|  |
| --- |
| Automazione Industriale  Gestione Macchine Elettriche  Vendita Apparecchiature Elettromeccaniche |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2024-0739** | **Codice R.E.M** | **16718** |

**Rapporto di equilibratura**

|  |  |  |
| --- | --- | --- |
| Cliente : **VIBAC AQUILA** | | Data : 02/01/2025 15:29:24 |
| Prog. N^ 671 | SIEMENS 1GG5 252 | |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
|  | Tol (g) | r (mm) |  | Dim (mm) | | **ISO** | **unit( Kg)** |
| P1 | **12.932** | 130.00 | a | 70.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 800.00 | Peso | 400.00 |
| P2 | **16.812** | 100.00 | c | 60.00 | rpm | 2840 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **12.1** | **0.00** | **48.8** |
| **266.9°** | **269.5°** | **270.3°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **1.4** | **0.0** | **0.5** |
| **205.7°** | **205.6°** | **205.4°** |

Velocità di misura = 514 rpm

Operatore: BOCCIA PAOLO

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:

Equilibratura con mezza chiavetta