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| logo    logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345 [**info@rem-motori.it**](mailto:info@rem-motori.it)  **R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.**  **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |
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| **Commessa Nr.** | **2017 0481** | **Codice R.E.M** | **13689** |

**Rapporto di equilibratura**

|  |  |  |
| --- | --- | --- |
| Cliente : **BUZZI UNICEM BARLETTA** | | Data : 05/07/2017 10:56:00 |
| Prog. N^ 761 | ABB M2QA112M2A | |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
|  | Tol (g) | r (mm) |  | Dim (mm) | | **ISO** | **unit( Kg)** |
| P1 | **0.688** | 180.00 | a | 50.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 140.00 | Peso | 30.00 |
| P2 | **0.688** | 180.00 | c | 230.00 | rpm | 2890 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **2.880** | **0.00** | **3.033** |
| **242.8°** | **202.0°** | **163.6°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **0.313** | **0.000** | **0.261** |
| **324.0°** | **37.2°** | **74.8°** |

Velocità di misura = 904 rpm

Operatore: Boccia Paolo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura ventola con albero proprio