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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |
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| **Commessa Nr.** | **2017-0375** | **Codice R.E.M**  | **13635** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **BUZZI UNICEM (Barletta)** | Data : 24/05/2017 12:52:59 |
| Prog. N^ 727 | SOFFIANTE TURBINA RUBIN 1200 |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **30.00** | 280.00 | a | 380.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 100.00 | Peso | 700.00 |
| P2 | **17.88** | 470.00 | c | 435.00 | rpm | 994 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **590.2**  | **0.00**  | **1159.8** |
| **338.1°** | **213.9°** | **189.0°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **5.9**  | **0.00**  | **3.86** |
| **309.2°** | **344.1°** | **95.5°** |

Velocità di misura = 500 rpm

Operatore: Iacoucci Roberto

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con albero adattato