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| logo    logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345 [**info@rem-motori.it**](mailto:info@rem-motori.it)  **R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.**  **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

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| **Commessa Nr.** | **2024 0637** | **Codice R.E.M** | **11670** |

**Rapporto di equilibratura**

|  |  |  |
| --- | --- | --- |
| Cliente: **HYDRO ALUMINIUM** | | Data: 18/08/2024 15:54:25 |
| Prog. N^ 217 | CONTROL TECHNIQUES NP630KML8 | |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
|  | Tol (g) | r (mm) |  | Dim (mm) | | **ISO** | **Unit (Kg)** |
| P1 | **107.175** | 330.00 | a | 100.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 1700.00 | Peso | 4000.00 |
| P2 | **176.839** | 200.00 | c | 100.00 | rpm | 1350 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **192** | **0.00** | **276** |
| **84.5°** | **80.8°** | **76.5°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **6.3** | **0** | **4.6** |
| **30.5°** | **79.3°** | **132.9°** |

Velocità di misura = 201 rpm

Operatore: Lisi Gerardo

Firma: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE: Equilibratura asse pieno