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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |
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| **Commessa Nr.** | **2017-0299** | **Codice R.E.M**  | **8218** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **CARTIERE GUARCINO**  | Data : 25/05/2017 17:26:10 |
| Prog. N^ 728 | SIEMENS 1GH5254 |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **18.947** | 120.00 | a | 85.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 850.00 | Peso | 400.00 |
| P2 | **22.736** | 100.00 | c | 65.00 | rpm | 2100 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **21.7**  | **0.00**  | **18.3** |
| **277.7°** | **268.5°** | **101.6°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **5.2**  | **0.0**  | **4.2** |
| **191.6°** | **189.8°** | **187.3°** |

Velocità di misura = 547 rpm

Operatore: Lisi Gerardo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura indotto con mezza chiavetta