|  |
| --- |
| Automazione IndustrialeGestione Macchine ElettricheVendita Apparecchiature Elettromeccaniche |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **250008** | **Codice R.E.M**  | **16852** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| **Cliente : SORGENIA**  | **Data : 31/01/2025 17:07:20** |
| **Prog. N^ 588** | **MARELLI A4Q 180 M2** |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|  | **Tol (g)** | **r (mm)** |  | **Dim (mm)** | **ISO**  | **unit( Kg)** |
| **P1** | **2.023** | **60.00** | **a** | **130.00** | **G** | **2.50** |
| **ST** | **0.000** | **0.00** | **b** | **270.00** | **Peso** | **30.00** |
| **P2** | **2.023** | **60.00** | **c** | **80.00** | **rpm** | **2950** |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| **P1 (g)** | **ST (g)** | **P2 (g)** |
| **2.87**  | **0.00**  | **1.60** |
| **50.9°** | **17.1°** | **282.3°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
| **P1 (g)** | **ST (g)** | **P2 (g)** |
| **1.01** | **0.00**  | **1.12** |
| **216.0°** | **242.5°** | **265.6°** |

**Velocità di misura = 602 rpm**

**Operatore: Ettore Roma**

**Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_**

**NOTE:**

**Equilibratura con mezza chiavetta e ventola**