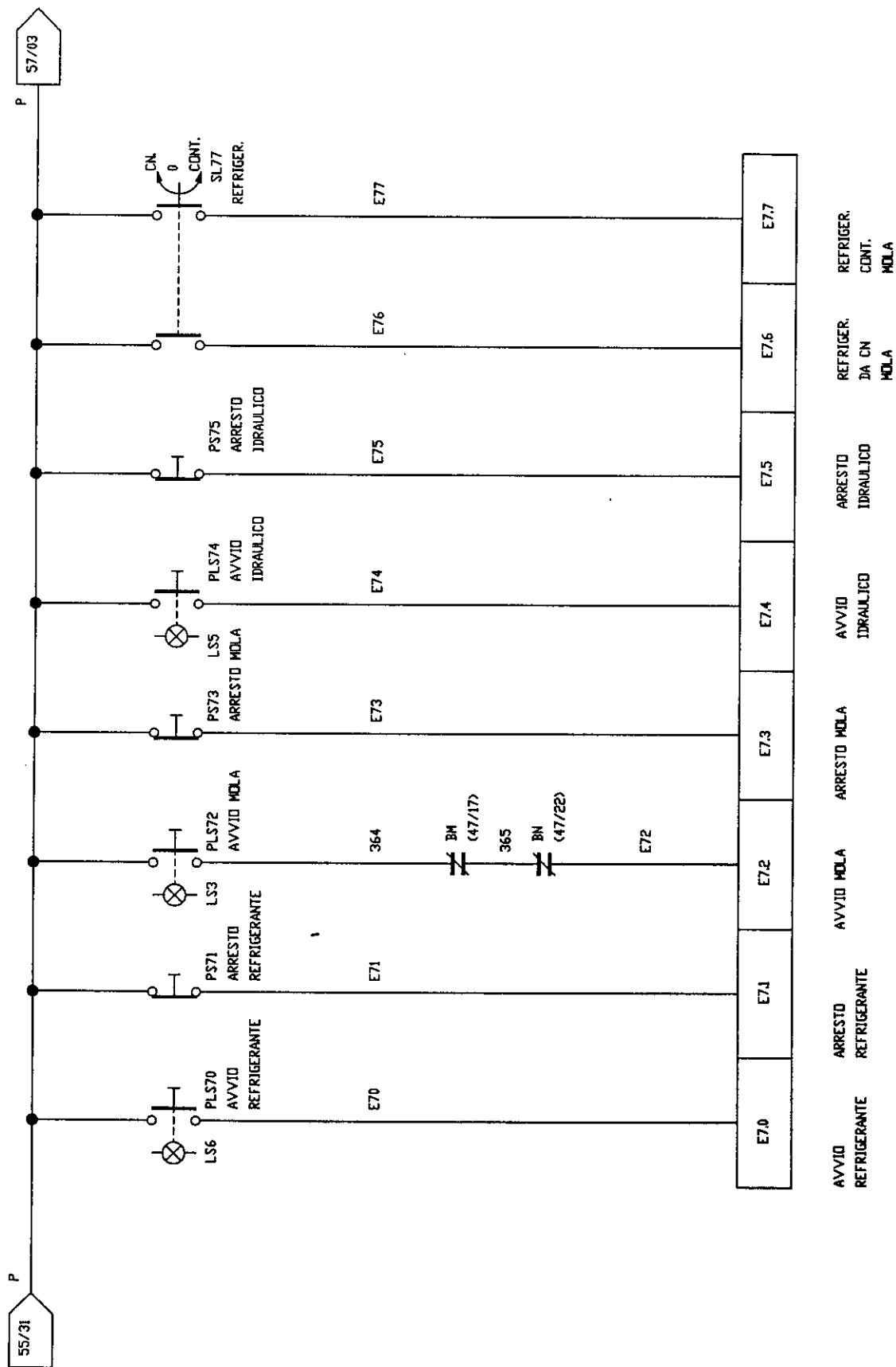
I	Macchinefificatrice C.N.C.	Data	Date	Gruppschema ELETTRICO FUNZ.	Mach.	Gr.	F	Mach.	Gr.	De	Mach.	Gr.	En	Gr.															
<table border="1"> <tr> <td>NOTE</td> <td>NOTE</td> <td>NOTE</td> <td>NOTE</td> <td>NOTE</td> <td>NOTE</td> <td>NOTE</td> <td>NOTE</td> <td>NOTE</td> <td>NOTE</td> <td>NOTE</td> <td>NOTE</td> <td>NOTE</td> <td>NOTE</td> <td>NOTE</td> </tr> </table>															NOTE	NOTE	NOTE	NOTE	NOTE	NOTE	NOTE	NOTE	NOTE	NOTE	NOTE	NOTE	NOTE	NOTE	NOTE
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Comp.	Exec.	Comp.	Exec.	Comp.	Exec.	Comp.	Exec.	Comp.	Exec.	Comp.	Exec.	Comp.	Exec.	Comp.															
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Gr.	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.															

01	03	05	07	09	11	13	15	17	19	21	23	25	27	29	31	33
P 53/31 P 55/03																
E50 E51 E52 E53 E54 E55 E56 E57																

01	03	05	07	09	11	13	15	17	19	21	23	25	27	29	31	33
54/31 P 56/03																

E6.0	E6.1	E6.2	E6.3	E6.4	E6.5	E6.6	E6.7
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TACCHELLA	MACHINE	S.P.A.	Cossine
F.	F.	B.	S.
		56	
G.R.	G.R.	G.R.	G.R.



Macchine elettriche C.N.C.		Data		Date	
Gruppo Schema elettrico funz.		Data		Date	
Fr. Mach.		Visto		Vise	
De. Gr. Mach.		Gepr.		Vise	
Comp. Exec.		Comp.		Exec.	
W. Comp.		W. Comp.		Exec.	
NOTE		NOTE		NOTES	
NOTIZ		NOTIZ		NOTES	
TACCHIELLA S.p.A. Cassine		F. F. B. S.		58	
Gr. Gr. Gr. Gr.		Gr. Gr. Gr. Gr.		Gr. Gr. Gr. Gr.	

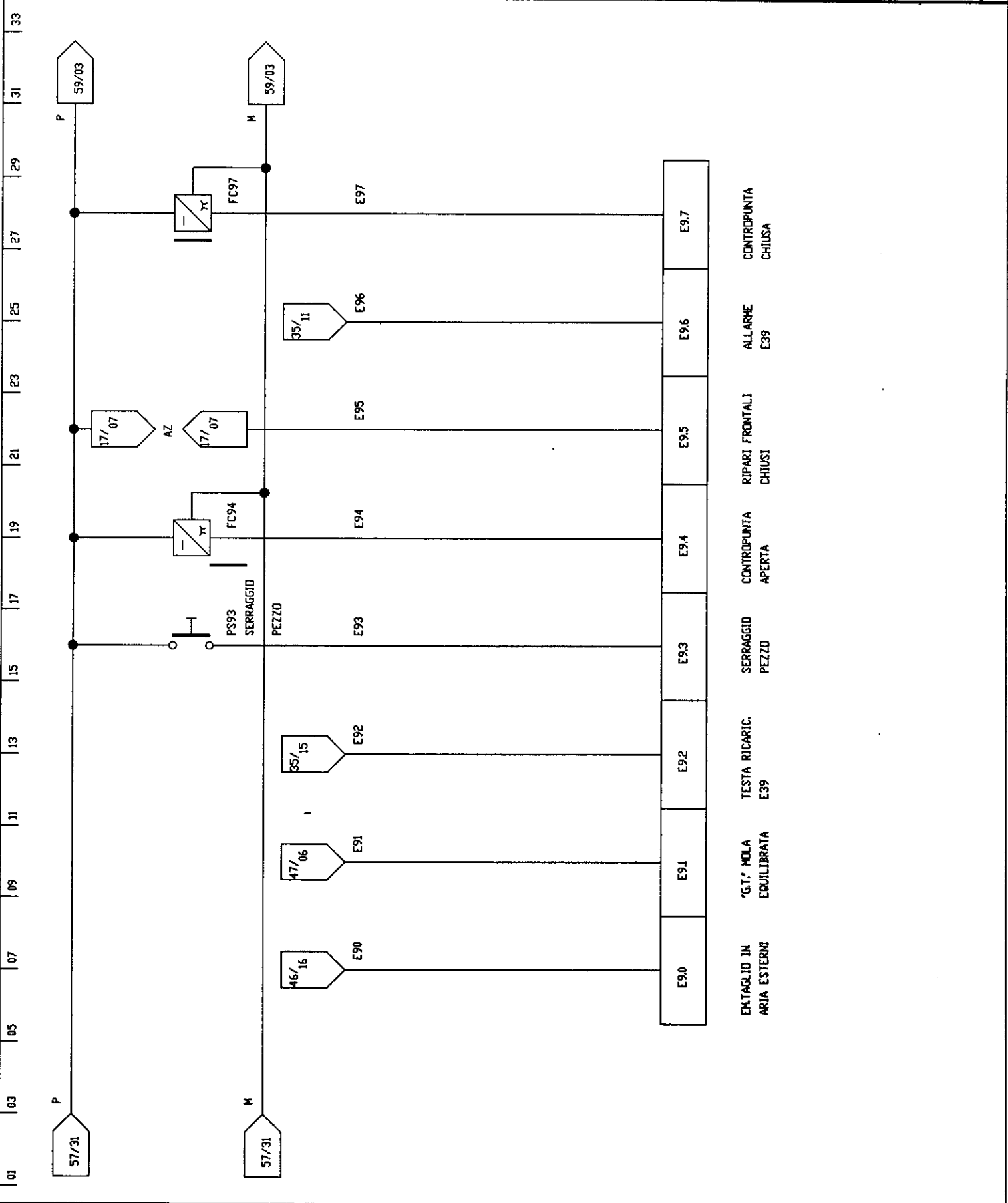


Diagram illustrating the control system for the 'ARRESTO CICLO CON RITORNO UNITA A INIZIO CICLO' (Cycle Stop with Return to Start of Cycle).

The system is powered by a main supply (P) connected to a line with two stop buttons (CL106 and PS107). The line branches into five parallel paths, each controlled by a command (E100 to E104) and a stop button (E100 to E104).

The paths are labeled with their respective command numbers and stop button numbers:

- Path 1: E100 (35/31)
- Path 2: E101 (35/29)
- Path 3: E102 (35/27)
- Path 4: E103 (35/25)
- Path 5: E104 (46/14)

The diagram is divided into two sections:

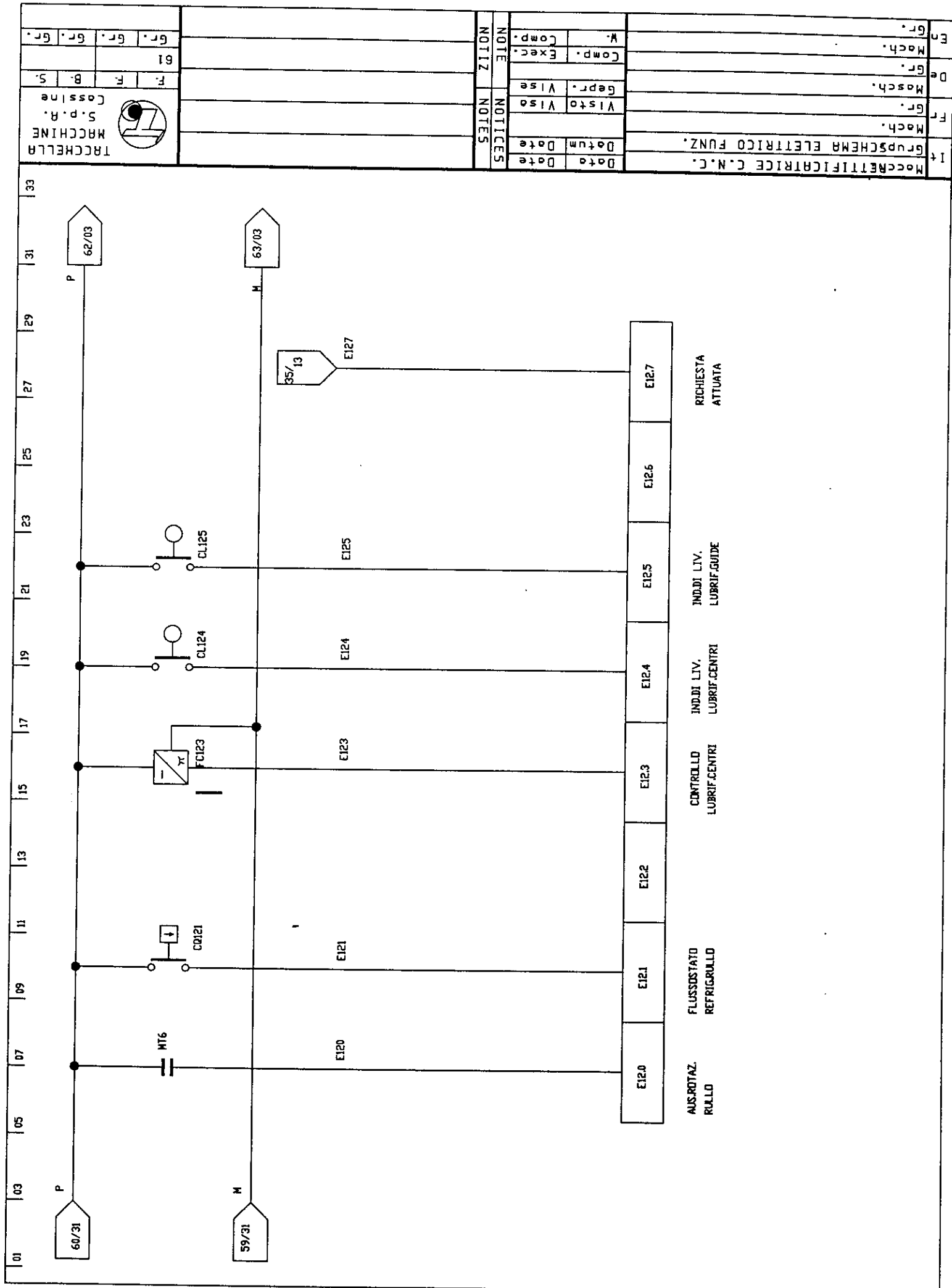
- ARRESTO CICLO CON RITORNO UNITA A INIZIO CICLO** (Cycle Stop with Return to Start of Cycle)
- ARRESTO CICLO CON RITORNO A INIZIO CICLO** (Cycle Stop with Return to Start of Cycle)

01 03 05 07 09 11 13 15 17 19 21 23 25 27 29 31 33



E11.0	E11.1	E11.2	E11.3	E11.4	E11.5	E11.6	E11.7
MISURA IN CICLO	E39 IN AUTOM.	E39 IN SET UP	AVVIO CICLO	FLUSSOSTATO REFRIGERAZIONE	RIP.FRONTALE 1 BLOCCATO	CICLO AUTOMATICO	CICLO MANUALE

I+	Macchine elettriche C.N.C.		Data		Date
	Gruppo Schema Elettrico Funz.		Datum		Date
Fr.	Mach.		Visto		Vise
	Gr.		Gepr.		Gr.
De.	Mach.		Comp.		Exec.
	Gr.		W.		Comp.
En.	Mach.		NOTE		
	Gr.		ZILION		
TACCHELLA S.p.A. MACHINE Cassine					
F. F. B. S.					
60					
Gr. Gr. Gr. Gr.					



61/31

36/13

36/27

9/31

G (26/17)

P

E130

E131

E132

E133

E134

E135

E136

E137

VENTILIK
SU TELAI
CENTR-880

ALJKEFFIC
SU PANNOPERAT.
880

FAULT
PASSO TEGOLD
MOLA

AZIONAMENTI
PRONTI

E14.0	E14.1	E14.2	E14.3	E14.4	E14.5	E14.6	E14.7
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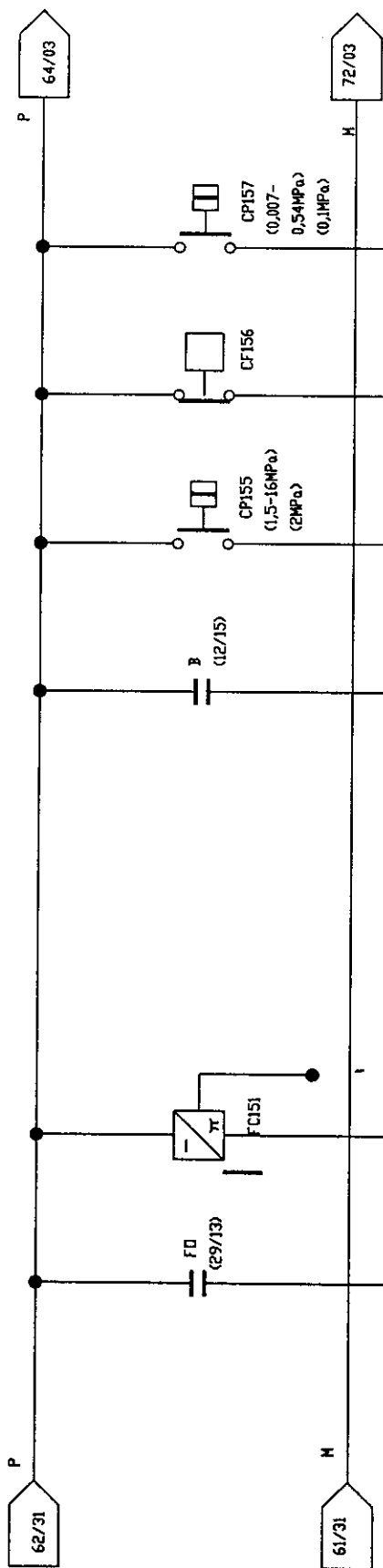
INTERV.MOBULO
"AR"POLA

47/ 25
E143



It	MocRETTIFICATRICE C.N.C.		Data	Date	Data	Date	Gr.	Mach.	Fr.	Gr.	Mach.	De	Gr.	Mach.	En	Gr.																
	GRUPSCHEMA ELETTRICO FUNZ.																															
<table border="1"> <tr> <td>NOTE</td> <td>NOTES</td> </tr> <tr> <td>NOTE</td> <td>NOTES</td> </tr> </table>																	NOTE	NOTES	NOTE	NOTES												
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<table border="1"> <tr> <td>W.</td> <td>Comp.</td> <td>Exec.</td> <td>Comp.</td> <td>Exec.</td> </tr> <tr> <td>Gepr.</td> <td>Vise</td> <td>Visto</td> <td>Vise</td> <td>Visto</td> </tr> </table>																	W.	Comp.	Exec.	Comp.	Exec.	Gepr.	Vise	Visto	Vise	Visto						
W.	Comp.	Exec.	Comp.	Exec.																												
Gepr.	Vise	Visto	Vise	Visto																												
<table border="1"> <tr> <td>Gr.</td> <td>Gr.</td> <td>Gr.</td> <td>Gr.</td> <td>Gr.</td> </tr> <tr> <td>Gr.</td> <td>Gr.</td> <td>Gr.</td> <td>Gr.</td> <td>Gr.</td> </tr> </table>																	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.	Gr.						
Gr.	Gr.	Gr.	Gr.	Gr.																												
Gr.	Gr.	Gr.	Gr.	Gr.																												
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F.		F.		B.		S.																										
62A		62A		62A		62A																										
TACCHELLA MACHINE S.P.A. Cassine																																

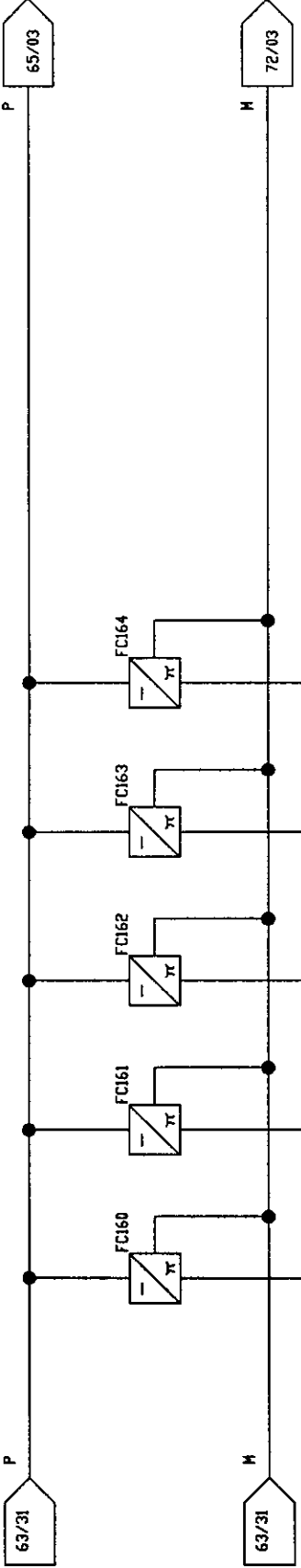
TACCHELLA		MACHINE		S.P.A.		Cassine	
F.	F.	F.	B.	S.			
63							
Gr.	Gr.	Gr.	Gr.	Gr.			



E15.0	E15.1	E15.2	E15.3	E15.4	E15.5	E15.6	E15.7
RIPARO MOLA CHIU	RIPARO MOLA APERT			MESSA IN SERVIZIO	PRESS. PRESS. IDRAUL. RULLI	FILTRO INT. LUBRIGUIDE	PRESSOSTATO PEZZO BLOCCATO

[illegible]

01 03 05 07 09 11 13 15 17 19 21 23 25 27 29 31 33

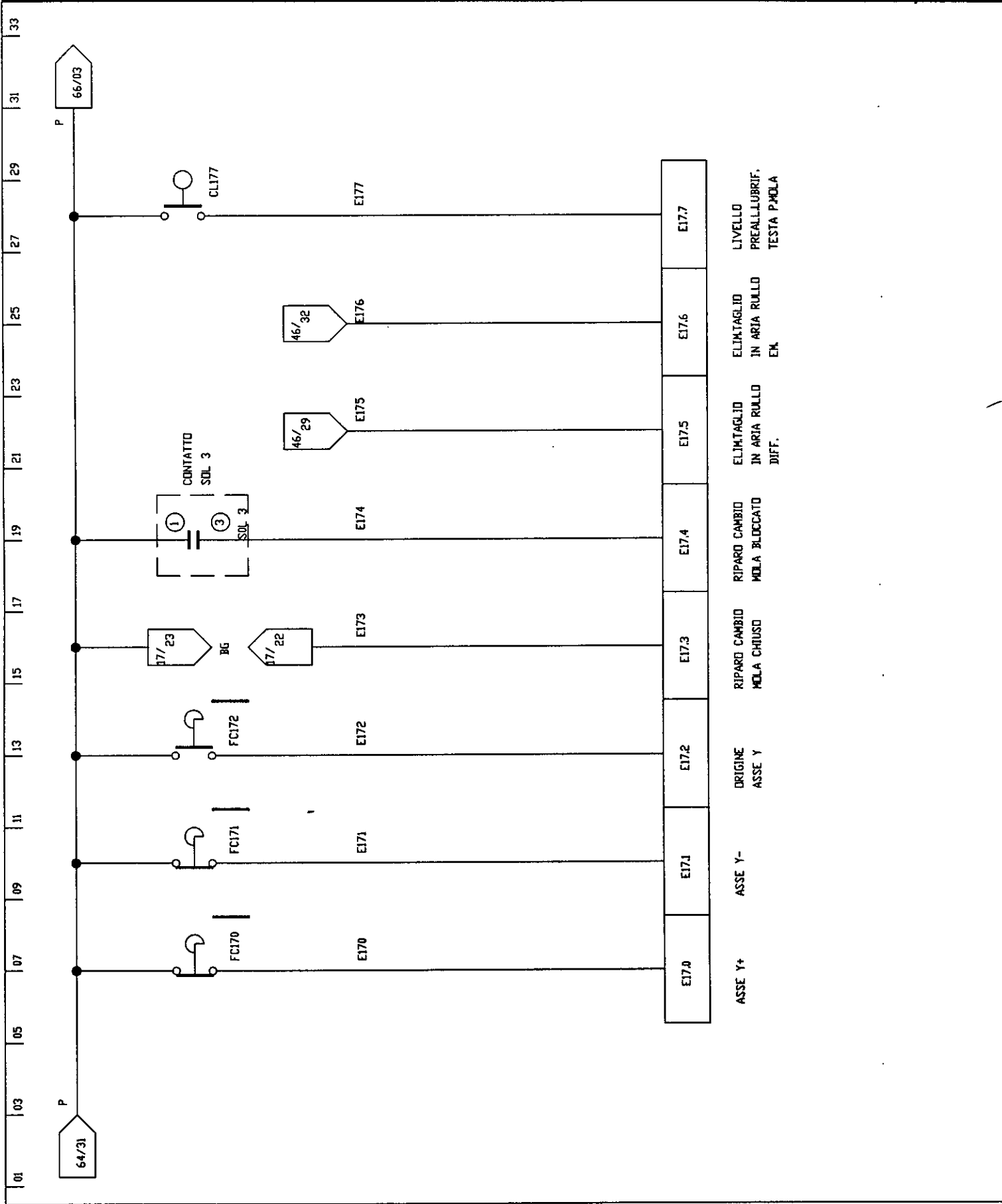


E16.0	E16.1	E16.2	E16.3	E16.4	E16.5	E16.6	E16.7
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SUPPORTO A/V/1 DISINSERITO
SUPPORTO A/V/2 DISINSERITO
SUPPORTO A/V/3 DISINSERITO
SUPPORTO A/V/4 DISINSERITO
SUPPORTO A/V/5 DISINSERITO

Macchine Elettromeccaniche C.N.C.		Data		Date	
Gruppo Schema Elettrico Funz.		Datum		Date	
Mach.		Visto		Vise	
Mach.		Gepr.		Vise	
De		Comp.		Exec.	
En		W.		Comp.	
NOTES					
NOTIZ					
MODIFICATO 19-03-2003					
TACCHELLA S.p.A. Cassine					
F. F. B. S.					
64					
Gr. Gr. Gr.					

Mach.	Grup.	Schema ELETTRICO FUNZ.	Fr.	Gr.	Mach.	De.	Gr.	En.	Gr.										
Date	Date		Visto	Visa	Gepr.	Visa	Comp.	Exec.	W.										
NOTE	NOTIZ																		
<table border="1"> <tr> <td>Gr.</td> <td>Gr.</td> <td>Gr.</td> <td>Gr.</td> <td>Gr.</td> </tr> <tr> <td>65</td> <td>F.</td> <td>F.</td> <td>B.</td> <td>S.</td> </tr> </table>										Gr.	Gr.	Gr.	Gr.	Gr.	65	F.	F.	B.	S.
Gr.	Gr.	Gr.	Gr.	Gr.															
65	F.	F.	B.	S.															
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TACCHELLA		S.p.A.		Cassine															



| 01 | 03 | 05 | 07 | 09 | 11 | 13 | 15 | 17 | 19 | 21 | 23 | 25 | 27 | 29 | 31 | 33

P
66/31

P
68/03

EI90 ASSE U+ EI91 ASSE U- EI92 ORIGINE ASSE U EI93 SERVATEMP. ASSE U EI94 PULSANTE DIREZU+ EI95 PULSANTE DIREZU- EI96 CONTROLLO ROTAZ.RULLO EI97 CONTROLLO ROTAZ.PEZZO

FCI90 FCI91 FCI92

41/05 41/04 41/04

PSI94 PSI95

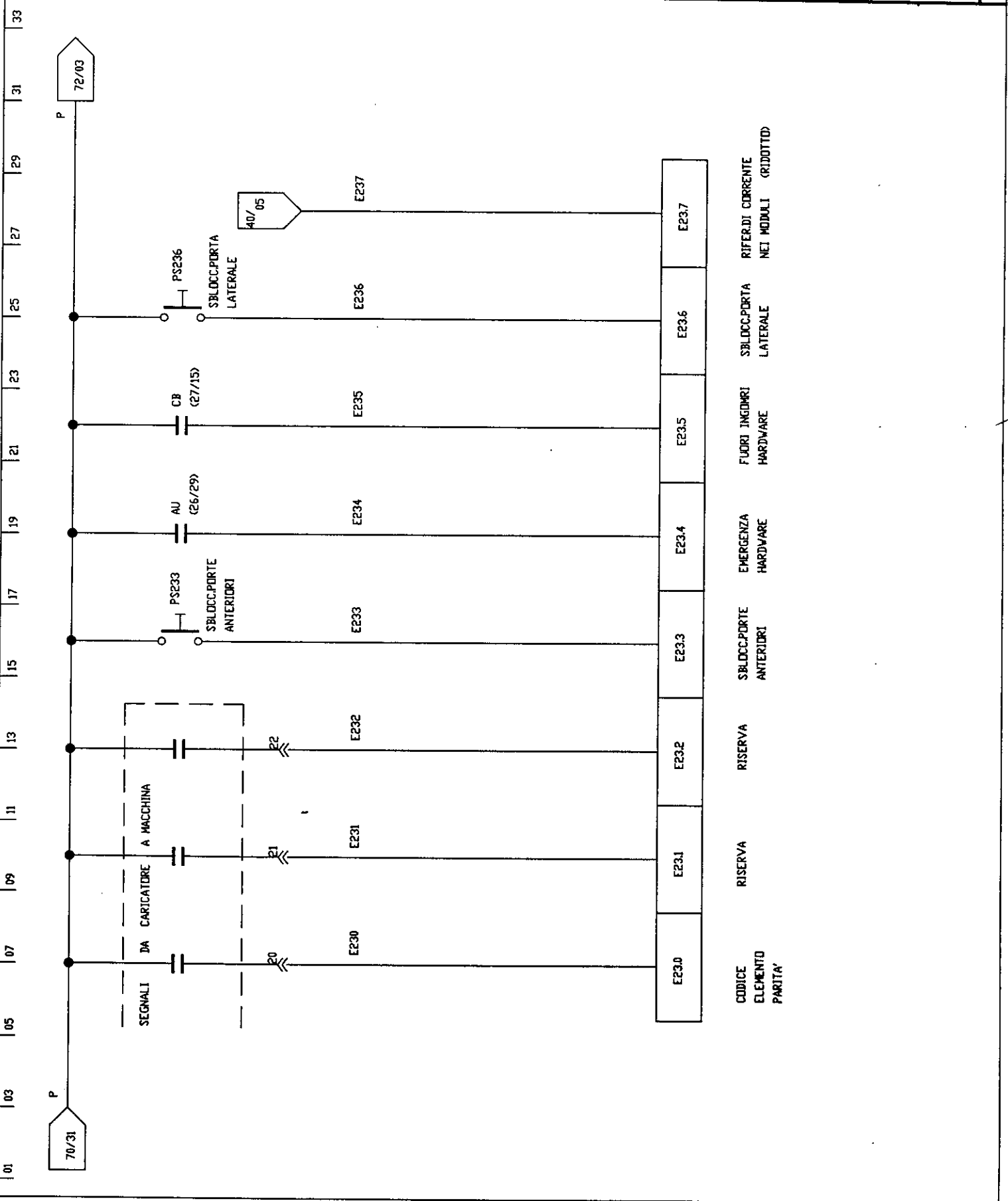
DIREZ.U+ DIREZ.U-

B/24 B/08

Component	Function
E210	N.1 ROBOT INCLUSO
E211	AUS. INSERTI CARICATORE
E212	PRELIEVO AVVENUTO
E213	CARICATORE AUTOMATICO
E214	RISERVA
E215	DEPOSITO AVVENUTO
E216	CAMBIO LOTTO
E217	CARICATORE ESCL./INCL.

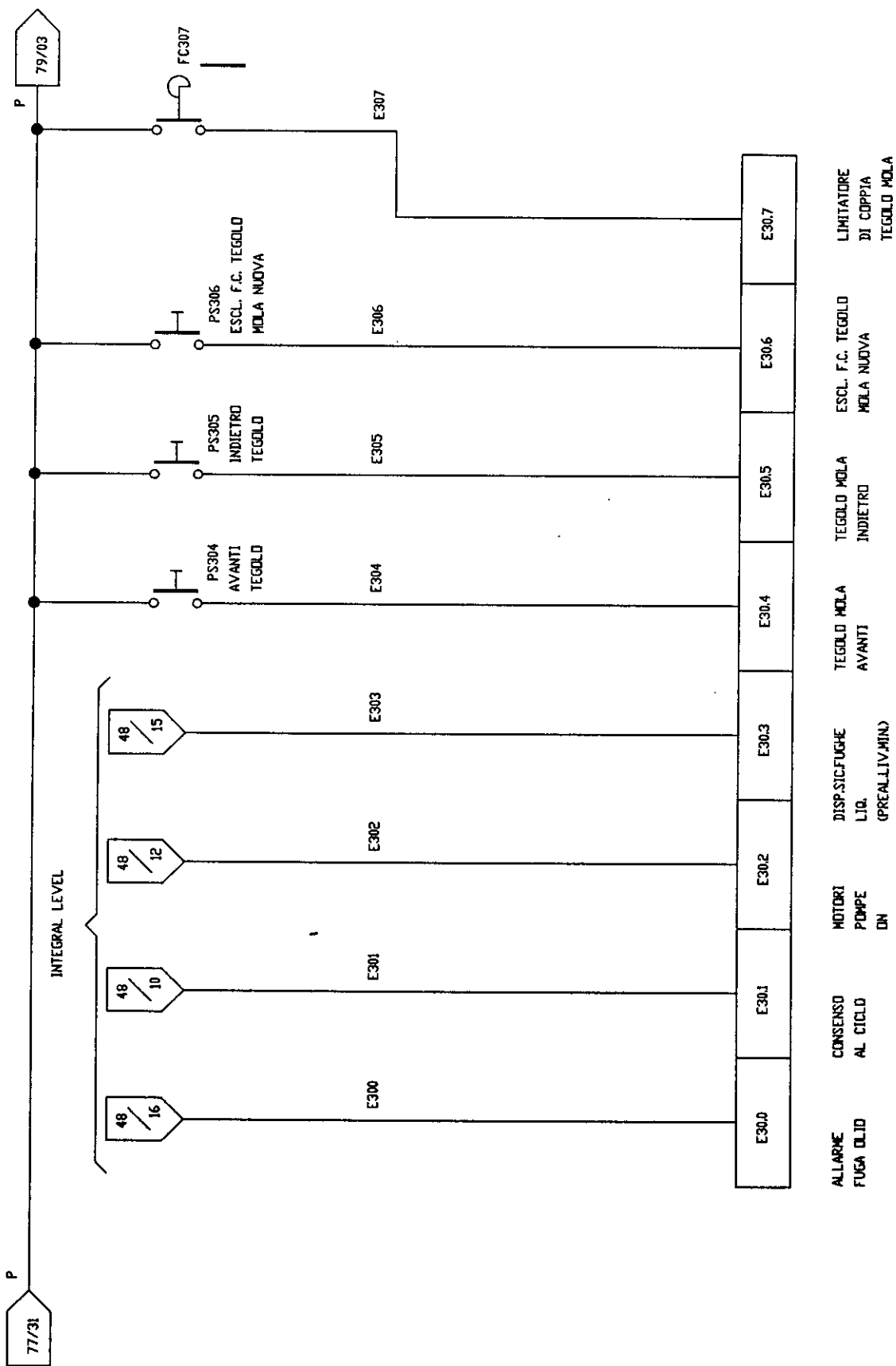
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I+	Macch. RETTIFICATRICE C.N.C.	Date	Date
	Grup. SCHEMA ELETTRICO FUNZ.	Datum	Date
Fr	Macch.	Visto	Vise
	Gr.	Gepr.	Vise
De	Macch.	Comp.	Exec.
	Gr.	W.	Comp.
En	Macch.	NOTE	NOTES
	Gr.	NOTE	NOTES



Component	Function
E290	OVERRIDE ASSE U CANALE A
E291	OVERRIDE ASSE U CANALE B
E292	OVERRIDE ASSE U CANALE C
E293	OVERRIDE ASSE U CANALE D
E294	PROTEZ. POMPA IDR.
E295	PROTEZ. LUBR. GUIDE
E296	PROTEZ. LUBR. MANDR. MOLLA
E297	PROTEZ. MOTORE ROTAZ. IDR. RULLO

01	03	05	07	09	11	13	15	17	19	21	23	25	27	29	31	33
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ALLARME	CONSENSO	MOTORI	DISP. SIFUGHE	TEGOLO MOLA	ESCL. F.C. TEGOLO	LIMITATORE
FUGA OLIO	AL CICLO	POMPE	LIQ.	AVANTI	MOLA NUOVA	DI COPPIA
		ON	(PREALLIV.MIN)	INDIETRO		TEGOLO MOLA

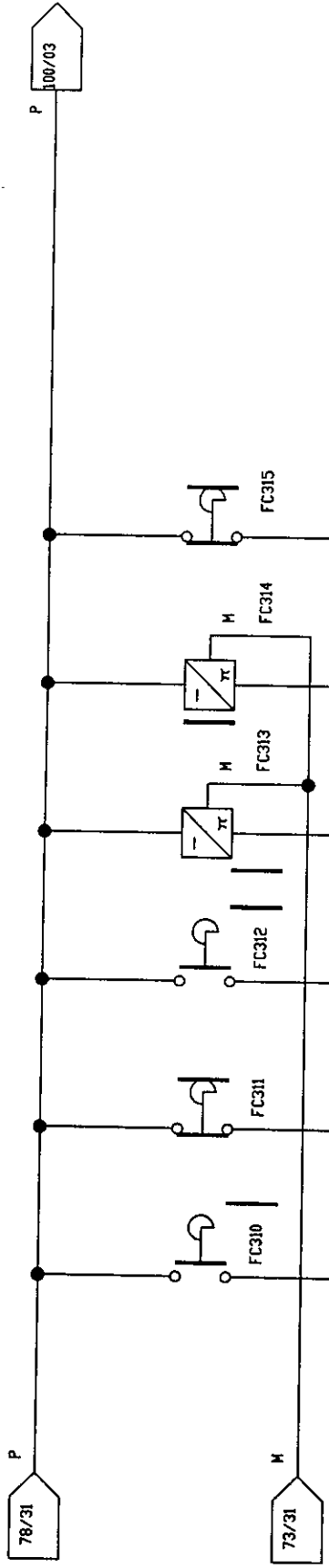
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Data		Datum	
Date		Date	
Visto		Gepr.	
Vise		Vise	
Comp.		Exec.	
W.		Comp.	

NOTE	NOTICES
NOTIZ	NOTES

TACCHELLA	MACHINE	S.P.A.	Cassine	F.	F.	78		Gr.	Gr.	Gr.
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01 03 05 07 09 11 13 15 17 19 21 23 25 27 29 31 33



E31.0	E31.1	E31.2	E31.3	E31.4	E31.5	E31.6	E31.7
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TEGOLD IN POS. MOLA NUOVA
TEGOLD IN POS. MOLA CAMBIO M.
CARENATURA APERTA
CARENATURA CHIUSA
TEGOLD IN POSIZ.SICUR.

Macch.	Grup.	Schema Elettrico Funz.	Date	Date
En	Gr.	Macch.	Comp.	Exec.
De	Gr.	Macch.	Gepr.	Vise
Fr	Gr.	Macch.	Visto	Vise
NOTE	NOTES	NOTE	NOTES	NOTE
Gr.	Gr.	Gr.	Gr.	Gr.
79	F.	F.	B.	5.
TACCHELLA S.p.A. Cassine				

[illegible]

[illegible]

01	03	05	07	09	11	13	15	17	19	21	23	25	27	29	31	33
A2.0 A2.1 A2.2 A2.2 A2.3 A2.4 A2.5 A2.6 A2.7 A20 A21 A26 AL AG BR 81/31 M 83/03 M AVVIO CENTR. LUBRIFICAZIONE AVVIO CENTR. LUBRIFICAZIONE RICARICA CALIBR.DIAM. (PREDISPOSTO) NO NC 22/17 14/13 14/09 22/21 34/05 NC																
AVVIO CENTR. LUBRIFICAZIONE AVVIO CENTR. LUBRIFICAZIONE RICARICA CALIBR.DIAM. (PREDISPOSTO) NO NC 22/17 14/13 14/09 22/21 34/05 NC																
RICARICA CALIBR.DIAM. (PREDISPOSTO) NO NC																

It	Mach. RETTIFICATRICE C.N.C.	Data	Date
Gr.	Grup. SCHEMA ELETTRICO FUNZ.	Datum	Date
Fr	Mach.	Visto	Viso
De	Mach.	Gepr.	Viso
En	Mach.	Comp.	Exec.
		W.	Comp.

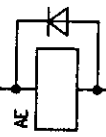
NOTE	NOTICES
NOTIZ	NOTES

Gr.	Gr.	Gr.
83		
F.	F.	S.

TACCHELLA
S.p.A.
MACHINE
Lossine

A30	A31	A32	A33	A34	A35	A36	A37
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A31



CONDROT. AZ.
MOTORE RULLO

NO	NC
14/29	

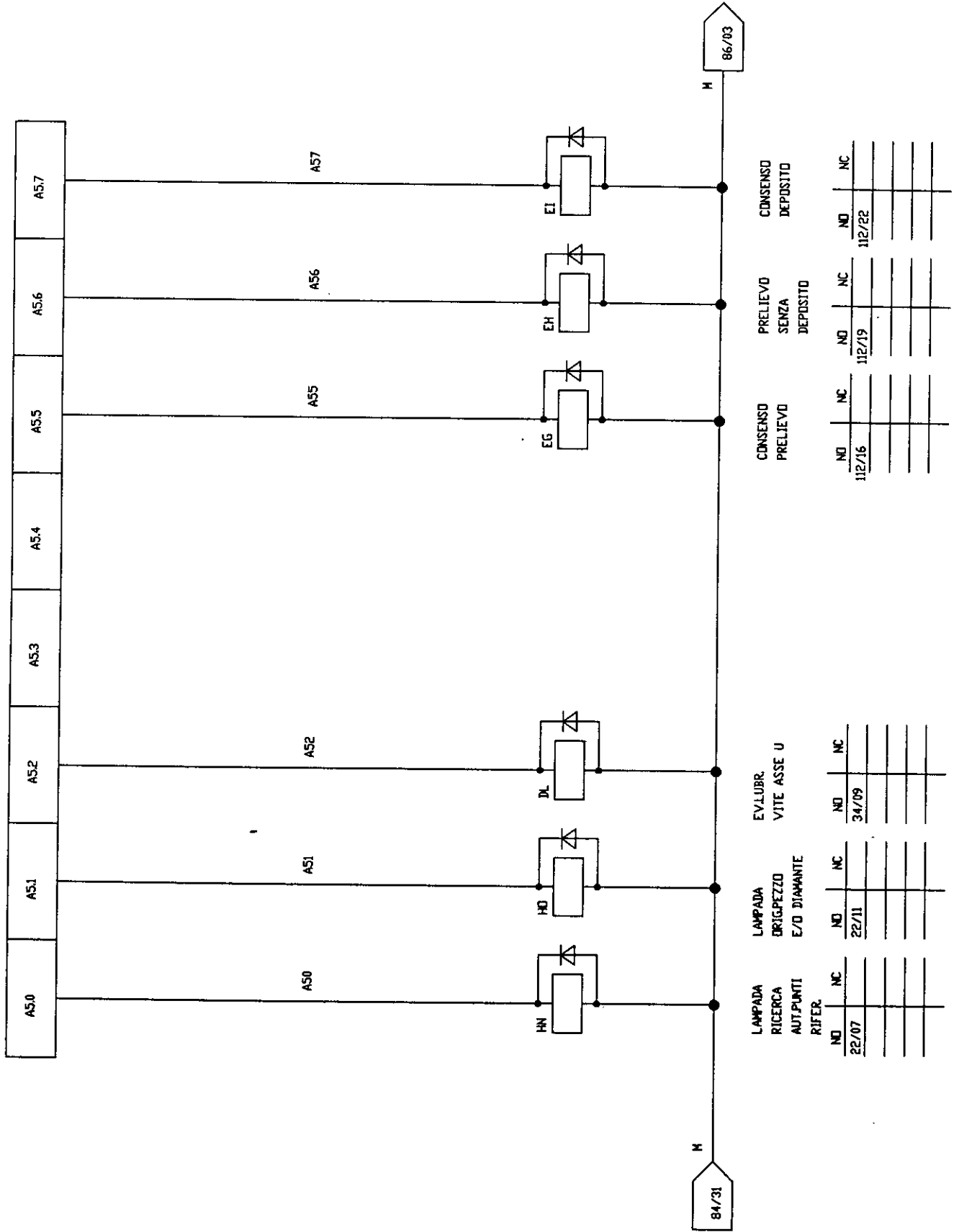
01 03 05 07 09 11 13 15 17 19 21 23 25 27 29 31 33

NO	NC	DATE
42/05		
72/25		
30/05		
22/05		
29/19		
33/13		
33/17		
85/03		

Mach. RETTIFICATRICE C.N.C.		Date		Date	
Grup. SCHEMA ELETTRICO FUNZ.		Date		Date	
Mach.		Visto		Visto	
Mach.		Gepr.		Vise	
De Gr.		Comp.		Exec.	
En Gr.		Comp.		Exec.	

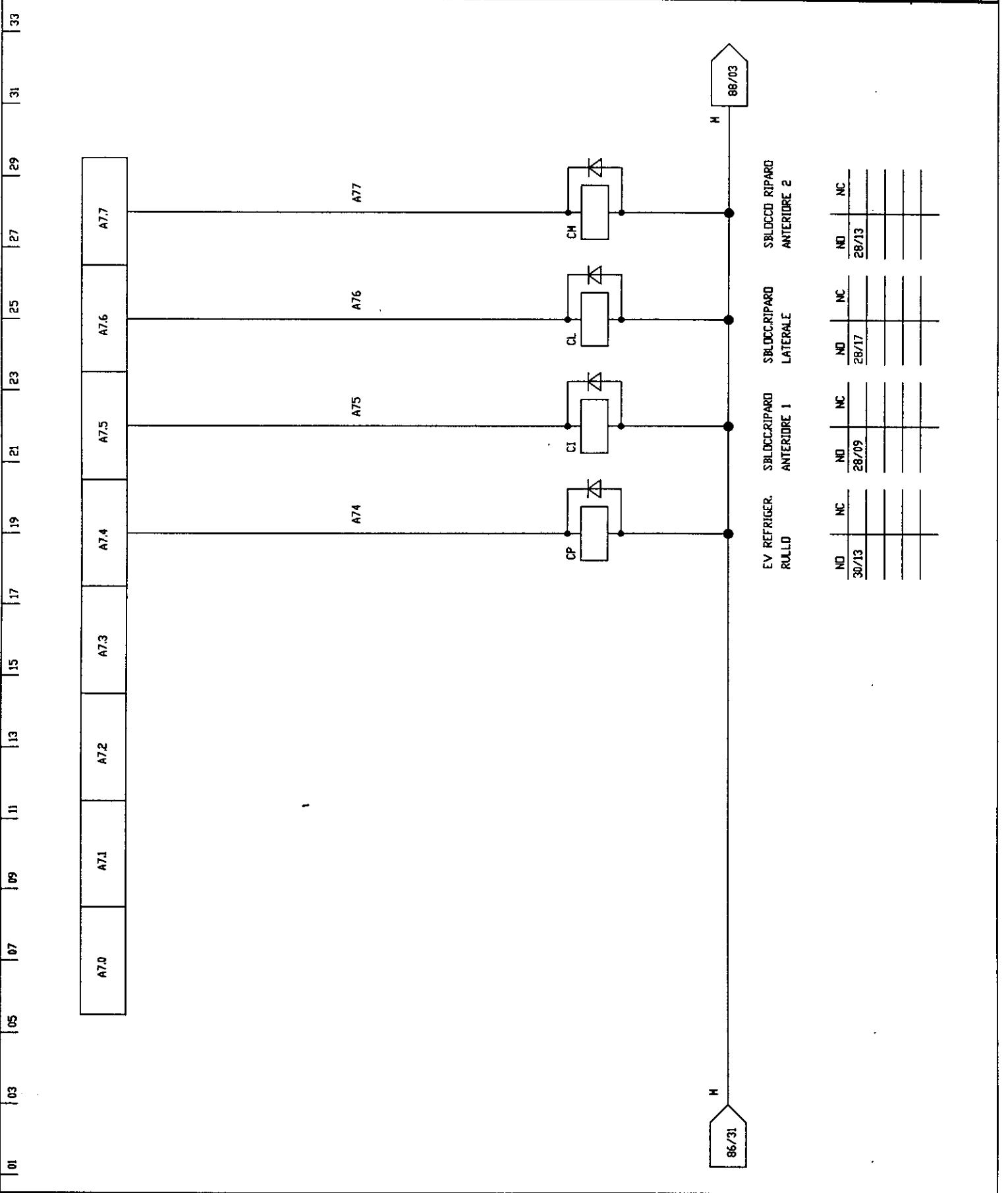
NOTE		NOTICES	
NOTE		NOTICES	

TACCHELLA		S.p.A.		Cassine	
MACHIN		S.		B.	
F.		F.		F.	
Gr.		Gr.		Gr.	
85		85		85	



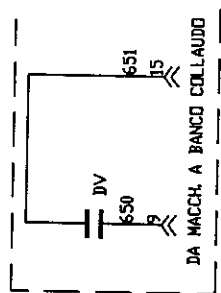
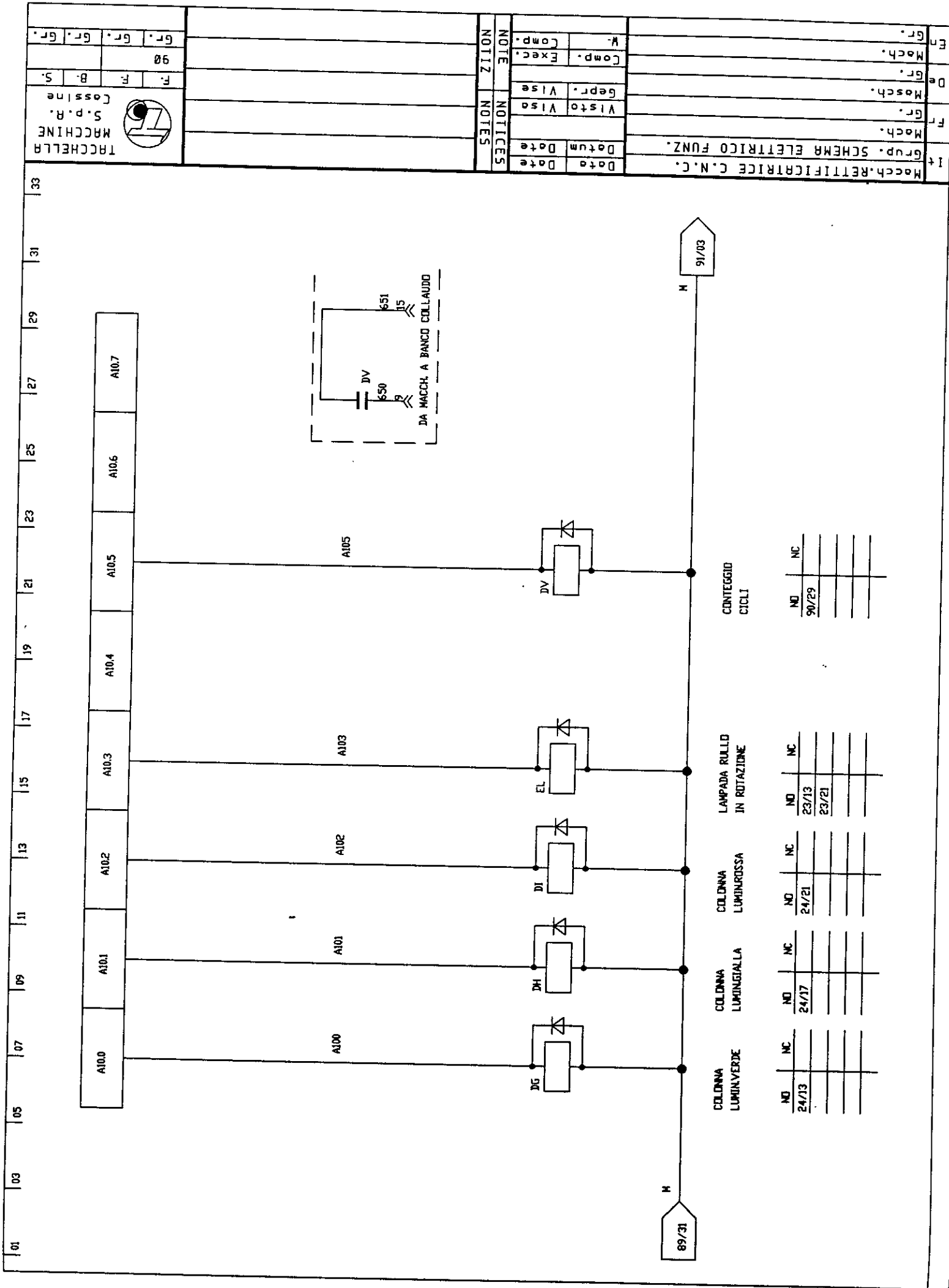
01 03 05 07 09 11 13 15 17 19 21 23 25 27 29 31 33

Date		Datum		Date	
Visto		Gepr.		Vise	
Comp.		W.		Comp.	
Exec.				Comp.	



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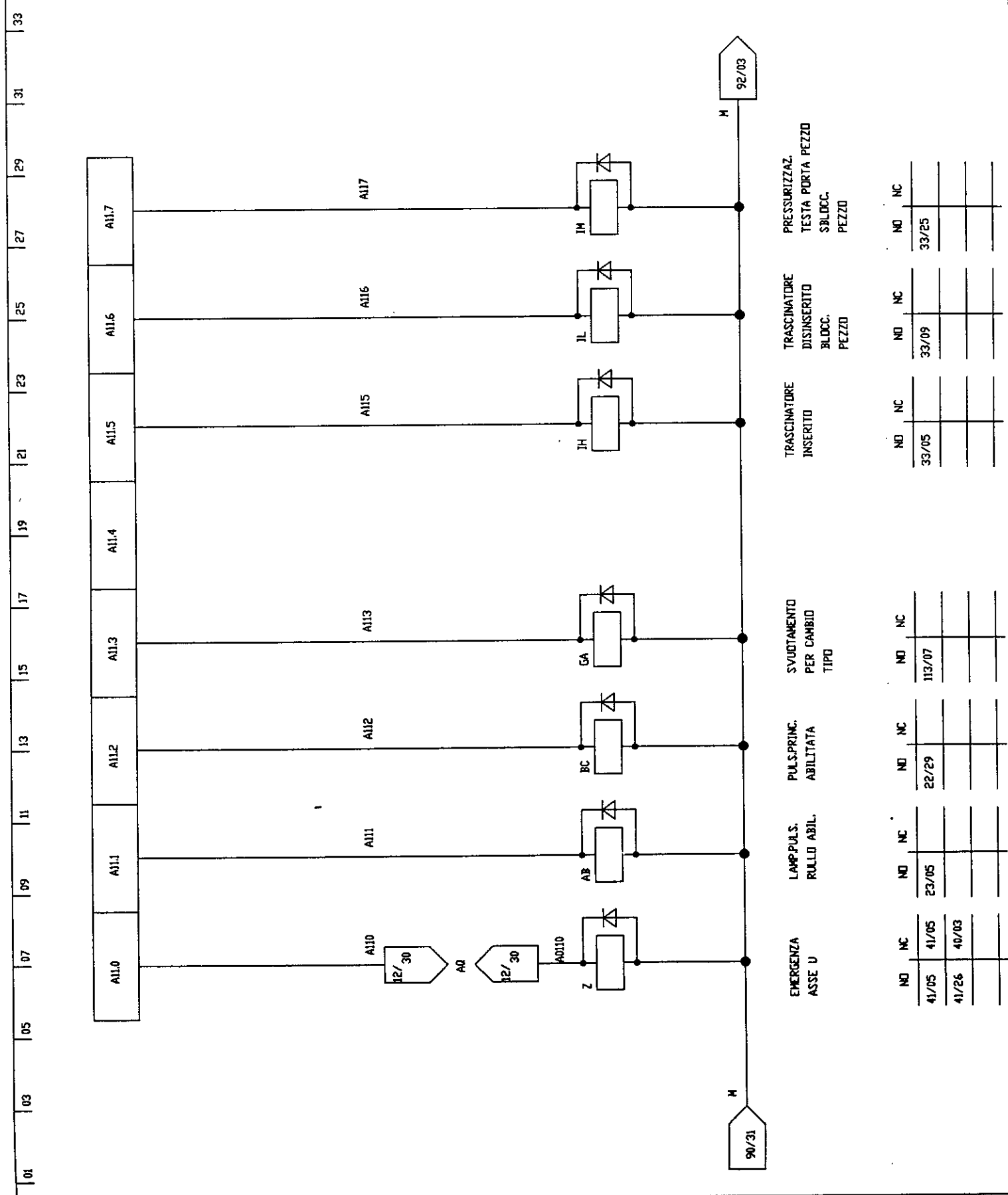
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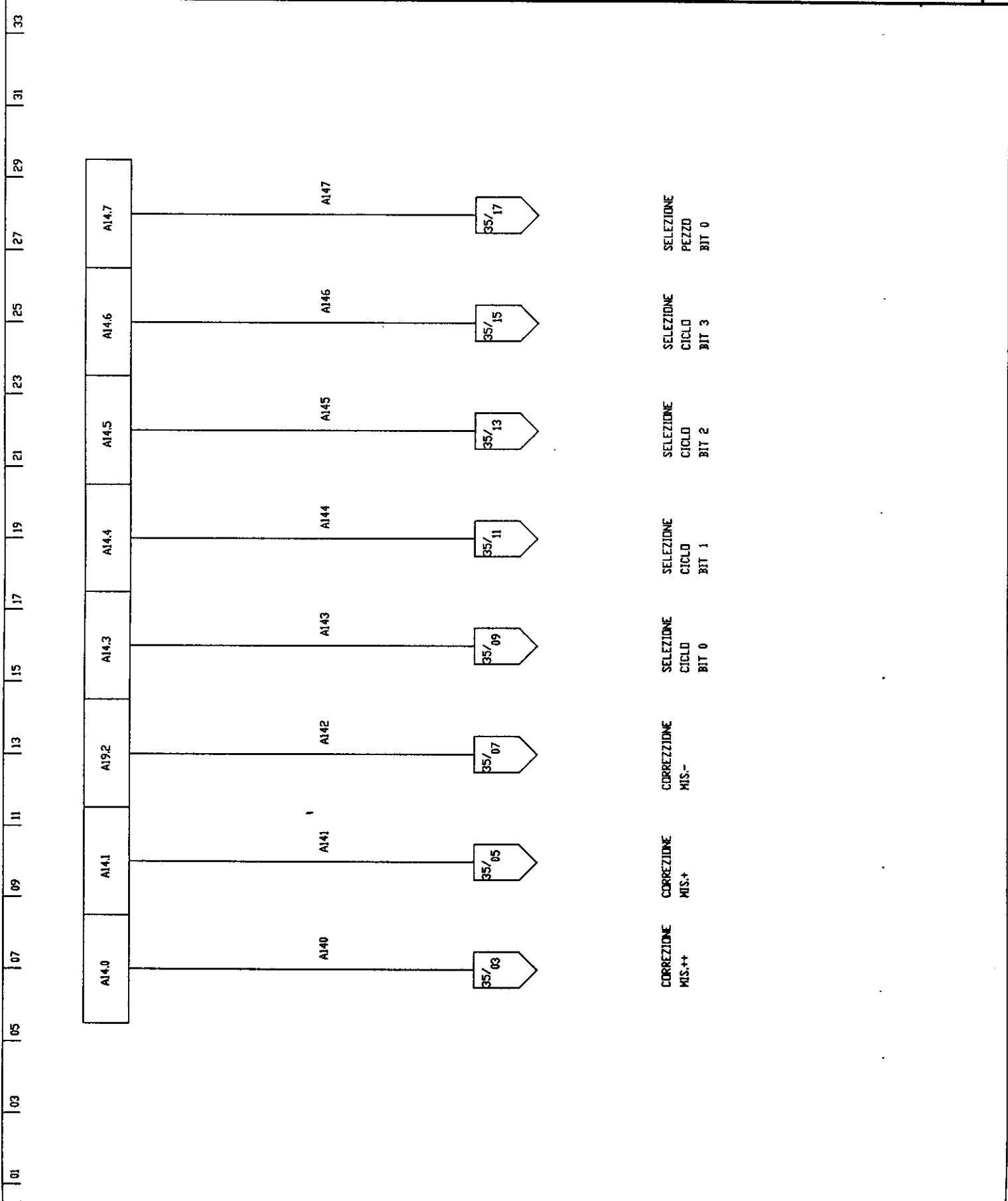
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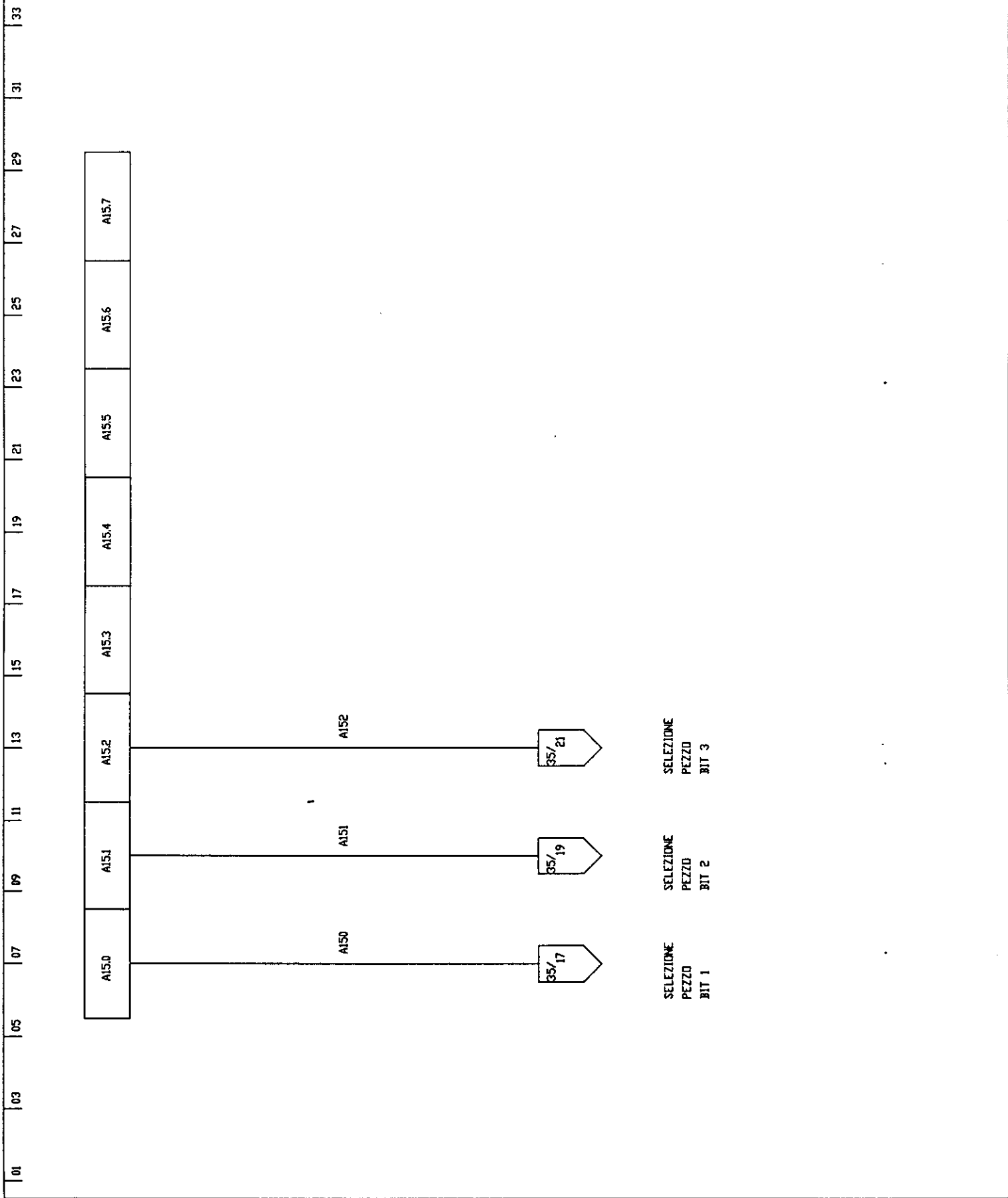
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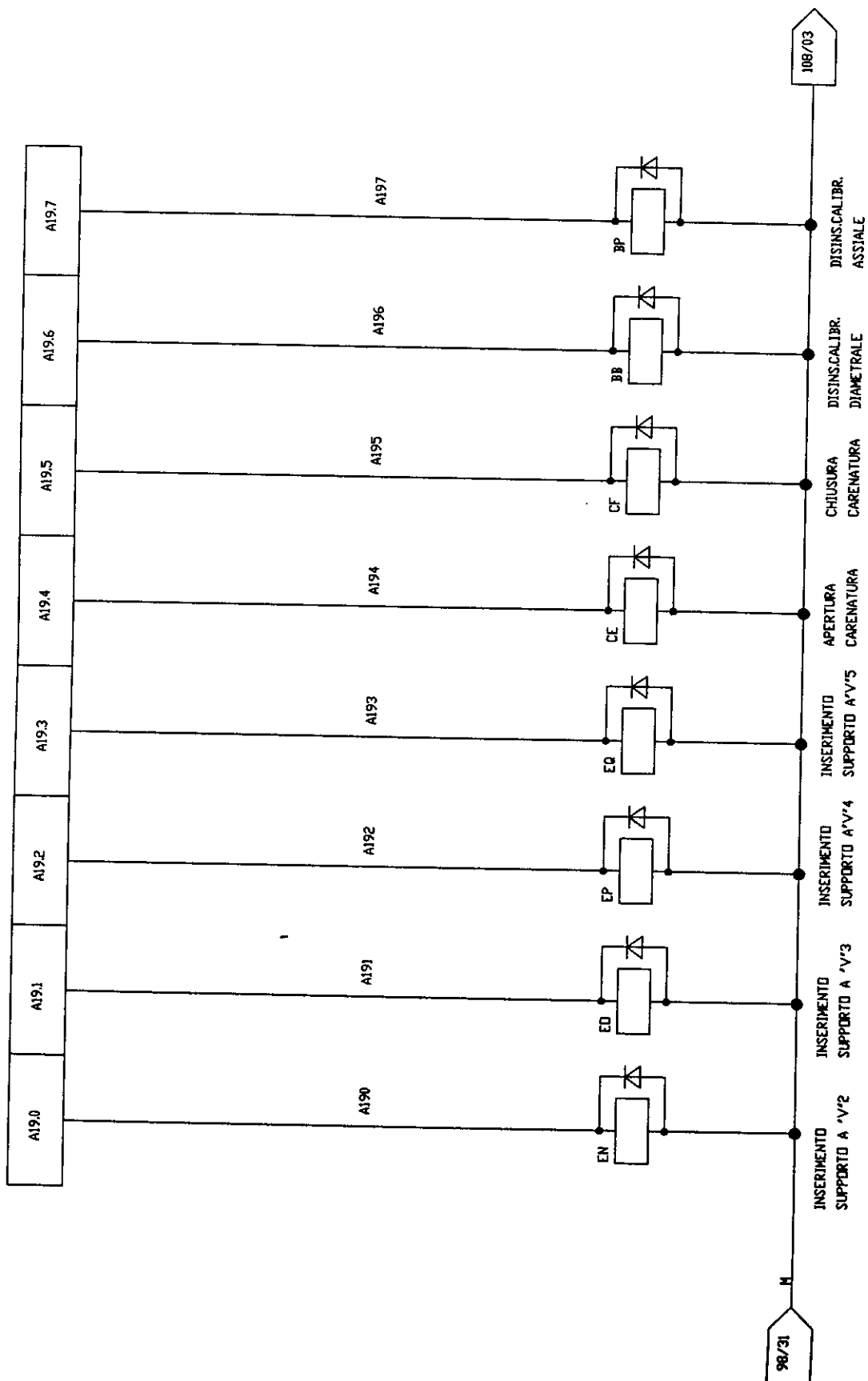
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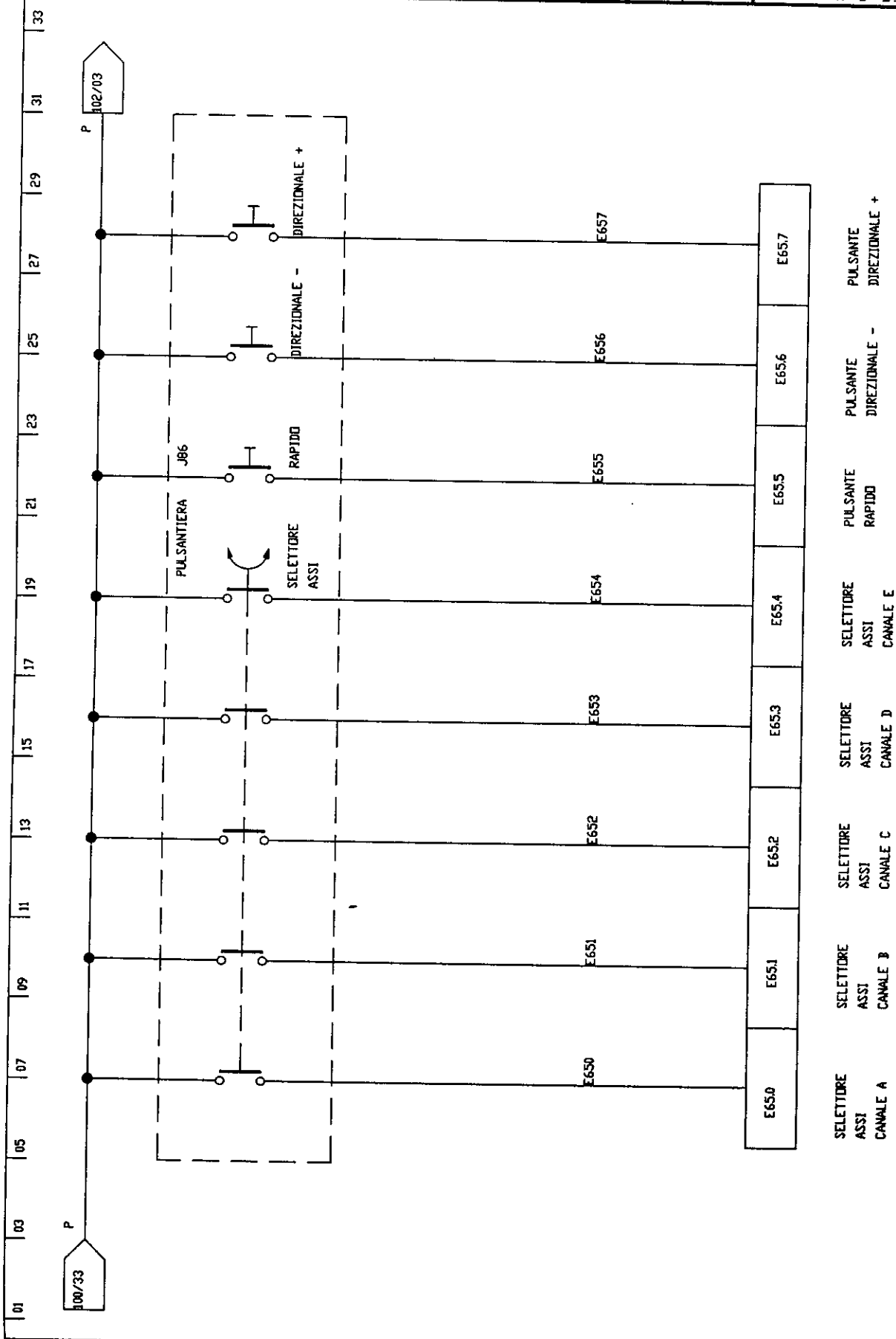
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104		B.		S.	
Gr.		Gr.		Gr.	

E68.0	E68.1	E68.2	E68.3	E68.4	E68.5	E68.6	E68.7
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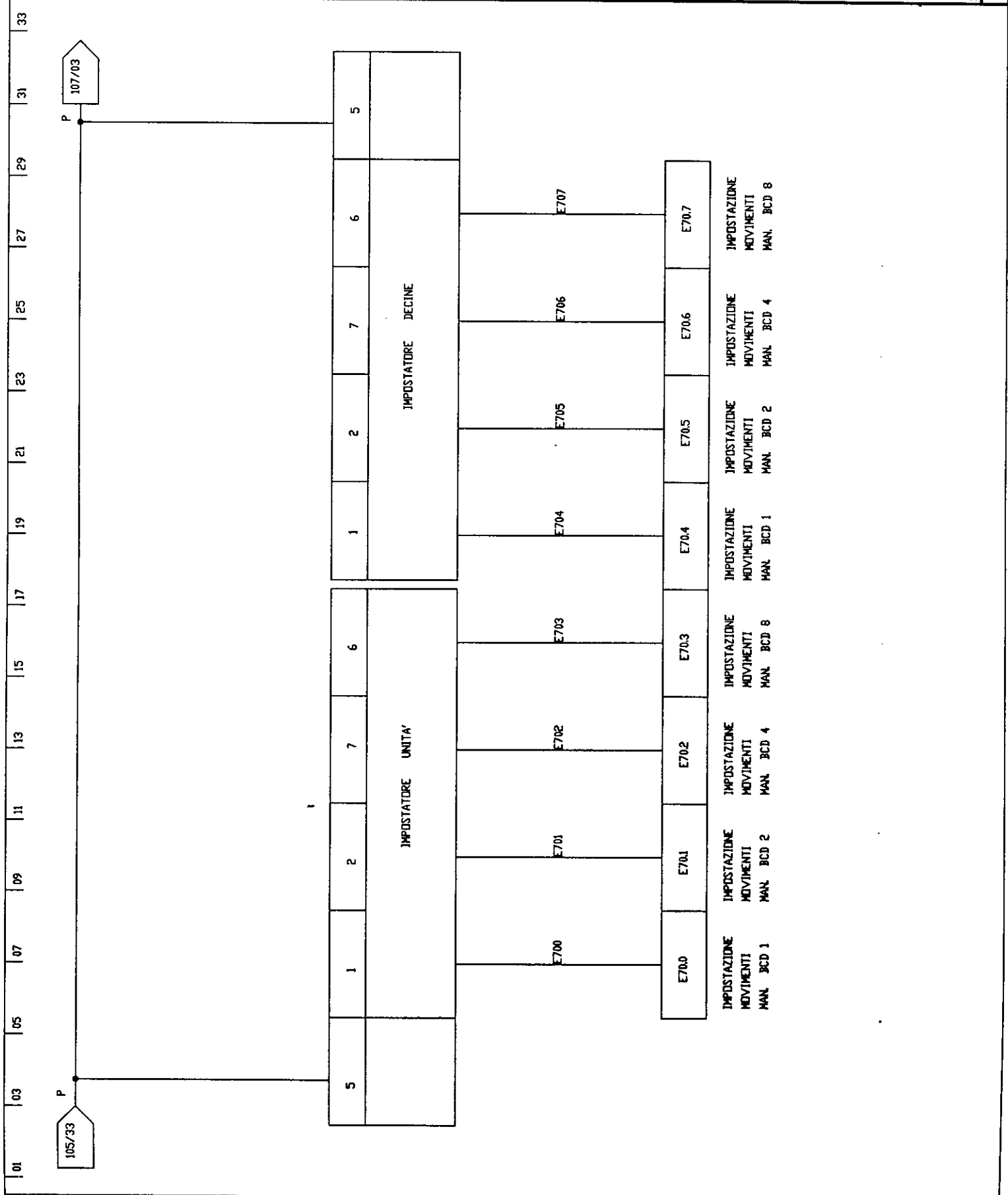
01 03 05 07 09 11 13 15 17 19 21 23 25 27 29 31 33

103/33 P 105/03 P

01	03	05	07	09	11	13	15	17	19	21	23	25	27	29	31	33	
104/33																106/03	
P																P	

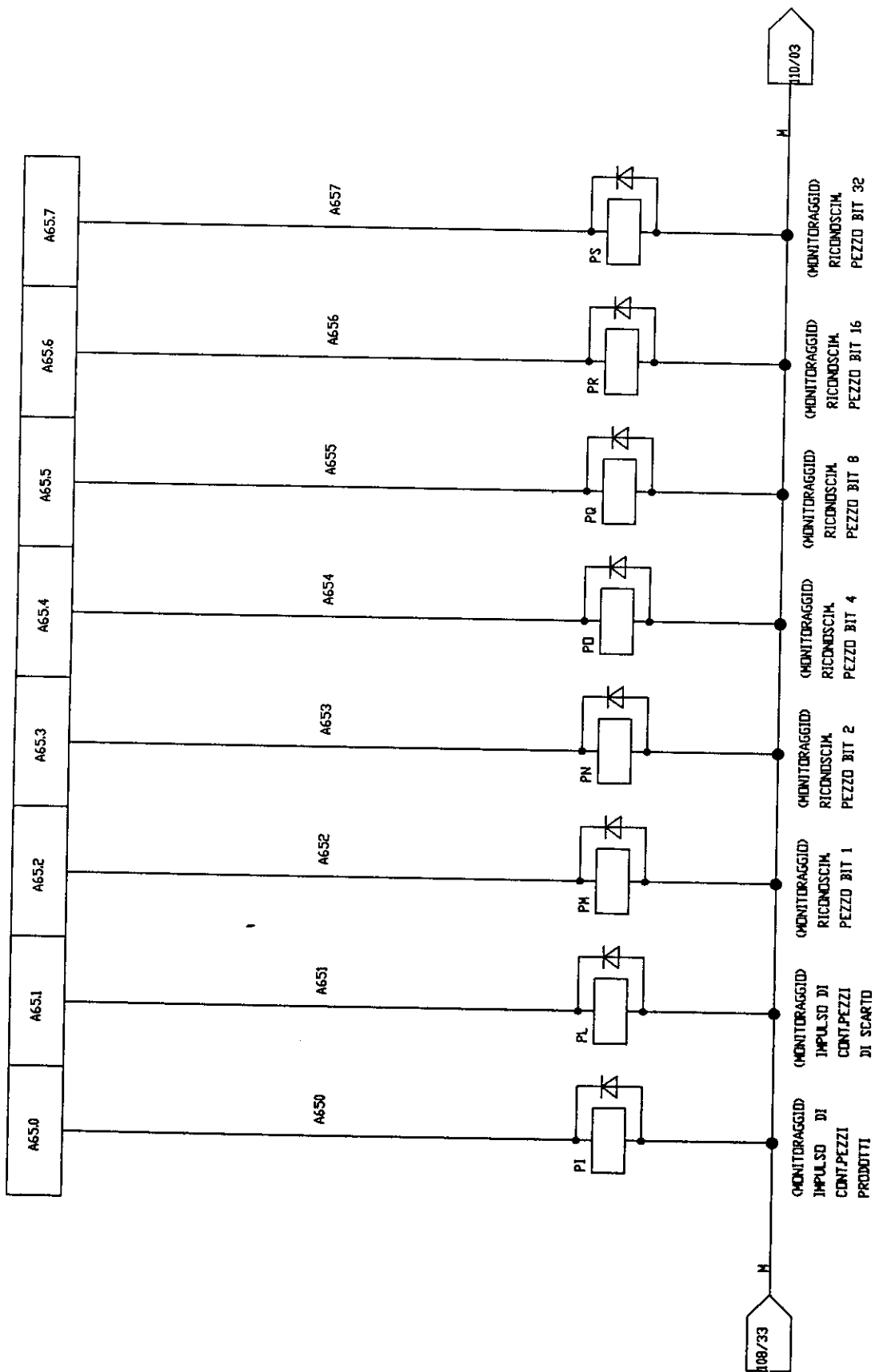
E69.0	E69.1	E69.2	E69.3	E69.4	E69.5	E69.6	E69.7
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It	Grup. SCHEMA ELETTRICO FUNZ.	Mach.	RETTIFICATRICE C.N.C.
Fr	Mach.	Gr.	
De	Masch.	Gr.	
En	Mach.	Gr.	
	Comp.	Exec.	W.
	Comp.	Exec.	W.
	Visto	Vise	Gepr.
	Date	Date	
	Date	Date	
	NOTE		
	ZILON		
	MACHHELLA S.p.A. Cassine		
	F.	F.	S.
	106		
	Gr.	Gr.	Gr.



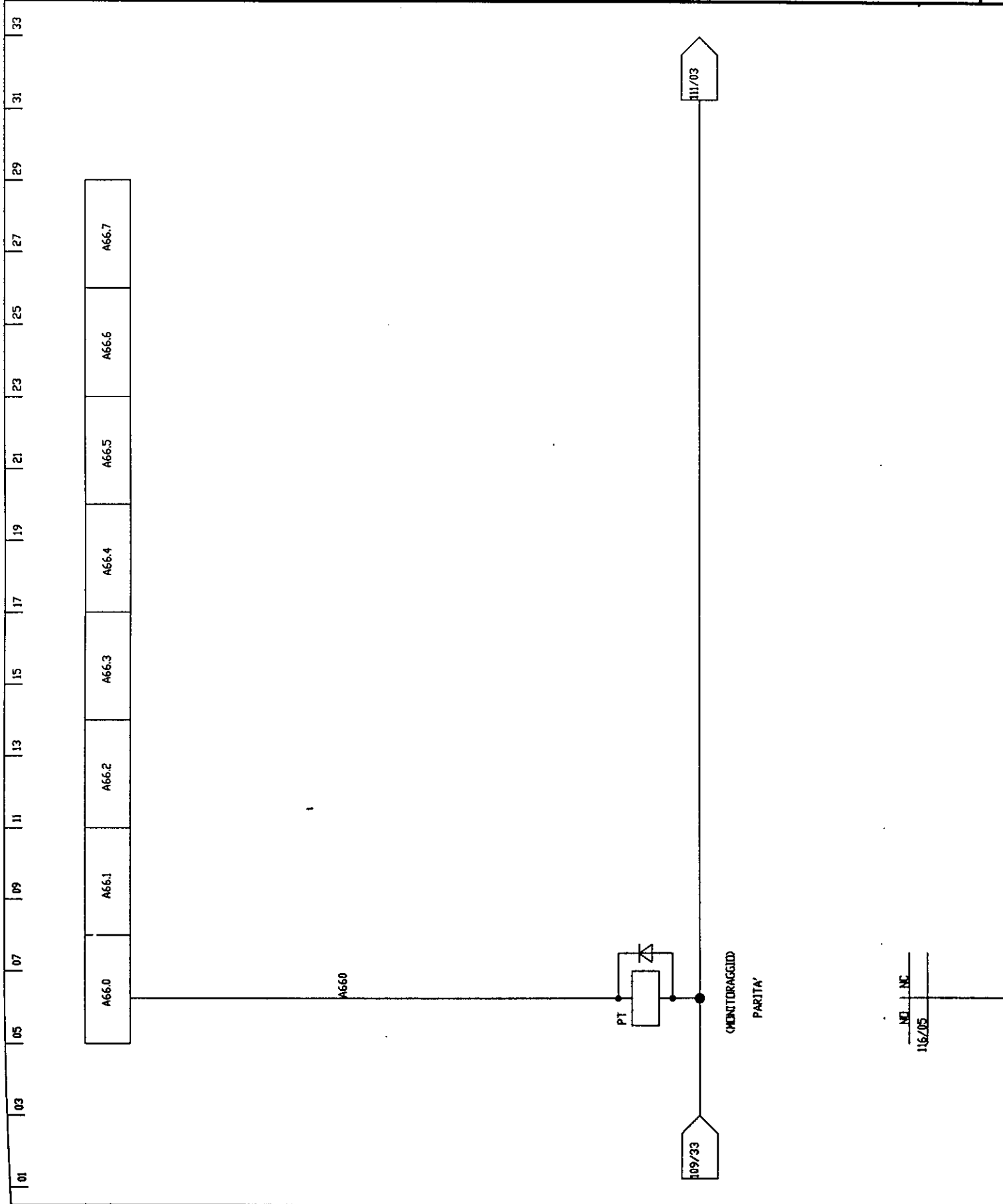
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106/33				111/03															
P				P															
PS710 AVVIO TESTA PORTA PEZZO				PS711 ARRESTO TESTA PORTA PEZZO				PS712 ESCL. INCL. JOG				PS713 ABIL.MOV.MAN. DA IMPDSTARE							
E710				E711				E712				E713							
E710				E711				E712				E713				E717			
AVVIO TESTA PORTA PEZZO				ARRESTO TESTA PORTA PEZZO				JOG ESCL./INCL.				ABIL.MOV.MAN. DA IMPDSTARE							

01	03	05	07	09	11	13	15	17	19	21	23	25	27	29	31	33
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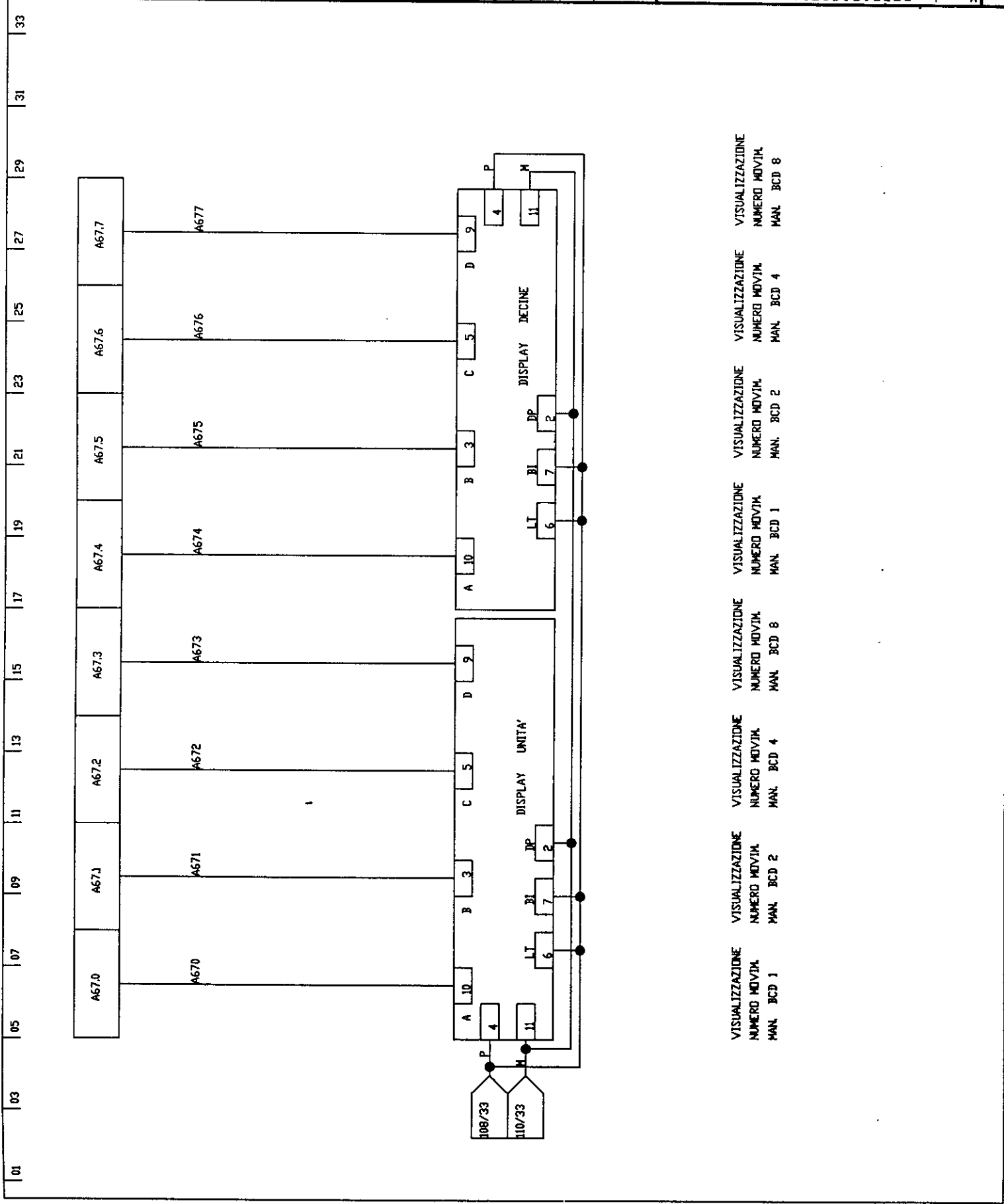
[illegible][illegible]

Mach. RETTIFICATRICE C.N.C.		Data		Date	
Grup. SCHEMA ELETTRICO FUNZ.		Datum		Date	
Mach.		Visto		Vise	
Gr.		Gepr.		Vise	
De		Comp.		Exec.	
Mach.		W.		Comp.	
En		Gr.		Gr.	

TACCHELLA		S.p.A.		Cossine	
MACHINE		F.		B.	
110		Gr.		Gr.	



Mach. RETTIFICATRICE C.N.C.		Grup. SCHEMA ELETTRICO FUNZ.		Mach.		Fr.		Gr.		Masch.		De.		Mach.		En.	
Date		Date		Date		Date		Date		Date		Date		Date		Date	
Visto		Visto		Visto		Visto		Visto		Visto		Visto		Visto		Visto	
Gepr.		Gepr.		Gepr.		Gepr.		Gepr.		Gepr.		Gepr.		Gepr.		Gepr.	
Comp. Exec.		Comp. Exec.		Comp. Exec.		Comp. Exec.		Comp. Exec.		Comp. Exec.		Comp. Exec.		Comp. Exec.		Comp. Exec.	
W. Comp.		W. Comp.		W. Comp.		W. Comp.		W. Comp.		W. Comp.		W. Comp.		W. Comp.		W. Comp.	
F.		F.		F.		F.		F.		F.		F.		F.		F.	
B.		B.		B.		B.		B.		B.		B.		B.		B.	
S.		S.		S.		S.		S.		S.		S.		S.		S.	
111		111		111		111		111		111		111		111		111	
TACCHELLA S.p.A. Cassine		TACCHELLA S.p.A. Cassine		TACCHELLA S.p.A. Cassine		TACCHELLA S.p.A. Cassine		TACCHELLA S.p.A. Cassine		TACCHELLA S.p.A. Cassine		TACCHELLA S.p.A. Cassine		TACCHELLA S.p.A. Cassine		TACCHELLA S.p.A. Cassine	



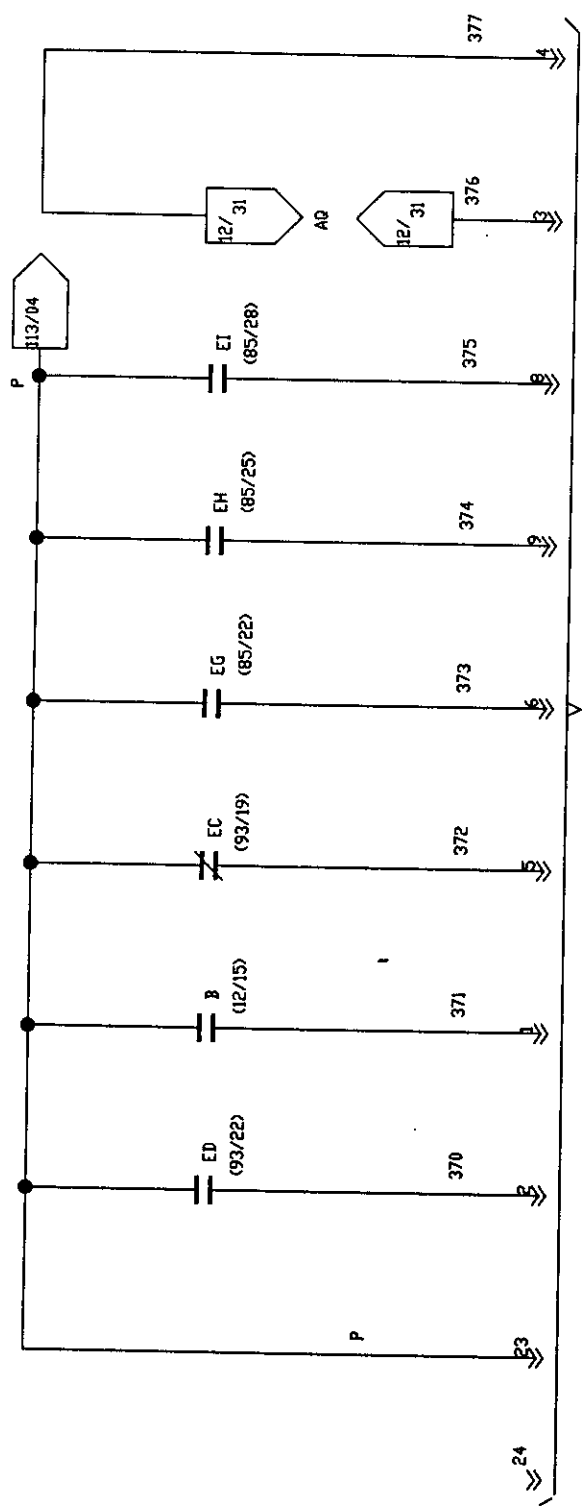
01 03 05 07 09 11 13 15 17 19 21 23 25 27 29 31 33

Mach. RETTIFICATRICE C.N.C.		Date		Date	
Grup. SCHEMA ELETTRICO FUNZ.		Date		Date	
Mach.		Visto		Visto	
Gr.		Gepr.		Vise	
De		Comp.		Exec.	
En		W.		Comp.	

NOTE		NOTES	
NOTE		NOTES	
NOTE		NOTES	
NOTE		NOTES	

112		F.		F.		B.		S.	
Gr.		Gr.		Gr.		Gr.		Gr.	

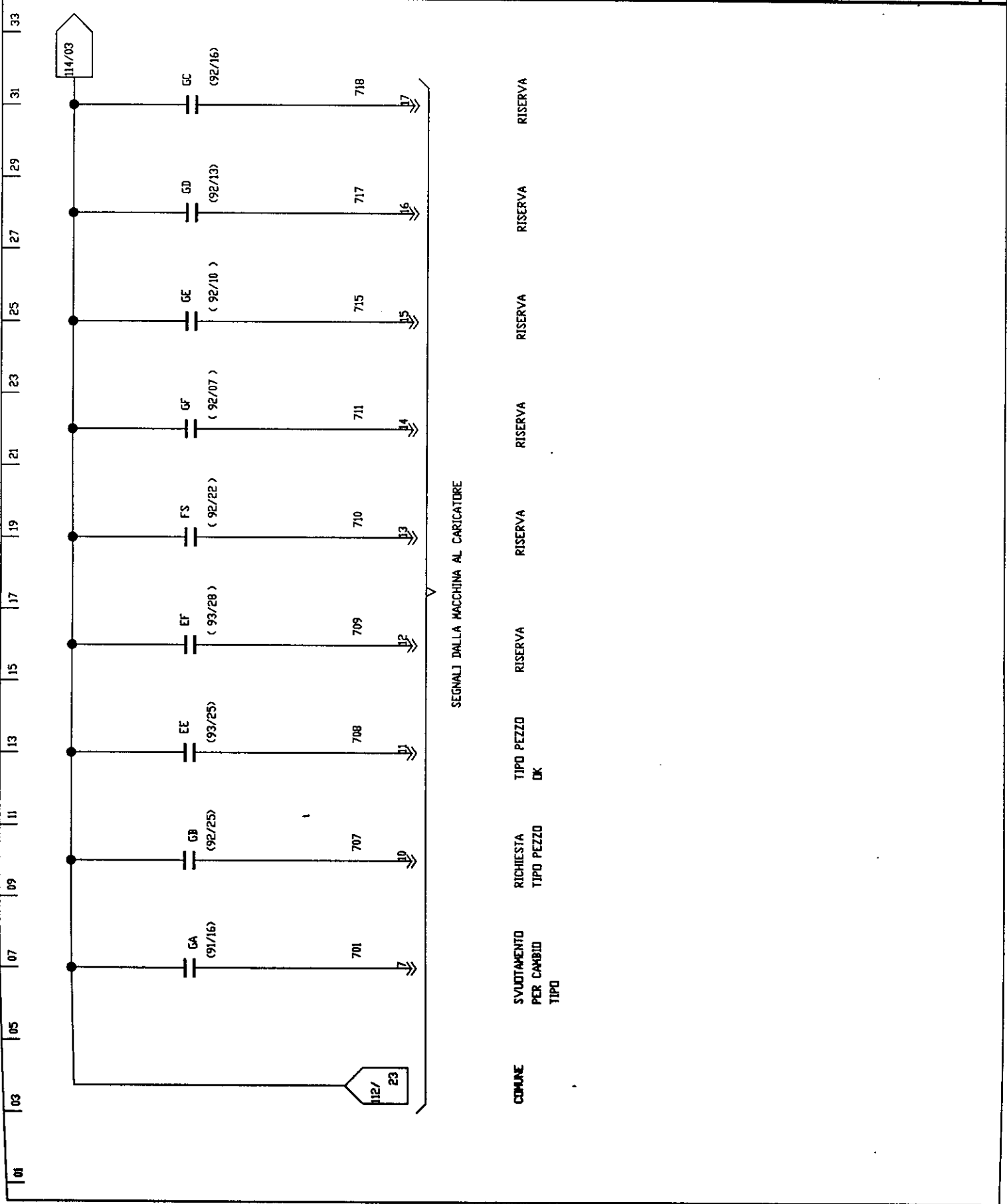
TACCHELLA
S.p.A.
Cassine



SEGNALI DALLA MACCHINA AL CARICATORE

- COMUNE +24V
- MACCHINA IN AUTOMATICO
- AUS. MACCHINA INSERITI
- MACCHINA IN AVARIA
- CONSENSO AL PRELIEVO
- PRELIEVO SENZA DEPOSITO
- CONSENSO AL DEPOSITO
- EMERGENZA

Mocceffittificatrice C.N.C.		Grupscema Elettrico Funz.		Mach.		Gr.		F.		Mach.		Gr.		De		Mach.		En	
Data		Datum		Date		Visto		Vise		Gepr.		Comp.		Exec.		Comp.		V.	
ZILON		ZILON		ZILON		ZILON		ZILON		ZILON		ZILON		ZILON		ZILON		ZILON	
113		113		113		113		113		113		113		113		113		113	
F.		F.		F.		F.		F.		F.		F.		F.		F.		F.	
B.		B.		B.		B.		B.		B.		B.		B.		B.		B.	
S.		S.		S.		S.		S.		S.		S.		S.		S.		S.	
TACCHELLA		TACCHELLA		TACCHELLA		TACCHELLA		TACCHELLA		TACCHELLA		TACCHELLA		TACCHELLA		TACCHELLA		TACCHELLA	
S.p.A.		S.p.A.		S.p.A.		S.p.A.		S.p.A.		S.p.A.		S.p.A.		S.p.A.		S.p.A.		S.p.A.	
Cassine		Cassine		Cassine		Cassine		Cassine		Cassine		Cassine		Cassine		Cassine		Cassine	



116/03

01 03 05 07 09 11 13 15 17 19 21 23 25 27 29 31 33

PA (108/06) 731 1 >>

PB (108/10) 732 2 >>

PC (108/12) 733 3 >>

PD (108/15) 734 4 >>

PE (108/18) 735 5 >>

PF (108/21) 736 6 >>

PG (108/24) 737 8 >>

PH (108/27) 738 9 >>

PI (109/06) 739 10 >>

PL (109/10) 740 11 >>

PM (109/12) 741 12 >>

PN (109/16) 742 13 >>

PO (109/18) 743 14 >>

PP (109/21) 744 15 >>

PR (109/24) 745 16 >>

730 21 22 >>

SEGNALI DI PREDISPOSIZIONE AI SISTEMI DI MONITORAGGIO CENTRALIZZATO (POSTI SU CONNETTORE A 24 POLI DENTRO L'ARMADIO ELETTRICO)

+24V/0 V - MACCH. - MACCH. - MACCH. F. - MACCH. F. - FERMATA - CICLO - IMP. CONT. - IMP. CONT. - RICPEZZO - RICPEZZO - RICPEZZO - RICPEZZO

CICLO - PER GUASTO - PER MANC. - SCARICO - CAMBIO - COLL. FUORI - IN ATTO - IN ATTO - PEZZI PR. - PEZZI SC. - BIT 1 - BIT 2 - BIT 4 - BIT 8 - BIT 16

AUT. CONT. - GENERICO - CARICO - IMPESS. - UTENSILE - LINEA -

It	MacCHETTA ELETTRICA C.N.C.	Date	Date
	Gruppo Schema Elettrico Funz.	Datum	Date
Fr	Macch.	Visto	Visto
	Gr.	Viso	Viso
De	Macch.	Gepr.	Viso
	Gr.	Comp.	Exec.
En	Macch.	W.	Comp.
	Gr.		
NOTES		NOTES	
NOTIZ		NOTIZ	
116		116	
F. F. B. S.		F. F. B. S.	
TACCHELLA S.p.A. Cassine		TACCHELLA S.p.A. Cassine	

