|  |
| --- |
| logo    logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345 [**info@rem-motori.it**](mailto:info@rem-motori.it)  **R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.**  **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2024-0636** | **Codice R.E.M** | **6188** |

**Rapporto di equilibratura**

|  |  |  |
| --- | --- | --- |
| Cliente : **VIBAC AQ** | | Data : 24/10/2024 14:13:56 |
| Prog. N^ 418 | MOTORE IEG D180L | |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
|  | Tol (g) | r (mm) |  | Dim (mm) | | **ISO** | **unit( Kg)** |
| P1 | **7.732** | 95.00 | a | 150.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 550.00 | Peso | 150.00 |
| P2 | **9.506** | 50.00 | c | 120.00 | rpm | 2960 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **18.54** | **0.00** | **59.72** |
| **298.1°** | **343.0°** | **7.5°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **1.12** | **0.00** | **0.89** |
| **296.2°** | **313.0°** | **89.6°** |

Velocità di misura = 408 rpm

Operatore: Amedeo Lisi

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:

Equilibratura con mezza chiavetta