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| --- |
| Automazione IndustrialeGestione Macchine ElettricheVendita Apparecchiature Elettromeccaniche |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **20240924** | **Codice R.E.M**  | **16808** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **FCA POMIGLIANO**  | Data : 07/02/2025 12:07:04 |
| Prog. N^ 528 | P180M4PVVB3 |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **15.915** | 60.00 | a | 140.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 500.00 | Peso | 150.00 |
| P2 | **19.099** | 50.00 | c | 160.00 | rpm | 1875 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **17.5**  | **0.00**  | **3.7** |
| **319.2°** | **326.4°** | **101.1°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **3.2**  | **0.0**  | **0.5** |
| **235.3°** | **229.7°** | **181.6°** |

Velocità di misura = 314 rpm

Operatore: Lisi Amedeo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:

Equilibratura con mezza chiavetta