|  |
| --- |
| Automazione Industriale  Gestione Macchine Elettriche  Vendita Apparecchiature Elettromeccaniche |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **240731** | **Codice R.E.M** | **16714** |

**Rapporto di equilibratura**

|  |  |  |
| --- | --- | --- |
| Cliente : **MARANGONI S.P.A.** | | Data : 13/02/2025 10:25:10 |
| Prog. N^ 533 | ABB SENZA TARGA MARANGONI | |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
|  | Tol (g) | r (mm) |  | Dim (mm) | | **ISO** | **unit( Kg)** |
| P1 | **8.339** | 105.00 | a | 105.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 545.00 | Peso | 150.00 |
| P2 | **8.339** | 105.00 | c | 90.00 | rpm | 2045 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **32.36** | **0.00** | **18.17** |
| **318.0°** | **315.8°** | **312.0°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **2.26** | **0.00** | **3.86** |
| **322.1°** | **65.8°** | **100.4°** |

Velocità di misura = 550 rpm

Operatore: Quattrociocche Jacopo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:

Equilibratura con mezza chiavetta