|  |
| --- |
| Automazione IndustrialeGestione Macchine ElettricheVendita Apparecchiature Elettromeccaniche |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **250074** | **Codice R.E.M**  | **12217** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| **Cliente : PROMA**  | **Data : 21/02/2025 16:46:56** |
| **Prog. N^ 503** | **ANSALDO GH180M N REM12217** |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|  | **Tol (g)** | **r (mm)** |  | **Dim (mm)** | **ISO**  | **unit( Kg)** |
| **P1** | **8.700** | **70.00** | **a** | **120.00** | **G** | **2.50** |
| **ST** | **0.000** | **0.00** | **b** | **540.00** | **Peso** | **100.00** |
| **P2** | **13.534** | **45.00** | **c** | **130.00** | **rpm** | **1960** |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| **P1 (g)** | **ST (g)** | **P2 (g)** |
| **22.1**  | **0.00**  | **20.5** |
| **298.0°** | **309.2°** | **328.4°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
| **P1 (g)** | **ST (g)** | **P2 (g)** |
| **0.5**  | **0.0**  | **0.7** |
| **355.7°** | **16.6°** | **41.8°** |

**Velocità di misura = 431 rpm**

**Operatore: Lisi Amedeo**

**Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_**

**NOTE:**

**Equilibratura con mezza chiavetta**