|  |
| --- |
| Automazione Industriale  Gestione Macchine Elettriche  Vendita Apparecchiature Elettromeccaniche |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **250011** | **Codice R.E.M** | **15241** |

**Rapporto di equilibratura**

|  |  |  |
| --- | --- | --- |
| **Cliente : SORGENIA** | | **Data : 03/02/2025 09:53:49** |
| **Prog. N^ 572** | **FIMET IEM 1 225M6V6** | |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
|  | **Tol (g)** | **r (mm)** |  | **Dim (mm)** | | **ISO** | **unit( Kg)** |
| **P1** | **4.872** | **100.00** | **a** | **110.00** | **G** | **2.50** |
| **ST** | **0.000** | **0.00** | **b** | **280.00** | **Peso** | **40.00** |
| **P2** | **4.872** | **100.00** | **c** | **105.00** | **rpm** | **980** |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| **P1 (g)** | **ST (g)** | **P2 (g)** |
| **4.46** | **0.00** | **1.44** |
| **219.9°** | **208.0°** | **67.7°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
| **P1 (g)** | **ST (g)** | **P2 (g)** |
| **1.52** | **0.00** | **1.49** |
| **222.5°** | **157.0°** | **90.2°** |

**Velocità di misura = 511 rpm**

**Operatore: Ettore Roma**

**Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_**

**NOTE:**

**Equilibratura con mezza chiavetta e ventola**