|  |
| --- |
| Automazione IndustrialeGestione Macchine ElettricheVendita Apparecchiature Elettromeccaniche |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | 250174 | **Codice R.E.M**  | 16932 |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : PLASCO  | Data : 19/03/2025 09:28:55 |
| Prog. N^ 546 | SIEMENS 1LG4283 4AA61 Z |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | 11.882 | 115.00 | a | 140.00 | G | 2.50 |
| ST | 0.000 | 0.00 | b | 315.00 | Peso | 170.00 |
| P2 | 11.882 | 115.00 | c | 100.00 | rpm | 1485 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **70.3**  | **0.00**  | **48.1** |
| **87.6°** | **109.3°** | **256.6°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **2.0**  | **0.0**  | **2.1** |
| **166.3°** | **146.9°** | **128.5°** |

Velocità di misura = 497 rpm

Operatore: PAPETTI DAVIDE

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:

Equilibrato con ventola e puleggia