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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

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| **Commessa Nr.** | **2017-0999** | **Codice R.E.M**  | **13964** |

**Rapporto di equilibratura con macchinario manuale**

|  |  |
| --- | --- |
| Cliente : **CENTRO ROTTAMI**  | Data : 02/02/2018 09:30:19 |
| Prog.  | SCHORCH Tp.KP7031B |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **230.916** | 560.00 | a | 400.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 650.00 | Peso | 6500.00 |
| P2 | **230.916** | 560.00 | c | 450.00 | rpm | 600 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **70.9**  | **0.00**  | **42.0** |
| **282.4°** | **324.2°** | **343.7°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **70.9**  | **0.0**  | **42.0** |
| **282.4°** | **280.5°** | **343.7°** |

Velocità di misura = 350 rpm

Operatore: Angelo Lisi

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Verificato con mezza chiavetta a motore montato