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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |
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| **Commessa Nr.** | **2017 0251** | **Codice R.E.M**  | **13572** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **BUZZI UNICEM**  | Data : 19/04/2017 14:19:24 |
| Prog. N^ 702 | ANSALDO SAN GIORGIO 250S-4 |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **4.389** | 185.00 | a | 85.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 450.00 | Peso | 100.00 |
| P2 | **10.827** | 75.00 | c | 160.00 | rpm | 1470 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **38.4**  | **0.00**  | **43.1** |
| **125.1°** | **104.2°** | **52.7°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **0.8**  | **0.0**  | **1.2** |
| **180.6°** | **202.5°** | **260.9°** |

Velocità di misura = 502 rpm

Operatore: Angelo Lisi

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con mezza chiavetta e ventola di raffreddamento