|  |
| --- |
| Automazione Industriale  Gestione Macchine Elettriche  Vendita Apparecchiature Elettromeccaniche |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2024 0709** | **Codice R.E.M** | **13243** |

**Rapporto di equilibratura**

|  |  |  |
| --- | --- | --- |
| Cliente: **FIAT POMIGLIANO** | | Data: 02/04/2024 14:15:37 |
| Prog. N^ 446 | LEROY SOMER LSK1804VL12 | |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
|  | Tol (g) | r (mm) |  | Dim (mm) | | **ISO** | **Unit (Kg)** |
| P1 | **8.689** | 150.00 | a | 195.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 680.00 | Peso | 200.00 |
| P2 | **6.902** | 120.00 | c | 330.00 | rpm | 2240 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **13.68** | **0.00** | **20.53** |
| **235.4°** | **221.7°** | **210.4°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **1.45** | **0.00** | **1.99** |
| **150.2°** | **192.0°** | **229.3°** |

Velocità di misura = 509 rpm

Operatore: Boccia Paolo

Firma: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:

Equilibratura con puleggia