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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2024 0223** | **Codice R.E.M**  | **15773** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **PLASTA REI** | Data : 24/04/2024 16:16:25 |
| Prog. N^ 713 | SULZER XFP 150 |
|  |  |  |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO** | **unit( Kg)** |
| P1 | **5.103** | 80.00 | a | 95.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 280.00 | Peso | 40.00 |
| P2 | **4.864** | 50.00 | c | 30.00 | rpm | 1466 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **53.13** | **0.00** | **23.76** |
| **312.8°** | **321.9°** | **121.1°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **0.70** | **0.00** | **0.44** |
| **220.8°** | **197.9°** | **100.9°** |

Velocità di misura = 519 rpm

Operatore: Scaccia Costantino

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE: equilibratura con girante