

SERVICE REPORT

No.: FSR- 281212

Order No.: A-

Client	REM		
Customer			
Indirizzo	VIA FERRUCCIA		
Address			
Città	PATRICA (FR)		
Country/City			
Telefono			
Phone/fax			
Rappresentante	OKRON	P/O	
Dealer			

Yaskawa Engineering Europe GmbH
Via della Vecchia Chimica 7/G
20070 Cerro al Lambro, Milano - Italy
Phone: (+39) 02 98 12 70 15
Fax: (+39) 02 98 12 52 59
e-mail: service_it@yaskawa.de

REA n° 1758147 - RI n° 045/033-10965 - VAT n° 045/033-10965

Machine Manufacture / Machine Type / Serial No.		Tipo Prodotto / Serial No.	
CIMR-F7C4110 / 1R1146087600005			
Set-up or data produzione	Versione Software		
NC	PC		
BT			

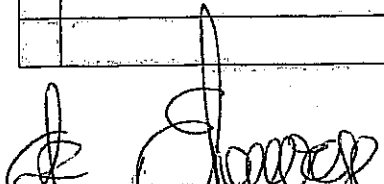
Servizio richiesto:	
- VERIFICA INVERTER x ALLARME POF DOPO 313h e 367h DI FUNZIONAMENTO - ORA 474h	
Dettagli Service Performed:	
- VERIFICA ALLARMI SU STORICO: 1° ALLARME POF A 313h, 2° ALLARME POF A 367h CON INVERTER IN MARCIA - (VEDI ALL.)	
- L'APPLICAZIONE NON È VISIONABILE, SI TRATTA DI UN FRANTUOLO SPERIMENTALE COPERTO DA BREVETTO	
- L'INVERTER LAVORA ANCORA MONTATO SU BAUCLE IN POSIZIONE ORIZZONTALE, INSIEME AL GEHELLO CHE NON PRESENTA PROBLEMI - SI ALLEGANO RILIEVI E REAZ.	

Data	Ore Viaggio Travel Time	Ore lavoro Working Time	Kilometers	Pranzi Lunch	Albergo Hotel
DE 12. 12	4	1	AEREO+AUTO	1	1
28.12.12	4	3		1	1

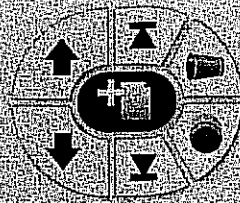
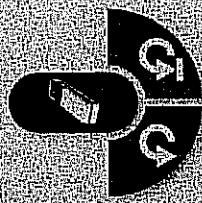
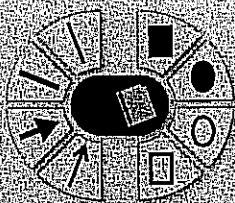
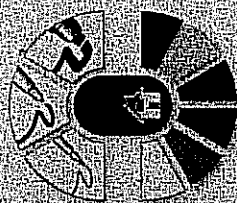
Con la firma apposta sul rapporto si convalida il lavoro eseguito, la consegna avvenuta del materiale e la conseguente fatturazione

N	Codice prodotto	Numero di serie	Codice prodotto resp.	Numero di serie reso	TSD
1	ETC 617211	013858-162-5		013858-162-1	
1	ETC 618848-S6012	014136-493-7		SANYF0B1001349	

1. copy for internal report EEU-IT
2. copy for customer
3. copy for engineer


ID / firma tecnico

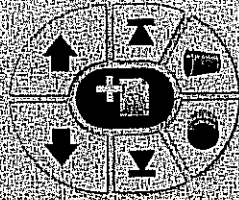
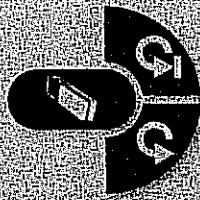
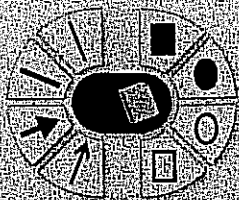
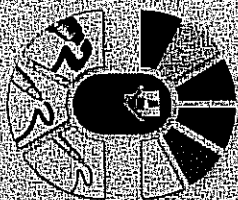

R.E.M. S.R.L.
VIA FERRUCCIA
20070 PATRICA (FR)
firma e timbro del cliente



FITC 4004110

S/N 1R1146087600005

- L'INVERTER LAIONA MONTATO SU PALLETTA IN POSIZIONE ORIZZONTALE
- L'APPLICAZIONE E' UN FRANTOIO A VELOCITA' VARIABLE SPERIMENTALE, PROTETTO DA BREVETTO, NON VISIBILE
- VERIFICA SERRAGGIO VITI E BULLONI SU IGBT E PIASTRE INTERCONNESSIONE
- VERIFICA CONTATTI CAVI T.A.
- VERIFICA SERRAGGIO E CONTINUITA' FUSIBILE
- VERIFICA RESISTENZE FRECLINCA E M.C.
- VERIFICA FUNZ VENTOLE
- L'INVERTER HA LAVORATO 47% H
- DA 107h DI FUNZ. NON HA PIU' RIPRESENTATO IL PROBLEMA.
- VERIFICA IGBT E DIODI INGRESSO
- VERIFICA E PULIZIA CONTATTI INTERCONNESSIONI



- SOST. ETC 617211

VECCHIA : S/N Q13858-162-15

NUOVA : S/N Q13859-162-1

- COPIATO CUZL NOV. 07/07/2010 X

PROTEZIONE AL SPORCO

- SOST. ETC 628871 - S4012

VECCHIA : SANYQB1001379

NUOVA : S/N Q14136-793-7

MOD. 02-04 x 110Kva (EX 55)

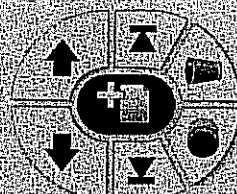
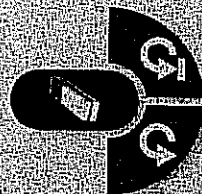
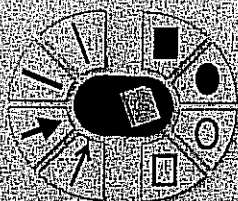
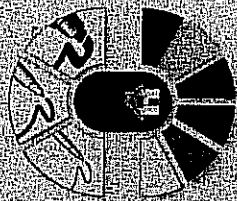
400V 50Hz 96A 55Kva 33/70

- KOTO TOWNE

- PROVA FULGORIMETRO A 5042

- REINPOSTATI PERMETTERE CLIENTE

- IL CLIENTE HA VERIFICATO IL BUON ISOLAMENTO
DEL MOTORE E DEI CAVI



A1-02

2

B1-04

1

C1-01

300

C1-02

480

D1-01

50

E1-03

0

E2-01

136,4

E2-11

75

H3-13

1

U2-01

1000

U2-02

90F

U2-03

50 Hz

U2-04

69,96 Hz

U2-05

114,2 A

U2-06

68,82 Hz

U2-07

609,9 V_{ac}

U2-08

566 V_{dc}

U2-09

58,5 K_u

U2-10

79,9 %

U2-11

0000 0001

U2-12

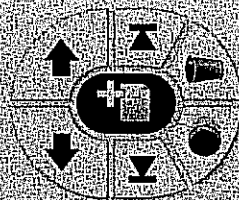
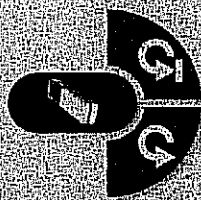
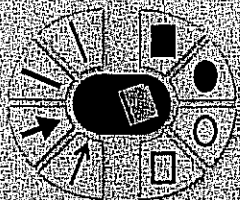
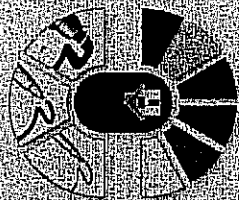
0000 1101

U2-13

0011 0001

U2-14

367 H



03-01 PUF

03-02 PUF

03-04 OL2

03-06 OL2

03-05 367 H

03-06 343 H

03-07 19 H

03-08 19 H

03-09 OL2

03-10 OL2

03-11 OL2

03-12 OL2

03-13 OL2

03-14 OL2

03-15 19 H

03-16 19 H

03-17 19 H

03-18 19 H

03-19 19 H

03-20 19 H